

4 INCLUDES 1 IN CHAMBER

E6374490

UPC



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374490

1 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.220667$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.00233333$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.220679$

THE AMR FOR THIS RIFLE IS: $.998$

CENTROIDAL DISTANCES

0 TO	1	.412807
1 TO	2	.398269
1 TO	3	.91824

3
2 + <----POA
1

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .413

MIN RADIUS : .076

MEAN RADIUS : .744

MAX RADIUS : 1.662

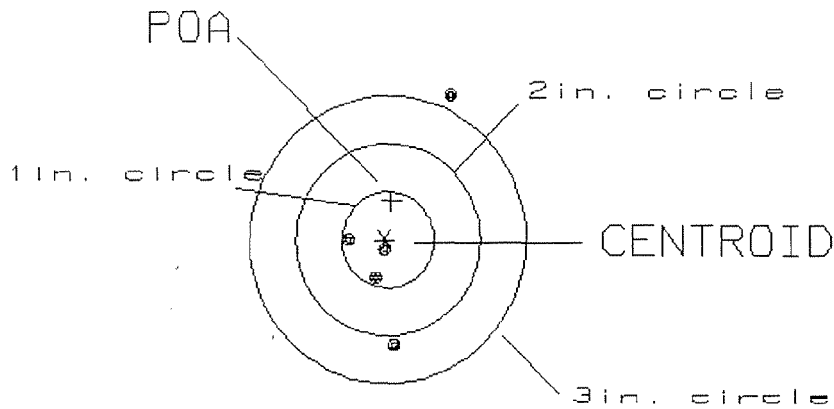
CENTROID X : -.069

CENTROID Y : -.407

1 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E637449D

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.11

3

VS= 2.65

3

GS= 2.71

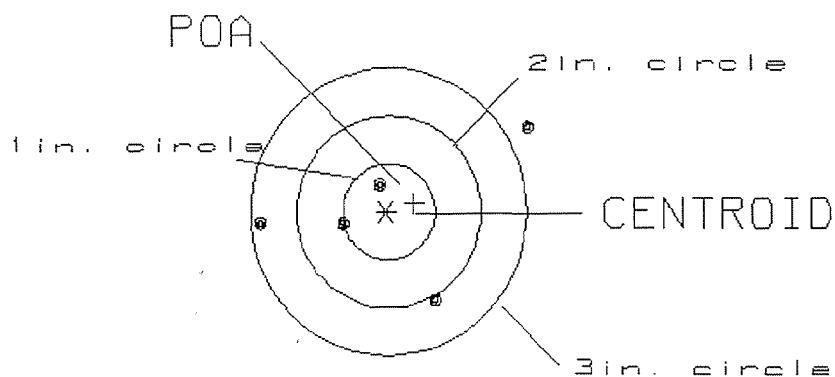
4

PATTERN #: 2
 POA TO CENTROID: .314
 MIN RADIUS : .316
 MEAN RADIUS : 1.020
 MAX RADIUS : 1.770
 CENTROID X : -.302
 CENTROID Y : -.084

1 Dec 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.98

1

VS= 1.79

2

GS= 3.12

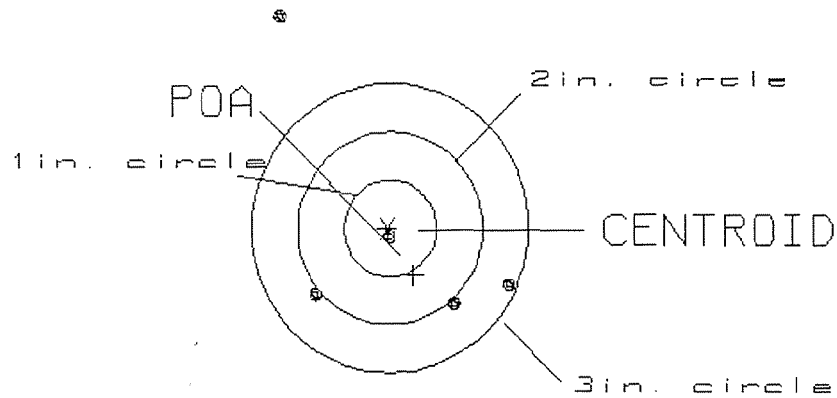
4

PATTERN #: 3
 POA TO CENTROID: .565
 MIN RADIUS : .138
 MEAN RADIUS : 1.230
 MAX RADIUS : 2.502
 CENTROID X : -.291
 CENTROID Y : .484

1 Dec 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.48
 VS= 2.98
 GS= 3.74

1
 1
 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374490

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	11-14-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-14-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	11-14-97	CR
	J) ASSEMBLE STOCK		11-13-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-13-97	CR
	M) IRON SIGHT ALIGNMENT		11-13-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-13-97	CR
640	GALLERY TEST AND TARGET	L-85 R-65	12-1-97	TM
	A) MALFUNCTIONS		12-1-97	TM
	B) PIERCED PRIMERS		12-1-97	TM
645	INSPECT FOR LIVE AMMO		12-1-97	TM DB.
655	FINAL INSPECTION A) HEADSPACE			
	B) TRIGGER PULL	<u>2.56</u> <u>2.56</u> <u>2.60</u> <u>2.61</u> <u>2.59</u>	12/4/97	TM
	C) FUNCTION			
660	PACK			

SWS TRIGGER PULL TEST

E6374490

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. ~~E6374697~~

DATE 11-6-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.56	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.64	2.48	
PULL #3	2.49	2.62	2.38	
PULL #4	2.47	2.66	2.40	
PULL #5	2.37	2.64	2.29	
TOTAL	12.37	12.12	12.10	
AVG.	2.47	2.62	2.42	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.10	3.16	
PULL #2	3.14	2.97	
PULL #3	3.18	3.27	
PULL #4	3.03	3.01	
PULL #5	3.23	3.15	
TOTAL	15.68	15.56	
AVG.	3.13	3.11	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.12		3.96
PULL #2	4.12	4.19		4.19
PULL #3	4.14	4.11		4.16
PULL #4	4.16	4.08		4.06
PULL #5	4.10	4.05		3.98
TOTAL	20.49	20.55		20.35
AVG.	4.09	4.11		4.07

Do Not Use

VERY IMPORTANT: Read instruction enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6374490

46 ORDER NO.
25705

15XR

5705 E6374490

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO.



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

