

Remington Arms
MayfieldQuality Manual 6-2
Appendix A
Form C-1036

First Article Inspection -Mayfield Results

Part Number
Part Name

300368

BOLT PLUG

Drawing #
Rev. Level

D-300368

13

Vendor
Date Received
Lot #

KELLEMS & COE

8/8/00

n/a

300368-4D

#	Feature Name	SAMPLES					Average	Min	Max	
		#1	#2	#3	#4	#5				
1	.250 +/- .001	0.2475	0.2465	0.2455	0.2470	0.2470	0.2467	0.2455	0.2475	Gage pin
2	.142 +/- .001	0.1415	0.1410	0.1410	0.1410	0.1410	0.1411	0.1410	0.1415	Gage pin
3	.225 +/- .002	0.2230	0.2230	0.2230	0.2235	0.2230	0.2231	0.2230	0.2235	Gage pin
4	.150 +/- .005	0.1445	0.1445	0.1450	0.1450	0.1440	0.1446	0.1440	0.1450	Caliper
5	1.170 +/- .005	1.1750	1.1750	1.1680	1.1680	1.1700	1.1712	1.1680	1.1750	Caliper
6	.585 +/- .005	0.5900	0.5900	0.5900	0.5900	0.5880	0.5896	0.5880	0.5900	Comp
7	.465 +/- .005	0.4660	0.4680	0.4700	0.4660	0.4700	0.4680	0.4660	0.4700	Comp
8	.450 +/- .005	0.4500	0.4340	0.4360	0.4500	0.4530	0.4446	0.4340	0.4530	Comp
9	.606 +/- .005	0.6070	0.6030	0.6030	0.6060	0.6030	0.6044	0.6030	0.6070	Comp
10	.180 +/- .005 B/T	0.180	0.182	0.181	0.181	0.180	0.1808	0.1800	0.1820	Caliper
11	.360 +/- .005	0.3590	0.3580	0.3580	0.3580	0.3590	0.3584	0.3580	0.3590	Caliper
12	.450 +/- .002	0.4480	0.4470	0.4480	0.4460	0.4480	0.4474	0.4460	0.4480	Caliper
13	.125 R typ	A	A	A	A	A	A	A	A	Visual
14	check alignment	A	A	A	A	A	A	A	A	Visual
15	cosmetic non-conf	A	A	A	A	A	A	A	A	Visual
16	.020 R typ	A	A	A	A	A	A	A	A	Visual
17	.490 +/- .003	0.4900	0.4930	0.4880	0.4890	0.4890	0.4898	0.4880	0.4930	comp
18										
19										
20							#DIV/0!	0.0000	0.0000	
21							#DIV/0!	0.0000	0.0000	
22							#DIV/0!	0.0000	0.0000	
23							#DIV/0!	0.0000	0.0000	
24							#DIV/0!	0.0000	0.0000	
25							#DIV/0!	0.0000	0.0000	
26							#DIV/0!	0.0000	0.0000	
27							#DIV/0!	0.0000	0.0000	
28							#DIV/0!	0.0000	0.0000	
29							#DIV/0!	0.0000	0.0000	
30							#DIV/0!	0.0000	0.0000	

Approved By
Rejected By

JOHN STAIRS

Date
Date

6/19/00

Revised By: M. Goelmboski
Revision Date: 2/14/00

710-300368-4D

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