

UPC



E6374495

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374613
17 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0143333$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0493333$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0513734$

THE AMR FOR THIS RIFLE IS: $.867$

CENTROIDAL DISTANCES

0	TO	1	$.0993579$
1	TO	2	$.0497695$
1	TO	3	$.250064$

3^2 <----POA

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .099

MIN RADIUS : .709

MEAN RADIUS : .848

MAX RADIUS : 1.053

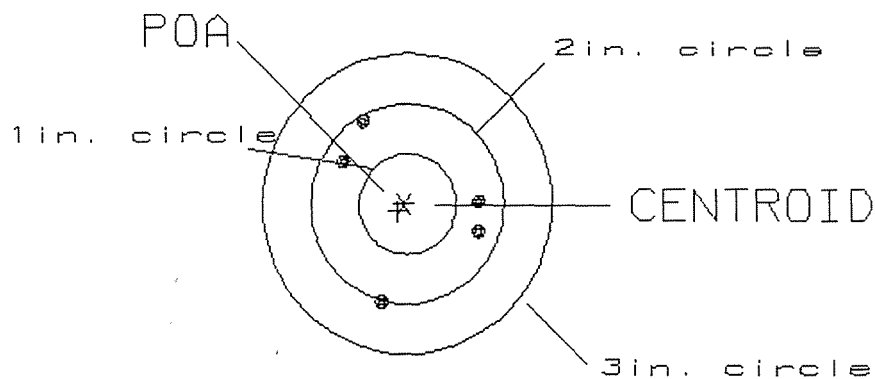
CENTROID X : .064

CENTROID Y : .076

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_PattE6374613.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.39

0

VS= 1.83

4

GS= 1.84

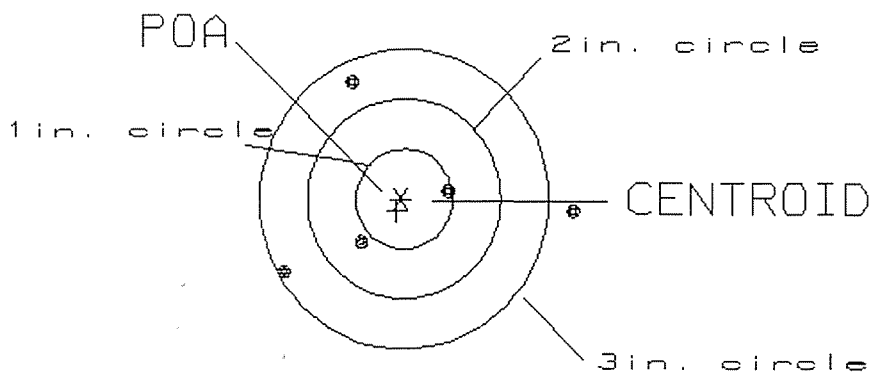
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .130
 MIN RADIUS : .476
 MEAN RADIUS : 1.138
 MAX RADIUS : 1.788
 CENTROID X : .045
 CENTROID Y : .122

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt6374613.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.06
 VS= 1.96
 GS= 3.12

1
 2
 4

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .160

MIN RADIUS : .423

MEAN RADIUS : .615

MAX RADIUS : .826

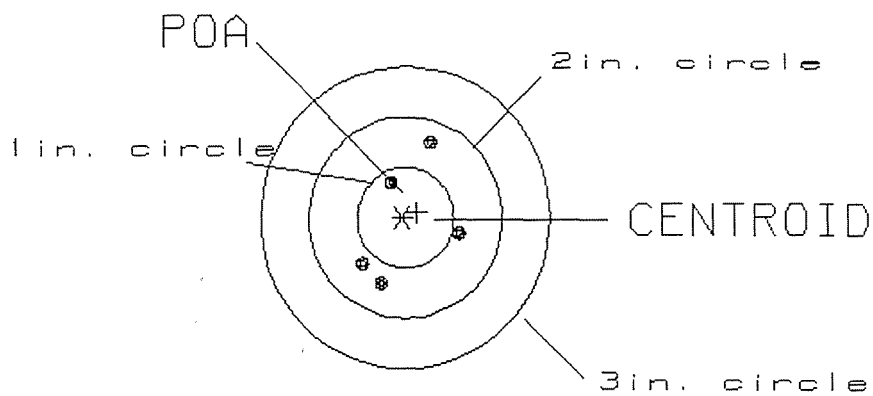
CENTROID X : -.152

CENTROID Y : -.050

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt66374613.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .95

1

VS= 1.45

5

GS= 1.52

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6874613

OP. #	OPERATION NAME	READINGS	DATE	INITIALS
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>5</u>	12-18-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-18-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	12-18-97	CR
	J) ASSEMBLE STOCK		12-22-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-18-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-22-97	CR
	M) IRON SIGHT ALIGNMENT		12-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-22-97	CR
640	GALLERY TEST AND TARGET	L-50 R 100	12-17-97	DB
	A) MALFUNCTIONS		12-17-97	DB
	B) PIERCED PRIMERS		12-17-97	DB
645	INSPECT FOR LIVE AMMO		12-17-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12-18-97	CK
	B) TRIGGER PULL	<u>2.58</u> <u>2.72</u> <u>2.72</u> <u>2.66</u> <u>2.68</u>	12-18-97	CK
	C) FUNCTION		12-18-97	CK
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374613 ~~C6203902~~

DATE 10-13-97

TESTER DD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.65		2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.58		2.41	
PULL #3	2.59	2.60		2.54	
PULL #4	2.64	2.55		2.49	
PULL #5	2.36	2.53		2.53	
TOTAL	12.5	12.9		12.4	
AVG.	2.51	2.58		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	2.95		
PULL #2	2.98	3.06		
PULL #3	2.97	3.05		
PULL #4	2.98	2.99		
PULL #5	3.03	3.07		
TOTAL	14.9	15.7		
AVG.	2.98	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.89		4.09
PULL #2	4.01	3.99		3.99
PULL #3	3.97	3.94		3.80
PULL #4	3.93	3.98		4.06
PULL #5	3.95	3.97		4.03
TOTAL	19.85	19.77		19.9
AVG.	3.97	3.95		3.99

Do Not Use

Do Not Use

20

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 E6374495

ORDER 25705

MODEL 700™ M24

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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

