

UPC



E6374506

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374506
15 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.109333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0863333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.13931$

THE AMR FOR THIS RIFLE IS: 1.025

CENTROIDAL DISTANCES

Ø TO 1	.341674
1 TO 2	.447236
1 TO 3	.180094

1_{3+2} <----POA

REMINGTON CENTERFIRE ACCURACY TEST

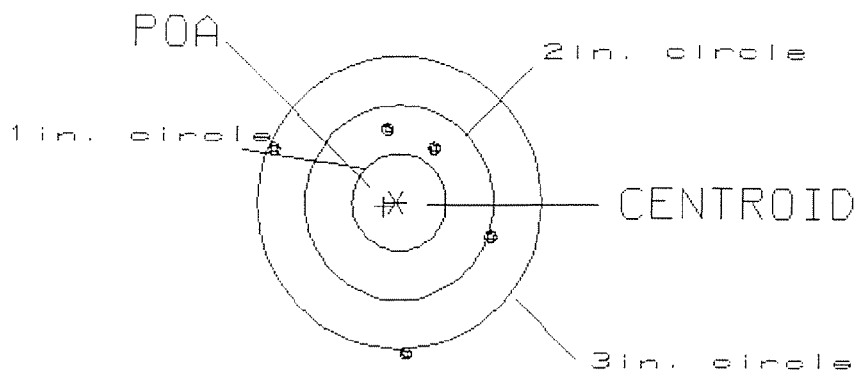
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .137
 MIN RADIUS : .656
 MEAN RADIUS : 1.082
 MAX RADIUS : 1.504
 CENTROID X : .129
 CENTROID Y : .046

15 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374506

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.33

0

VS= 2.23

2

GS= 2.52

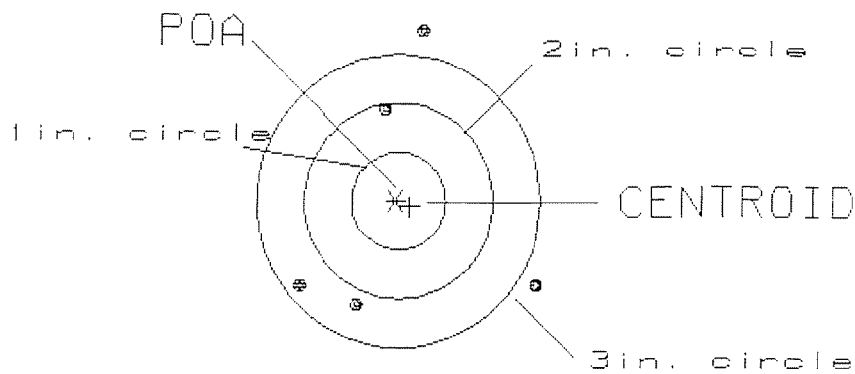
4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .163
 MIN RADIUS : .953
 MEAN RADIUS : 1.359
 MAX RADIUS : 1.737
 CENTROID X : -.152
 CENTROID Y : .059

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.47

0

US= 2.75

1

GS= 2.85

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

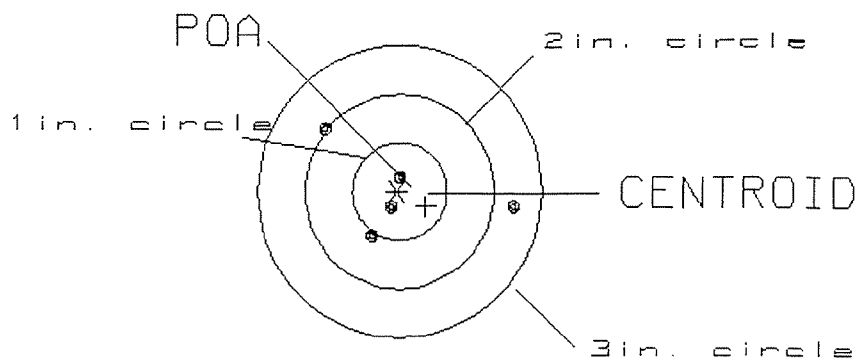
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .341
 MIN RADIUS : .154
 MEAN RADIUS : .634
 MAX RADIUS : 1.238
 CENTROID X : -.305
 CENTROID Y : .154

15 Dec 1997

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.02
 VS= 1.09
 GS= 2.18

2
 3
 5

SWS TRIGGER PULL TEST

E6374506

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 64202814

DATE 10-15-97

TESTER TRM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.36	2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.39	2.36	
PULL #3	2.39	2.30	2.36	
PULL #4	2.42	2.29	2.34	
PULL #5	2.30	2.30	2.34	
TOTAL	12.11	11.64	11.77	
AVG.	2.42	2.32	2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.24	3.26	
PULL #2	3.26	3.23	
PULL #3	3.23	2.96	
PULL #4	3.18	3.12	
PULL #5	3.25	3.27	
TOTAL	16.16	15.84	
AVG.	3.23	3.16	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.29		4.12
PULL #2	4.26	4.27		4.11
PULL #3	4.16	4.15		4.04
PULL #4	3.98	4.22		4.08
PULL #5	4.08	3.92		3.90
TOTAL	20.63	20.85		20.25
AVG.	4.12	4.17		4.05

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374506

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

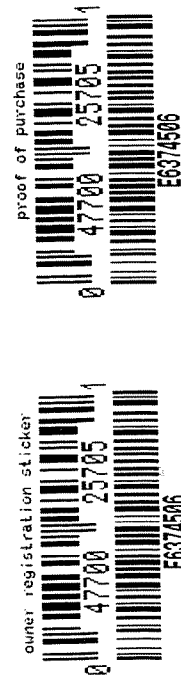
JP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>4</u> <u>4</u>	12-16-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-16-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1023</u> <u>1023</u> <u>1024</u>	12-16-97	CR
	J) ASSEMBLE STOCK		12-22-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-17-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-22-97	CR
	M) IRON SIGHT ALIGNMENT		12-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-22-97	CR
640	GALLERY TEST AND TARGET	L 60 R 90	12-15-97	DB
	A) MALFUNCTIONS		12-15-97	DB
	B) PIERCED PRIMERS		12-15-97	DB
645	INSPECT FOR LIVE AMMO		12-15-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12-17-97	CK
	B) TRIGGER PULL	<u>2.47</u> <u>2.45</u> <u>2.41</u> <u>2.41</u> <u>2.40</u>	12-16-97	CR
	C) FUNCTION		12-17-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

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SERIAL NO.



E6374506

ORDER 25705
MODEL 700™ M24
UPC



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Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. E6374506	ORDER NO. 25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46	
		22XR	