

UPC



E6374516

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY * **6**

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374516
15 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0833333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.082$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.116912$

THE AMR FOR THIS RIFLE IS: $.99$

CENTROIDAL DISTANCES

Ø TO	1	.240741
1 TO	2	.145527
1 TO	3	.327124

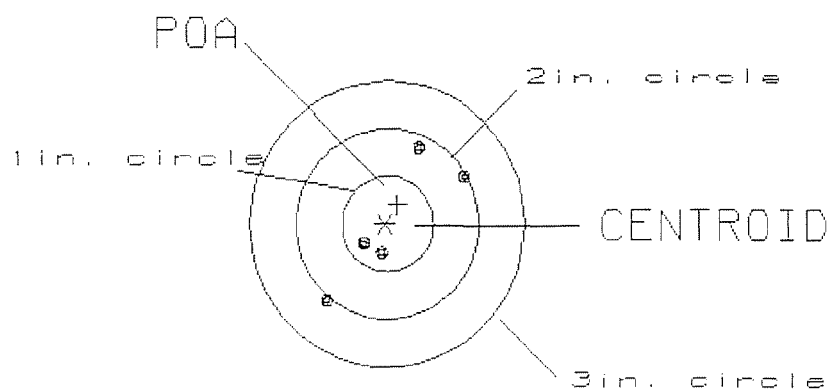
3
+
12 <----POA

PATTERN #: 1
 POA TO CENTROID: .241
 MIN RADIUS : .293
 MEAN RADIUS : .701
 MAX RADIUS : 1.072
 CENTROID X : -.134
 CENTROID Y : -.200

15 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374516

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.50

2

VS= 1.60

4

GS= 1.96

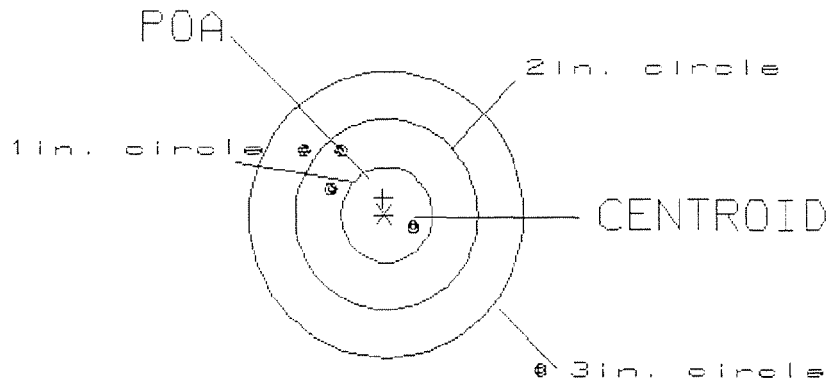
5

PATTERN #: 1 2 E
 POA TO CENTROID: .173
 MIN RADIUS : .285
 MEAN RADIUS : 1.060
 MAX RADIUS : 2.348
 CENTROID X : .009
 CENTROID Y : -.173

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.58

1

VS= 2.32

3

GS= 3.46

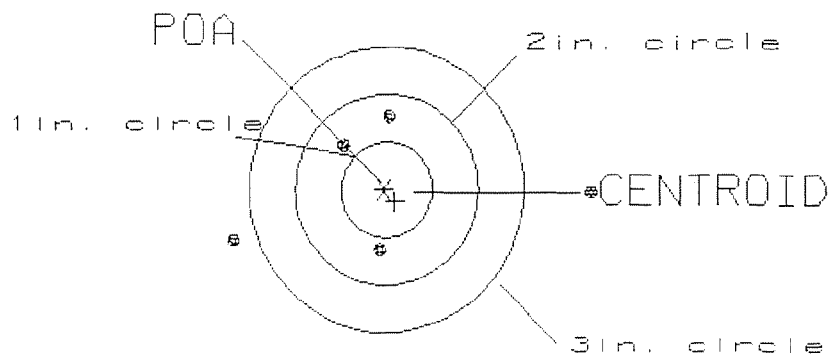
4

PATTERN #: 3
 POA TO CENTROID: .179
 MIN RADIUS : .637
 MEAN RADIUS : 1.209
 MAX RADIUS : 2.194
 CENTROID X : -.125
 CENTROID Y : .127

15 Dec 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.89

0

VS= 1.43

3

GS= 3.92

3

SWS TRIGGER PULL TEST

E6374516

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. ~~C272929~~

DATE 10-15-97

TESTER T/M

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.64	2.28	2.34		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.25	2.38		
PULL #3	2.59	2.33	2.25		
PULL #4	2.38	2.24	2.37		
PULL #5	2.69	2.32	2.28		
TOTAL	12.90	11.42	11.62		
AVG.	2.58	2.28	2.32		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.14		
PULL #2	3.18	3.16		
PULL #3	3.21	3.15		
PULL #4	3.19	3.10		
PULL #5	3.24	3.27		
TOTAL	15.96	15.82		
AVG.	3.19	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	3.92		4.02
PULL #2	3.90	4.01		4.05
PULL #3	3.93	3.98		4.02
PULL #4	3.99	3.89		3.98
PULL #5	3.98	3.85		3.97
TOTAL	19.84	19.65		20.04
AVG.	3.96	3.93		4.00

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374516

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

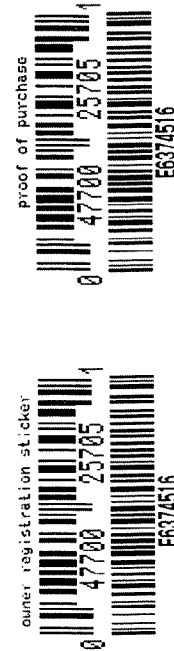
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>5</u>	12-16-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-16-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.025</u> <u>.024</u> <u>.025</u>	12-16-97	CR
	J) ASSEMBLE STOCK		12-22-97	CK
	K) ASSEMBLE SWIVEL STUDS		12-17-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-22-97	CK
	M) IRON SIGHT ALIGNMENT		12-22-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-22-97	CR
640	GALLERY TEST AND TARGET	L-45 R105	12-15-97	DB
	A) MALFUNCTIONS		12-15-97	DB
	B) PIERCED PRIMERS		12-15-97	DB
645	INSPECT FOR LIVE AMMO		12-15-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12-17-97	CK
	B) TRIGGER PULL	<u>2.47</u> <u>2.61</u> <u>2.44</u> <u>2.48</u> <u>2.41</u>	12-16-97	CR
	C) FUNCTION		12-17-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

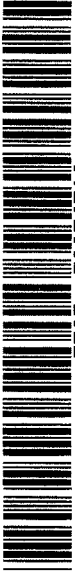
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6374516

46 ORDER NO
25705

22XR



5705 E6374516

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