

UPC



E6374529

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO.



E6374529

ORDER

25705

MODEL 700TM M24

UPC



0 47700 25705 1

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MODEL 700TM M24

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Do Not Use

Remington®

MODEL 700TM M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.

E6374529

ORDER NO.

25705

22XR



5705 E6374529

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374508
19 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .083
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .07
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .108577

THE AMR FOR THIS RIFLE IS: .9553

CENTROIDAL DISTANCES

Ø TO	1	.1303
1 TO	2	.479335
1 TO	3	.174416

1 2
3 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

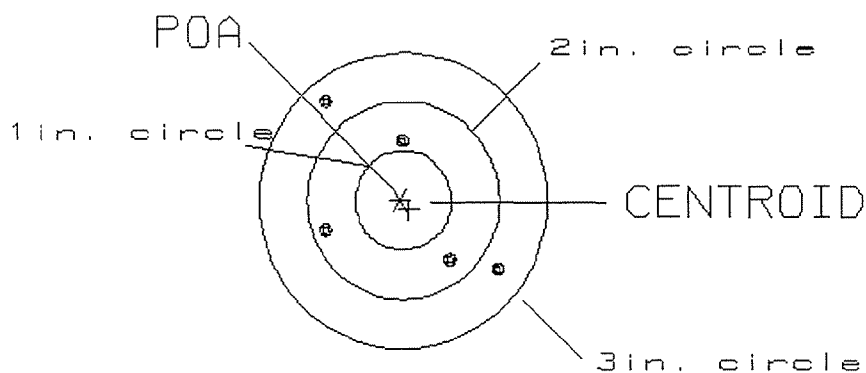
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .131
 MIN RADIUS : .583
 MEAN RADIUS : .939
 MAX RADIUS : 1.276
 CENTROID X : -.087
 CENTROID Y : .097

19 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374508

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.78

0

VS= 1.73

3

GS= 2.48

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

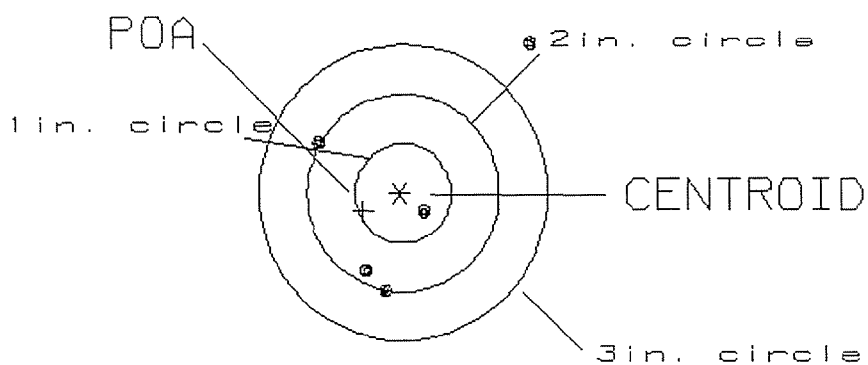
PATTERN #: 2

POA TO CENTROID: .426
 MIN RADIUS : .284
 MEAN RADIUS : 1.041
 MAX RADIUS : 1.960
 CENTROID X : .384
 CENTROID Y : .186

19 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374508

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.20
 VS= 2.52
 GS= 2.90

1
 2
 4

REMINGTON CENTERFIRE ACCURACY TEST

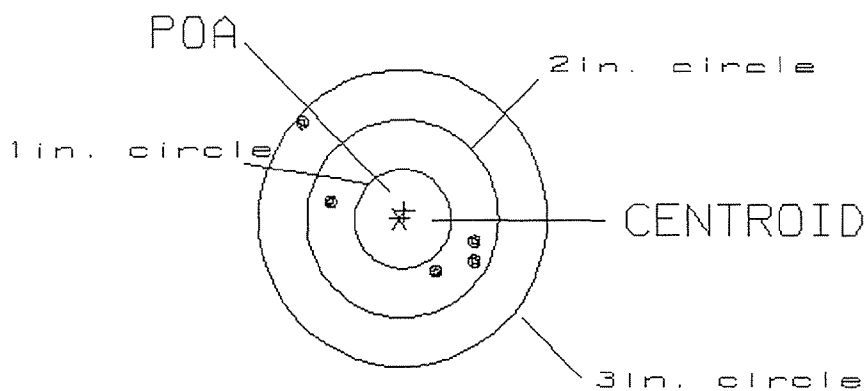
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .087
 MIN RADIUS : .610
 MEAN RADIUS : .886
 MAX RADIUS : 1.456
 CENTROID X : -.048
 CENTROID Y : -.073

19 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374508

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.84

0

VS= 1.48

4

GS= 2.30

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374508
18 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0746667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.404333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.41117$

THE AMR FOR THIS RIFLE IS: 1.34

CENTROIDAL DISTANCES

0 TO 1	.689073
1 TO 2	.909093
1 TO 3	.738649

3

1

+ $\bar{x}$ ----POA

REMINGTON CENTERFIRE ACCURACY TEST

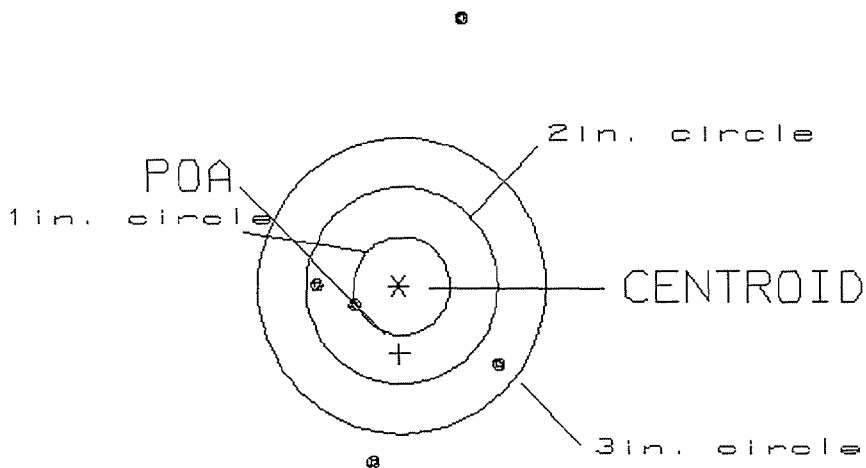
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .689
 MIN RADIUS : .530
 MEAN RADIUS : 1.478
 MAX RADIUS : 2.793
 CENTROID X : -.010
 CENTROID Y : .689

18 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374508

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.98

0

VS= 4.53

2

GS= 4.62

3

REMINGTON CENTERFIRE ACCURACY TEST

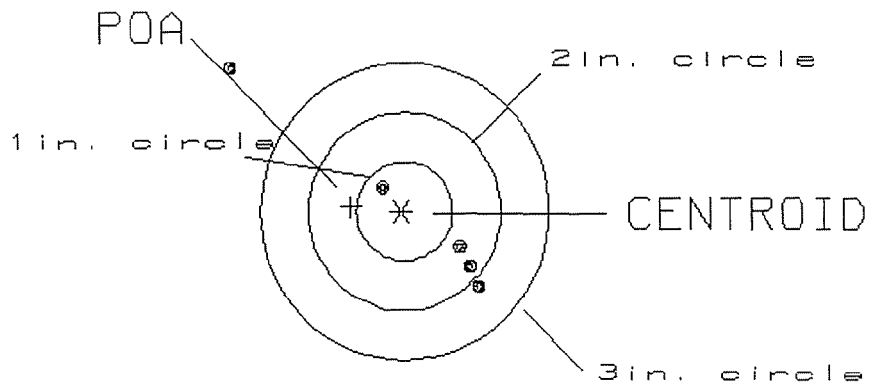
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .527
 MIN RADIUS : .313
 MEAN RADIUS : 1.050
 MAX RADIUS : 2.311
 CENTROID X : .525
 CENTROID Y : -.046

18 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374508

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.62

1

VS= 2.14

3

GS= 3.38

4

REMINGTON CENTERFIRE ACCURACY TEST

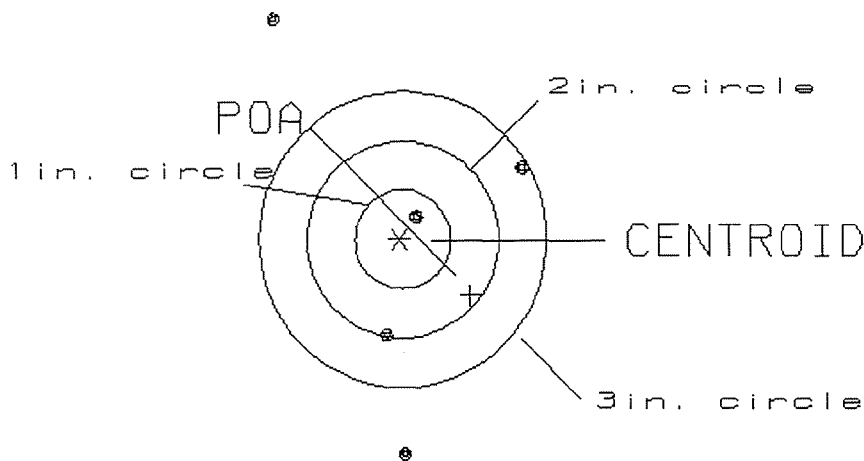
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .934
 MIN RADIUS : .268
 MEAN RADIUS : 1.493
 MAX RADIUS : 2.606
 CENTROID X : -.739
 CENTROID Y : .570

18 Dec 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6374588

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.63

1

VS= 4.36

1

GS= 4.56

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374508

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	12-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	12-19-97	CR
	J) ASSEMBLE STOCK		12-18-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-19-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-18-97	CR
	M) IRON SIGHT ALIGNMENT		12-18-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-18-97	CR
640	GALLERY TEST AND TARGET	L-58 R-92	12-18-97 DB 12-19-97 DB	
	A) MALFUNCTIONS		12-18-97 DB 12-19-97 DB	
	B) PIERCED PRIMERS		12-18-97 DB 12-19-97 DB	
645	INSPECT FOR LIVE AMMO		12-18-97 DB DE 12-19-97 DB DE	
655	FINAL INSPECTION A) HEADSPACE		12-19-97	CK
	B) TRIGGER PULL	<u>2.50</u> <u>2.58</u> <u>2.53</u> <u>2.53</u> <u>2.62</u>	12-19-97	CR
	C) FUNCTION		12-19-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374508

DATE 12-11-97

TESTER DB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.45		2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.41		1.85	
PULL #3	2.28	2.23		2.35	
PULL #4	2.32	2.23		2.63	
PULL #5	2.42	2.44		2.79	
TOTAL	11.99	11.76		11.94	
AVG.	2.39	2.35		2.388	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.27		
PULL #2	3.14	3.06		
PULL #3	3.34	2.92		
PULL #4	3.31	3.05		
PULL #5	3.09	3.22		
TOTAL	15.93	15.52		
AVG.	3.18	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	4.23		4.17
PULL #2	4.31	4.11		4.21
PULL #3	3.83	4.37		4.05
PULL #4	3.90	3.94		3.87
PULL #5	3.91	4.33		3.90
TOTAL	19.9	20.98		20.2
AVG.	3.98	4.196		4.04