

UPC



E6374531

18

E6374531



ORC ORDER NO. 25705

BAF BARREL LENGTH 24"

CAF CAPACITY * 6

*INCL *INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT: Read instruction book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

48

SERIAL NO
E6374531

ORDER NO
25705

05XR



5705 E6374531

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



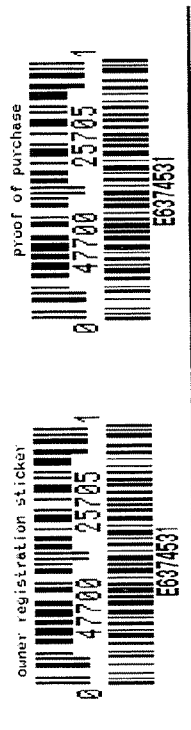
E6374531

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374531
25 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .015
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0393333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0420965

THE AMR FOR THIS RIFLE IS: .9707

CENTROIDAL DISTANCES

0 TO 1 .102181
1 TO 2 .402484
1 TO 3 .344768

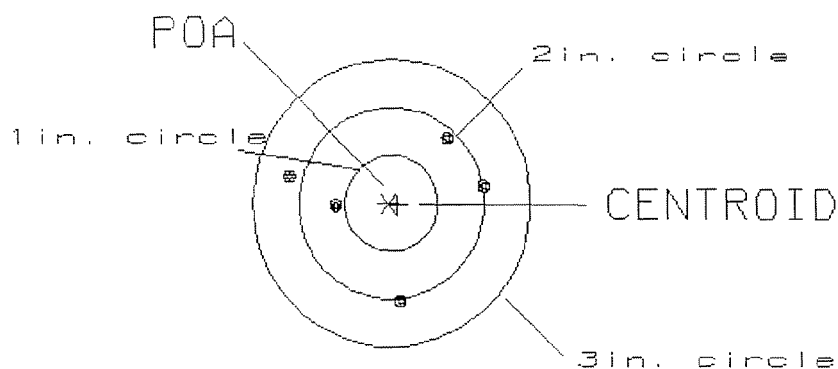
2
1+ <----POA
3

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .102
 MIN RADIUS : .577
 MEAN RADIUS : .907
 MAX RADIUS : 1.124
 CENTROID X : -.100
 CENTROID Y : .021

25 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374531

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.08

0

VS= 1.62

4

GS= 2.08

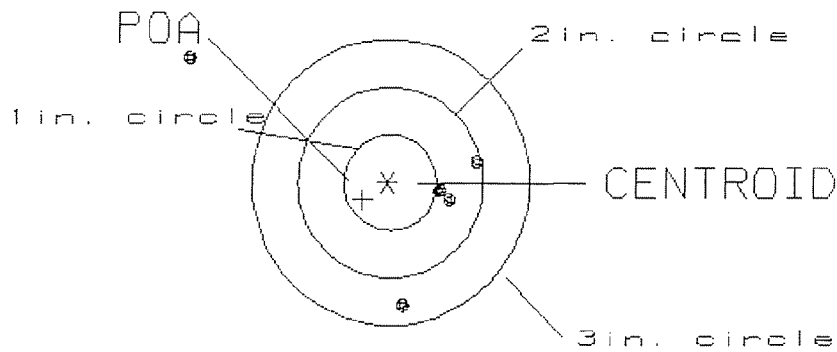
5

PATTERN #: 2
 POA TO CENTROID: .325
 MIN RADIUS : .508
 MEAN RADIUS : 1.194
 MAX RADIUS : 2.523
 CENTROID X : .268
 CENTROID Y : .184

25 Nov 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.13

0

VS= 2.56

3

GS= 3.43

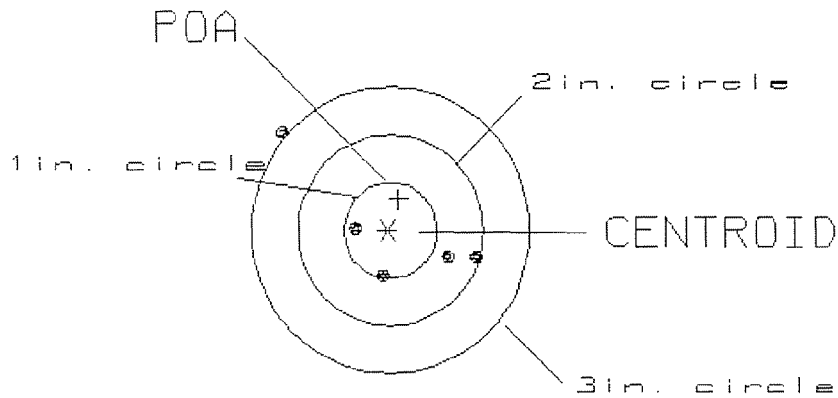
4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .346
 MIN RADIUS : .374
 MEAN RADIUS : .811
 MAX RADIUS : 1.537
 CENTROID X : -.123
 CENTROID Y : -.323

25 Nov 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.10

2

VS= 1.45

4

GS= 2.46

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374531

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	11-26-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-26-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	11-26-97	CR
	J) ASSEMBLE STOCK		11-18-97	RW
	K) ASSEMBLE SWIVEL STUDS		12-2-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-18-97	RW
	M) IRON SIGHT ALIGNMENT		11-18-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-18-97	RW
640	GALLERY TEST AND TARGET	L 65 R 85	11-25-97	DB
	A) MALFUNCTIONS		11-25-97	DB
	B) PIERCED PRIMERS		11-25-97	DB
645	INSPECT FOR LIVE AMMO		11-25-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12-2-97	CK
	B) TRIGGER PULL	<u>2.55</u> <u>2.50</u> <u>2.56</u> <u>2.61</u> <u>2.62</u>	11-26-97	CR
	C) FUNCTION		12-2-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6374531

DATE 10-12-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.47	2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.42	2.42	
PULL #3	2.57	2.31	2.41	
PULL #4	2.58	2.37	2.45	
PULL #5	2.47	2.29	2.50	
TOTAL	12.6	11.86	12.1	
AVG.	2.52	2.372	2.42	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	3.21	
PULL #2	2.98	3.03	
PULL #3	2.89	3.18	
PULL #4	3.28	3.13	
PULL #5	2.88	3.17	
TOTAL	15.12	15.72	
AVG.	3.024	3.144	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	3.96		3.73
PULL #2	3.75	3.87		3.88
PULL #3	4.25	3.92		3.91
PULL #4	4.29	3.83		3.88
PULL #5	4.29	3.88		3.88
TOTAL	20.54	19.46		19.28
AVG.	4.108	3.892		3.856