

UPC



E6374533

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marks Registered Marque Deposee.

SERIAL NO.
E6374533

46 ORDER NO.
25705

19XR

5705 E6374533

ORDER 25705

MODEL 700™ M24

UPC



0114770011257051

ORDER 25705

MODEL 700™ M24

UPC



0114770011257051

SERIAL NO.



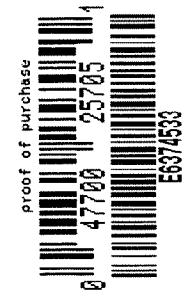
E6374533

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374533
12 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .013
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .190333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .190777

THE AMR FOR THIS RIFLE IS: .7713

CENTROIDAL DISTANCES

0 TO 1	.221199
1 TO 2	.422232
1 TO 3	.526932

32

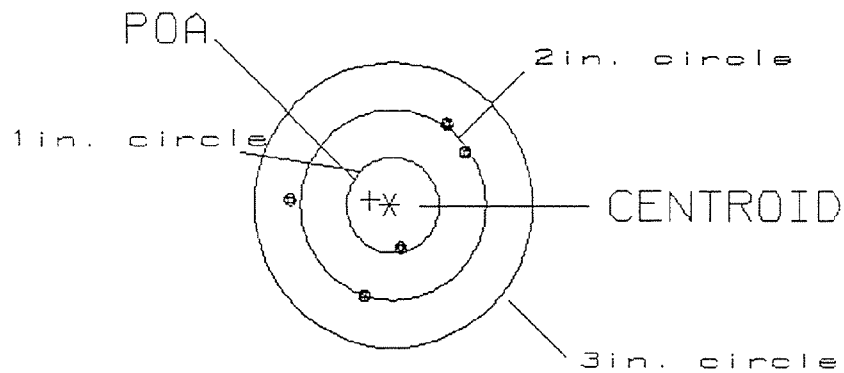
+ 1 <----POA

PATTERN #: 1
POA TO CENTROID: .221
MIN RADIUS : .490
MEAN RADIUS : .907
MAX RADIUS : 1.089
CENTROID X : .215
CENTROID Y : -.052

12 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374533

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.87

1

VS= 1.73

3

GS= 1.98

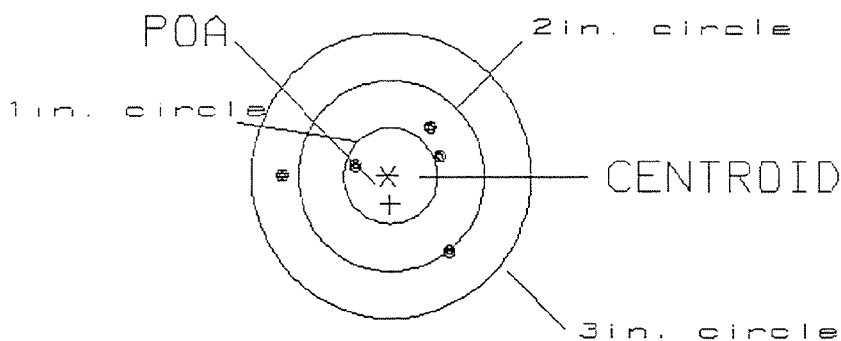
5

PATTERN #: 2
 POA TO CENTROID: .295
 MIN RADIUS : .412
 MEAN RADIUS : .753
 MAX RADIUS : 1.155
 CENTROID X : -.027
 CENTROID Y : .294

12 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374533

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.78
 VS= 1.27
 GS= 1.94

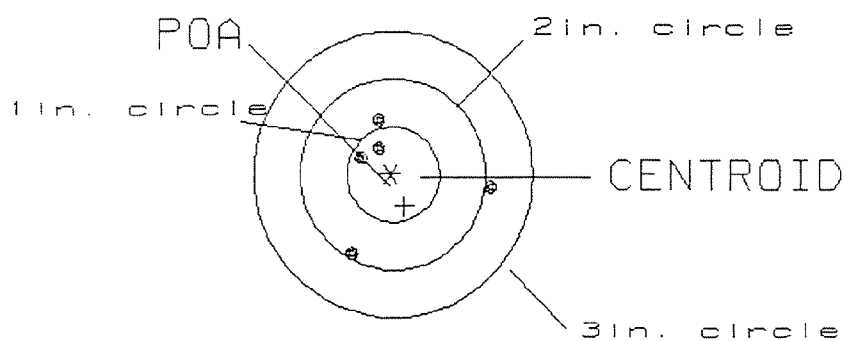
1
 3
 5

PATTERN #: [3]
POA TO CENTROID: .361
MIN RADIUS : .336
MEAN RADIUS : .654
MAX RADIUS : 1.059
CENTROID X : -.149
CENTROID Y : .329

12 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374533

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.46

2

VS= 1.39

4

GS= 1.62

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374533

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

#	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	12-9-97	DB
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>4</u> <u>4</u>	12-9-97	DB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	12-9-97	DB
	J) ASSEMBLE STOCK		12-8-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-8-97	CR
	M) IRON SIGHT ALIGNMENT		12-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-8-97	CR
640	GALLERY TEST AND TARGET	L-62 R 88	12-12-97	DB
	A) MALFUNCTIONS		12-12-97	DB
	B) PIERCED PRIMERS		12-12-97	DB
645	INSPECT FOR LIVE AMMO		12-12-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12/13/97	RW
	B) TRIGGER PULL	<u>2.75</u> <u>2.93</u> <u>2.83</u> <u>2.92</u> <u>2.92</u>	12/14/97	RW
	C) FUNCTION			
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6374533

DATE 11-18-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.37	2.36	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.39	2.48	
PULL #3	2.39	2.36	2.44	
PULL #4	2.47	2.40	2.55	
PULL #5	2.40	2.38	2.45	
TOTAL	12.49	11.90	12.28	
AVG.	2.49	2.38	2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.19	3.14	
PULL #2	3.14	3.17	
PULL #3	3.16	3.15	
PULL #4	3.16	3.05	
PULL #5	3.13	3.14	
TOTAL	15.78	15.65	
AVG.	3.15	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	3.91		4.00
PULL #2	4.19	3.84		3.91
PULL #3	4.10	3.96		3.95
PULL #4	4.12	3.96		3.96
PULL #5	4.23	4.02		4.04
TOTAL	20.76	19.69		19.86
AVG.	4.15	3.93		3.97