

G676 4911

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



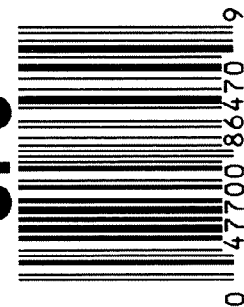
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764911

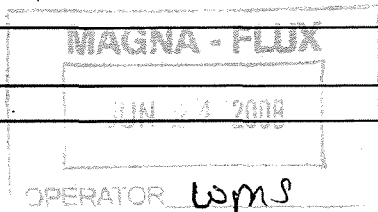
UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764911

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	RPD
430	ASSEMBLE TO STOCK		6-19-08	JP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	RPD
472	SERIALIZE BOLT HANDLE		6-20-08	RPD
475	DRILL AND TAP SIGHT HOLES		6-23-08	JP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BJ
542	APPLY COATINGS (BARREL ACTION)		6-26	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/3/08	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

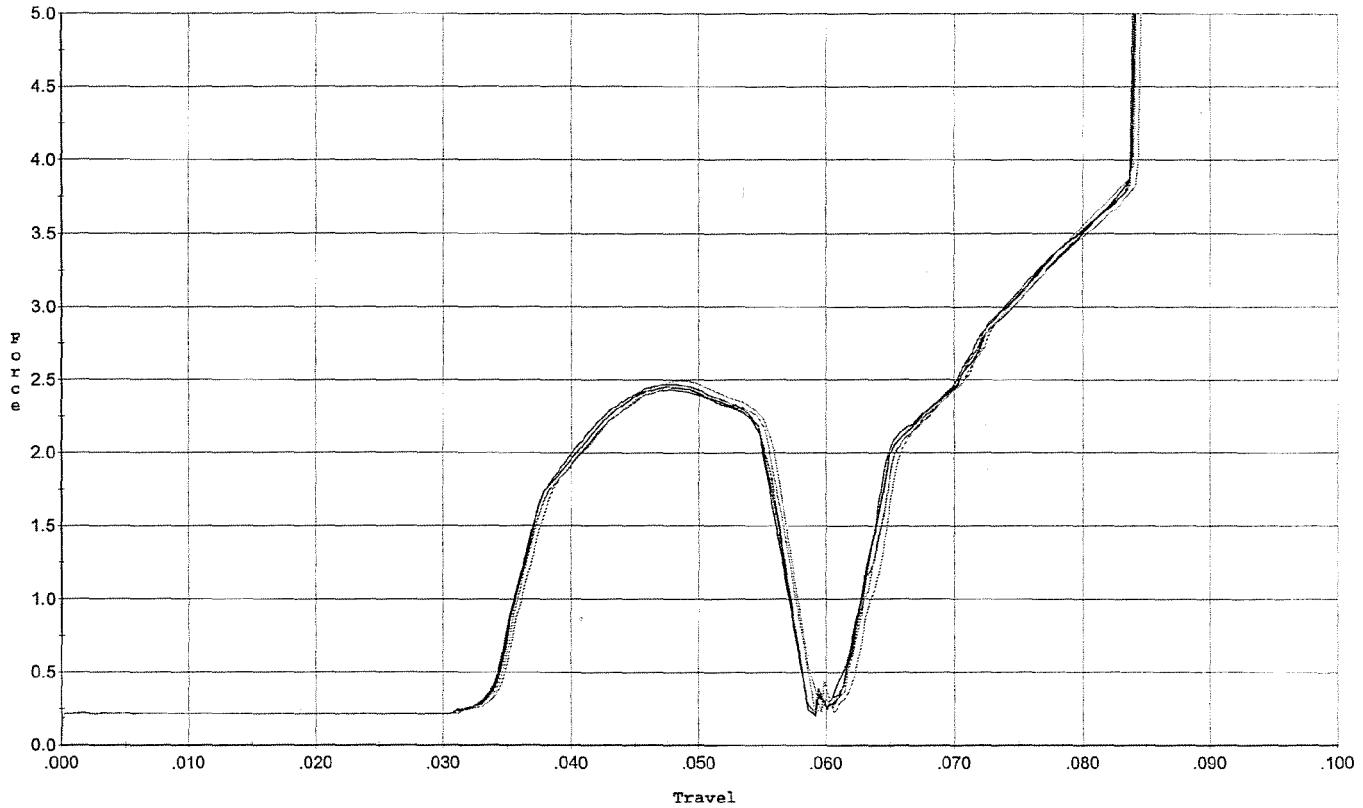
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5.5</u> <u>5.5</u>	7/16/08	Fm
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4.5</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7/3/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-7-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-7-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/10/08	MED
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-10-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-7-08	S.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.75</u> <u>2.74</u> <u>2.58</u> <u>2.64</u>	7/10/08	Fm
	C) FUNCTION		8-7-08	S.P.D.
690	PACK		8/12/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



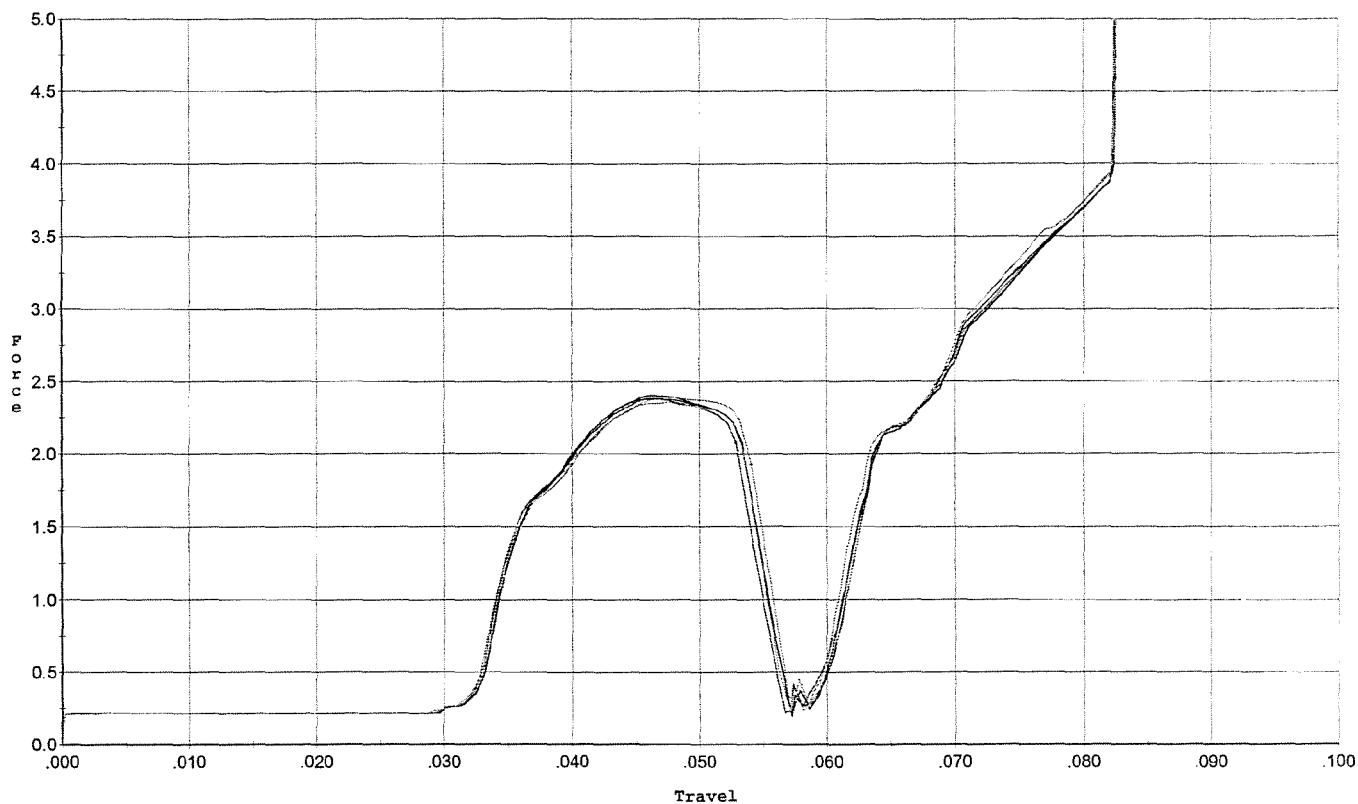
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.056	0.034	0.034	0.053		Set Trigger
2	2.447	0.057	0.034	0.034	0.053		Set Trigger
3	2.434	0.056	0.034	0.035	0.052		Set Trigger
4	2.494	0.056	0.034	0.034	0.052		Set Trigger
5	2.448	0.057	0.034	0.034	0.053		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



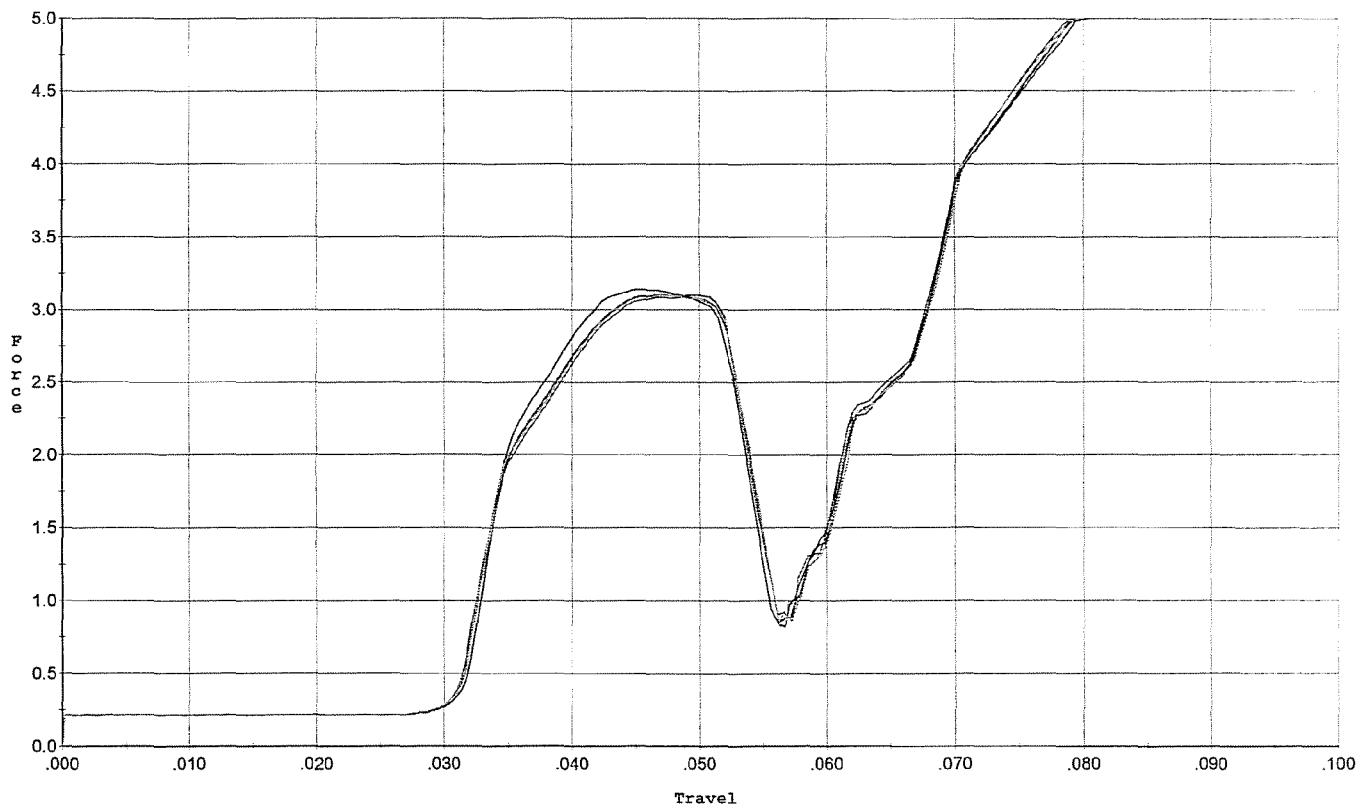
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.385	0.053	0.033	0.034	0.049		Set Trigger
2	2.404	0.053	0.033	0.034	0.049		Set Trigger
3	2.381	0.053	0.033	0.034	0.048		Set Trigger
4	2.357	0.053	0.032	0.034	0.049		Set Trigger
5	2.388	0.054	0.033	0.034	0.050		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



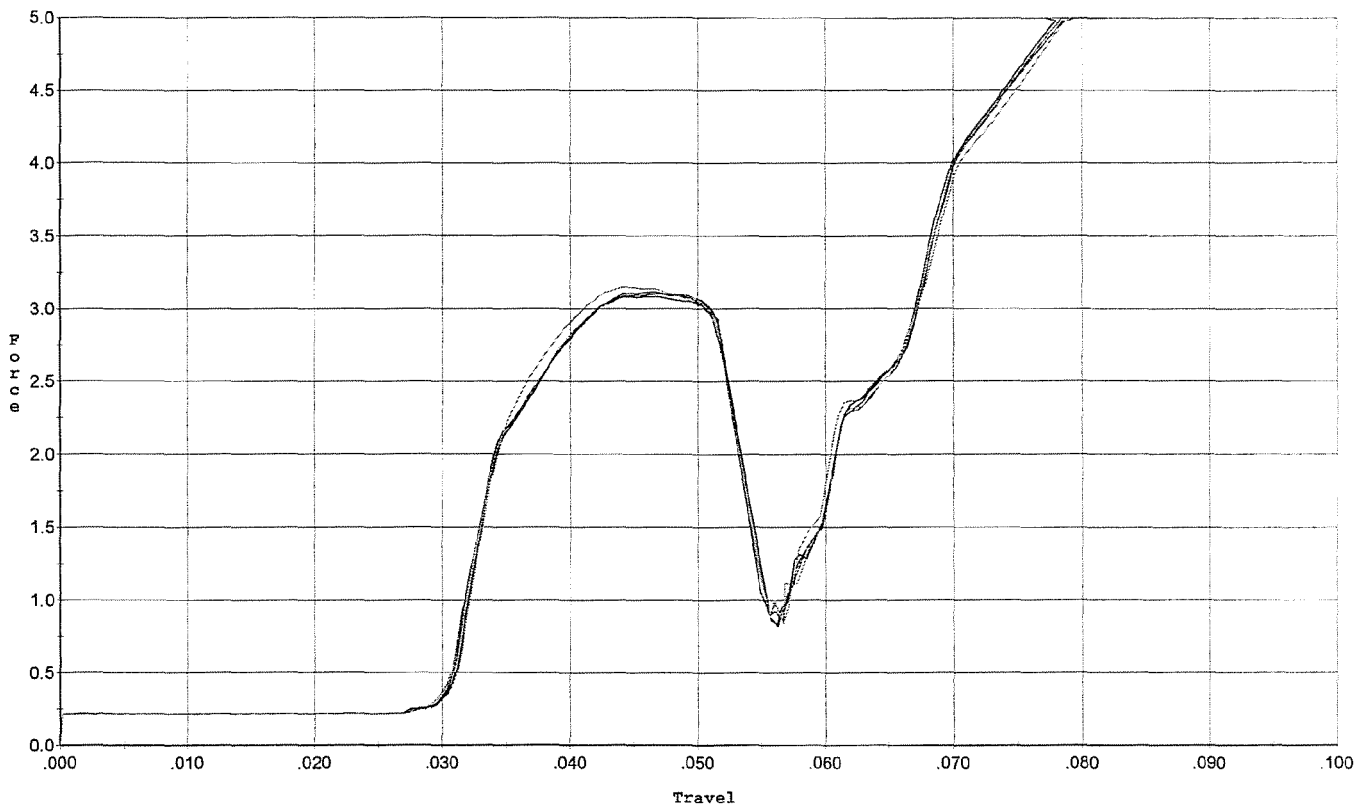
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.054	0.031	0.032	0.064		Set Trigger
2	3.139	0.053	0.032	0.033	0.063		Set Trigger
3	3.091	0.052	0.031	0.033	0.061		Set Trigger
4	3.107	0.052	0.031	0.033	0.061		Set Trigger
5	3.101	0.054	0.031	0.032	0.064		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



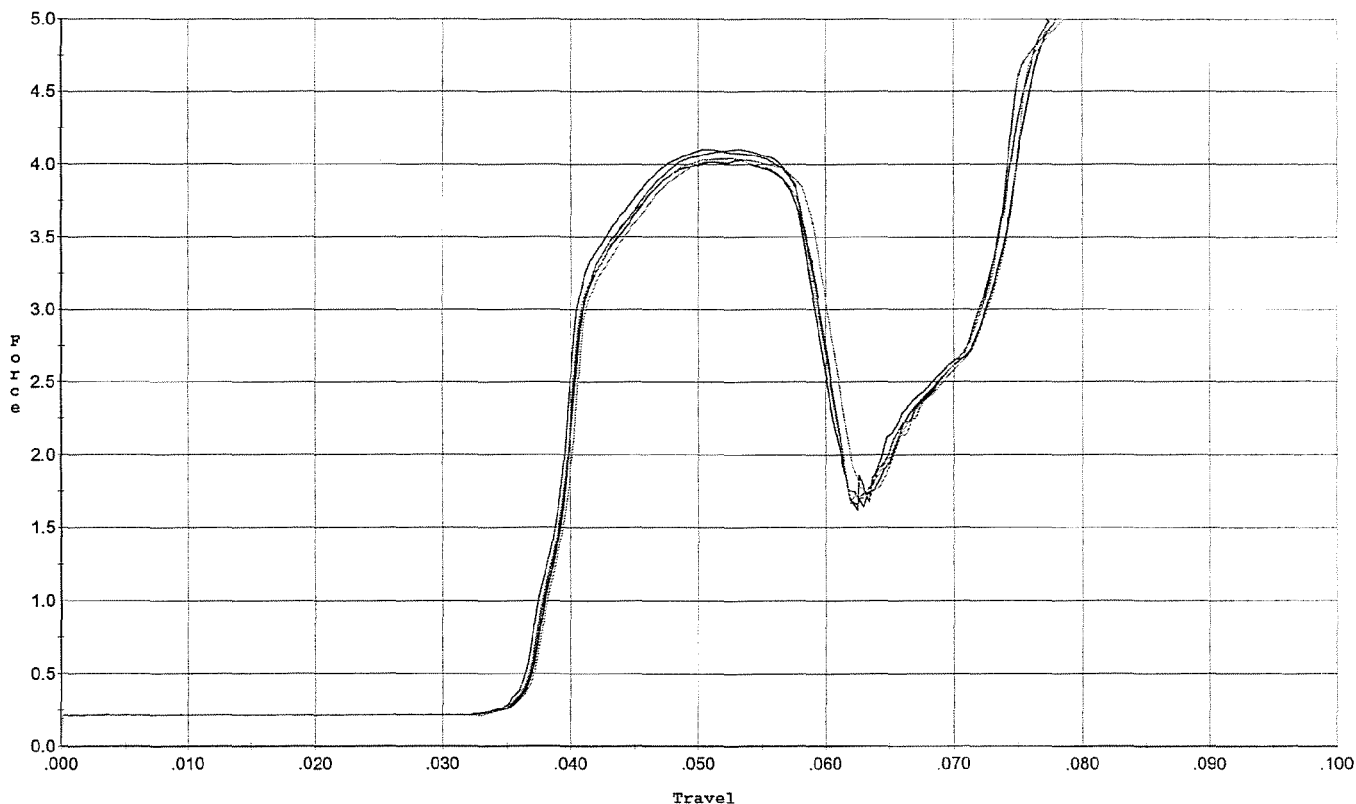
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.052	0.030	0.032	0.063		Set Trigger
2	3.104	0.052	0.031	0.032	0.062		Set Trigger
3	3.115	0.052	0.030	0.032	0.063		Set Trigger
4	3.151	0.052	0.031	0.033	0.063		Set Trigger
5	3.105	0.052	0.030	0.032	0.063		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



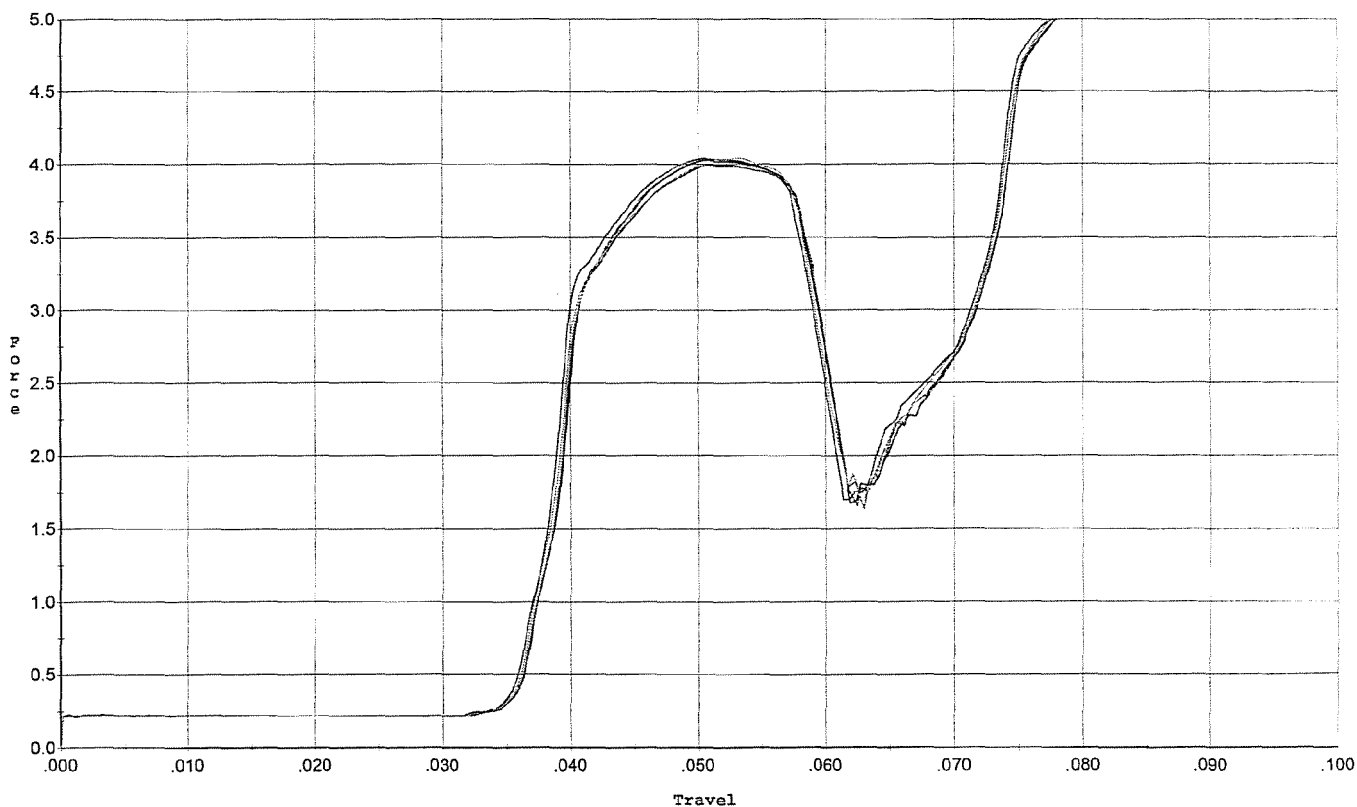
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.059	0.036	0.032	0.087		Set Trigger
2	4.029	0.058	0.037	0.033	0.082		Set Trigger
3	4.102	0.059	0.037	0.032	0.086		Set Trigger
4	4.036	0.060	0.036	0.032	0.086		Set Trigger
5	4.042	0.059	0.037	0.032	0.085		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



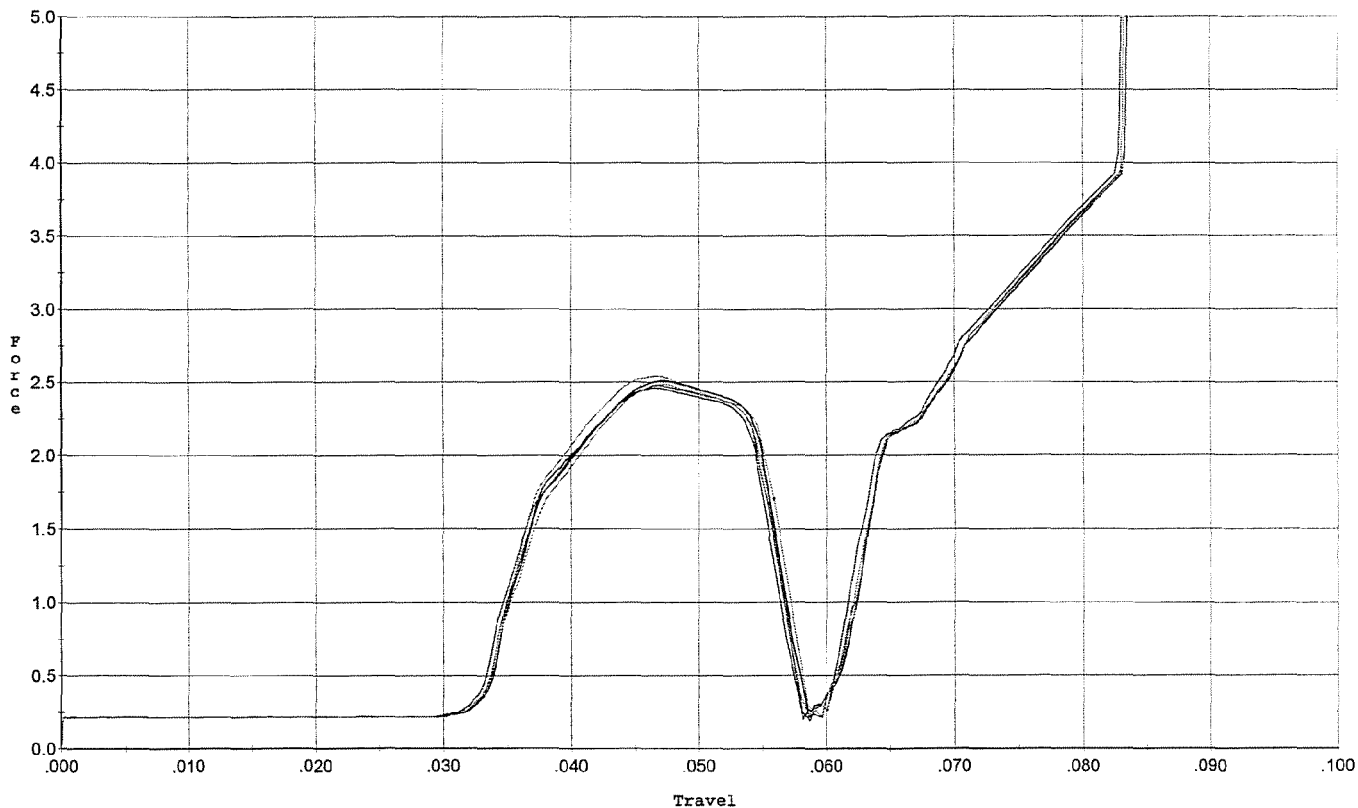
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.039	0.059	0.035	0.032	0.086		Set Trigger
2	4.028	0.059	0.036	0.032	0.087		Set Trigger
3	3.996	0.059	0.036	0.032	0.086		Set Trigger
4	4.039	0.058	0.036	0.032	0.084		Set Trigger
5	3.996	0.058	0.036	0.032	0.084		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



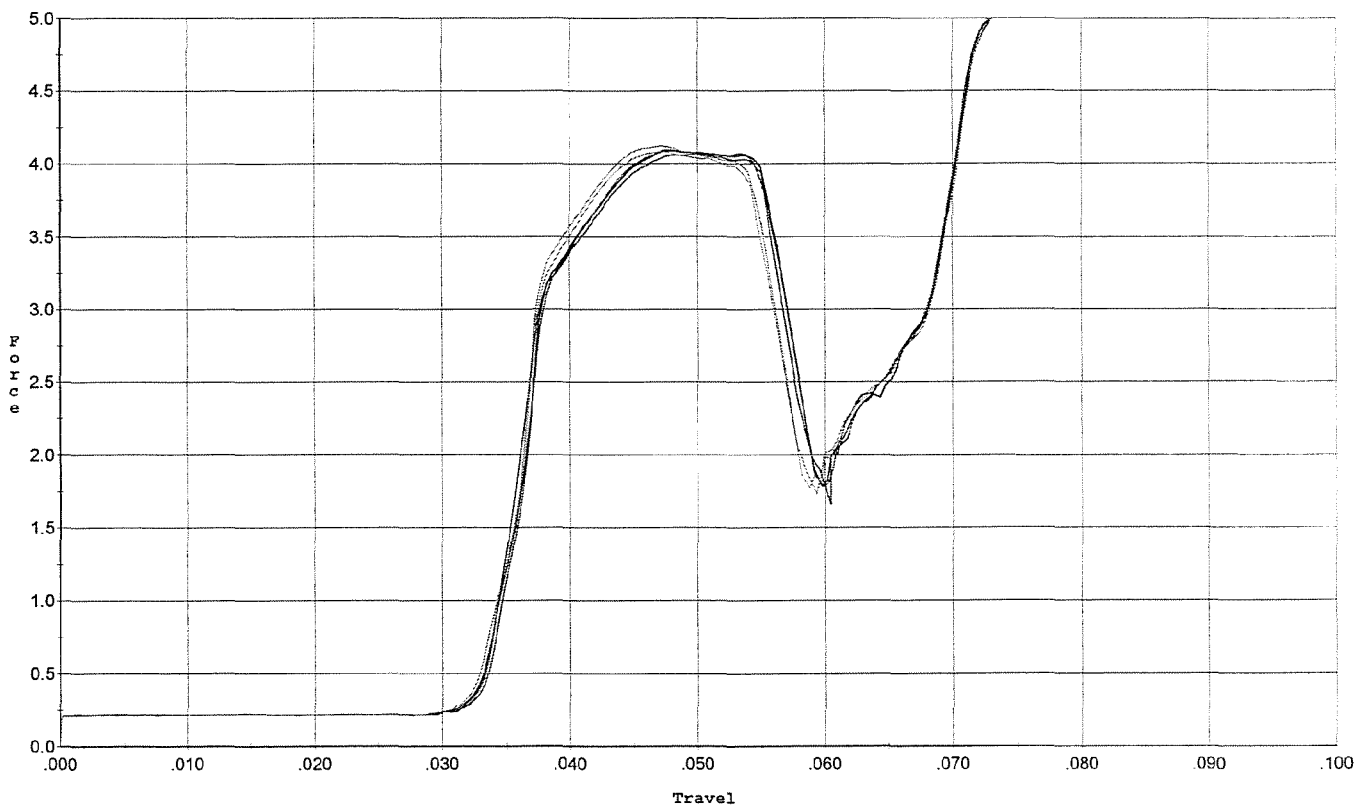
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.459	0.054	0.033	0.034	0.051		Set Trigger
2	2.512	0.055	0.034	0.034	0.052		Set Trigger
3	2.478	0.056	0.033	0.034	0.053		Set Trigger
4	2.485	0.056	0.034	0.034	0.053		Set Trigger
5	2.544	0.055	0.033	0.034	0.053		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.070	0.055	0.033	0.029	0.085		Set Trigger
2	4.093	0.056	0.033	0.029	0.087		Set Trigger
3	4.088	0.056	0.033	0.029	0.087		Set Trigger
4	4.082	0.056	0.033	0.030	0.085		Set Trigger
5	4.120	0.055	0.033	0.030	0.085		Set Trigger

AVG 4.09