

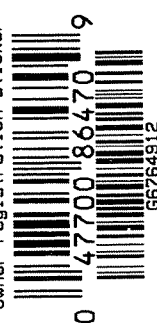
56764912

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



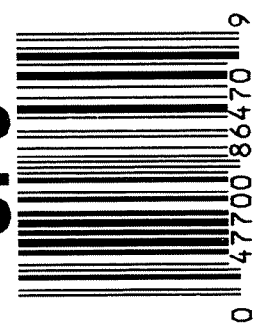
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6764912

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764912

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	JP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX JUN 25 2008 OPERATOR WMS	6-25-08	RP, SD
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-26-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	Bt
542	APPLY COATINGS (BARREL ACTION)		7-9	CV
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-08	RP, SD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

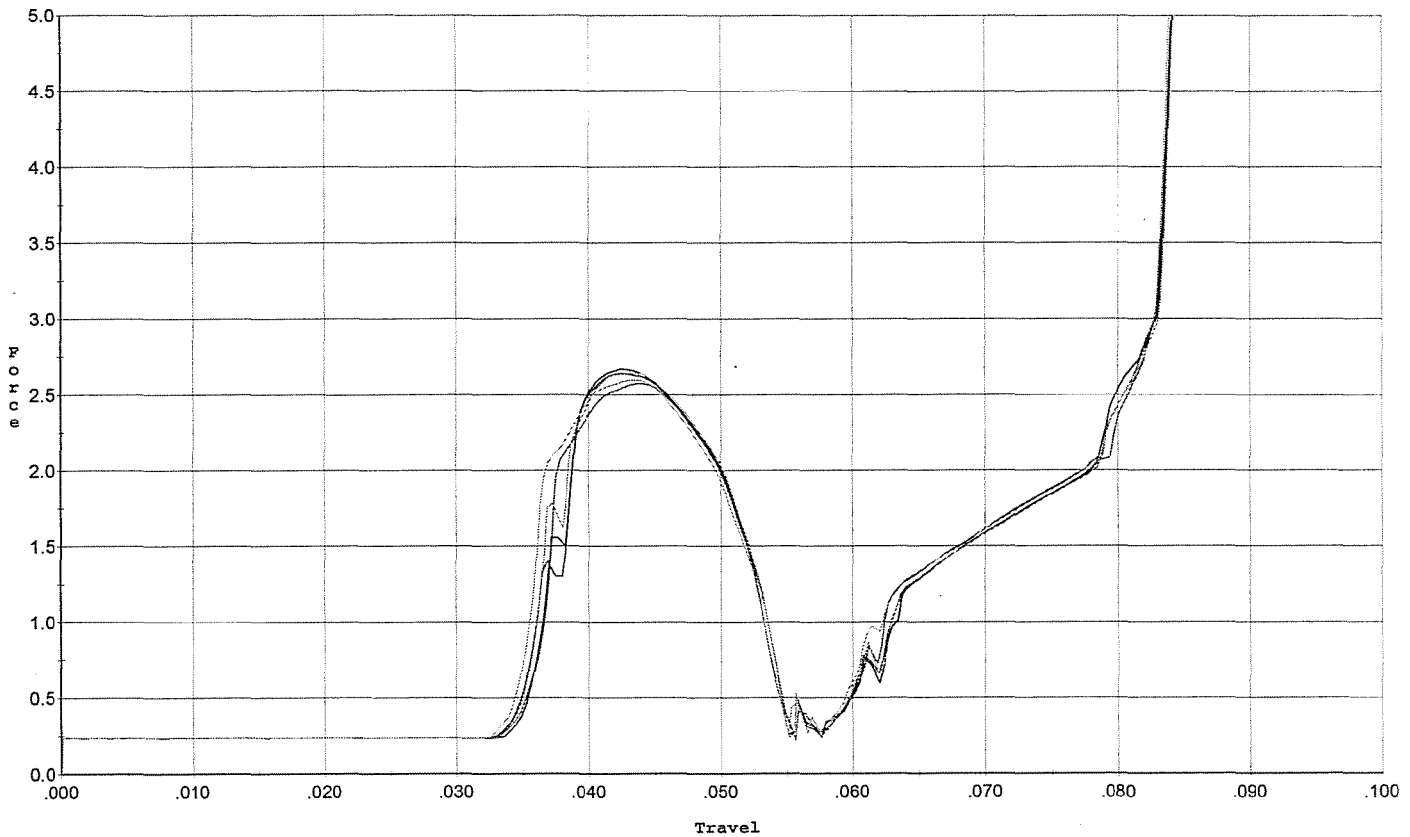
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7-30	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	7-30	TC
	J) ASSEMBLE STOCK		7-21-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-5-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-5-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-23-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-5-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>249</u> <u>279</u> <u>243</u> <u>255</u> <u>247</u>	7-30-08	BSW
	C) FUNCTION		8-5-08	L.P.D.
690	PACK		8/7/08	FMY

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



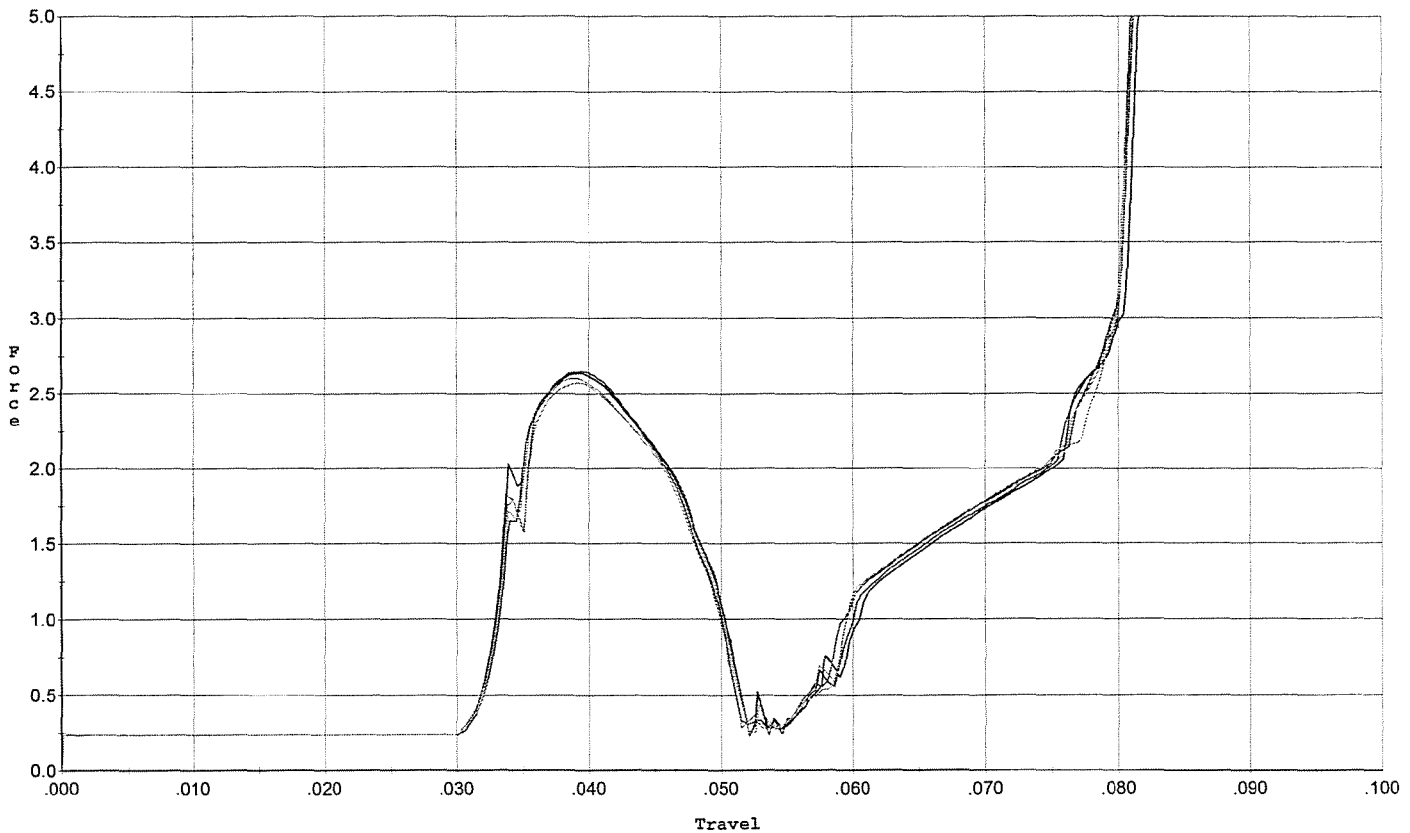
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.052	0.034	0.038	0.045		Set Trigger
2	2.670	0.052	0.035	0.037	0.045		Set Trigger
3	2.574	0.053	0.035	0.037	0.045		Set Trigger
4	2.599	0.052	0.034	0.036	0.046		Set Trigger
5	2.644	0.053	0.035	0.037	0.046		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



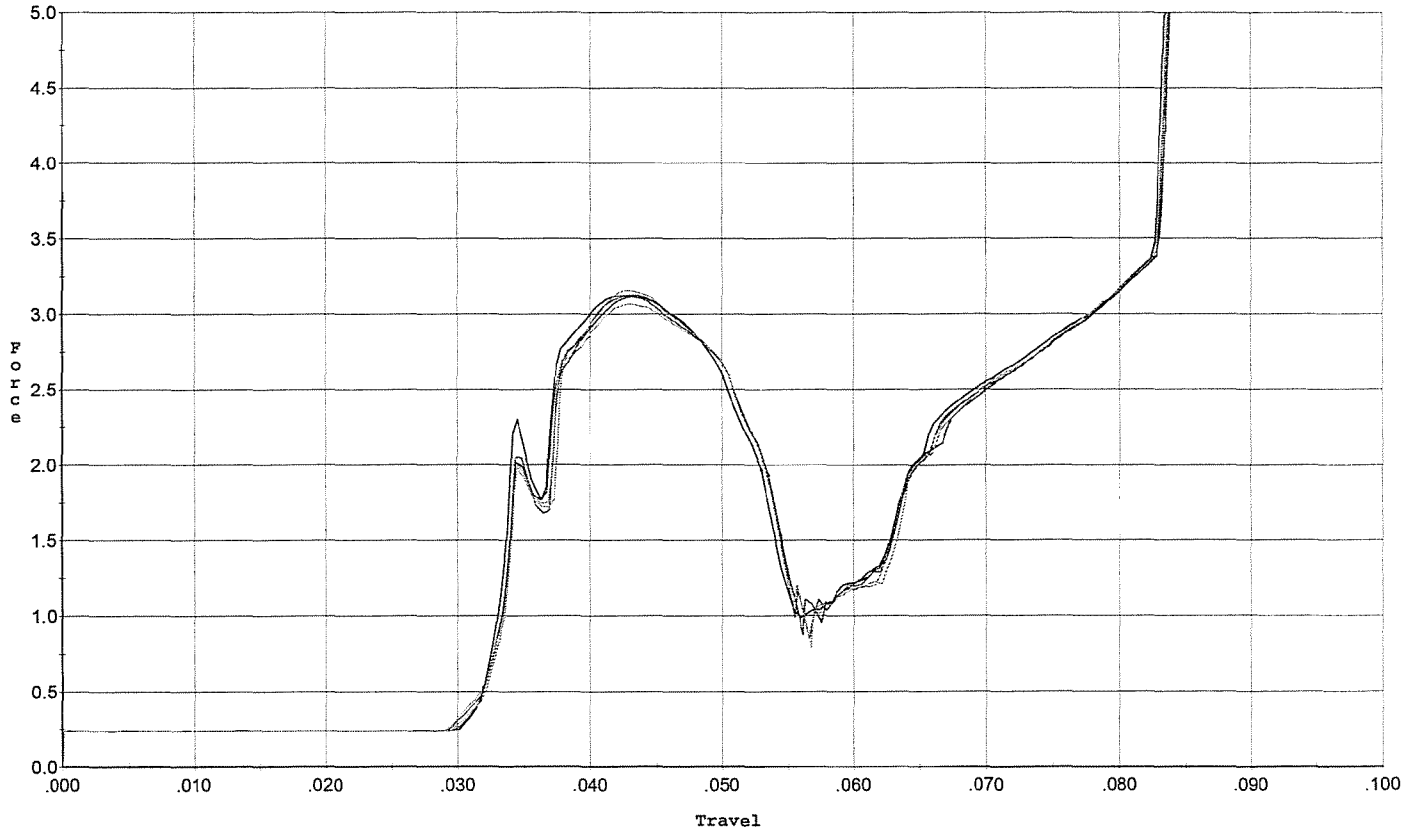
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.647	0.050	0.031	0.036	0.044		Set Trigger
2	2.634	0.051	0.031	0.036	0.045		Set Trigger
3	2.647	0.051	0.031	0.036	0.045		Set Trigger
4	2.572	0.050	0.032	0.036	0.043		Set Trigger
5	2.600	0.050	0.032	0.036	0.043		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



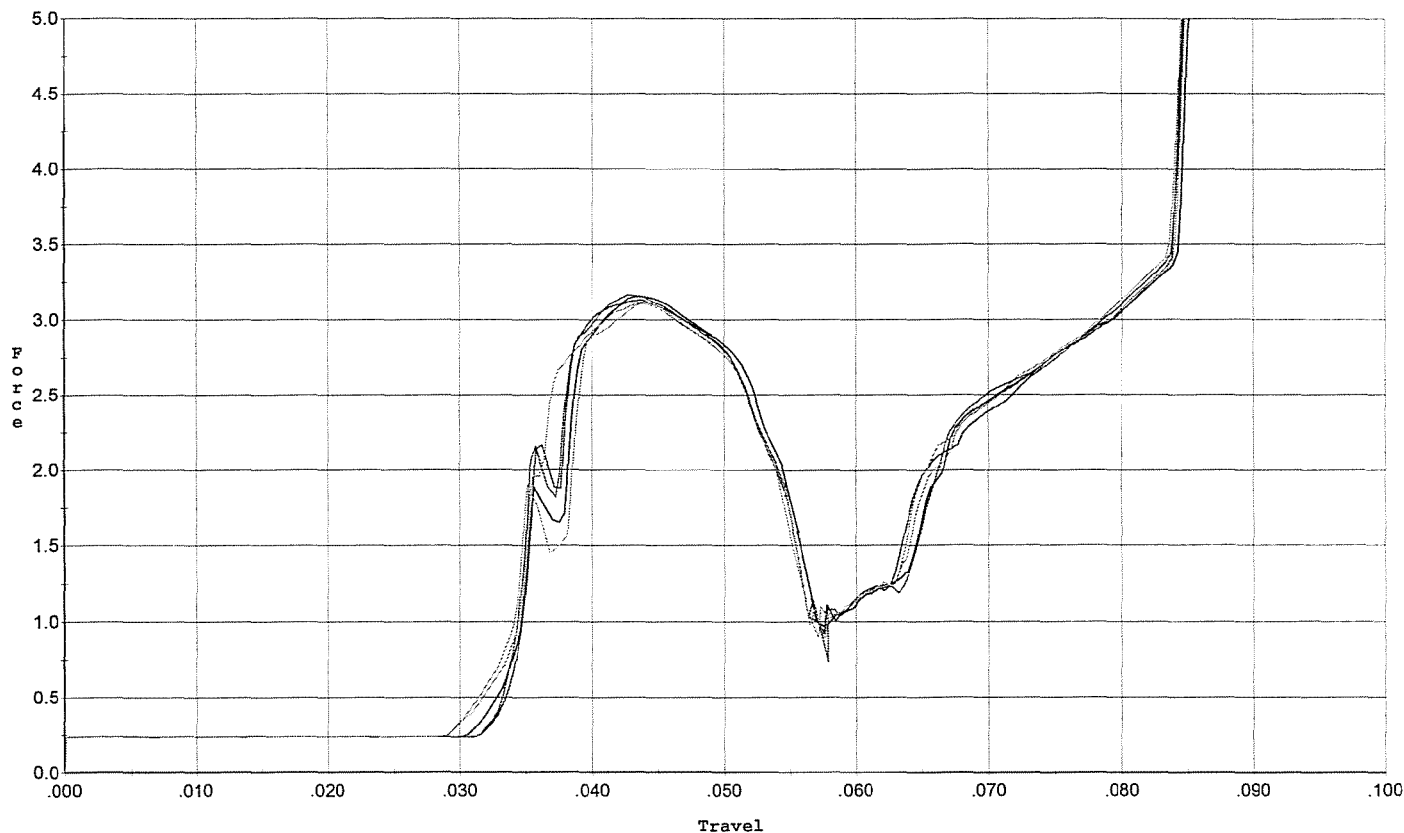
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.114	0.054	0.032	0.034	0.061		Set Trigger
2	3.123	0.053	0.032	0.034	0.061		Set Trigger
3	3.120	0.054	0.032	0.034	0.061		Set Trigger
4	3.065	0.054	0.032	0.034	0.061		Set Trigger
5	3.159	0.054	0.032	0.034	0.061		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



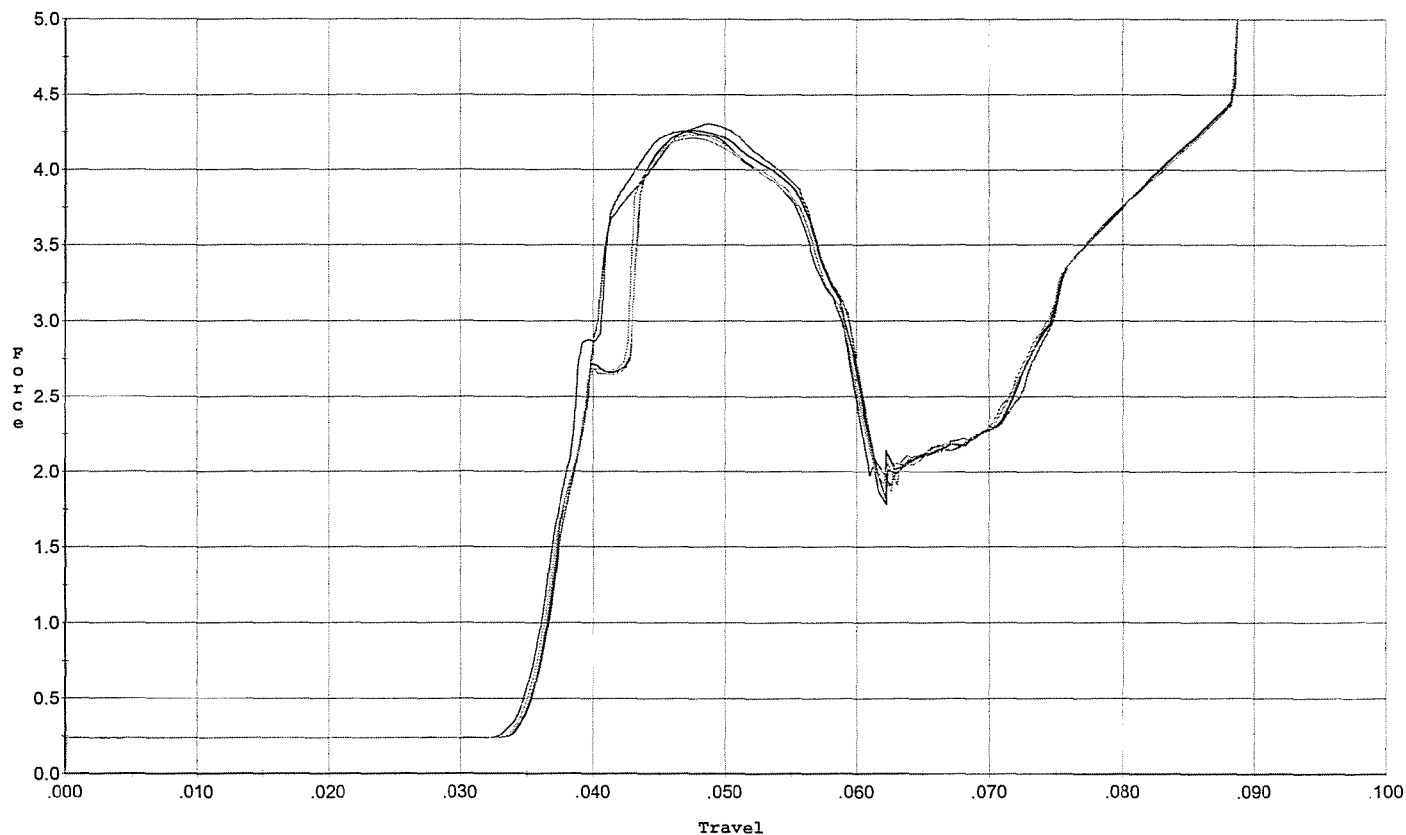
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.132	0.055	0.033	0.035	0.062		Set Trigger
2	3.153	0.056	0.032	0.035	0.063		Set Trigger
3	3.165	0.055	0.033	0.035	0.063		Set Trigger
4	3.117	0.055	0.032	0.035	0.064		Set Trigger
5	3.108	0.054	0.032	0.035	0.060		Set Trigger

AVG 3.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



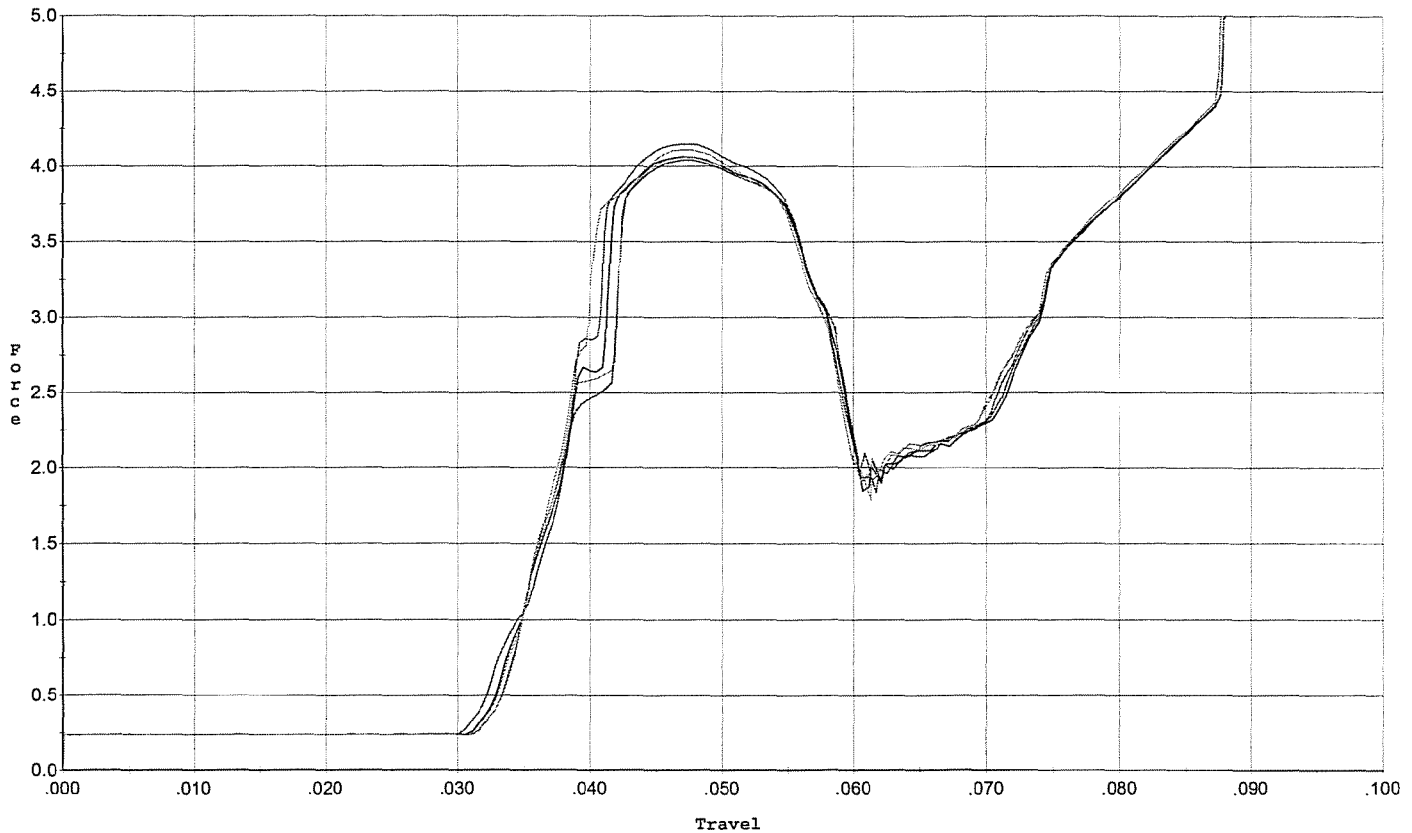
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.059	0.034	0.034	0.091		Set Trigger
2	4.265	0.060	0.035	0.034	0.090		Set Trigger
3	4.305	0.059	0.035	0.034	0.092		Set Trigger
4	4.234	0.059	0.034	0.034	0.087		Set Trigger
5	4.212	0.059	0.035	0.034	0.087		Set Trigger

Avg 4.23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



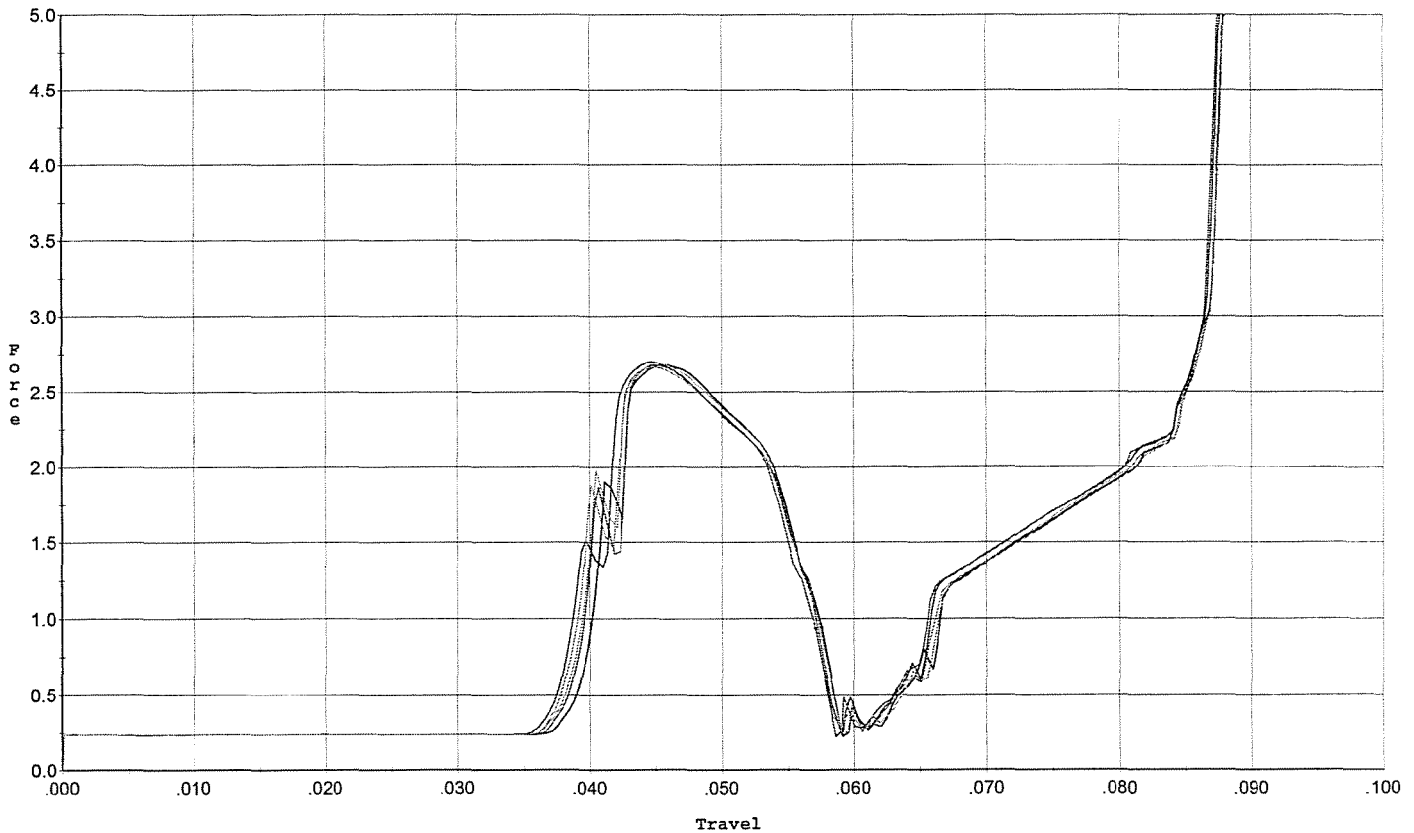
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.043	0.058	0.032	0.034	0.086		Set Trigger
2	4.063	0.059	0.033	0.034	0.089		Set Trigger
3	4.147	0.059	0.033	0.034	0.090		Set Trigger
4	4.064	0.058	0.033	0.034	0.086		Set Trigger
5	4.110	0.058	0.033	0.034	0.089		Set Trigger

AVG 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



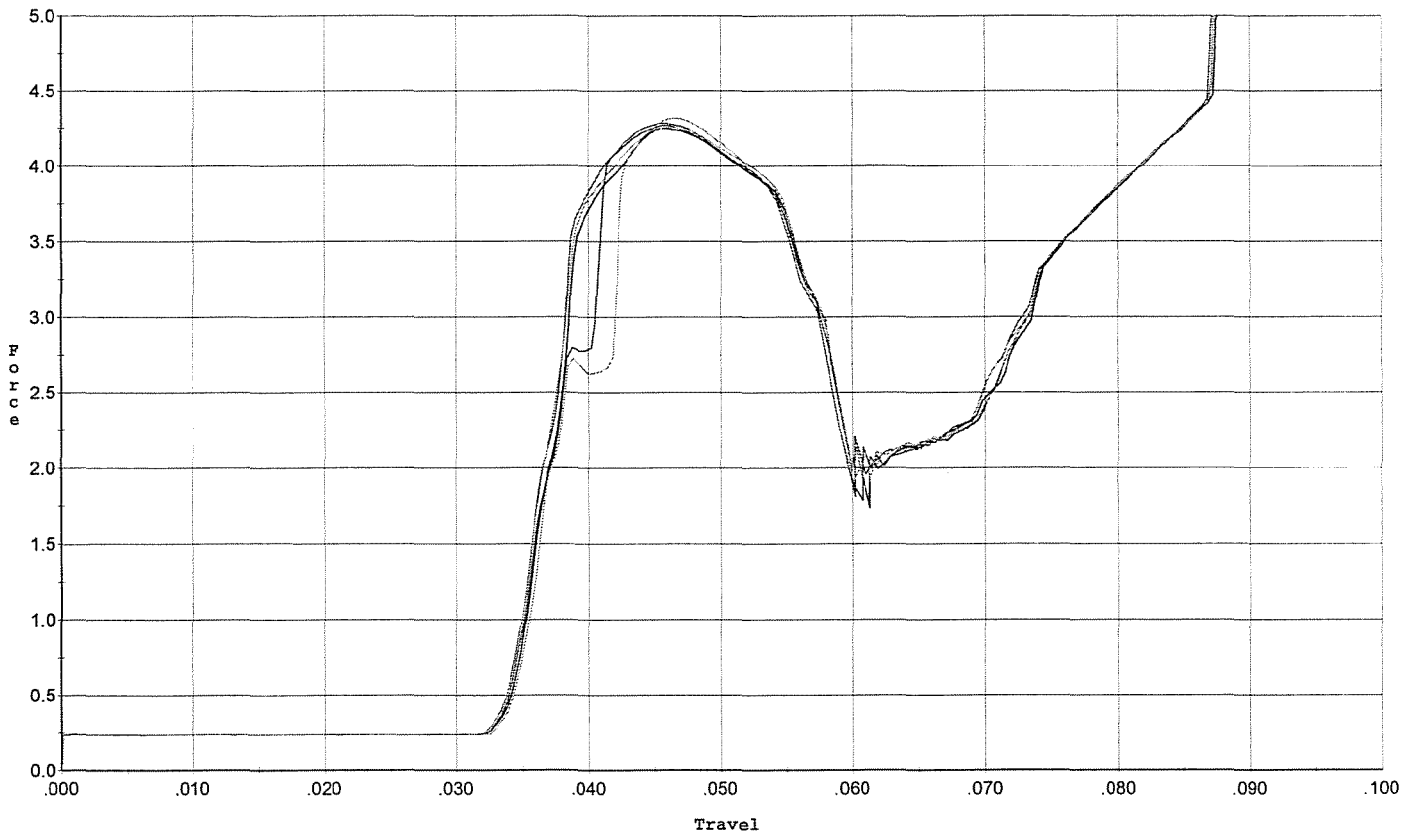
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.696	0.057	0.037	0.038	0.048		Set Trigger
2	2.682	0.058	0.039	0.038	0.047		Set Trigger
3	2.680	0.057	0.038	0.038	0.046		Set Trigger
4	2.688	0.058	0.038	0.038	0.049		Set Trigger
5	2.664	0.057	0.037	0.038	0.047		Set Trigger

Avg 2.68

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.058	0.033	0.034	0.090		Set Trigger
2	4.250	0.058	0.034	0.034	0.091		Set Trigger
3	4.283	0.057	0.033	0.034	0.091		Set Trigger
4	4.258	0.058	0.034	0.034	0.088		Set Trigger
5	4.318	0.058	0.033	0.034	0.093		Set Trigger

Avg 4.27