

G676 4913

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

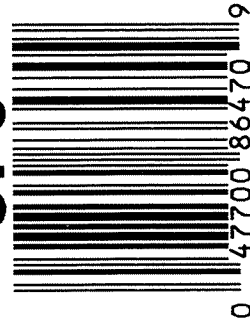
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764913

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 676 4913

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	SP
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE	MAGNA - FLUX	6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	SP
472	SERIALIZE BOLT HANDLE	JUN 20 2008	6-20-08	SP
475	DRILL AND TAP SIGHT HOLES	OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		6-28	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7/8	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/8	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/8	SP
	D) OIL FIRING PIN ASSEMBLY		7-9-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

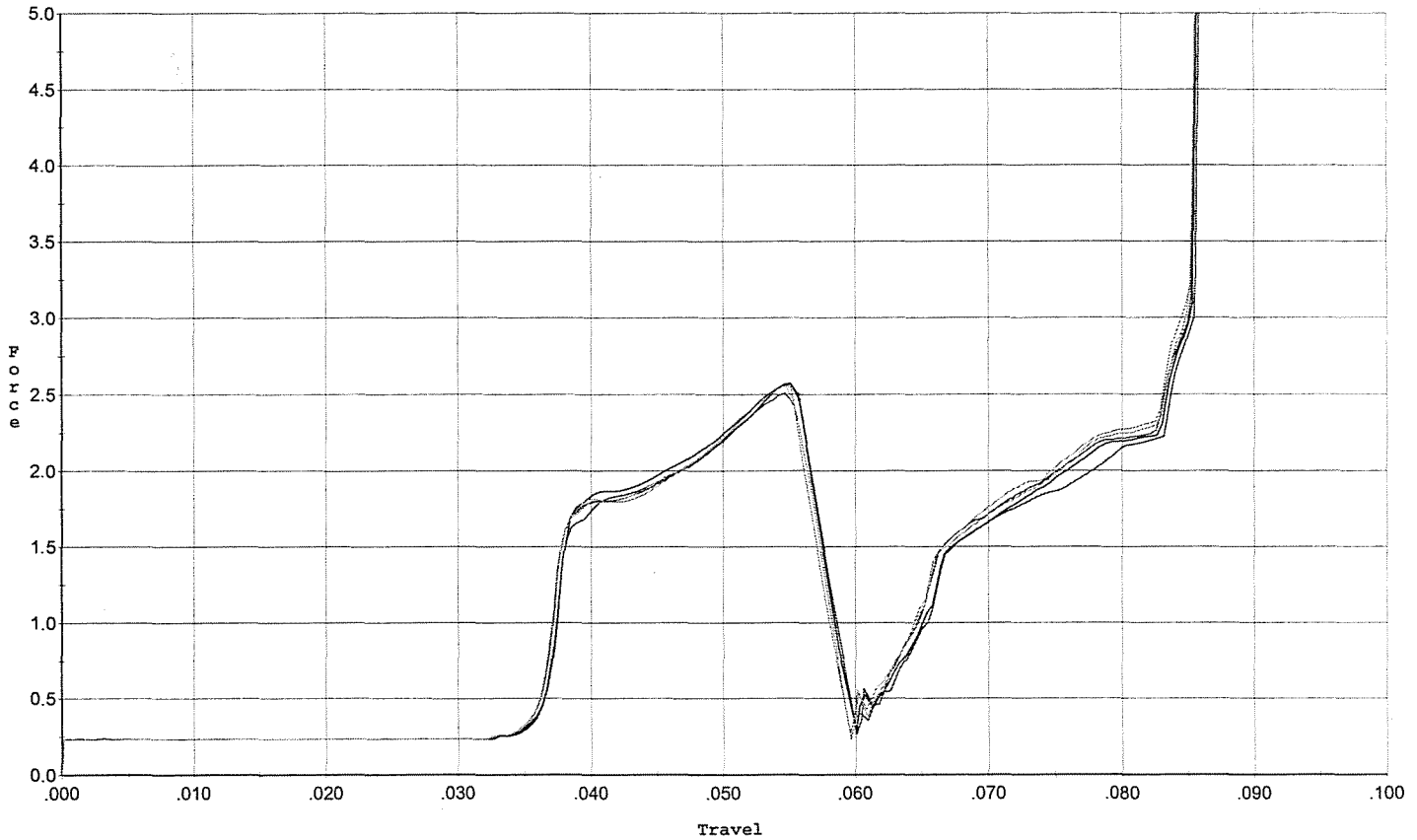
OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7</u>	<u>7</u>	<u>6</u>	7-22	TL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5</u>	<u>5</u>	<u>5</u>	7-22	TL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	7-22	TL		
	J) ASSEMBLE STOCK					7-9-08	QSN		
	K) ASSEMBLE SWIVEL STUDS					7-30-08	RT		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		7-14-08	TRW		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					7/14/08	MED		
670	FINAL INSPECTION A) HEADSPACE					7-30-08	RT		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u>	<u>2.52</u>	<u>2.46</u>	<u>2.56</u>	<u>2.85</u>	7/22/08	Fm
	C) FUNCTION							7-30-08	RT
690	PACK							8/2/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Patch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



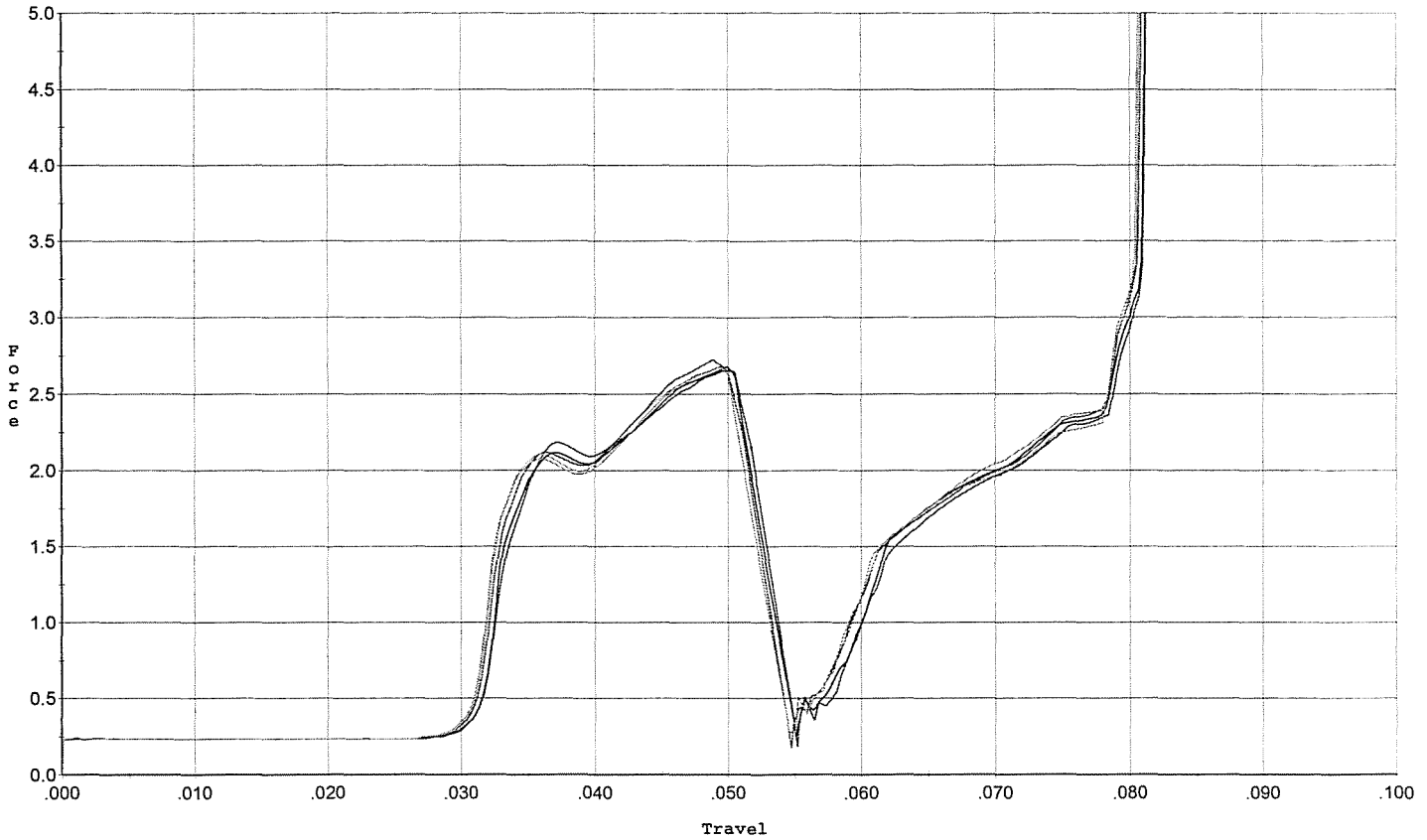
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.056	0.036	0.036	0.049		Set Trigger
2	2.572	0.056	0.036	0.035	0.050		Set Trigger
3	2.509	0.055	0.036	0.035	0.048		Set Trigger
4	2.556	0.055	0.036	0.035	0.048		Set Trigger
5	2.558	0.057	0.036	0.035	0.050		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



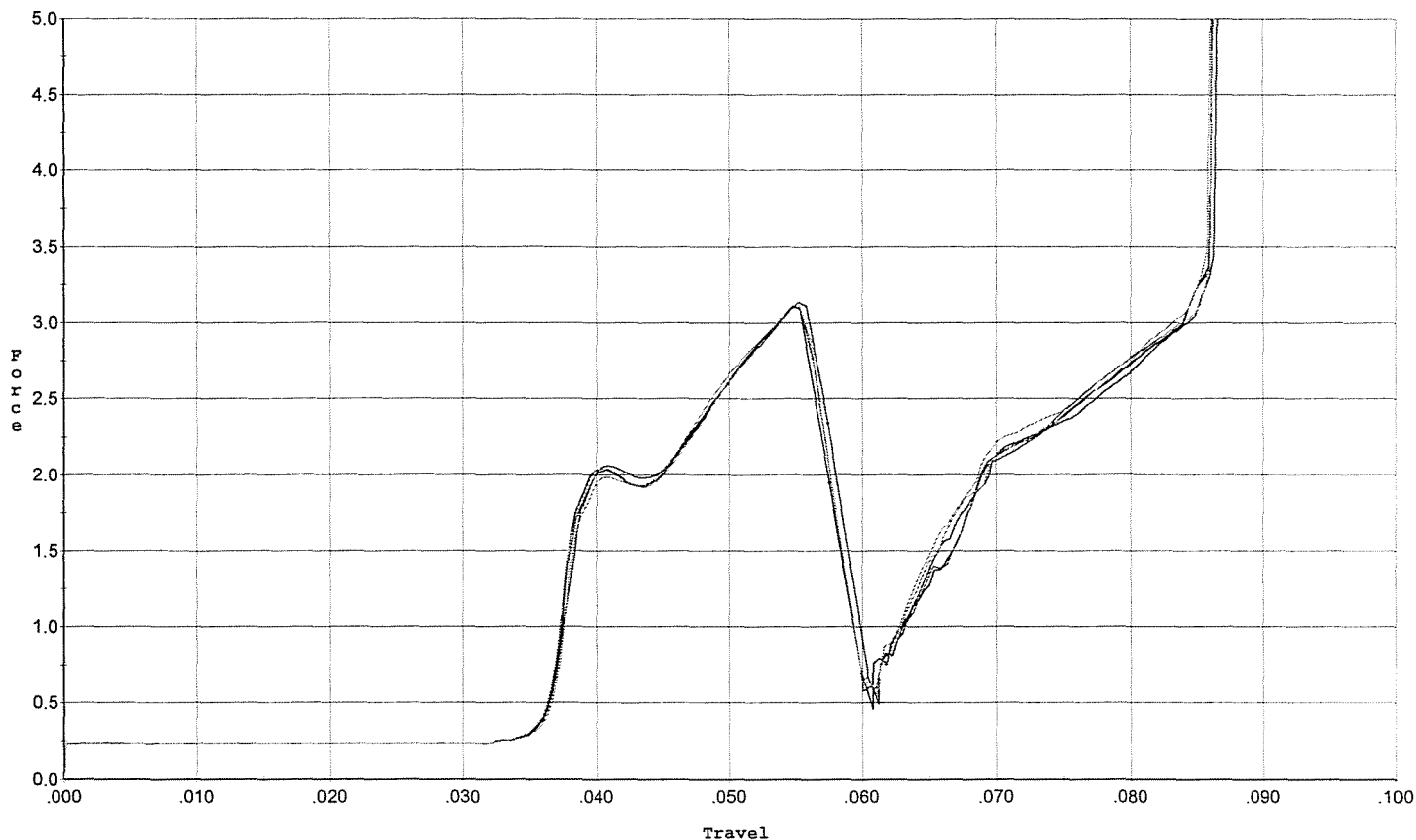
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.655	0.052	0.031	0.034	0.052		Set Trigger
2	2.679	0.051	0.031	0.034	0.050		Set Trigger
3	2.726	0.051	0.031	0.033	0.052		Set Trigger
4	2.683	0.050	0.031	0.033	0.050		Set Trigger
5	2.677	0.050	0.031	0.034	0.050		Set Trigger

Avg 2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



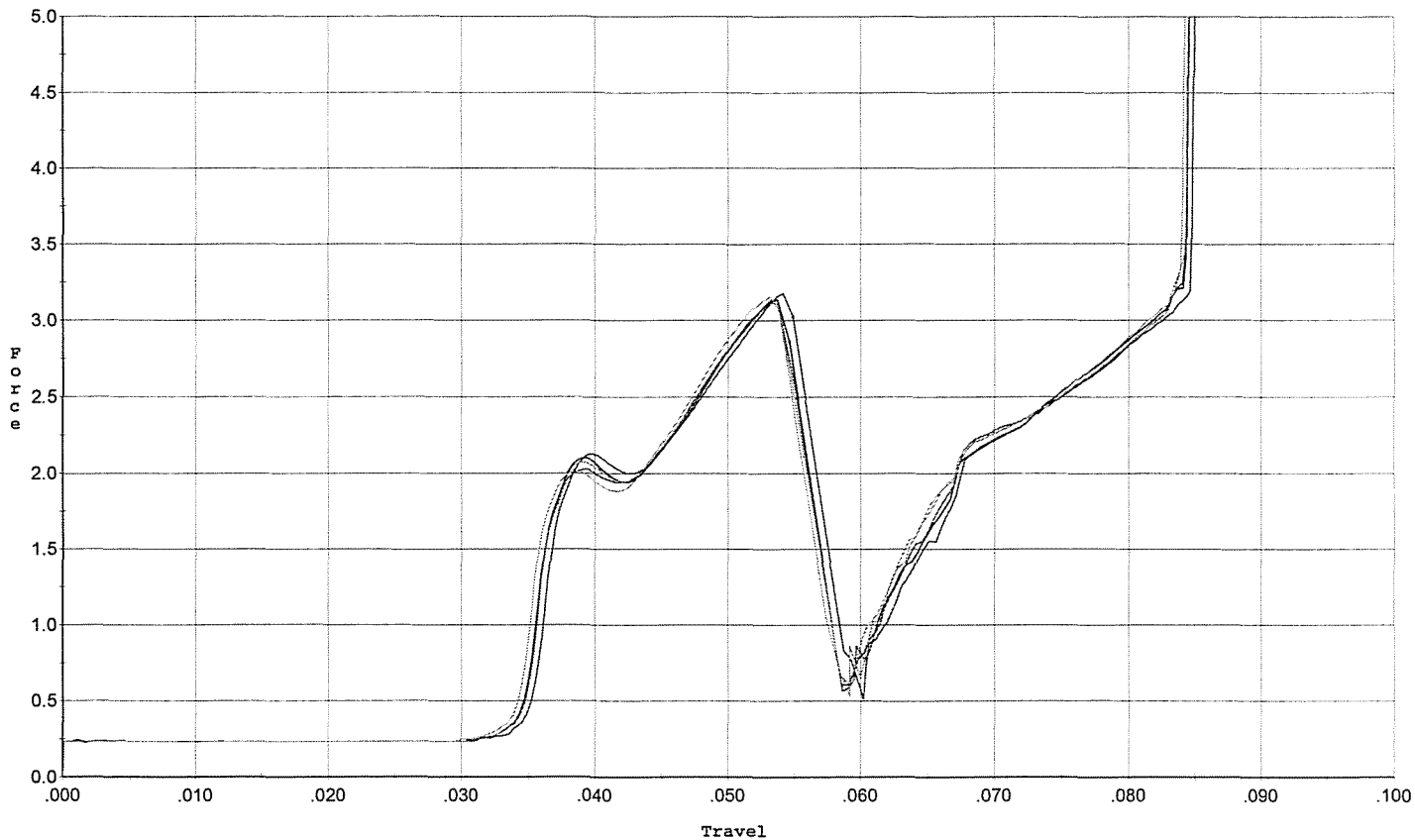
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.057	0.036	0.035	0.058		Set Trigger
2	3.108	0.058	0.036	0.035	0.057		Set Trigger
3	3.109	0.056	0.036	0.035	0.056		Set Trigger
4	3.106	0.056	0.036	0.035	0.055		Set Trigger
5	3.105	0.056	0.036	0.035	0.056		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



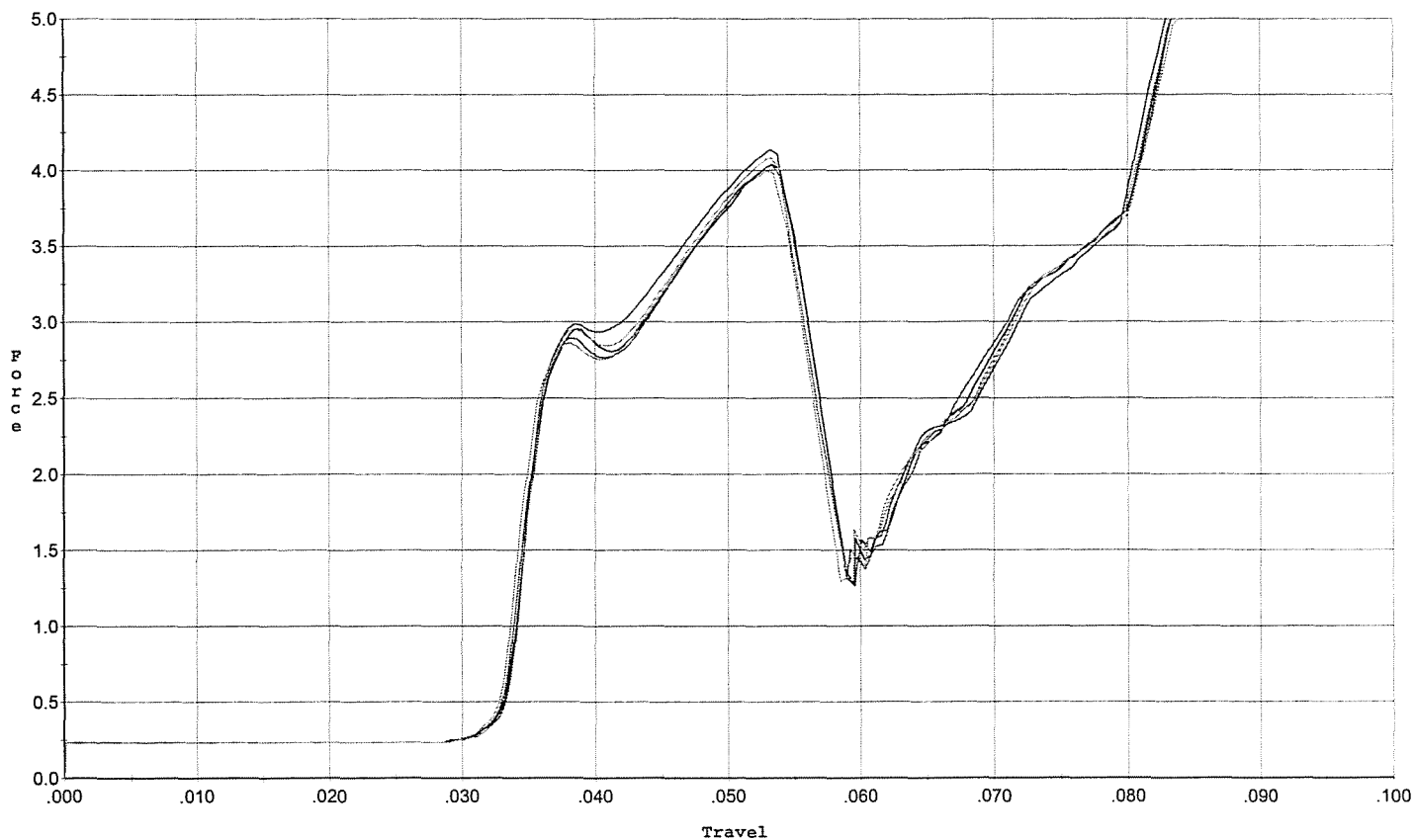
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.178	0.055	0.035	0.034	0.056		Set Trigger
2	3.134	0.055	0.034	0.034	0.056		Set Trigger
3	3.133	0.055	0.034	0.034	0.056		Set Trigger
4	3.155	0.054	0.034	0.035	0.055		Set Trigger
5	3.117	0.056	0.034	0.034	0.057		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



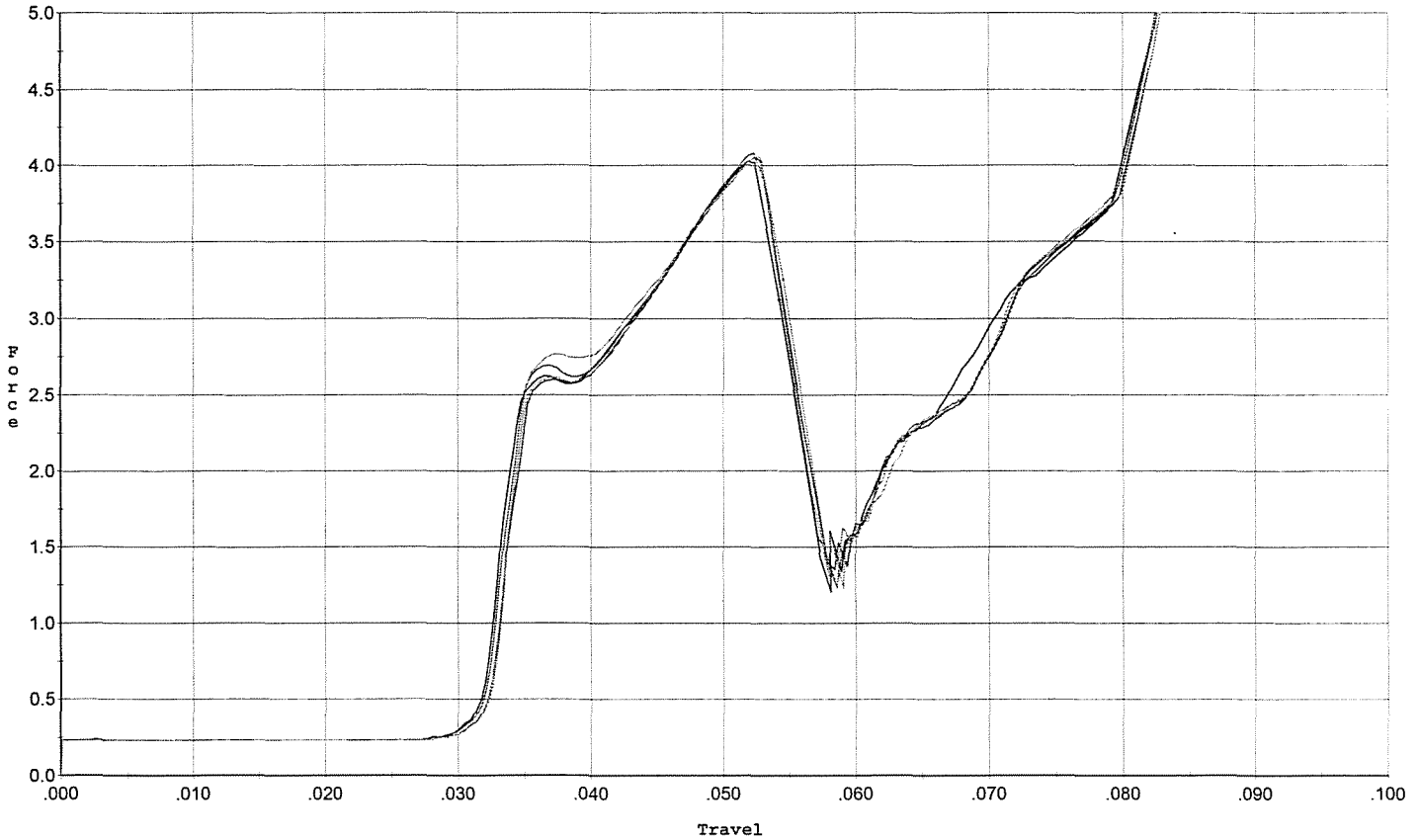
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.055	0.033	0.032	0.080		Set Trigger
2	4.038	0.055	0.033	0.032	0.078		Set Trigger
3	4.034	0.054	0.033	0.033	0.076		Set Trigger
4	4.082	0.054	0.033	0.033	0.076		Set Trigger
5	3.993	0.055	0.033	0.033	0.077		Set Trigger

AVG 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



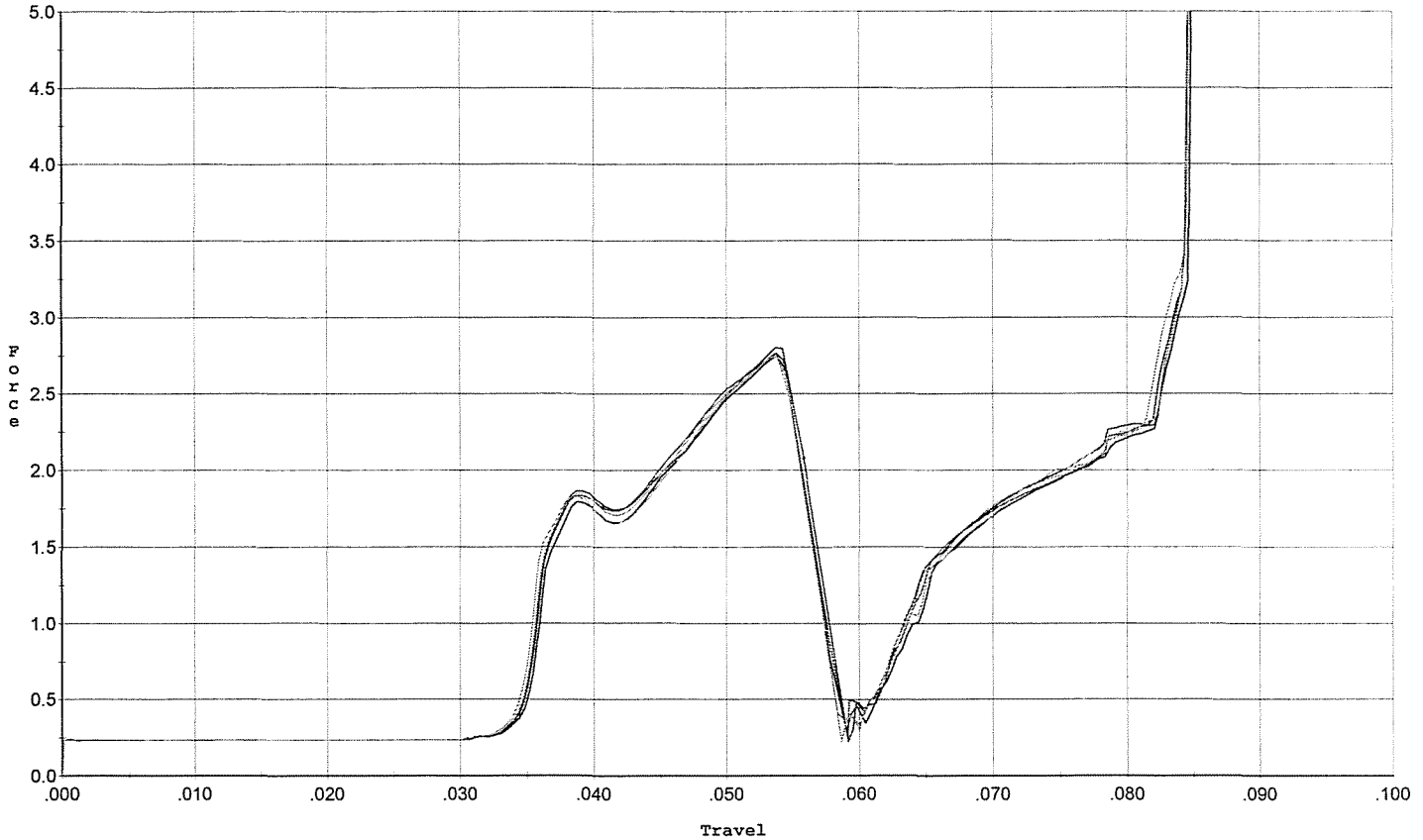
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.053	0.032	0.033	0.073		Set Trigger
2	4.024	0.054	0.031	0.032	0.076		Set Trigger
3	4.079	0.053	0.032	0.032	0.074		Set Trigger
4	4.052	0.053	0.032	0.033	0.073		Set Trigger
5	4.058	0.055	0.032	0.032	0.077		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



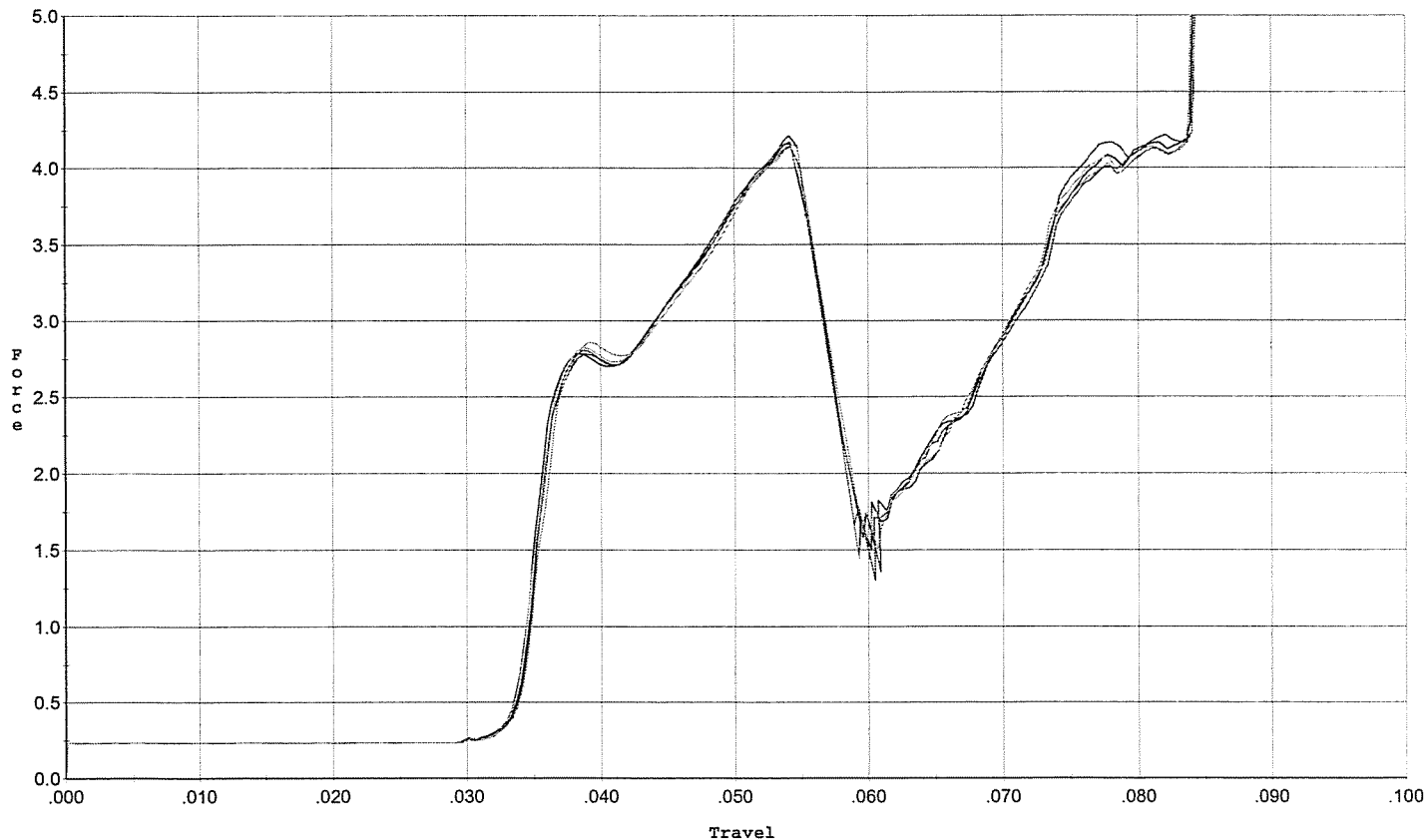
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.804	0.056	0.035	0.034	0.052		Set Trigger
2	2.747	0.054	0.035	0.035	0.049		Set Trigger
3	2.768	0.054	0.034	0.035	0.051		Set Trigger
4	2.755	0.055	0.034	0.035	0.051		Set Trigger
5	2.744	0.055	0.034	0.035	0.051		Set Trigger

Avg 2.76

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.055	0.033	0.033	0.077		Set Trigger
2	4.169	0.055	0.033	0.032	0.078		Set Trigger
3	4.140	0.055	0.033	0.033	0.077		Set Trigger
4	4.147	0.055	0.033	0.032	0.078		Set Trigger
5	4.162	0.055	0.034	0.033	0.076		Set Trigger

Avg 4.16