

9676 4918

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



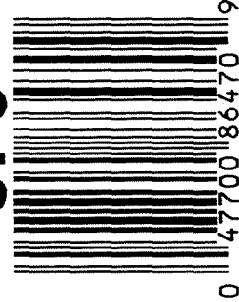
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764918

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 676 4918

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	RP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUN 26 2008 OPERATOR <u>WMS</u>	6-24-08	RP
472	SERIALIZE BOLT HANDLE		6-25-08	RP
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-26-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	BJ
542	APPLY COATINGS (BARREL ACTION)		7-9	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	BP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-18-08	JP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

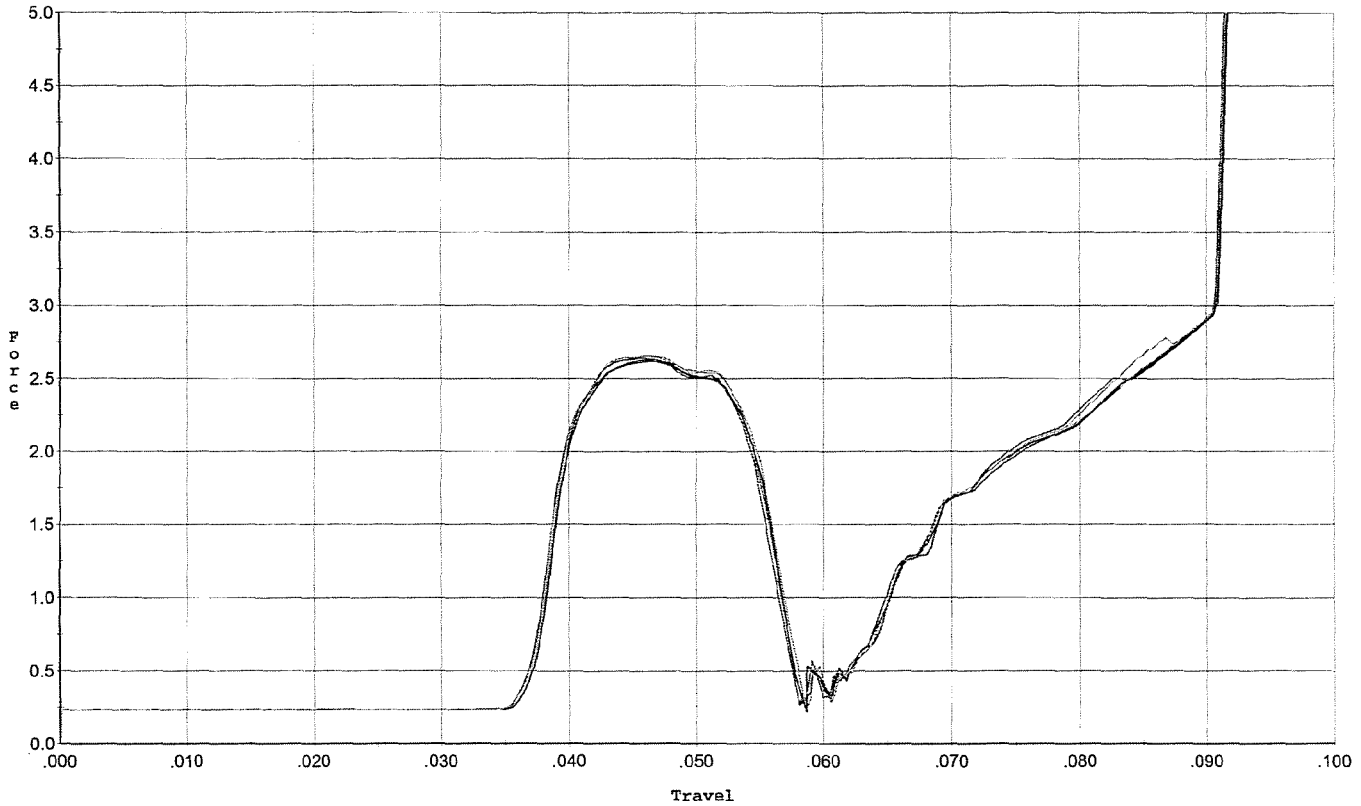
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	<u>8-4</u>	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	<u>8-4</u>	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	<u>8-4</u>	TL
	J) ASSEMBLE STOCK		<u>7-21-08</u>	RSN
	K) ASSEMBLE SWIVEL STUDS		<u>8-7-08</u>	SPD.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>8-7-08</u>	SPD.
	M) IRON SIGHT ALIGNMENT		<u>8-7-08</u>	SPD.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>7-23-08</u>	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>7/23/08</u>	MED
670	FINAL INSPECTION A) HEADSPACE		<u>8-7-08</u>	SPD.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>240</u> <u>251</u> <u>224</u> <u>224</u>	<u>8-2-08</u>	RSN
	C) FUNCTION		<u>8-7-08</u>	SPD.
690	PACK		<u>8/9/08</u>	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



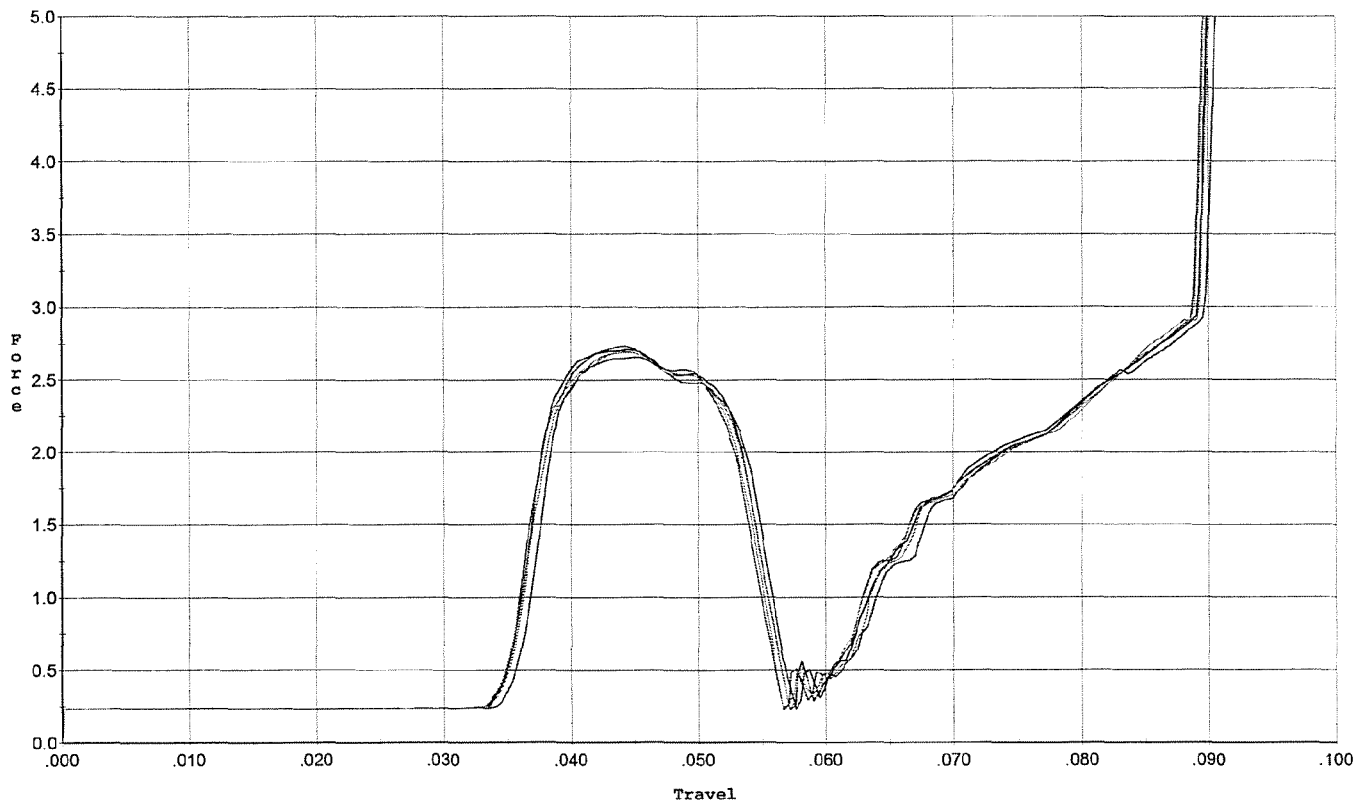
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.056	0.036	0.040	0.050		Set Trigger
2	2.630	0.055	0.036	0.040	0.050		Set Trigger
3	2.640	0.055	0.036	0.040	0.050		Set Trigger
4	2.658	0.056	0.036	0.040	0.051		Set Trigger
5	2.654	0.055	0.036	0.040	0.051		Set Trigger

AVG 2.64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



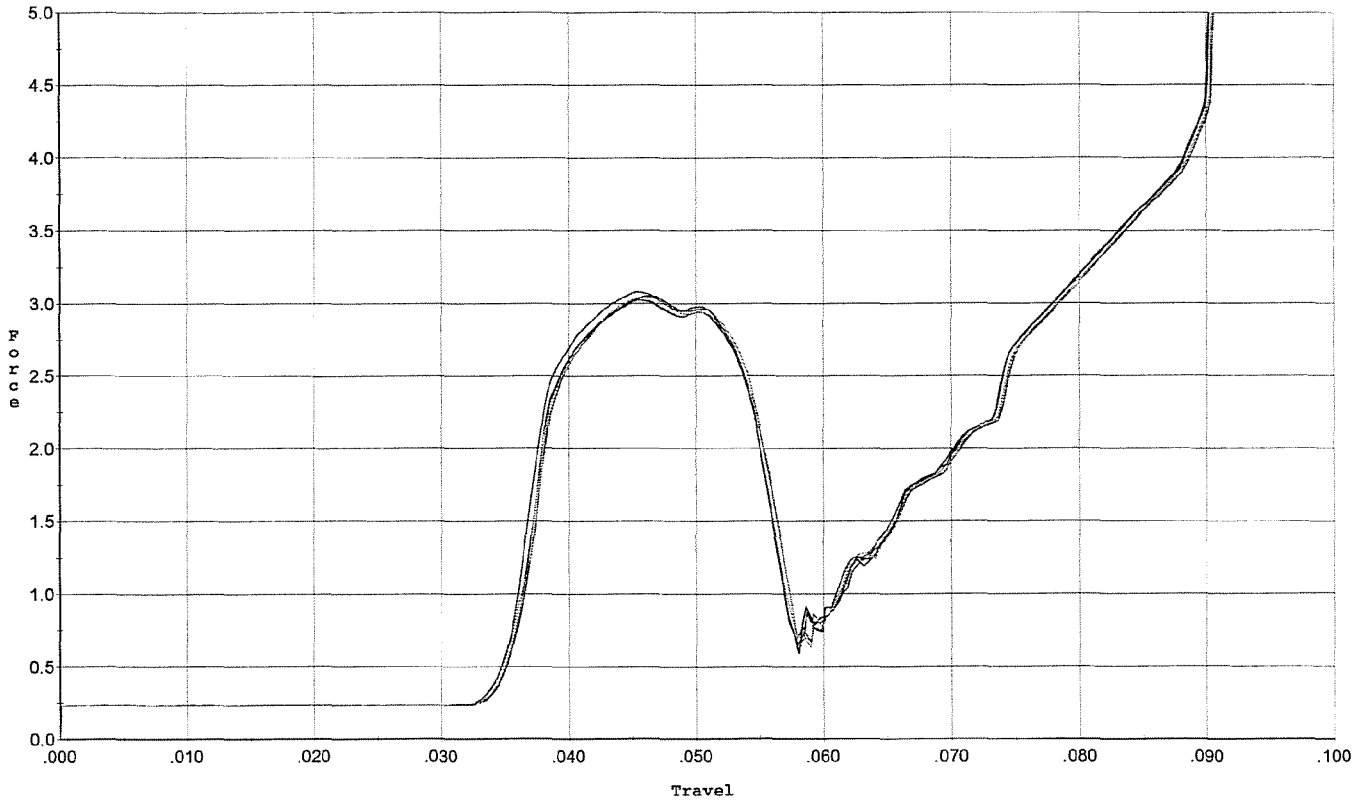
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.657	0.054	0.035	0.040	0.051		Set Trigger
2	2.709	0.053	0.034	0.039	0.052		Set Trigger
3	2.731	0.053	0.034	0.040	0.051		Set Trigger
4	2.692	0.054	0.034	0.039	0.052		Set Trigger
5	2.702	0.054	0.034	0.040	0.051		Set Trigger

Avg 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



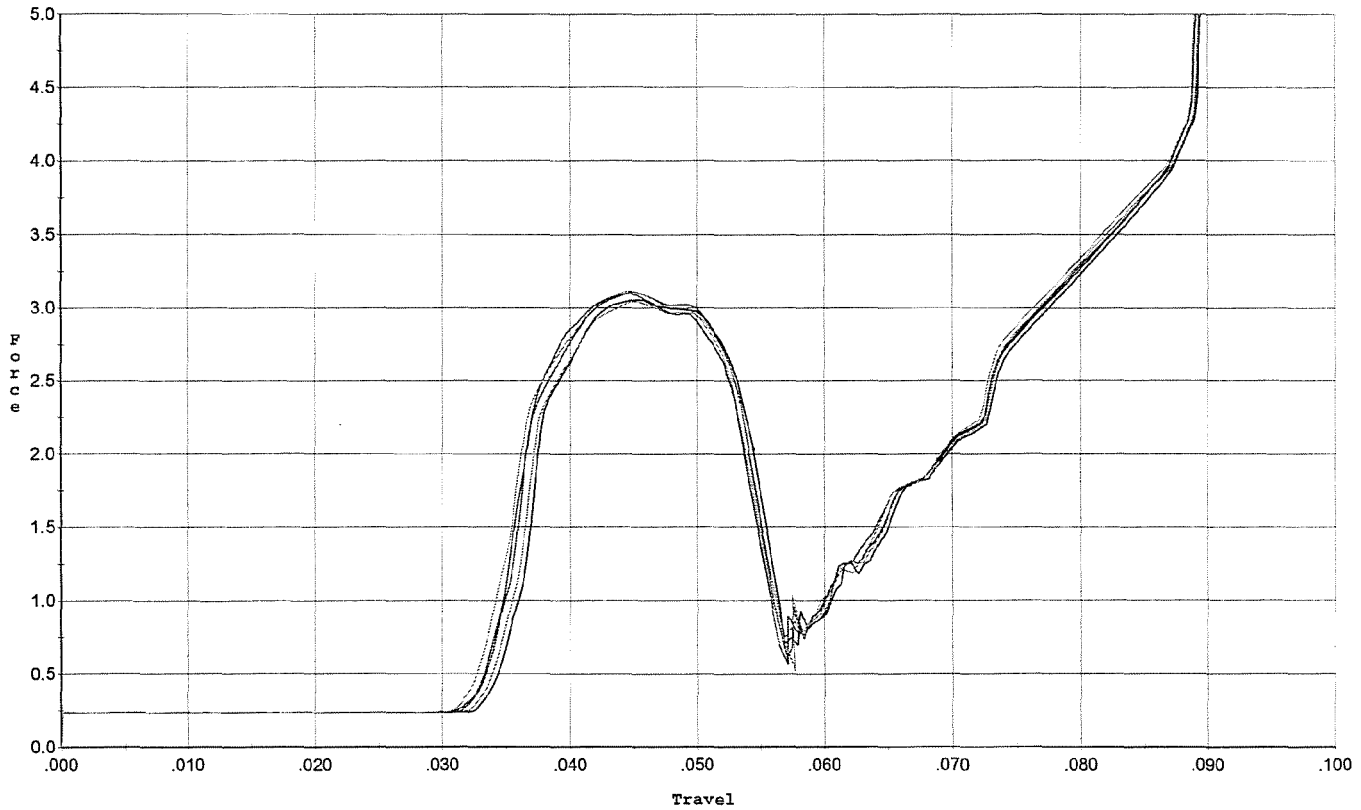
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.055	0.034	0.038	0.060		Set Trigger
2	3.024	0.055	0.034	0.038	0.059		Set Trigger
3	3.053	0.056	0.035	0.039	0.061		Set Trigger
4	3.026	0.054	0.035	0.039	0.059		Set Trigger
5	3.046	0.056	0.034	0.039	0.061		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



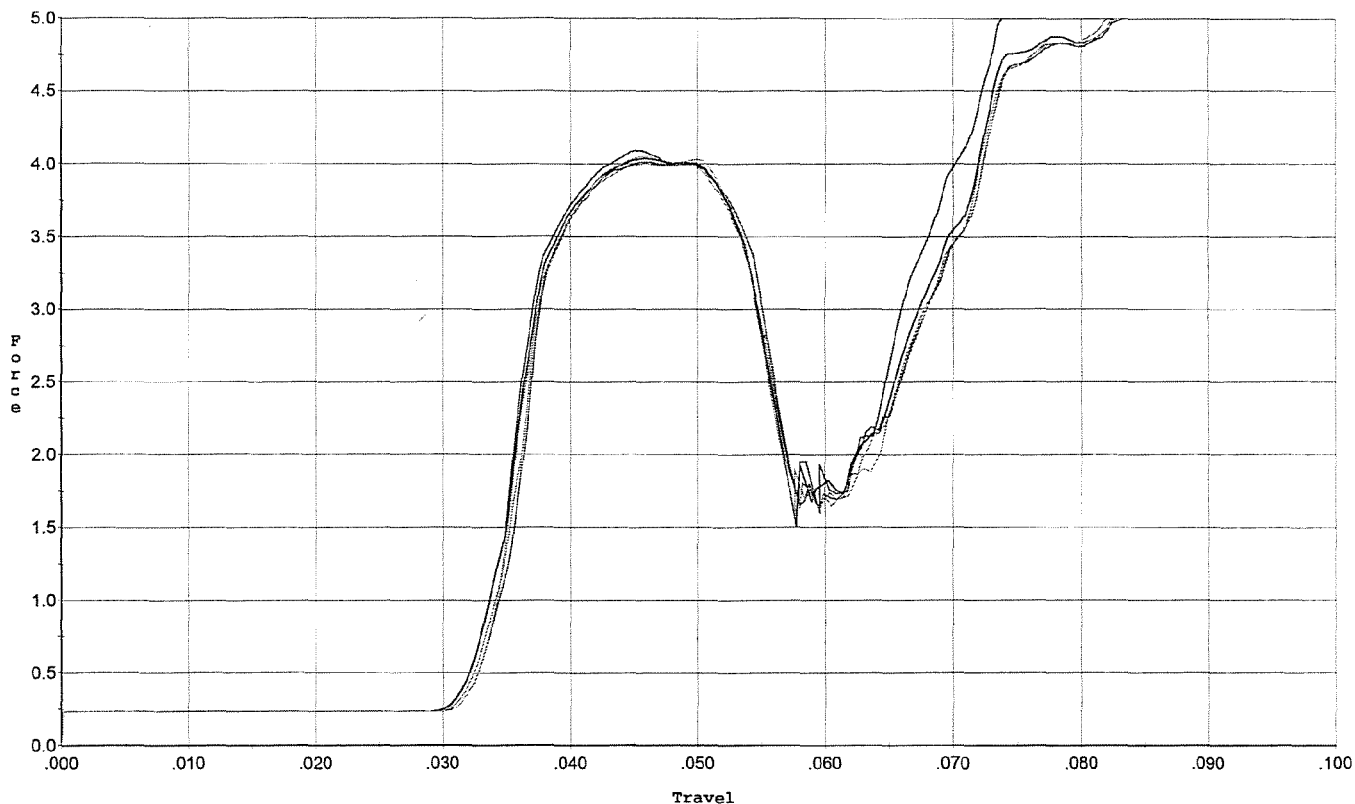
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.100	0.053	0.033	0.039	0.059		Set Trigger
2	3.057	0.054	0.034	0.038	0.059		Set Trigger
3	3.106	0.053	0.033	0.038	0.060		Set Trigger
4	3.118	0.054	0.032	0.038	0.062		Set Trigger
5	3.042	0.053	0.033	0.038	0.058		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



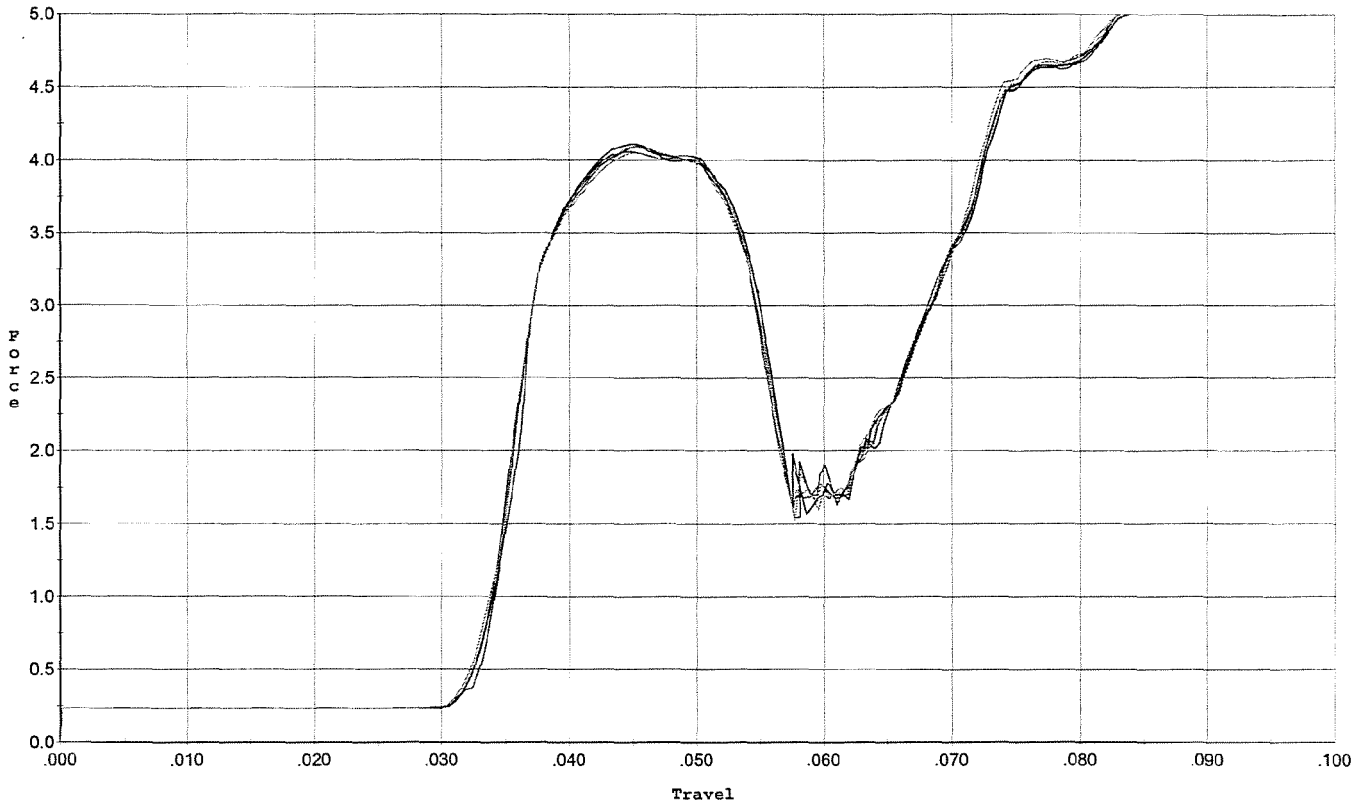
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.094	0.055	0.032	0.036	0.084		Set Trigger
2	4.040	0.056	0.031	0.036	0.084		Set Trigger
3	4.013	0.054	0.032	0.036	0.081		Set Trigger
4	4.053	0.055	0.032	0.036	0.083		Set Trigger
5	4.002	0.054	0.032	0.036	0.080		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



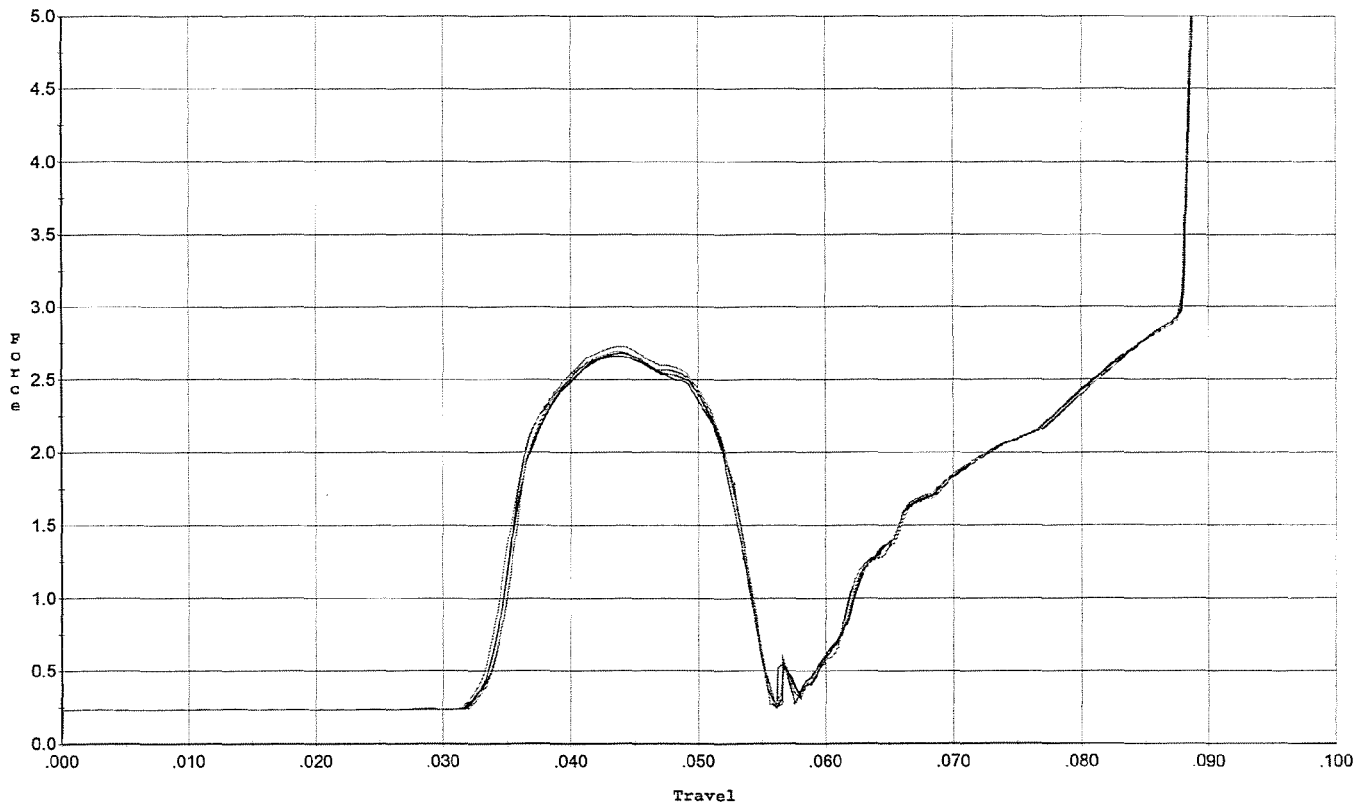
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.060	0.056	0.033	0.036	0.084		Set Trigger
2	4.108	0.055	0.032	0.036	0.084		Set Trigger
3	4.096	0.054	0.032	0.036	0.081		Set Trigger
4	4.098	0.055	0.032	0.036	0.084		Set Trigger
5	4.050	0.054	0.032	0.036	0.081		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



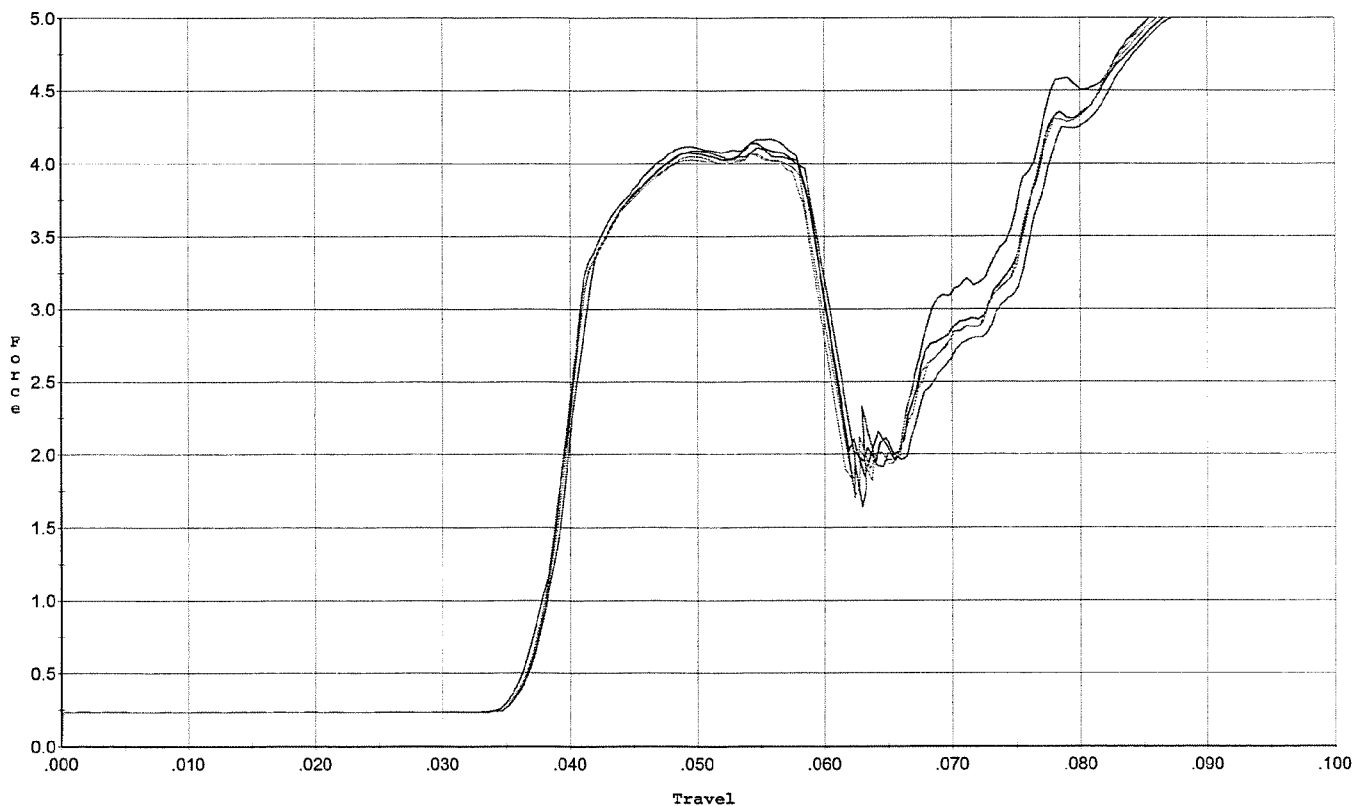
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.679	0.053	0.034	0.039	0.051		Set Trigger
2	2.658	0.053	0.033	0.039	0.051		Set Trigger
3	2.680	0.054	0.033	0.039	0.052		Set Trigger
4	2.692	0.053	0.033	0.039	0.053		Set Trigger
5	2.723	0.053	0.033	0.039	0.052		Set Trigger

Avg 2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.059	0.036	0.037	0.089		Set Trigger
2	4.136	0.059	0.036	0.037	0.088		Set Trigger
3	4.107	0.060	0.036	0.037	0.091		Set Trigger
4	4.066	0.058	0.036	0.037	0.085		Set Trigger
5	4.071	0.058	0.036	0.037	0.086		Set Trigger

Avg 4.11