

6676 4919

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



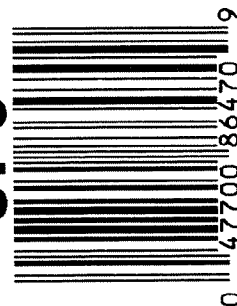
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6764919

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764919

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	JP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		6-25-08	RP
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-26-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6-27	BT
542	APPLY COATINGS (BARREL ACTION)		7-8	as
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-21-08	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

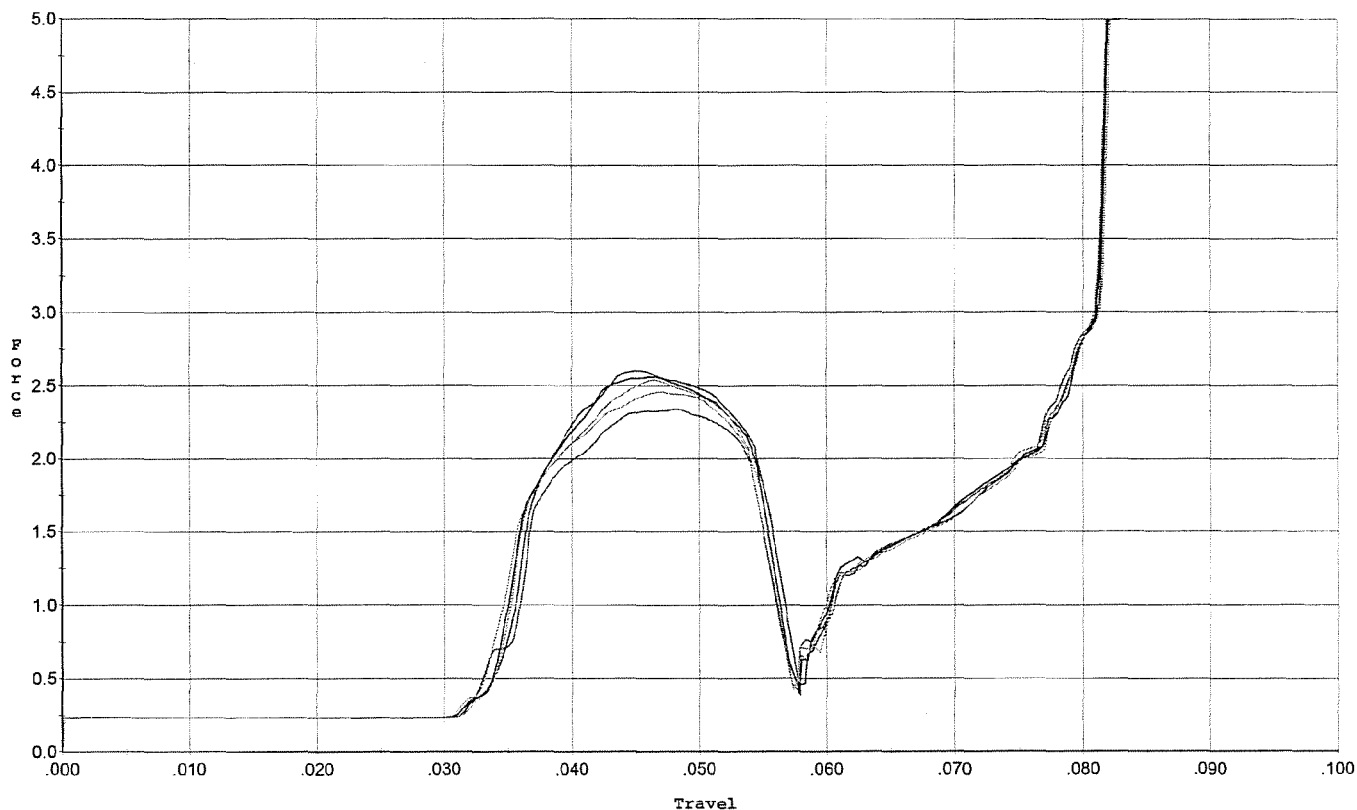
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>5.5</u> <u>6</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	7-30	TL
	J) ASSEMBLE STOCK		7-21-08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-4-08	J.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	J.P.D.
	M) IRON SIGHT ALIGNMENT		8-4-08	J.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-23-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MEB
670	FINAL INSPECTION A) HEADSPACE		8-4-08	J.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.93</u> <u>2.85</u> <u>2.93</u> <u>2.56</u> <u>2.69</u>	7-30-08	PSN
	C) FUNCTION		8-4-08	J.P.D.
690	PACK		8/5/08	Fuj

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



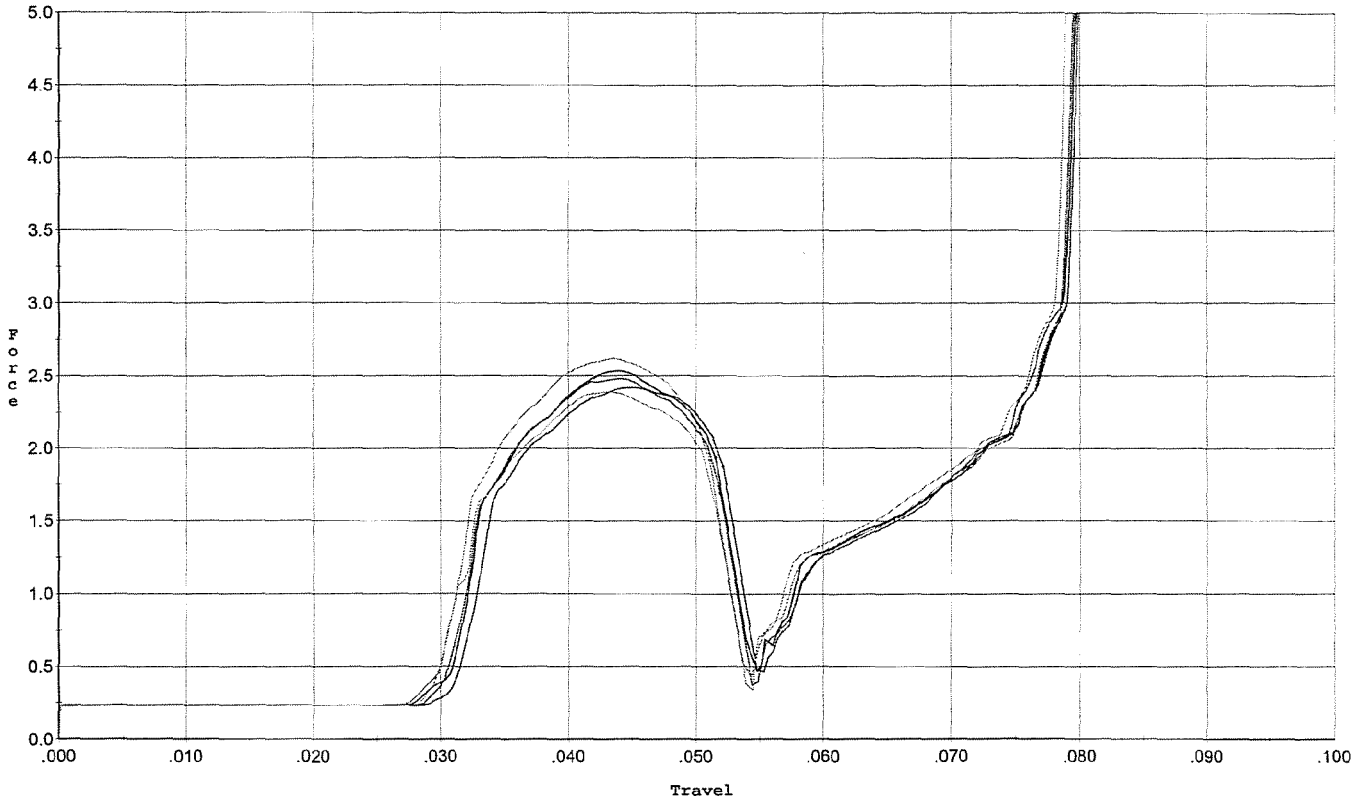
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.056	0.034	0.033	0.055		Set Trigger
2	2.559	0.054	0.034	0.033	0.054		Set Trigger
3	2.338	0.054	0.033	0.034	0.049		Set Trigger
4	2.456	0.055	0.034	0.034	0.052		Set Trigger
5	2.536	0.054	0.033	0.034	0.052		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



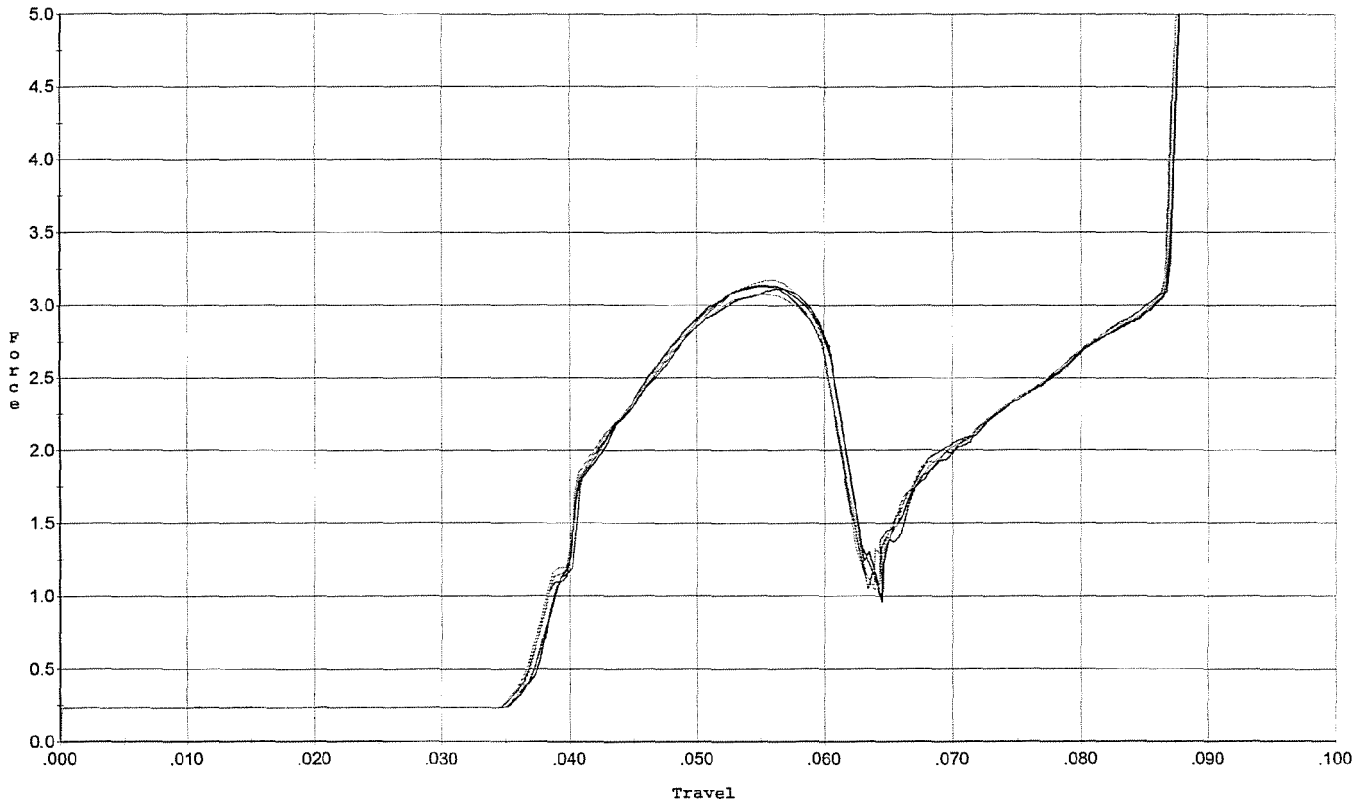
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.052	0.031	0.033	0.050		Set Trigger
2	2.536	0.052	0.031	0.033	0.052		Set Trigger
3	2.482	0.052	0.030	0.033	0.052		Set Trigger
4	2.390	0.052	0.030	0.032	0.050		Set Trigger
5	2.623	0.051	0.030	0.033	0.054		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



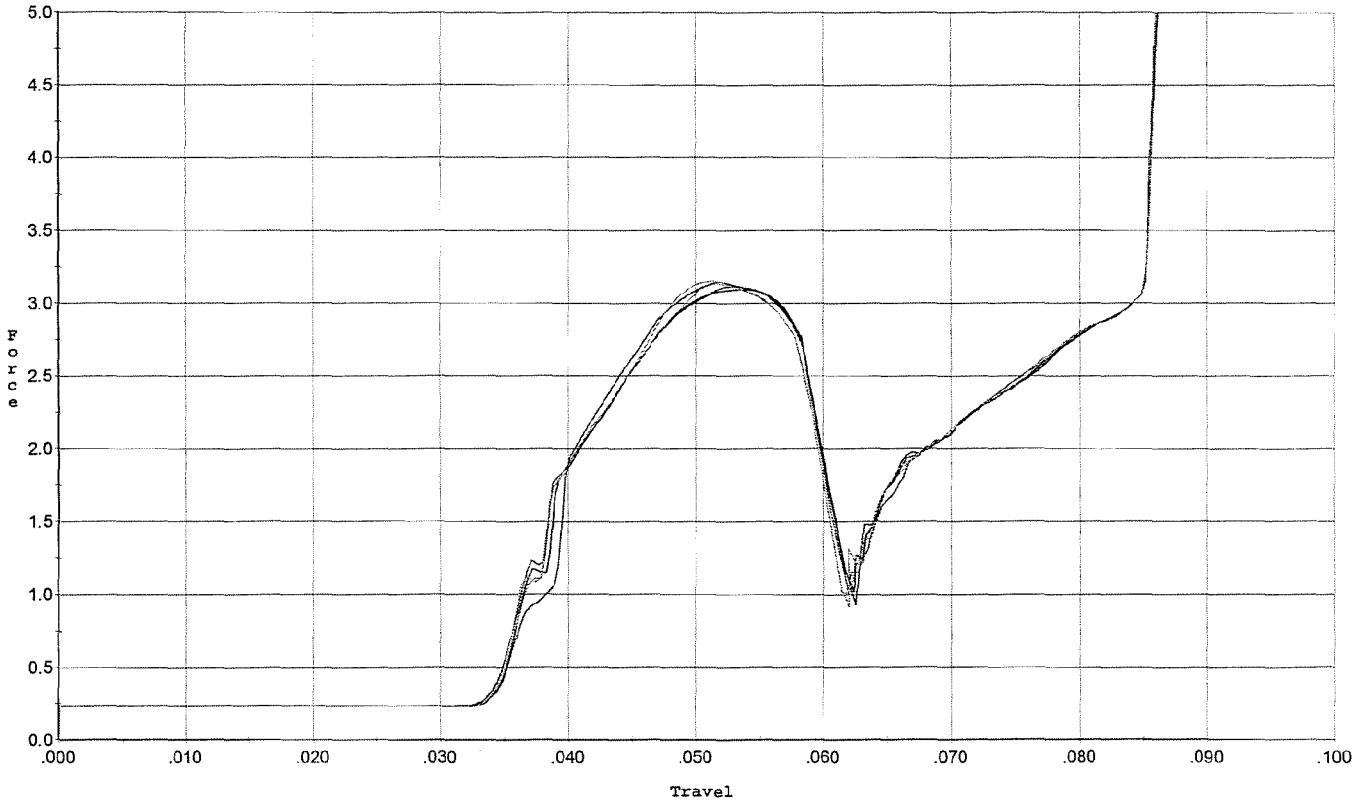
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.113	0.060	0.037	0.033	0.067		Set Trigger
2	3.133	0.060	0.038	0.033	0.068		Set Trigger
3	3.127	0.060	0.036	0.033	0.066		Set Trigger
4	3.175	0.060	0.036	0.033	0.067		Set Trigger
5	3.080	0.060	0.036	0.033	0.066		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



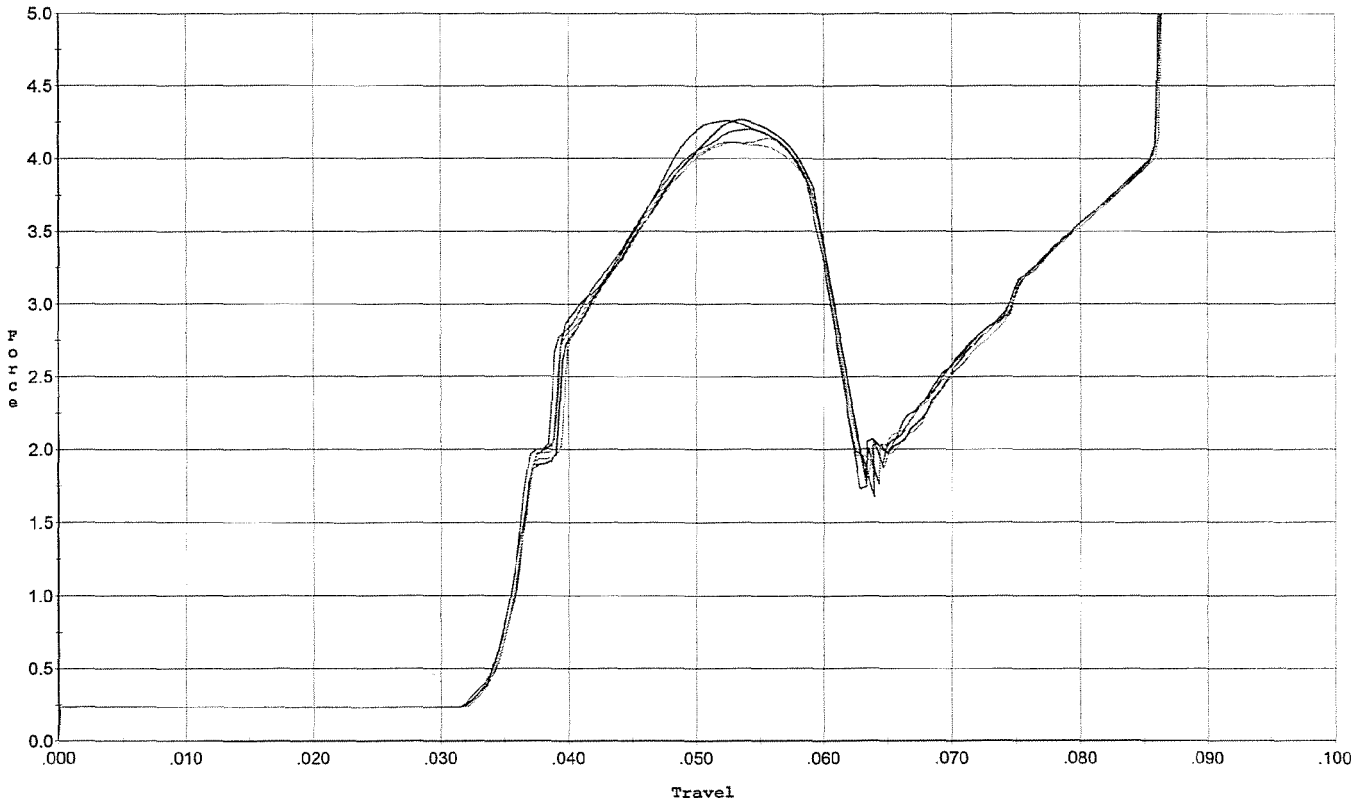
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.146	0.058	0.035	0.033	0.066		Set Trigger
2	3.092	0.058	0.035	0.033	0.066		Set Trigger
3	3.110	0.058	0.034	0.033	0.067		Set Trigger
4	3.133	0.059	0.035	0.033	0.067		Set Trigger
5	3.155	0.059	0.035	0.033	0.067		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



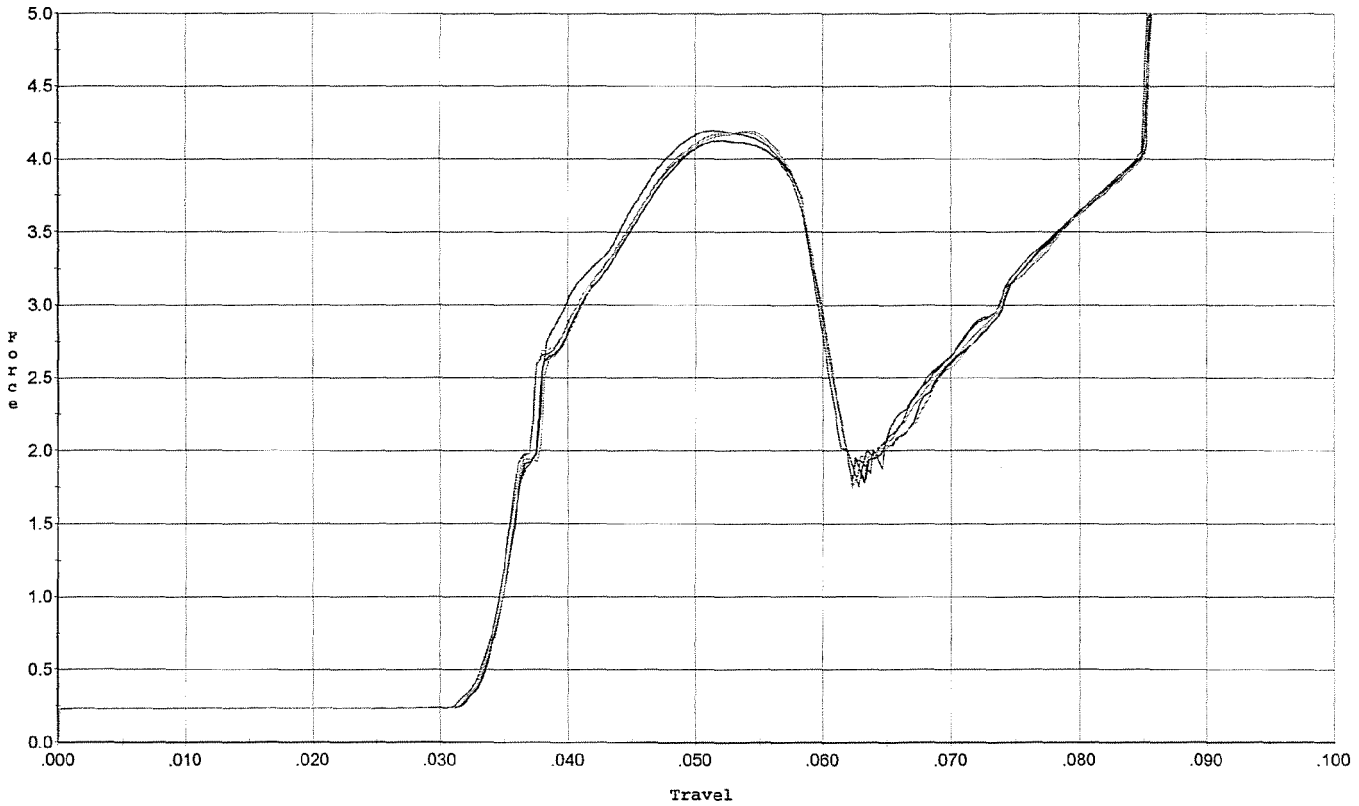
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.263	0.059	0.034	0.031	0.094		Set Trigger
2	4.268	0.059	0.034	0.031	0.093		Set Trigger
3	4.199	0.060	0.034	0.031	0.095		Set Trigger
4	4.118	0.059	0.034	0.031	0.093		Set Trigger
5	4.138	0.059	0.034	0.031	0.092		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



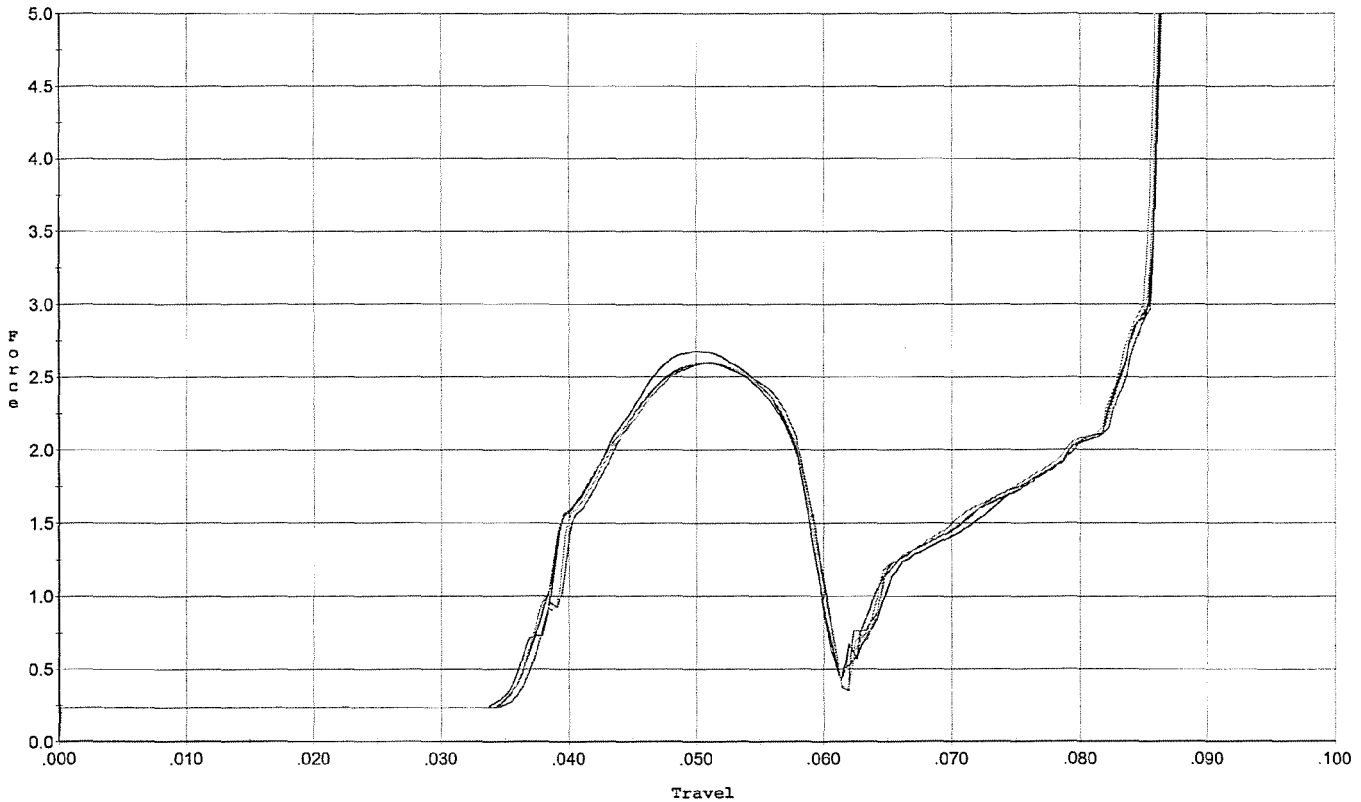
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.058	0.033	0.031	0.093		Set Trigger
2	4.130	0.060	0.033	0.031	0.095		Set Trigger
3	4.127	0.059	0.033	0.031	0.093		Set Trigger
4	4.180	0.058	0.033	0.031	0.093		Set Trigger
5	4.191	0.060	0.033	0.031	0.095		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



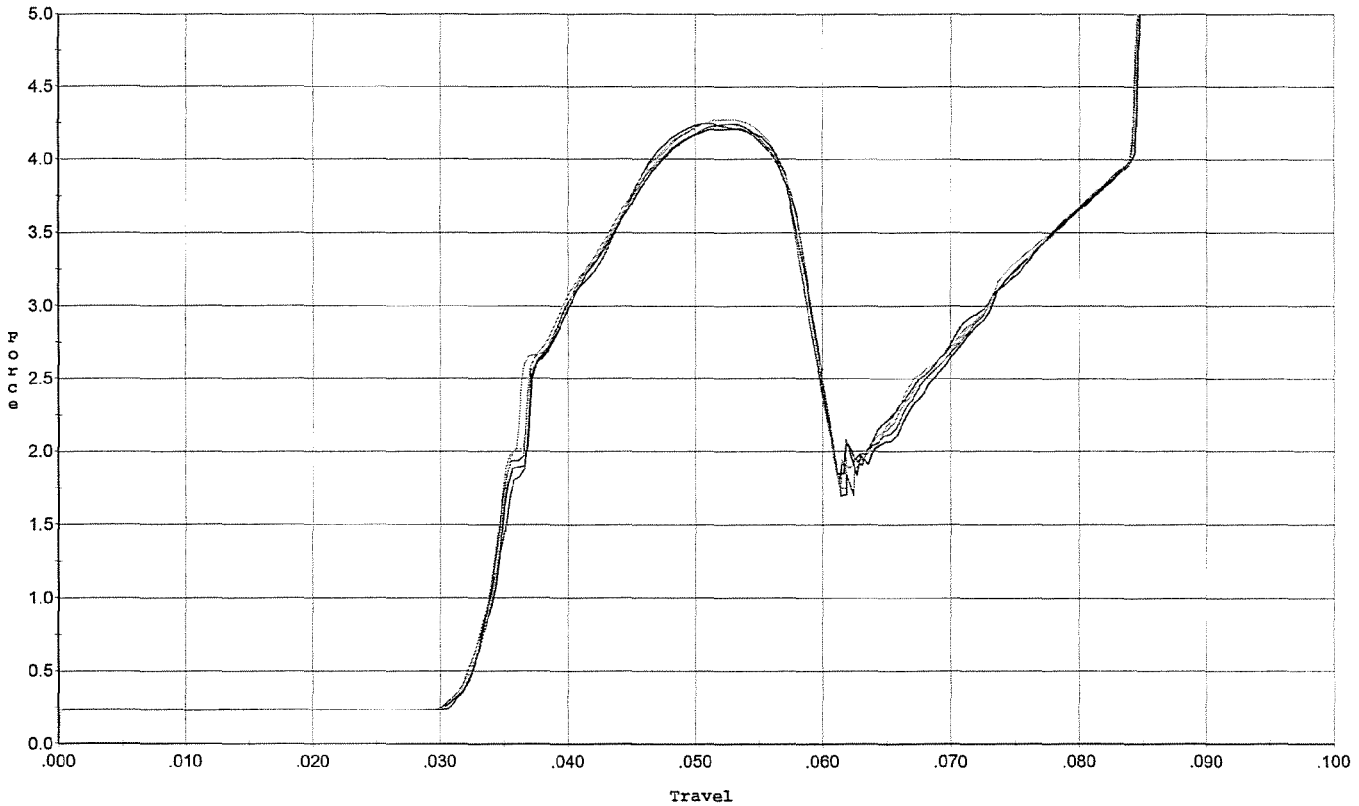
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.600	0.058	0.036	0.035	0.054		Set Trigger
2	2.676	0.058	0.036	0.035	0.055		Set Trigger
3	2.595	0.059	0.037	0.034	0.055		Set Trigger
4	2.604	0.060	0.036	0.034	0.055		Set Trigger
5	2.601	0.058	0.036	0.034	0.055		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.059	0.032	0.031	0.095		Set Trigger
2	4.209	0.058	0.032	0.031	0.094		Set Trigger
3	4.242	0.057	0.032	0.031	0.092		Set Trigger
4	4.274	0.058	0.032	0.031	0.095		Set Trigger
5	4.251	0.057	0.032	0.031	0.093		Set Trigger

Avg 4.24