

G6764920

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



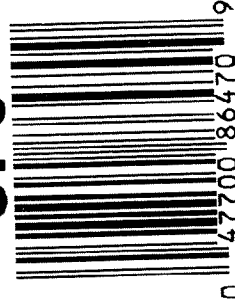
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764920

UPC



3J FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764920

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	JP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		7-16-08	RPD
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		7/15/08	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-21	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-23-08	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5.5</u> <u>6</u>	7-30	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>5.5</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	7-30	TL
	J) ASSEMBLE STOCK		7/23/08	PPJ
	K) ASSEMBLE SWIVEL STUDS		8-28-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MSD
670	FINAL INSPECTION A) HEADSPACE		8-28-08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.83</u> <u>3.08</u> <u>3.08</u> <u>3.01</u>	7-30-08	BSN
	C) FUNCTION		8-28-08	BSN
690	PACK		8-29-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-19-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.64	2.65		2.60	
PULL #2	2.77	2.46		2.46	
PULL #3	2.72	2.48		2.45	
PULL #4	2.80	2.54		2.47	
PULL #5	2.85	2.67		2.49	
TOTAL	1378	1280		1241	
AVERAGE	2.75	2.56		2.48	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.43		
PULL #2	3.32	3.46		
PULL #3	3.32	3.40		
PULL #4	3.32	3.37		
PULL #5	3.28	3.43		
TOTAL	1661	1709		
AVERAGE	3.32	3.41		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.02	4.03		4.29
PULL #2	4.04	3.99		4.07
PULL #3	4.04	4.03		4.36
PULL #4	4.05	4.01		4.35
PULL #5	4.03	4.00		4.38
TOTAL	2018	2006		2145
AVERAGE	4.03	4.01		4.29