

G6764924

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

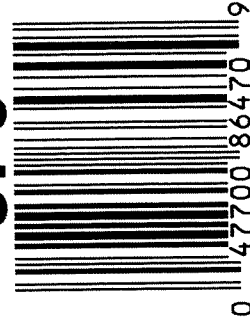
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

**G6764924**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764924

| OP # | OPERATION NAME                                                                                                                         | READINGS     | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|--------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |              | 6-24-08 | RP      |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |              | 6-24-08 | JP      |
| 440  | PROOF                                                                                                                                  |              | 6-24-08 | SD      |
| 460  | CHECK HEADSPACE                                                                                                                        |              | 6-24-08 | SD      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    | MAGNA - FLUX | 6-24-08 | RP      |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |              | 6-25-08 | RP      |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           | JUN 26 2008  | 6-24-08 | SD      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR WMS | 6-26-08 | WMS     |
| 490  | MAGNAFLUX BOLT                                                                                                                         |              |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |              | 6-29-08 | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |              | 6/27    | BA      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |              | 7-9     | CS      |
| 545  | (BOLT)                                                                                                                                 |              |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |              |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |              | 7-18-08 | JP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |              | 7-18-08 | JP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |              | 7-18-08 | JP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |              | 7-21-08 | RP      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |              |         |         |

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|              |                                                                       |                                           |                                                             |         |        |
|--------------|-----------------------------------------------------------------------|-------------------------------------------|-------------------------------------------------------------|---------|--------|
| 560          | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>7</u> <u>7</u> <u>7</u>                                  | 8-4     | TL     |
| CONT.        |                                                                       |                                           |                                                             |         |        |
|              | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>5.5</u> <u>5</u> <u>5.5</u>                              | 8-4     | TL     |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                                                             |         |        |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.022</u> <u>.023</u> <u>.023</u>                         | 8-4     | TL     |
|              | J) ASSEMBLE STOCK                                                     |                                           |                                                             | 7-21-08 | J.P.D. |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                                                             | 8-8-08  | J.P.D. |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                                                             | 8-8-08  | J.P.D. |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                                                             | 8-8-08  | J.P.D. |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                                                             |         |        |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                           | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 7-23-08 | TRW    |
|              | MALFUNCTION                                                           | CORRECTION                                |                                                             |         |        |
|              | MALFUNCTION                                                           | CORRECTION                                |                                                             |         |        |
|              | MALFUNCTION                                                           | CORRECTION                                |                                                             |         |        |
|              | MALFUNCTION                                                           | CORRECTION                                |                                                             |         |        |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                           |                                                             | 7/23/08 | RED    |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                                                             | 8-8-08  | J.P.D. |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.54</u> <u>2.64</u> <u>2.64</u> <u>2.57</u> <u>2.56</u> | 8-2-08  | PSN    |
|              | C) FUNCTION                                                           |                                           |                                                             | 8-8-08  | J.P.D. |
| 690          | PACK                                                                  |                                           |                                                             | 8/23/08 | Fm     |

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AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE July 15, 2008

TESTER S. Day

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |      | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|------|----------|
| PULL #1 | 2.64                | 2.49                        |                                   | 2.79 |          |
| PULL #2 | 2.82                | 2.64                        |                                   | 2.69 |          |
| PULL #3 | 2.85                | 2.57                        |                                   | 2.75 |          |
| PULL #4 | 2.85                | 2.48                        |                                   | 2.74 |          |
| PULL #5 | 2.87                | 2.51                        |                                   | 2.75 |          |
| TOTAL   | 1403                | 1269                        |                                   | 1372 |          |
| AVERAGE | 2.80                | 2.53                        |                                   | 2.74 |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.32                | 3.21                        |  |          |
| PULL #2 | 3.23                | 3.21                        |  |          |
| PULL #3 | 3.18                | 3.23                        |  |          |
| PULL #4 | 3.19                | 3.29                        |  |          |
| PULL #5 | 3.02                | 3.05                        |  |          |
| TOTAL   | 1594                | 1599                        |  |          |
| AVERAGE | 3.18                | 3.19                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.11                | 4.06                        |                                   | 4.06                                    |
| PULL #2 | 4.26                | 4.11                        |                                   | 3.97                                    |
| PULL #3 | 4.07                | 4.14                        |                                   | 3.97                                    |
| PULL #4 | 4.02                | 4.02                        |                                   | 4.12                                    |
| PULL #5 | 4.10                | 4.17                        |                                   | 4.03                                    |
| TOTAL   | 2056                | 2050                        |                                   | 2015                                    |
| AVERAGE | 411                 | 410                         |                                   | 4.03                                    |