

66764925

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

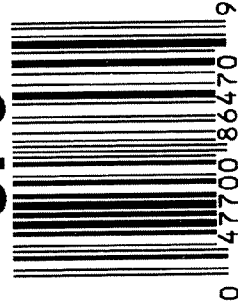
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6764925

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764925

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	SP
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	SP
472	SERIALIZE BOLT HANDLE		6-20-08	SP
475	DRILL AND TAP SIGHT HOLES		6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BJ
542	APPLY COATINGS (BARREL ACTION)		6-26	CL
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-7-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

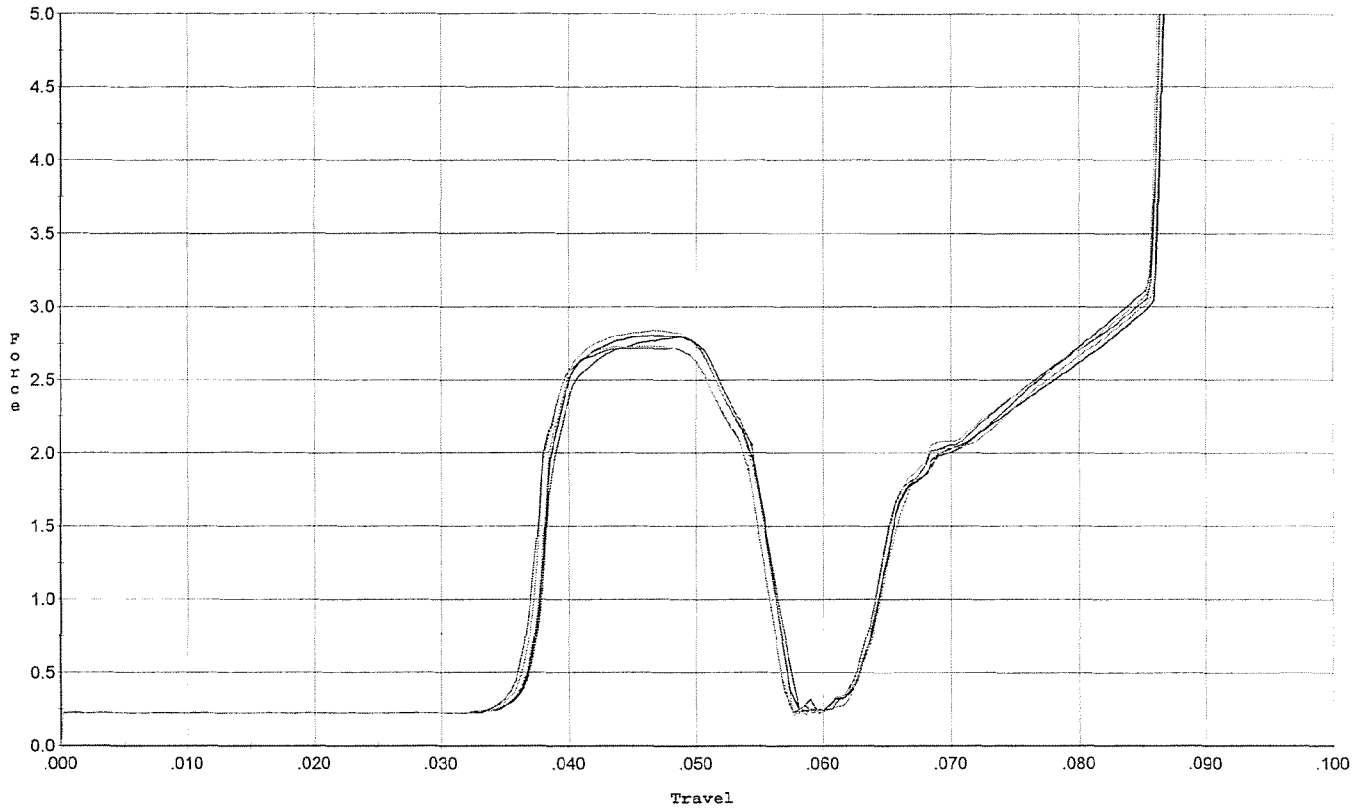
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/16/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>4.5</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7-7-08	ESD
	K) ASSEMBLE SWIVEL STUDS		8-4-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	SPD
	M) IRON SIGHT ALIGNMENT		8-4-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/8/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.44</u> <u>2.44</u> <u>2.31</u> <u>2.52</u>	7/16/08	Fm
	C) FUNCTION		8-4-08	SPD
690	PACK		8/6/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/3/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



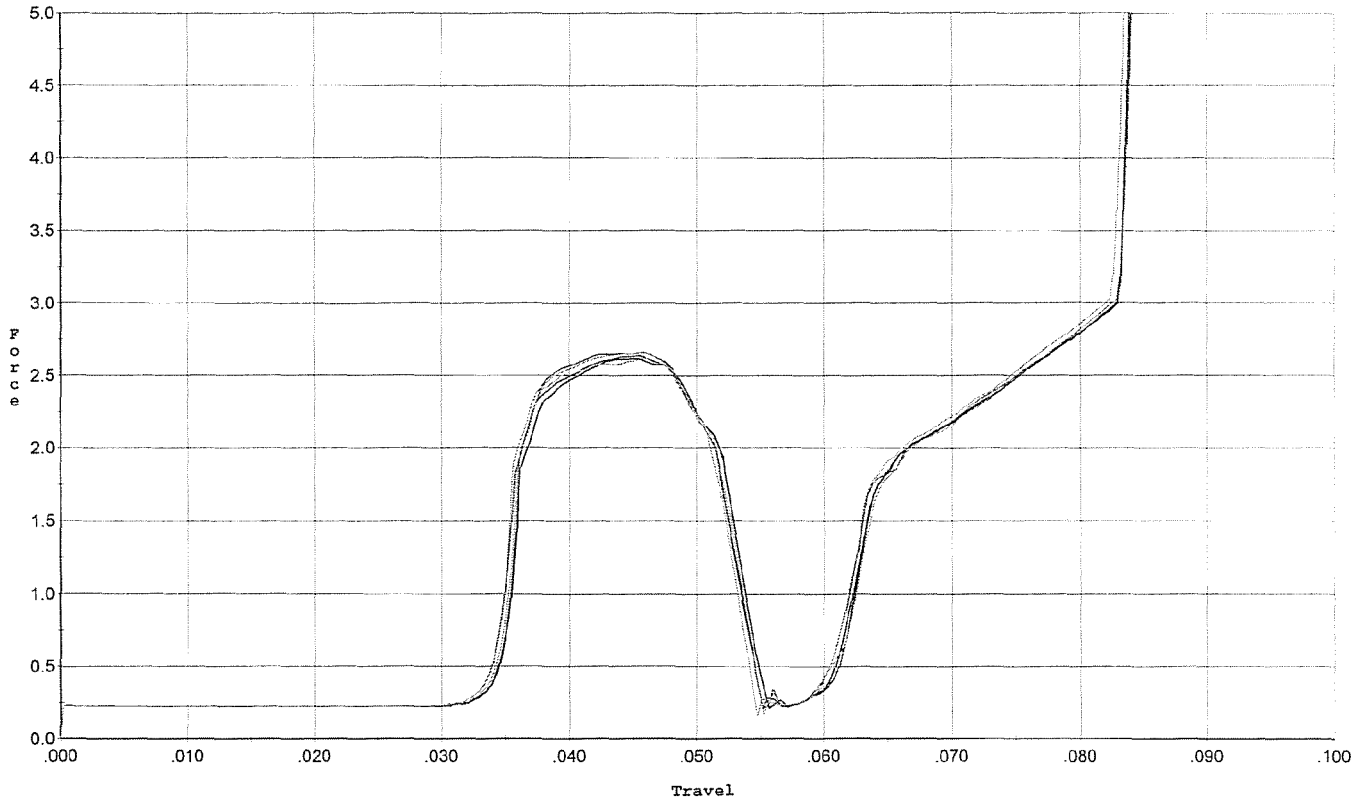
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.796	0.054	0.036	0.037	0.052		Set Trigger
2	2.806	0.055	0.036	0.038	0.053		Set Trigger
3	2.720	0.054	0.036	0.037	0.052		Set Trigger
4	2.733	0.054	0.036	0.037	0.052		Set Trigger
5	2.839	0.055	0.036	0.038	0.053		Set Trigger

Avg 2.77

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/3/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



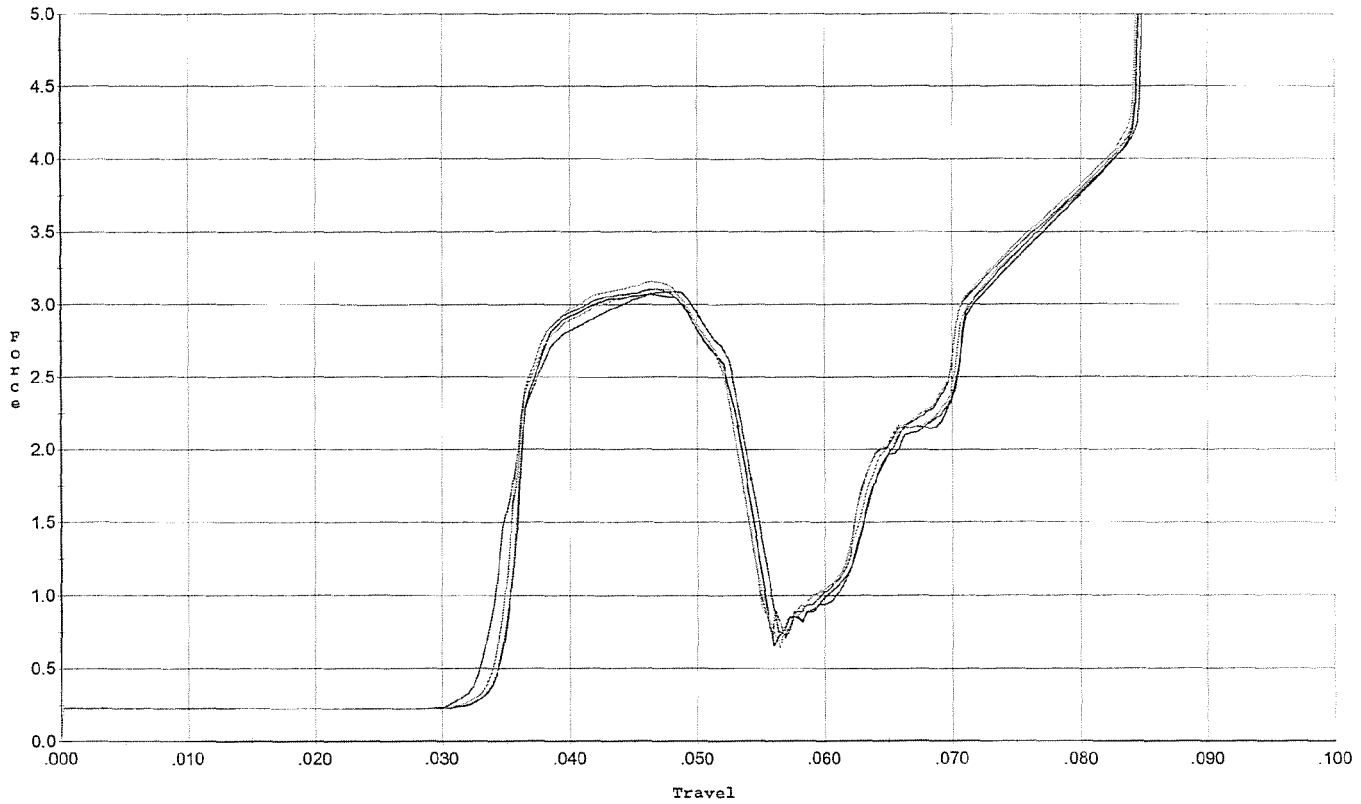
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.051	0.034	0.036	0.049		Set Trigger
2	2.614	0.052	0.034	0.036	0.049		Set Trigger
3	2.657	0.053	0.034	0.036	0.050		Set Trigger
4	2.659	0.052	0.034	0.036	0.050		Set Trigger
5	2.616	0.053	0.034	0.036	0.050		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/3/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



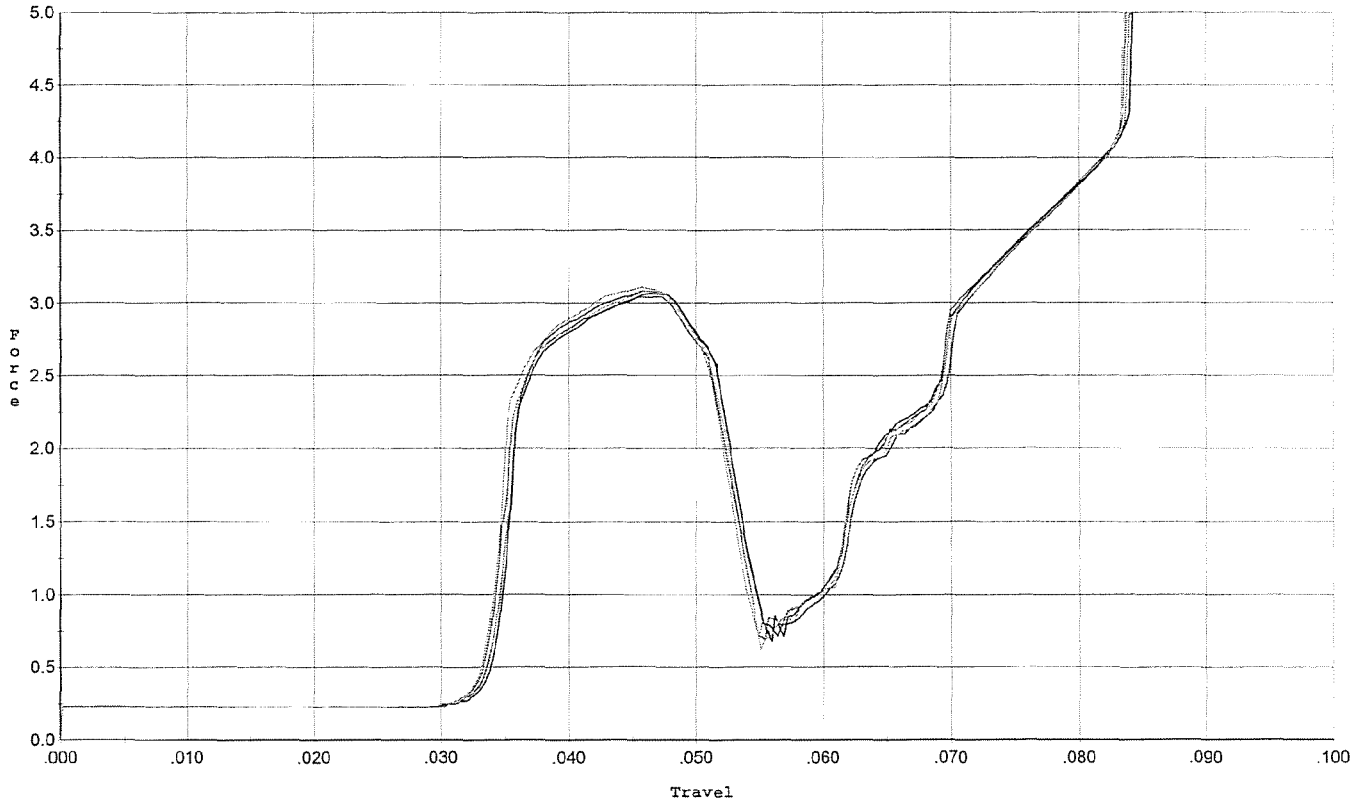
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.090	0.054	0.033	0.035	0.062		Set Trigger
2	3.069	0.053	0.034	0.036	0.059		Set Trigger
3	3.108	0.052	0.034	0.036	0.058		Set Trigger
4	3.107	0.052	0.034	0.036	0.057		Set Trigger
5	3.159	0.052	0.034	0.036	0.059		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/3/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



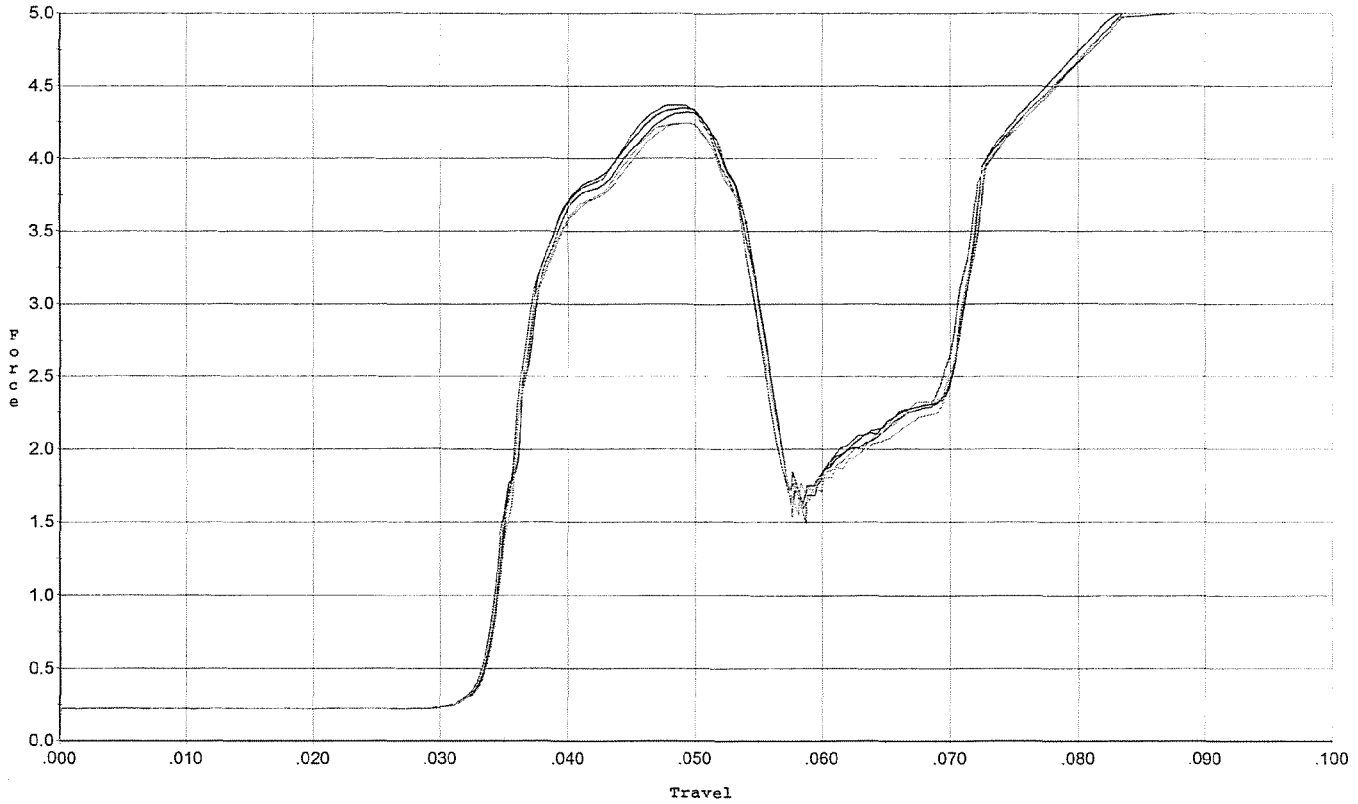
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.052	0.033	0.036	0.057		Set Trigger
2	3.067	0.052	0.033	0.036	0.056		Set Trigger
3	3.042	0.053	0.033	0.035	0.058		Set Trigger
4	3.085	0.052	0.033	0.035	0.057		Set Trigger
5	3.110	0.051	0.033	0.035	0.057		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/3/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



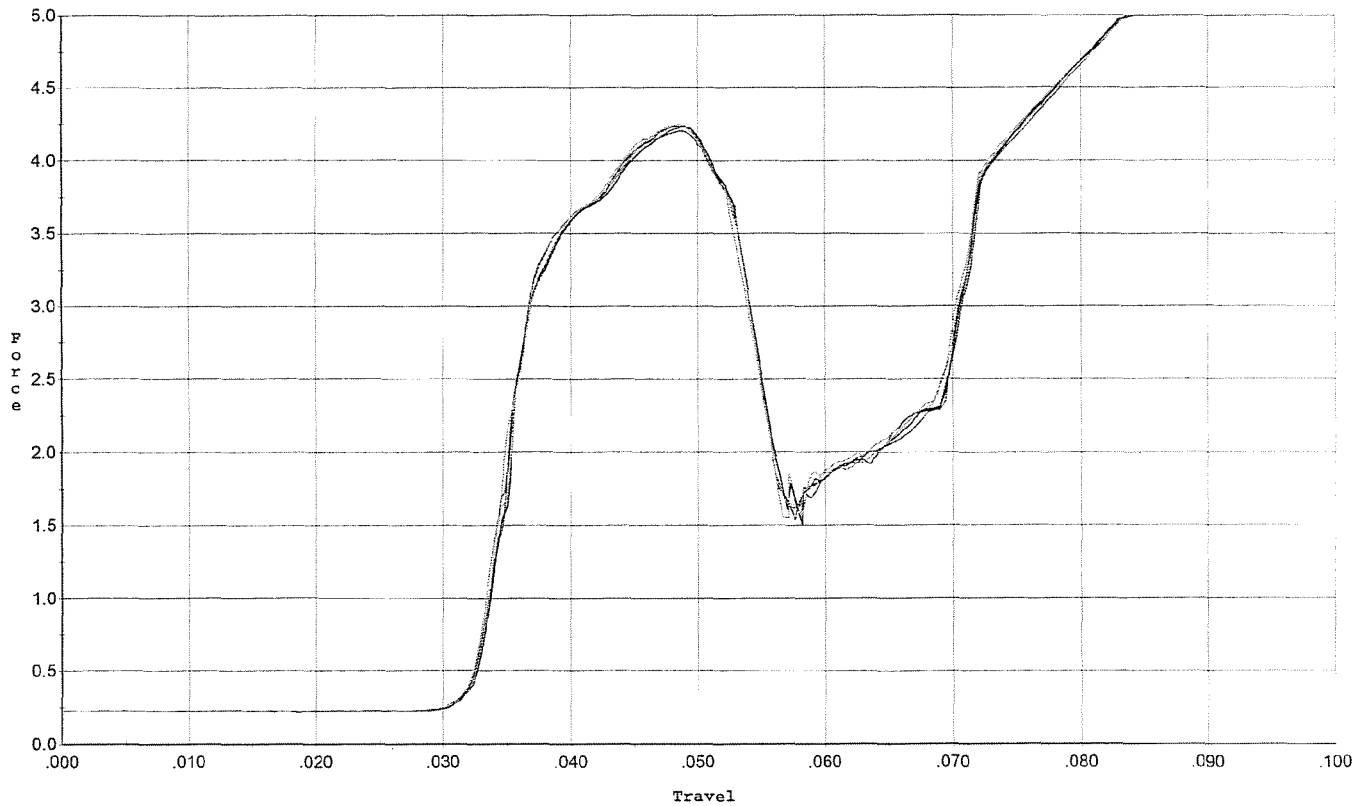
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.318	0.054	0.033	0.035	0.082		Set Trigger
2	4.348	0.055	0.033	0.034	0.084		Set Trigger
3	4.369	0.053	0.033	0.034	0.081		Set Trigger
4	4.245	0.053	0.033	0.034	0.080		Set Trigger
5	4.245	0.055	0.033	0.035	0.082		Set Trigger

Avg 4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/3/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



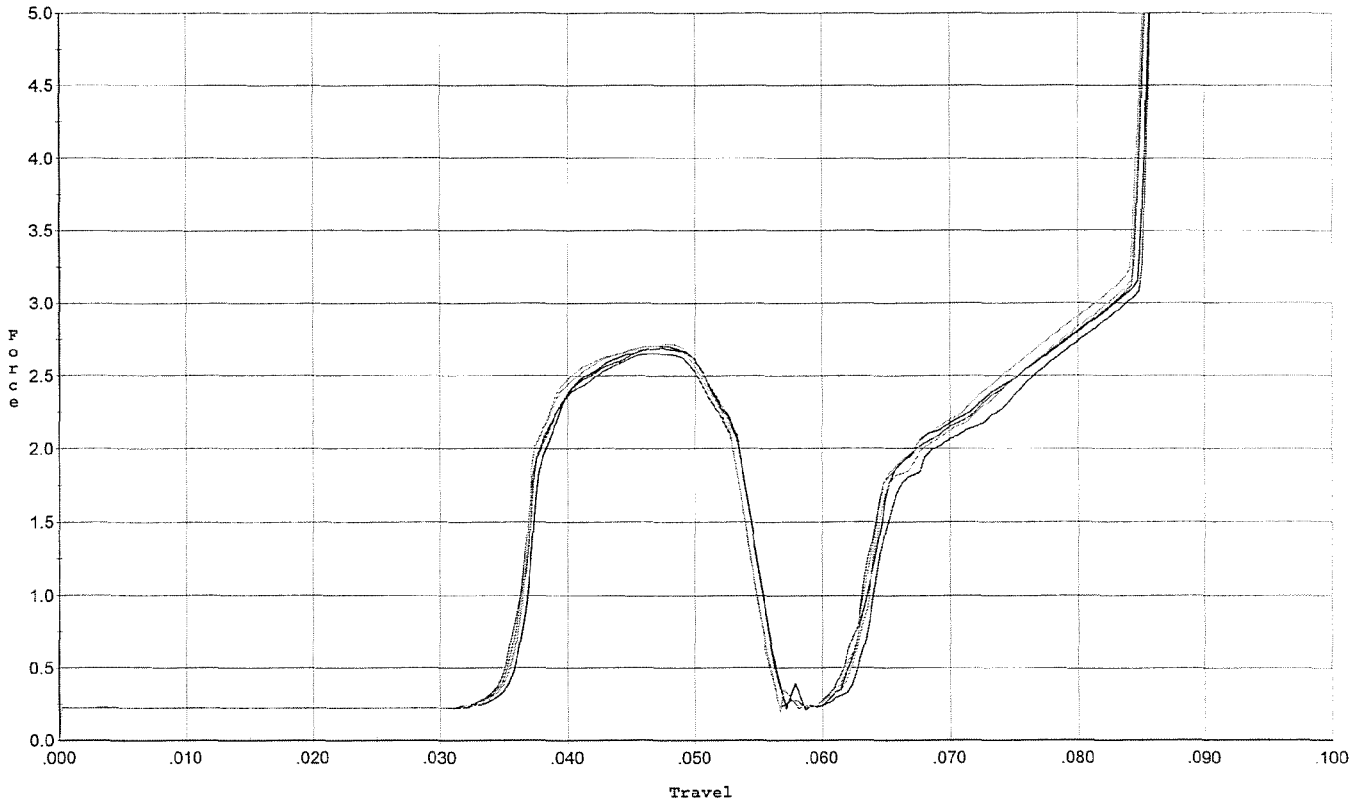
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.053	0.032	0.034	0.080		Set Trigger
2	4.232	0.053	0.032	0.034	0.079		Set Trigger
3	4.201	0.053	0.032	0.034	0.080		Set Trigger
4	4.226	0.053	0.032	0.034	0.080		Set Trigger
5	4.245	0.054	0.032	0.034	0.081		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/3/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



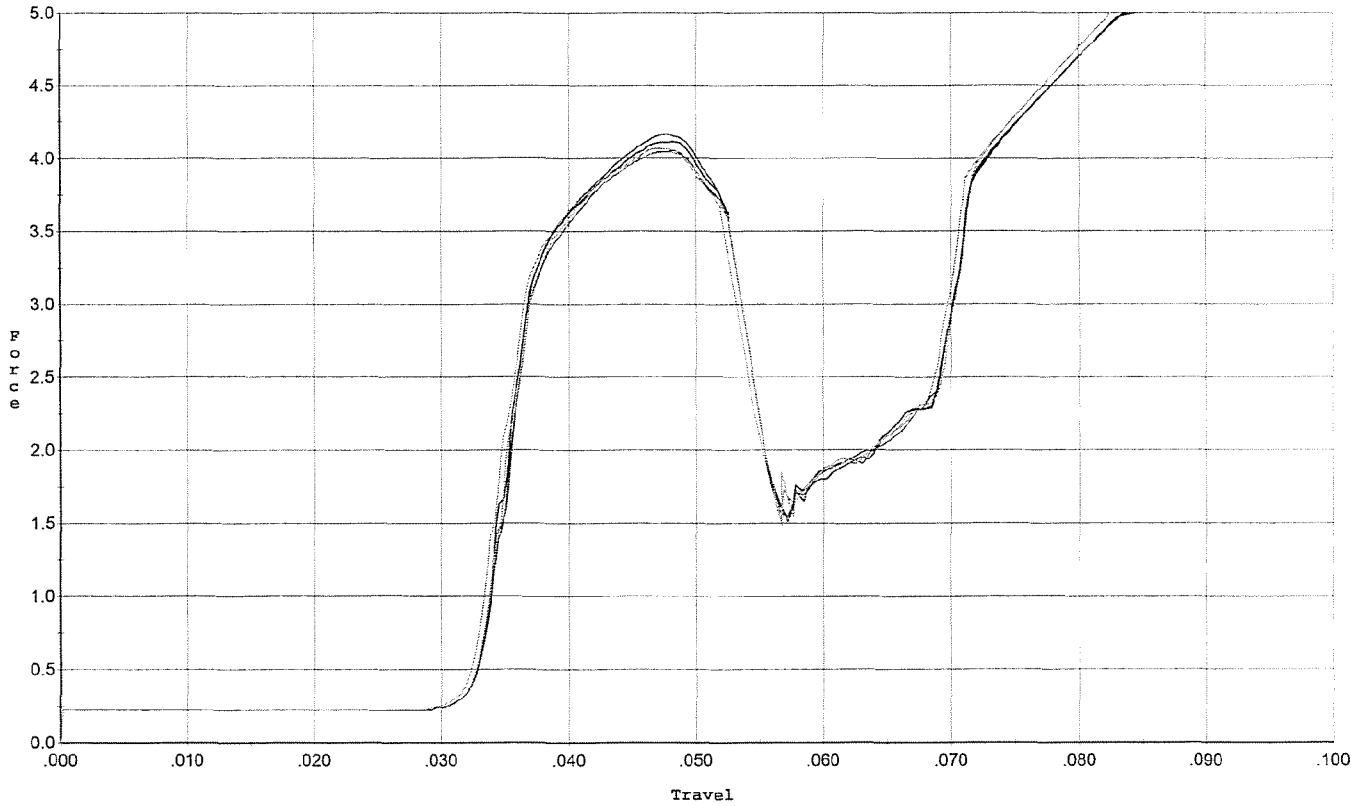
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.691	0.053	0.035	0.037	0.051		Set Trigger
2	2.701	0.053	0.035	0.037	0.050		Set Trigger
3	2.655	0.053	0.035	0.037	0.049		Set Trigger
4	2.698	0.053	0.035	0.037	0.050		Set Trigger
5	2.719	0.053	0.035	0.037	0.050		Set Trigger

Avg 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/3/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.168	0.053	0.032	0.034	0.077		Set Trigger
2	4.115	0.052	0.032	0.034	0.077		Set Trigger
3	4.052	0.053	0.032	0.034	0.076		Set Trigger
4	4.069	0.052	0.032	0.034	0.076		Set Trigger
5	4.046	0.053	0.032	0.034	0.076		Set Trigger

Avg 4.09