

GL764929

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

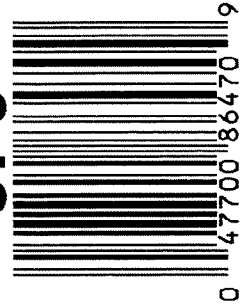
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764929

UPC



**M-24
INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G 6764929

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	JP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX JUN 25 2008 OPERATOR WMS	6-25-08	JP
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-26-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-22-08	RT
520	GOFF BLAST BBL / REC		6/27	BA
542	APPLY COATINGS (BARREL ACTION)		7-9	con
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-21-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6</u>	<u>8-5</u>	<u>TC</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	<u>8-5</u>	<u>TC</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	<u>8-5</u>	<u>TC</u>
	J) ASSEMBLE STOCK		<u>7-21-08</u>	<u>BSW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>8-27-08</u>	<u>BSW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>7-23-08</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>7/23/08</u>	<u>MEED</u>
670	FINAL INSPECTION A) HEADSPACE		<u>8-27-08</u>	<u>BSW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.15</u> <u>2.17</u> <u>2.12</u> <u>2.10</u> <u>2.08</u>	<u>8-20-08</u>	<u>BSW</u>
	C) FUNCTION		<u>8-27-08</u>	<u>BSW</u>
690	PACK		<u>8-27-08</u>	<u>TC</u>

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-19-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.52	2.60		2.51	
PULL #2	2.53	2.51		2.46	
PULL #3	2.44	2.44		2.39	
PULL #4	2.42	2.33		2.40	
PULL #5	2.41	2.29		2.44	
TOTAL	1232	1214		1220	
AVERAGE	2.46	2.42		2.44	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.41		
PULL #2	3.08	3.19		
PULL #3	3.11	3.22		
PULL #4	2.99	3.13		
PULL #5	2.99	3.02		
TOTAL	1546	1597		
AVERAGE	3.09	3.19		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.15	4.20		4.25
PULL #2	4.29	4.34		4.19
PULL #3	4.19	4.14		4.18
PULL #4	4.03	4.00		4.20
PULL #5	4.14	3.96		4.20
TOTAL	2080	2064		2127
AVERAGE	4.16	4.12		4.25