

G676 4930

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



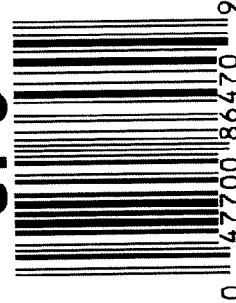
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764930

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 676 4930

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SP.D.
460	CHECK HEADSPACE		7-15-08	SP.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RTZ
472	SERIALIZE BOLT HANDLE		7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUL 21 2008  OPERATOR	7-17-08	SP
480	MAGNAFLUX BBL ACTION		7-21-08	BAH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	TL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	TL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	TL
	D) OIL FIRING PIN ASSEMBLY		7-29-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-4	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5</u> <u>5</u>	8-4	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	8-4	TL
	J) ASSEMBLE STOCK		7-29-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-5-08	SPD.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	SPD.
	M) IRON SIGHT ALIGNMENT		8-5-08	SPD.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-1-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-5-08	SPD.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>248</u> <u>241</u> <u>241</u> <u>238</u> <u>243</u>	8-4-08	BSN
	C) FUNCTION		8-5-08	SPD.
690	PACK		8/8/08	F-4

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-24-08
TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.62	2.72		2.54	
PULL #2	2.64	2.55		2.52	
PULL #3	2.61	2.51		2.50	
PULL #4	2.52	2.56		2.47	
PULL #5	2.52	2.55		2.48	
TOTAL	12.91	12.89		12.51	
AVERAGE	2.58	2.57		2.50	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.30		
PULL #2	3.15	3.26		
PULL #3	3.24	3.30		
PULL #4	3.18	3.27		
PULL #5	3.21	3.24		
TOTAL	16.04	16.37		
AVERAGE	3.20	3.27		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.05	4.24		4.02
PULL #2	4.04	4.16		4.12
PULL #3	3.93	4.15		4.01
PULL #4	3.98	4.07		4.02
PULL #5	3.99	4.13		4.07
TOTAL	19.99	20.75		20.24
AVERAGE	3.99	4.15		4.04