

G676 4932

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



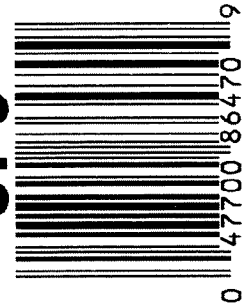
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764932

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764932

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	J.P.D.
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	J.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUN 22 2008 OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		7-8	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-9	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-9	SP
	D) OIL FIRING PIN ASSEMBLY		7-14-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>8</u> <u>8</u>	7-22	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>5</u>	7-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-22	TC
	J) ASSEMBLE STOCK		7-14-08	R.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-30-08	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		/	
	M) IRON SIGHT ALIGNMENT		/	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		/	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-15-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/15/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-30-08	RR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u> <u>2.89</u> <u>2.86</u> <u>2.88</u> <u>2.90</u>	7/22/08	Fm
	C) FUNCTION		7-30-08	RR
690	PACK		7/31/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-10-08

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.68	2.36		2.74	
PULL #2	2.69	2.65		2.69	
PULL #3	2.72	2.65		2.73	
PULL #4	2.64	2.77		2.73	
PULL #5	2.57	2.71		2.75	
TOTAL	13.30	13.14		13.64	
AVERAGE	2.66	2.62		2.72	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.38		
PULL #2	3.37	3.41		
PULL #3	3.40	3.38		
PULL #4	3.39	3.58		
PULL #5	3.26	3.49		
TOTAL	16.83	17.24		
AVERAGE	3.36	3.44		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.54	4.45		4.42
PULL #2	4.44	4.48		4.42
PULL #3	4.50	4.53		4.38
PULL #4	4.37	4.53		4.49
PULL #5	4.51	4.53		4.41
TOTAL	22.36	22.52		22.12
AVERAGE	4.47	4.58		4.42