

G 676 4935

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

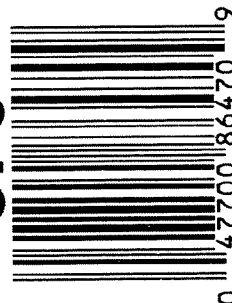
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6764935

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 676 4935

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	JP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		7-10-08	S.P.R.
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		7-15-08	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-14-08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		2-21	cr
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-24-08	BN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

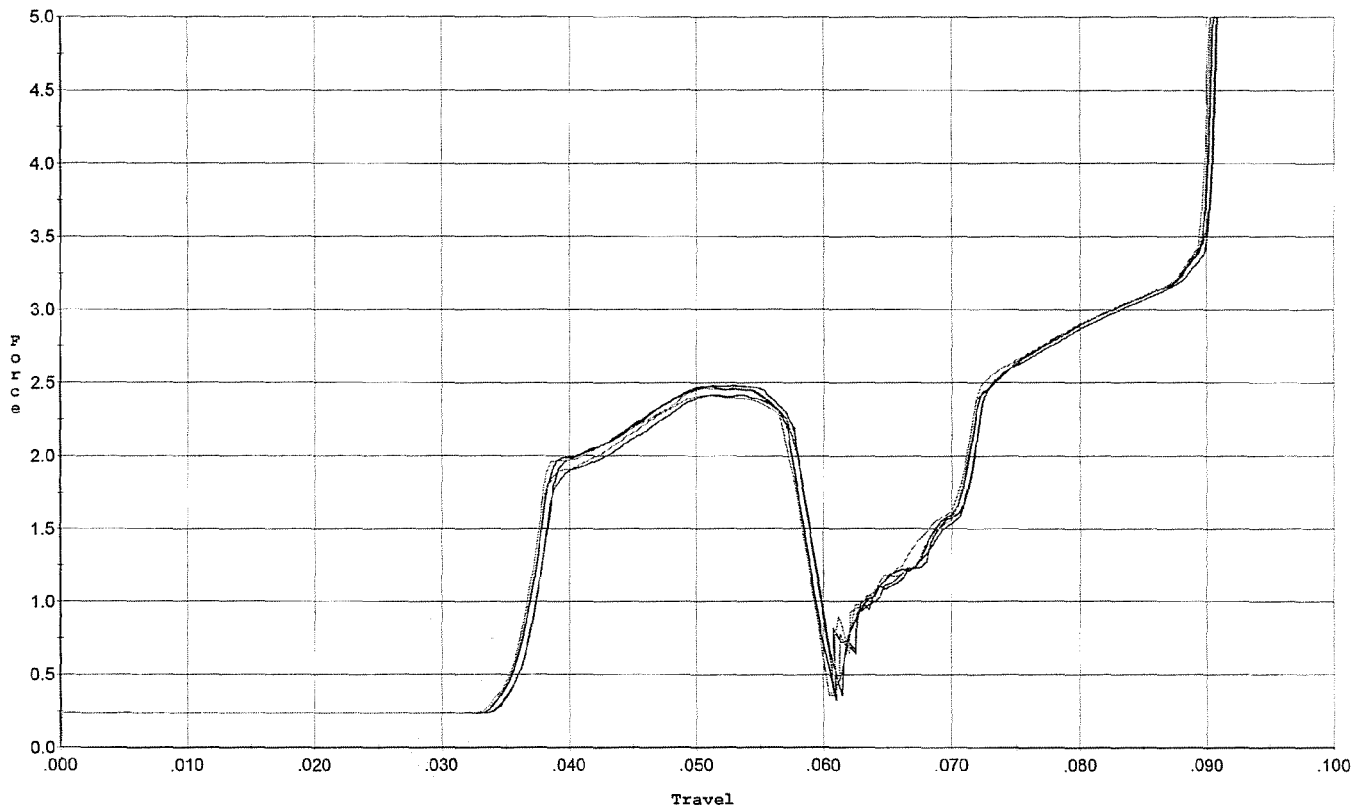
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5.5</u> <u>5.5</u>	8-5	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-5	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	8-5	TL
	J) ASSEMBLE STOCK		7-24-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-26-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-26-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-27-08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u> <u>2.19</u> <u>2.14</u> <u>2.10</u> <u>2.07</u>	8-4-08	BSN
	C) FUNCTION		8-27-08	BSN
690	PACK		9-3-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



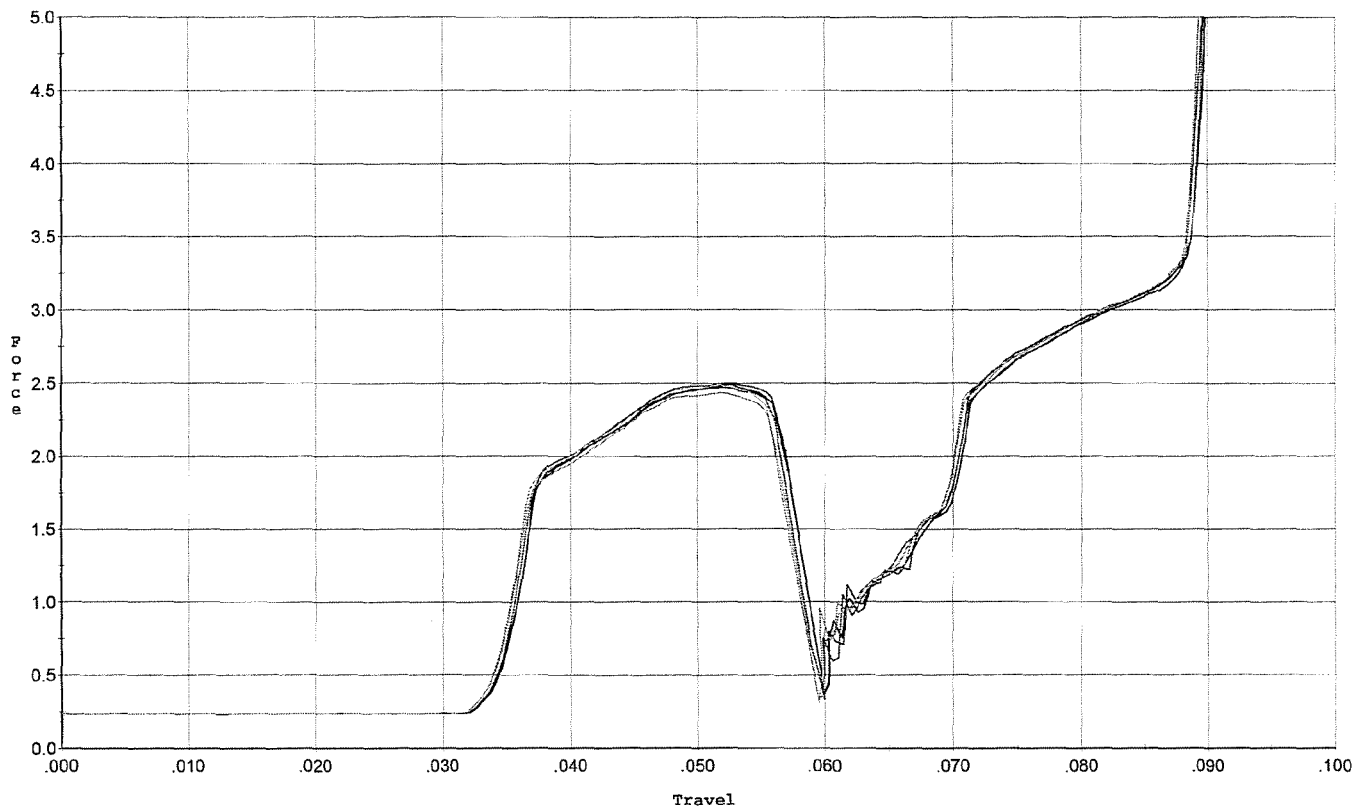
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.058	0.035	0.038	0.056		Set Trigger
2	2.474	0.057	0.035	0.038	0.055		Set Trigger
3	2.418	0.058	0.035	0.038	0.055		Set Trigger
4	2.413	0.058	0.035	0.037	0.055		Set Trigger
5	2.482	0.058	0.035	0.037	0.056		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



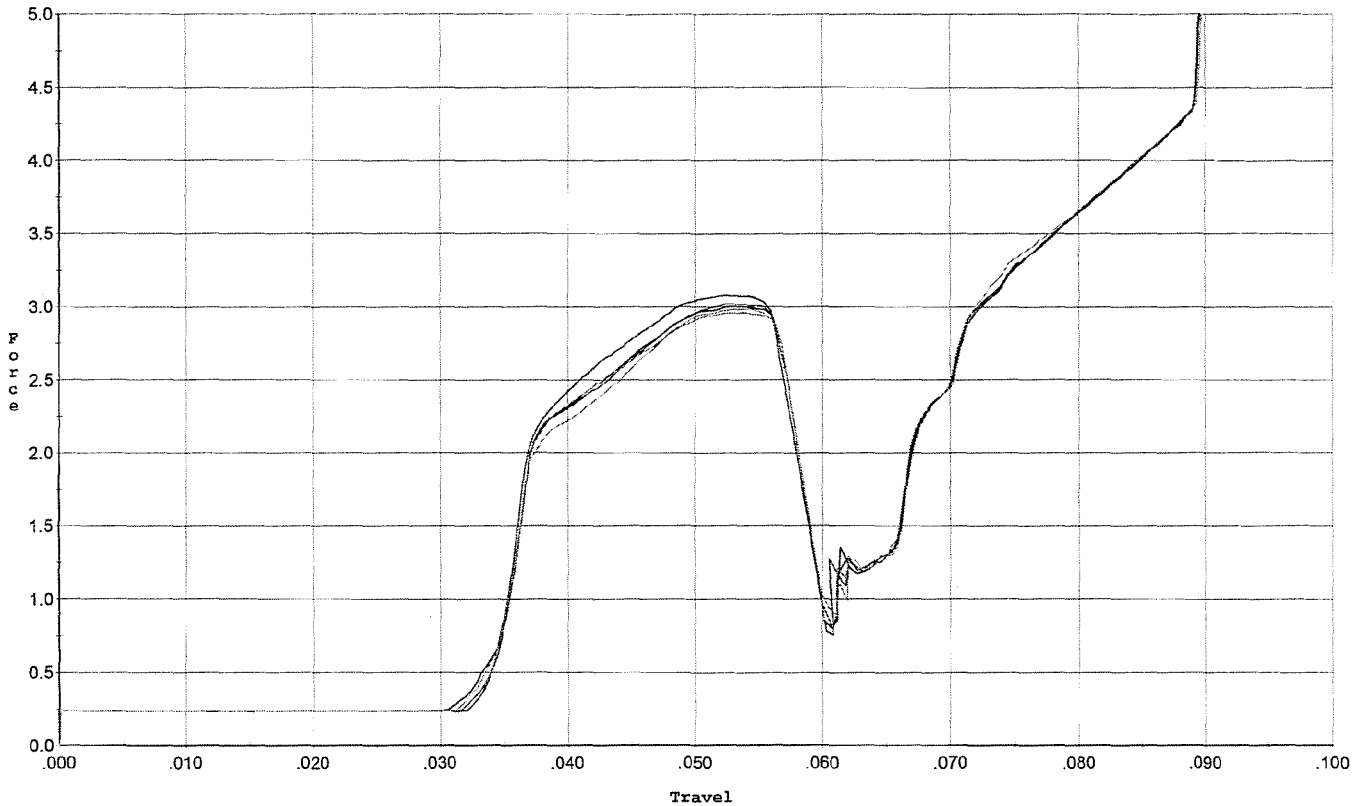
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.057	0.034	0.037	0.057		Set Trigger
2	2.489	0.057	0.034	0.037	0.057		Set Trigger
3	2.470	0.056	0.034	0.037	0.055		Set Trigger
4	2.493	0.057	0.034	0.037	0.057		Set Trigger
5	2.438	0.056	0.034	0.037	0.054		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



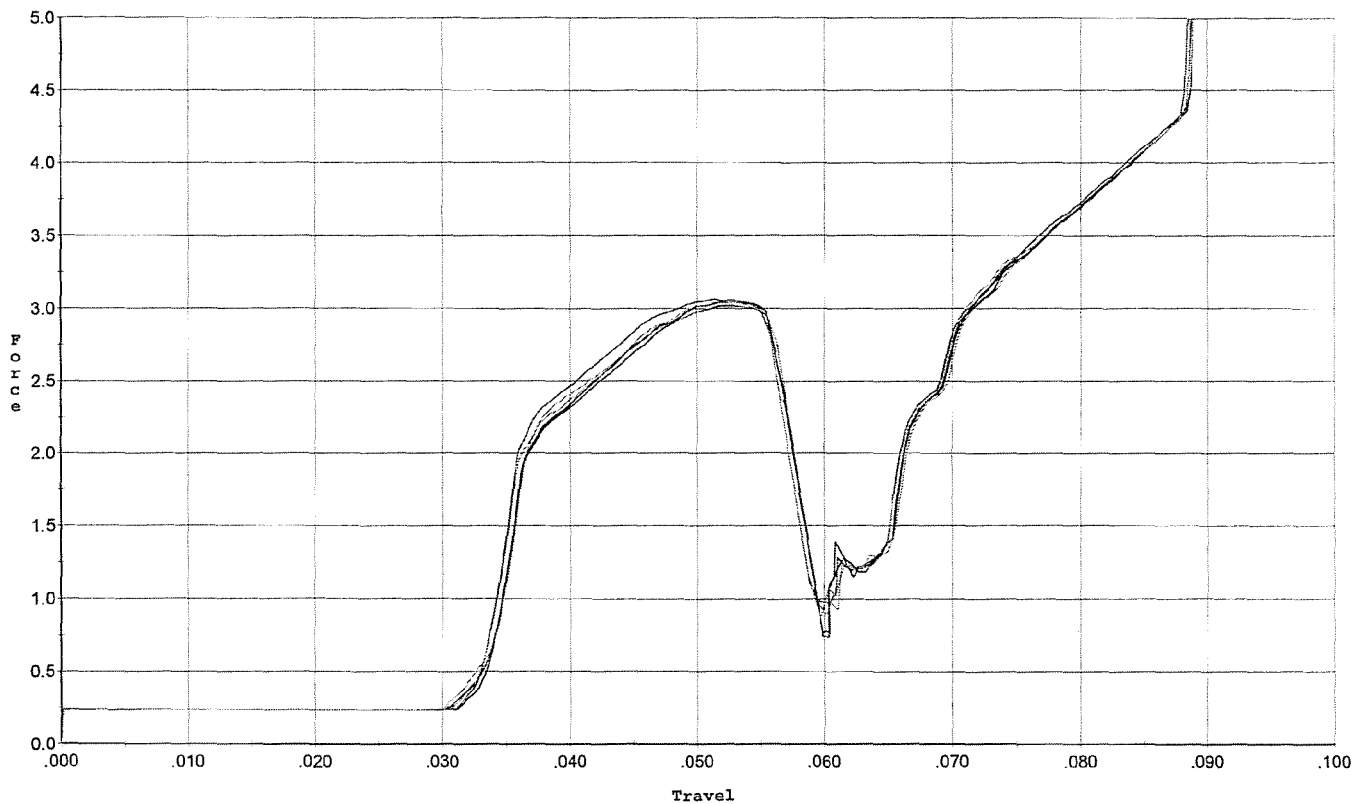
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.079	0.058	0.034	0.036	0.069		Set Trigger
2	3.002	0.057	0.033	0.036	0.067		Set Trigger
3	3.019	0.057	0.034	0.036	0.066		Set Trigger
4	2.982	0.057	0.034	0.036	0.066		Set Trigger
5	2.959	0.057	0.033	0.036	0.066		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



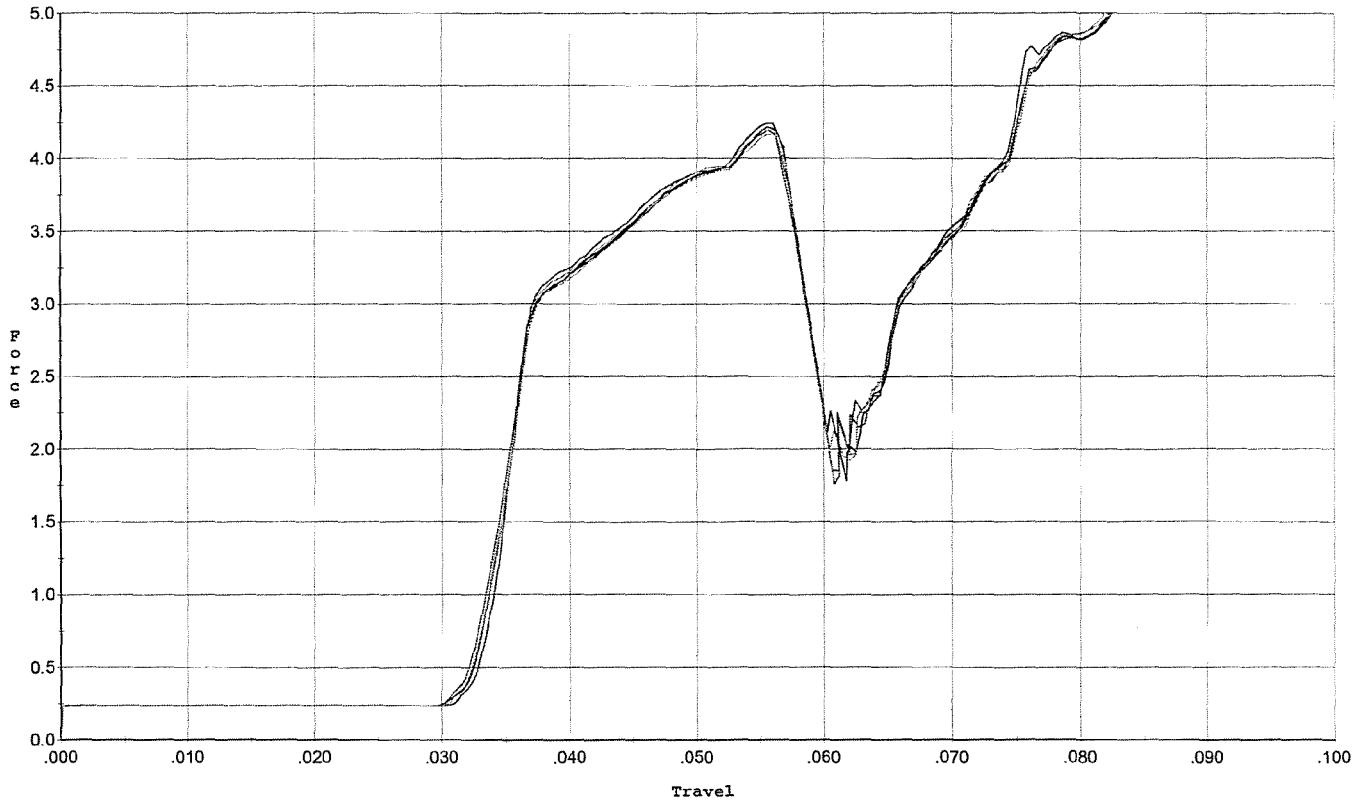
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.020	0.057	0.033	0.036	0.067		Set Trigger
2	3.045	0.057	0.033	0.036	0.068		Set Trigger
3	3.066	0.056	0.033	0.036	0.068		Set Trigger
4	3.015	0.056	0.032	0.036	0.067		Set Trigger
5	3.044	0.056	0.033	0.036	0.066		Set Trigger

Arg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



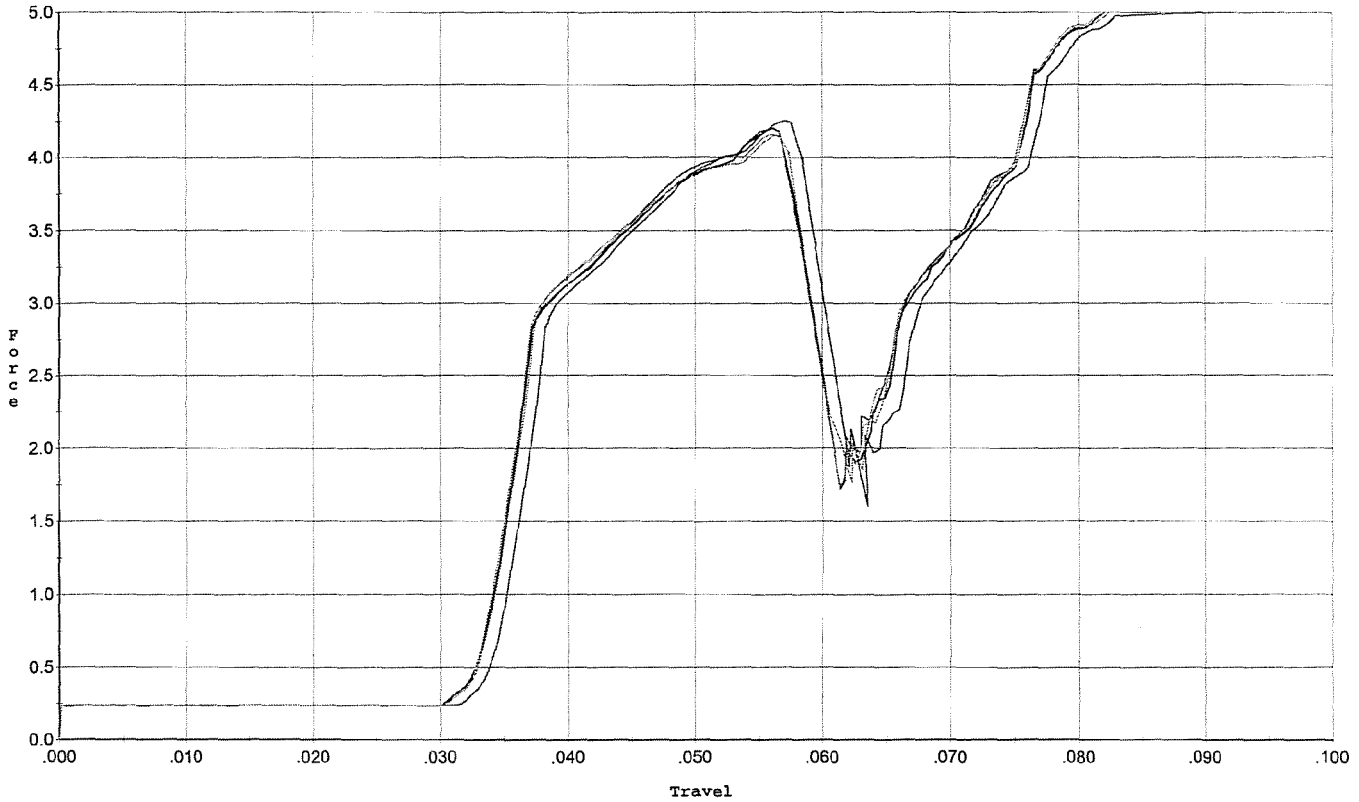
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.217	0.057	0.033	0.034	0.092		Set Trigger
2	4.242	0.057	0.032	0.034	0.091		Set Trigger
3	4.195	0.058	0.032	0.034	0.093		Set Trigger
4	4.166	0.057	0.032	0.034	0.091		Set Trigger
5	4.196	0.057	0.032	0.034	0.092		Set Trigger

AVG 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



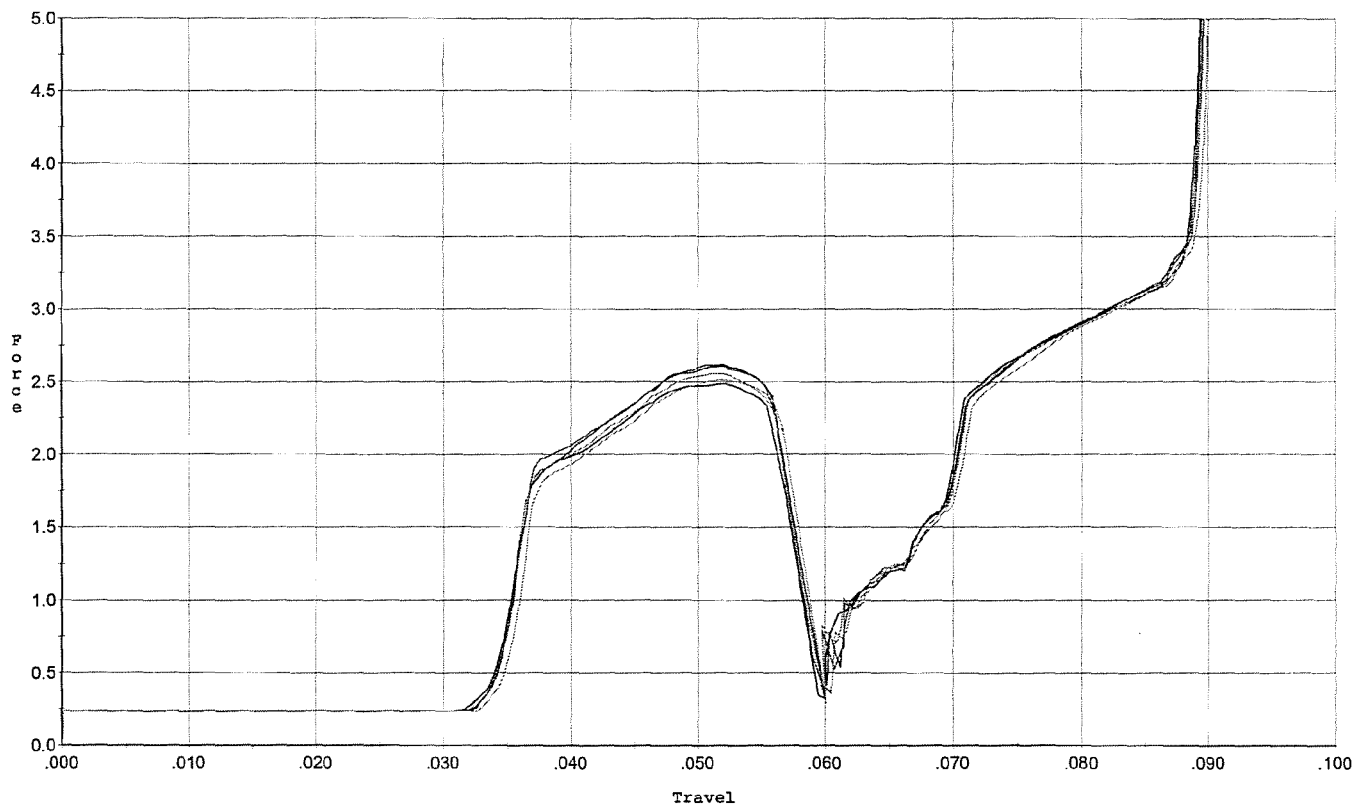
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.252	0.058	0.034	0.034	0.093		Set Trigger
2	4.201	0.058	0.033	0.034	0.092		Set Trigger
3	4.201	0.058	0.033	0.034	0.093		Set Trigger
4	4.159	0.058	0.032	0.034	0.093		Set Trigger
5	4.148	0.057	0.033	0.034	0.091		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



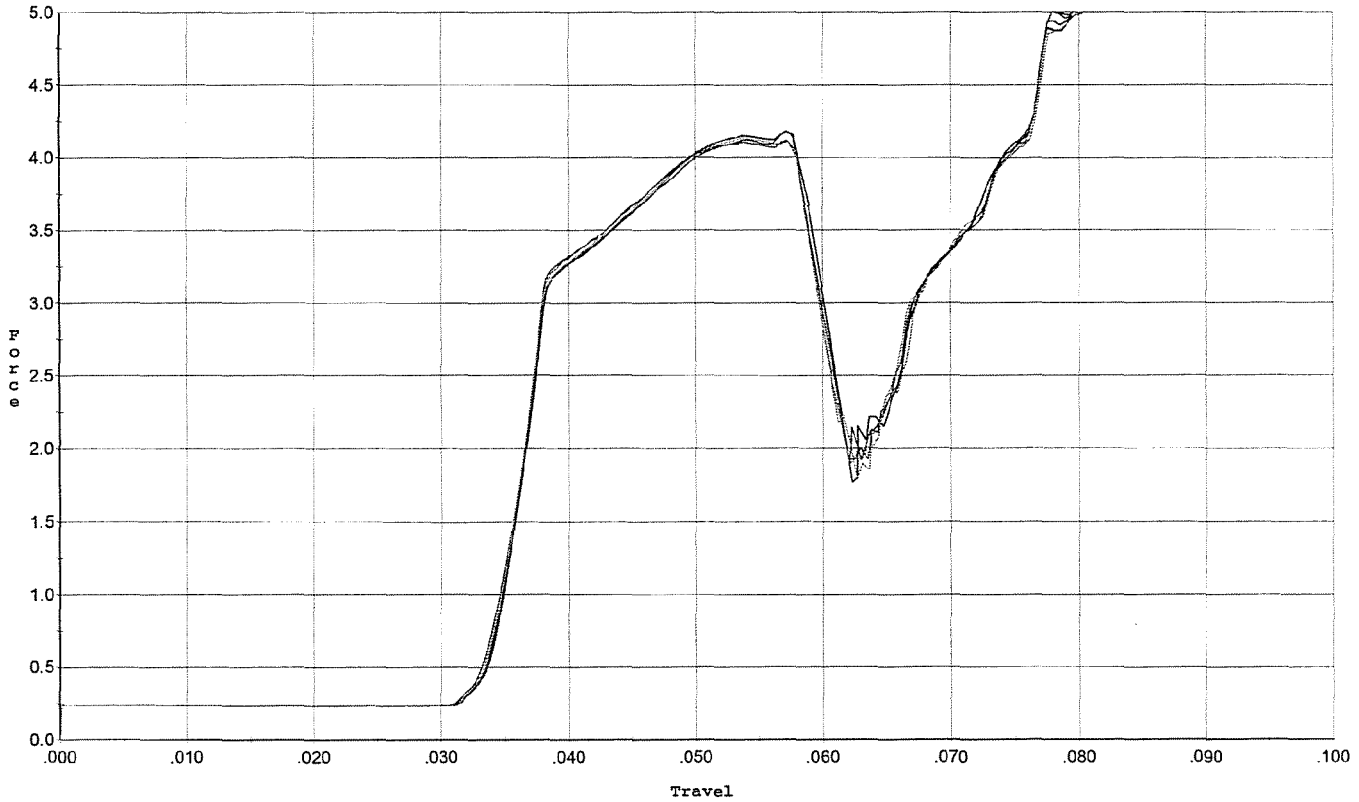
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.056	0.034	0.037	0.057		Set Trigger
2	2.485	0.057	0.034	0.037	0.056		Set Trigger
3	2.617	0.056	0.034	0.037	0.057		Set Trigger
4	2.515	0.057	0.035	0.037	0.056		Set Trigger
5	2.557	0.056	0.034	0.037	0.056		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.058	0.034	0.035	0.094		Set Trigger
2	4.179	0.059	0.033	0.034	0.096		Set Trigger
3	4.116	0.058	0.033	0.035	0.094		Set Trigger
4	4.133	0.058	0.033	0.034	0.094		Set Trigger
5	4.144	0.058	0.032	0.035	0.094		Set Trigger

Avg 4.15