

6676 4938

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

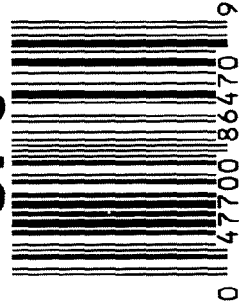


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764938

UPC



**M-24
INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G6764938

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	S.P.D.
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE	MAGNA - FLUX	6-19-08	SD
470	DIS-ASSEMBLE ACTION	JUN 24 2008	6-19-08	S.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES	OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		6-28	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-9	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-9	S-P
	D) OIL FIRING PIN ASSEMBLY		7/10/08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

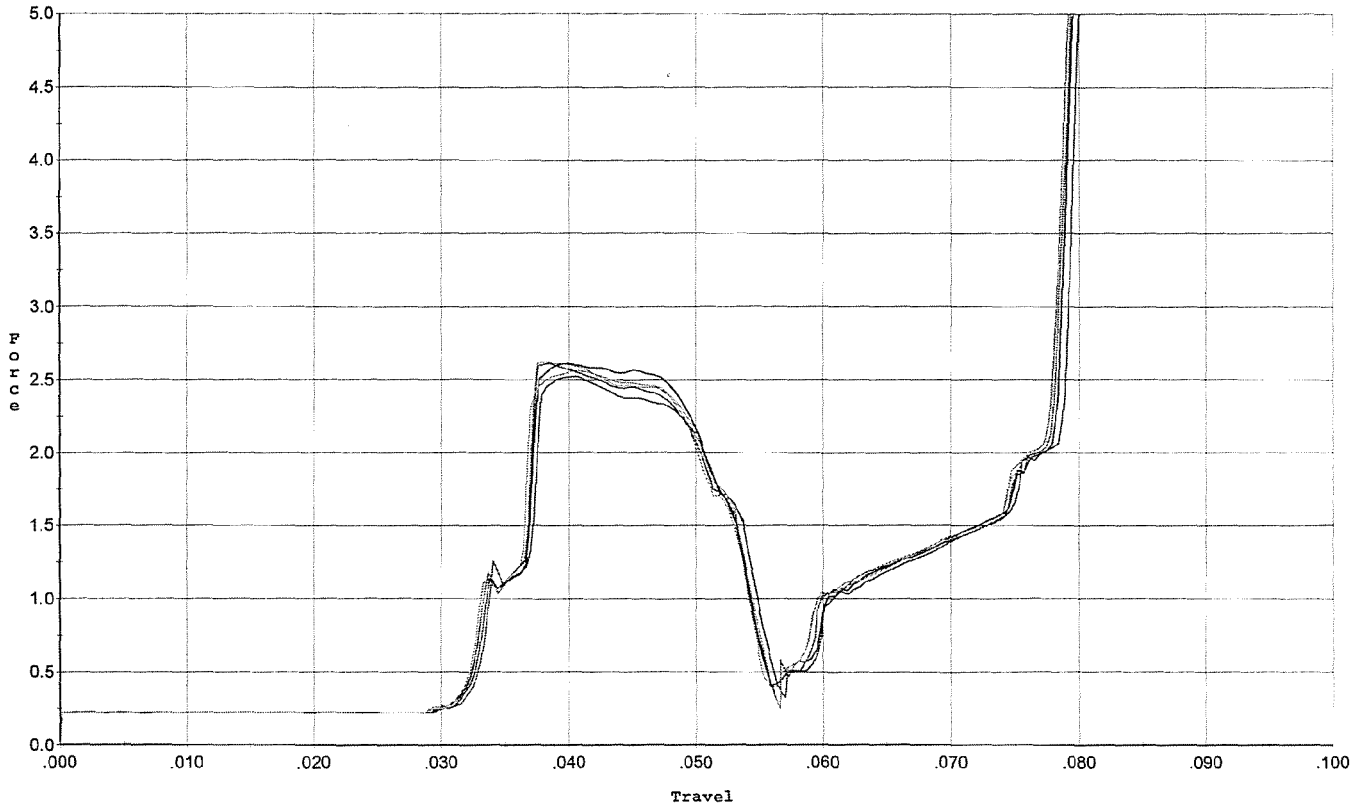
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8</u> <u>8</u> <u>2.5</u>	<u>7-22</u>	<u>TC</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>5</u>	<u>7-22</u>	<u>TC</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	<u>7-22</u>	<u>TC</u>
	J) ASSEMBLE STOCK		<u>7/10/08</u>	<u>TRW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>7-28-08</u>	<u>RTZ</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>7-11-08</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>7/11/08</u>	<u>MED</u>
670	FINAL INSPECTION A) HEADSPACE		<u>7-28-08</u>	<u>RTZ</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.49</u> <u>2.38</u> <u>2.58</u> <u>2.47</u>	<u>7-11-08</u>	<u>SD</u>
	C) FUNCTION		<u>7-28-08</u>	<u>RTZ</u>
690	PACK		<u>7/29/08</u>	<u>Fm</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



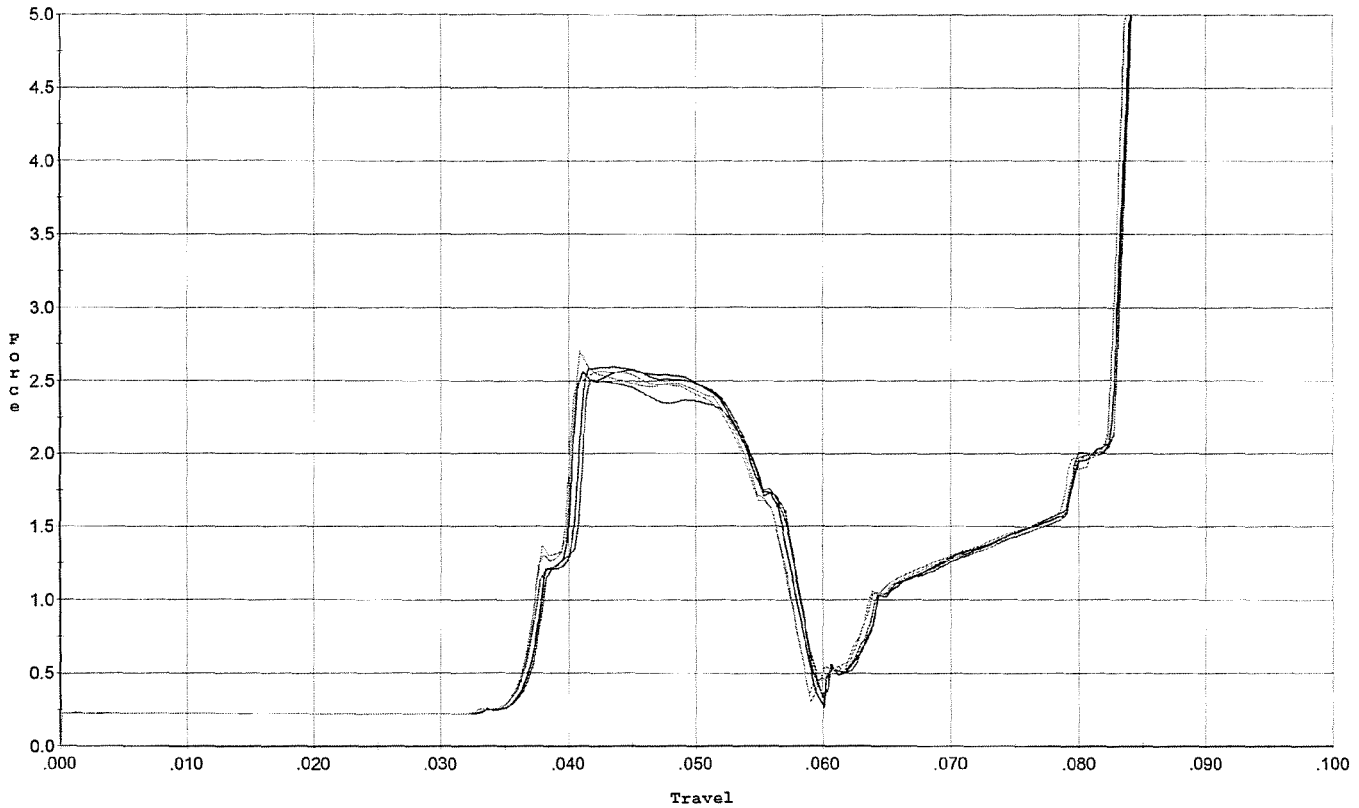
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.054	0.032	0.033	0.049		Set Trigger
2	2.612	0.053	0.032	0.033	0.051		Set Trigger
3	2.614	0.053	0.033	0.033	0.050		Set Trigger
4	2.562	0.053	0.032	0.033	0.051		Set Trigger
5	2.622	0.053	0.032	0.033	0.050		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



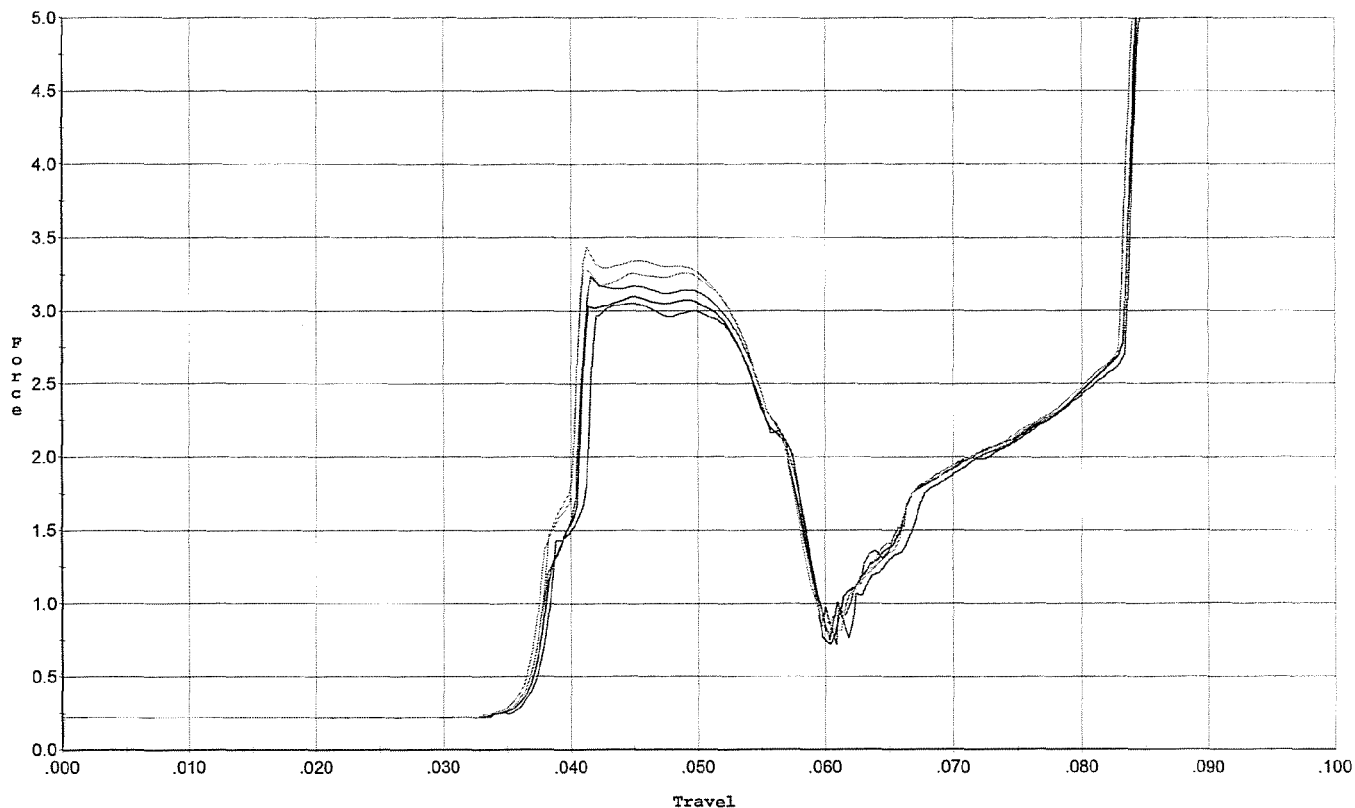
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.057	0.037	0.034	0.051		Set Trigger
2	2.572	0.057	0.036	0.035	0.051		Set Trigger
3	2.507	0.057	0.036	0.034	0.050		Set Trigger
4	2.704	0.057	0.036	0.034	0.052		Set Trigger
5	2.566	0.057	0.036	0.034	0.051		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



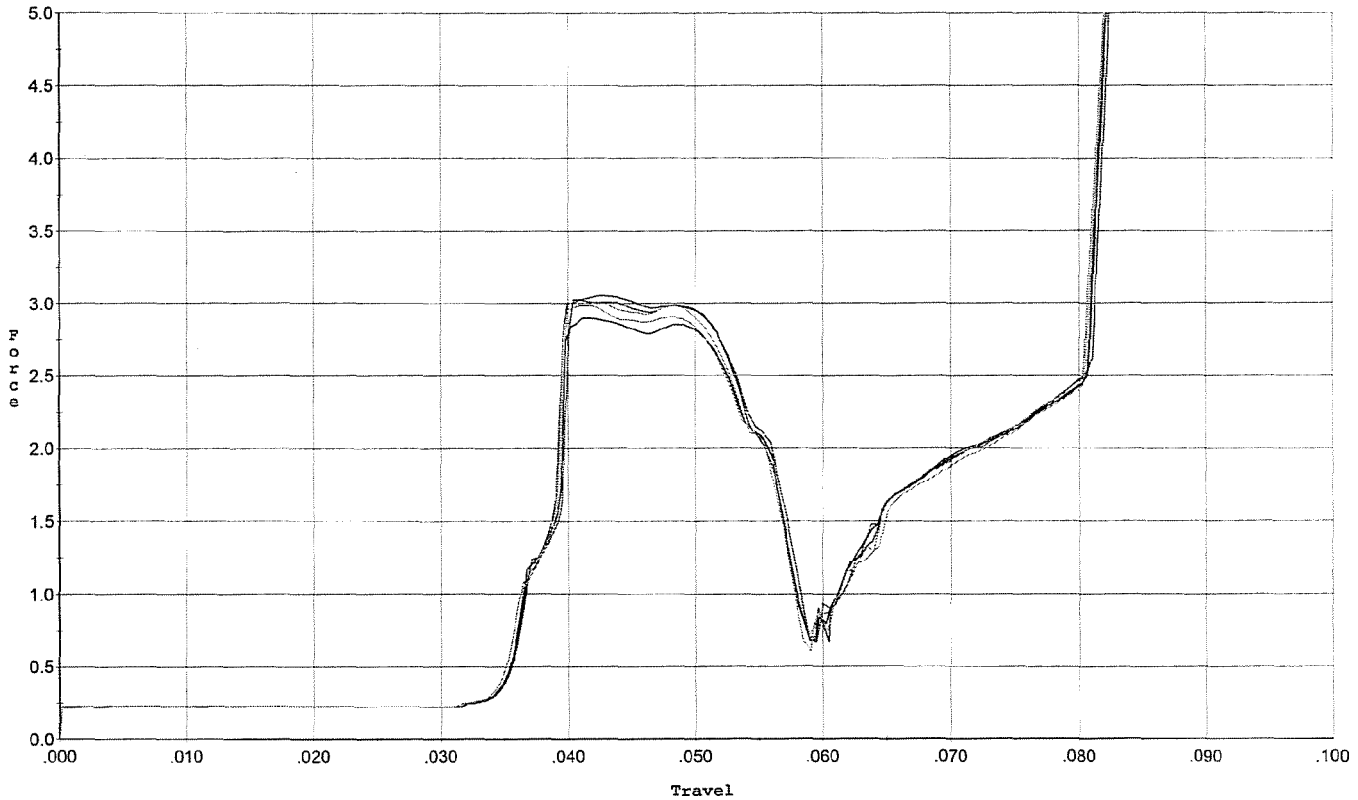
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.057	0.037	0.034	0.059		Set Trigger
2	3.096	0.058	0.037	0.034	0.061		Set Trigger
3	3.237	0.058	0.037	0.034	0.063		Set Trigger
4	3.287	0.057	0.036	0.034	0.064		Set Trigger
5	3.439	0.057	0.037	0.034	0.064		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



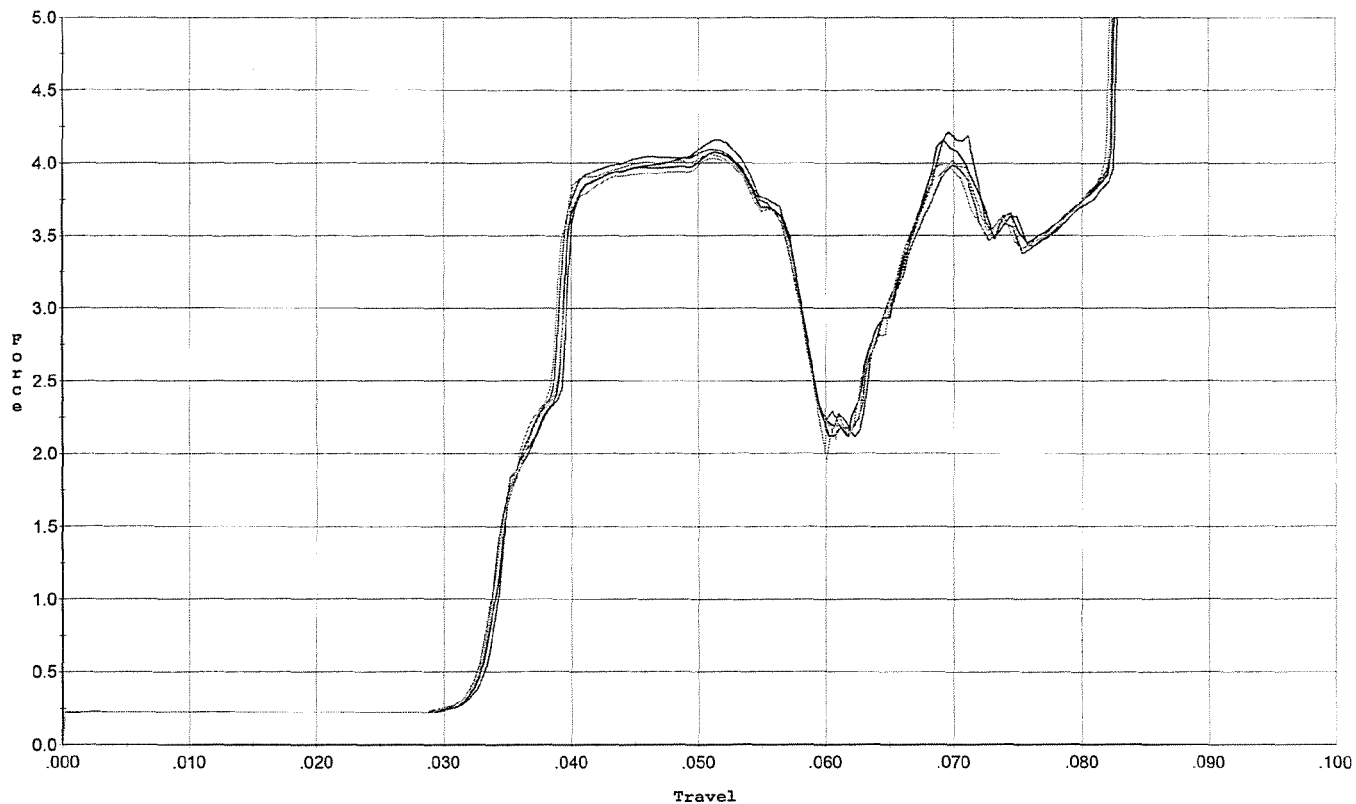
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.053	0.056	0.035	0.033	0.060		Set Trigger
2	2.898	0.056	0.035	0.033	0.057		Set Trigger
3	3.024	0.057	0.035	0.032	0.061		Set Trigger
4	3.015	0.056	0.035	0.033	0.059		Set Trigger
5	2.983	0.057	0.035	0.033	0.059		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



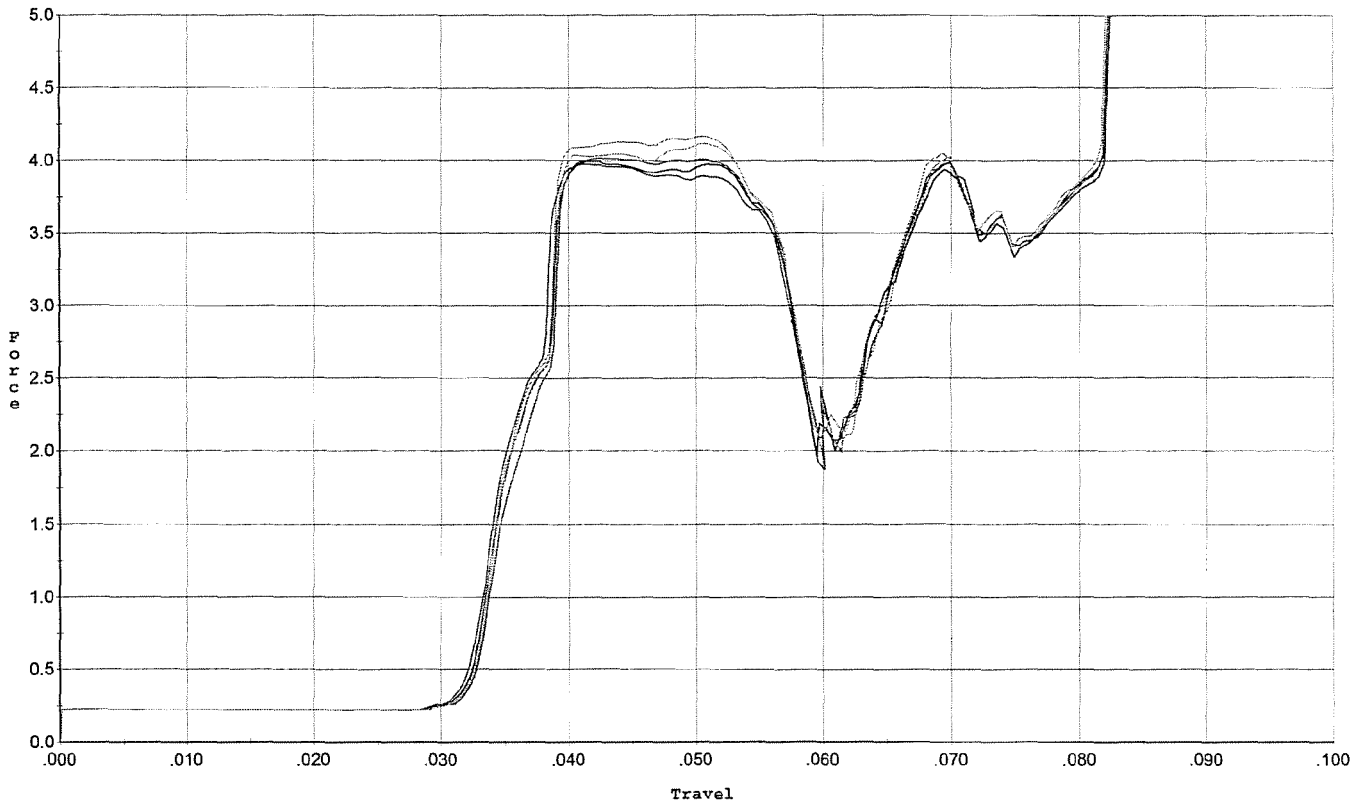
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.156	0.057	0.033	0.030	0.090		Set Trigger
2	4.074	0.057	0.033	0.030	0.090		Set Trigger
3	4.095	0.058	0.032	0.029	0.093		Set Trigger
4	4.034	0.057	0.032	0.029	0.091		Set Trigger
5	4.061	0.058	0.032	0.030	0.091		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



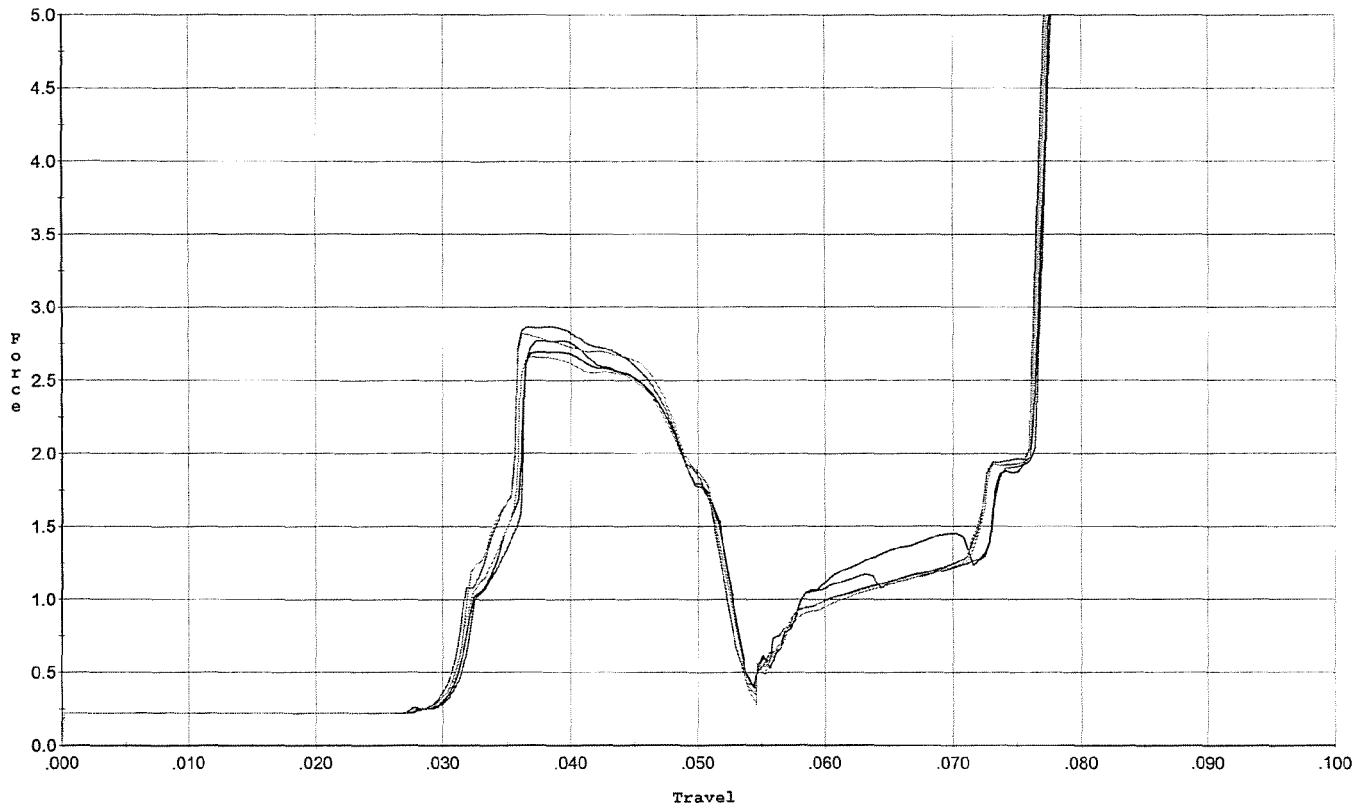
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.977	0.058	0.032	0.030	0.092		Set Trigger
2	3.995	0.057	0.032	0.030	0.091		Set Trigger
3	4.018	0.057	0.032	0.030	0.090		Set Trigger
4	4.119	0.057	0.032	0.030	0.092		Set Trigger
5	4.169	0.057	0.032	0.030	0.093		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



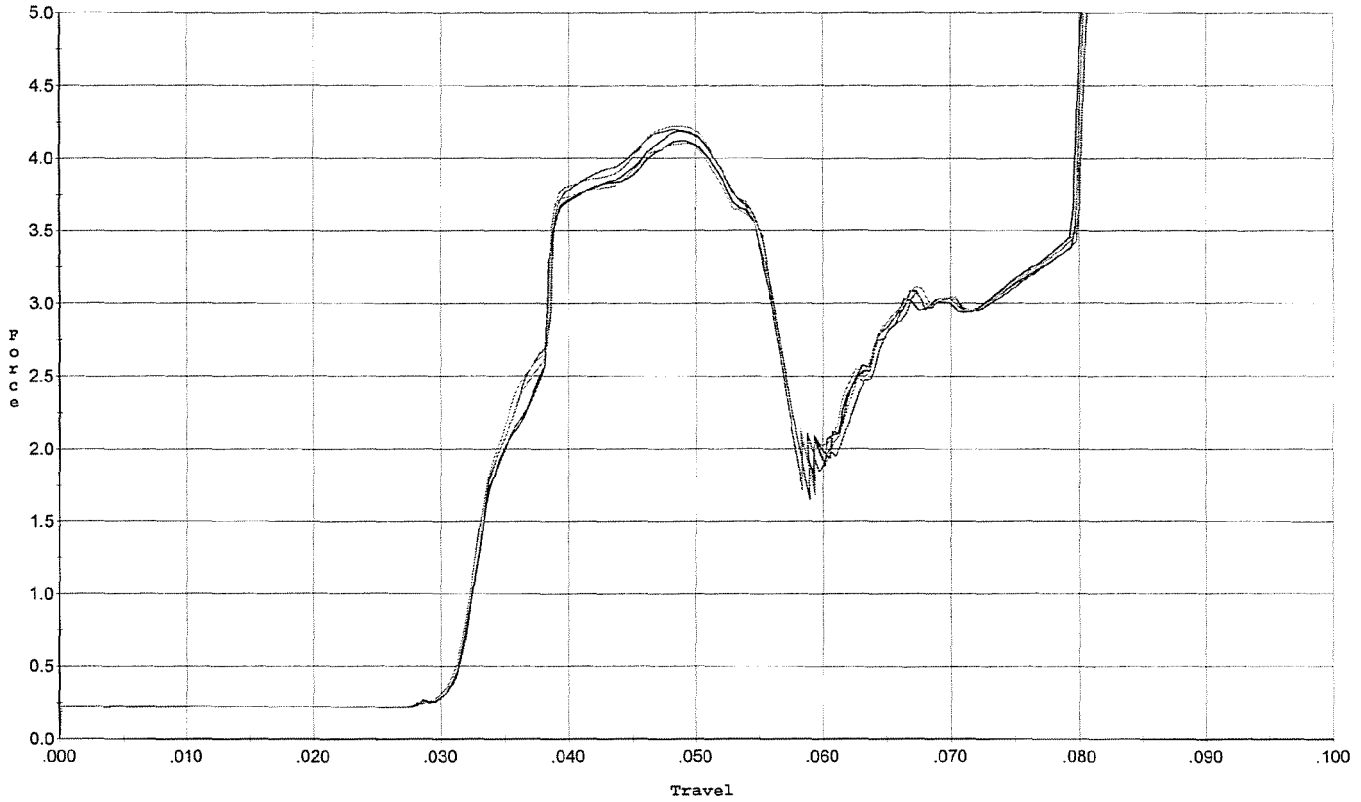
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.772	0.052	0.031	0.032	0.050		Set Trigger
2	2.694	0.052	0.031	0.032	0.050		Set Trigger
3	2.866	0.051	0.030	0.032	0.052		Set Trigger
4	2.663	0.051	0.031	0.032	0.049		Set Trigger
5	2.821	0.052	0.031	0.032	0.053		Set Trigger

Avg 2.76

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.189	0.056	0.031	0.030	0.088		Set Trigger
2	4.119	0.056	0.031	0.029	0.087		Set Trigger
3	4.199	0.055	0.031	0.030	0.088		Set Trigger
4	4.104	0.056	0.031	0.029	0.088		Set Trigger
5	4.220	0.056	0.031	0.030	0.089		Set Trigger

Avg 4.16