

G6764939

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



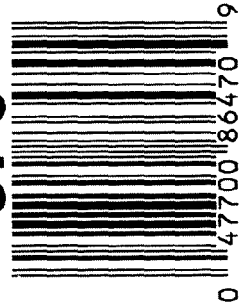
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764939

UPC



3J FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764939

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	SP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		6-25-08	SP
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	BH
542	APPLY COATINGS (BARREL ACTION)		7-8	CS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

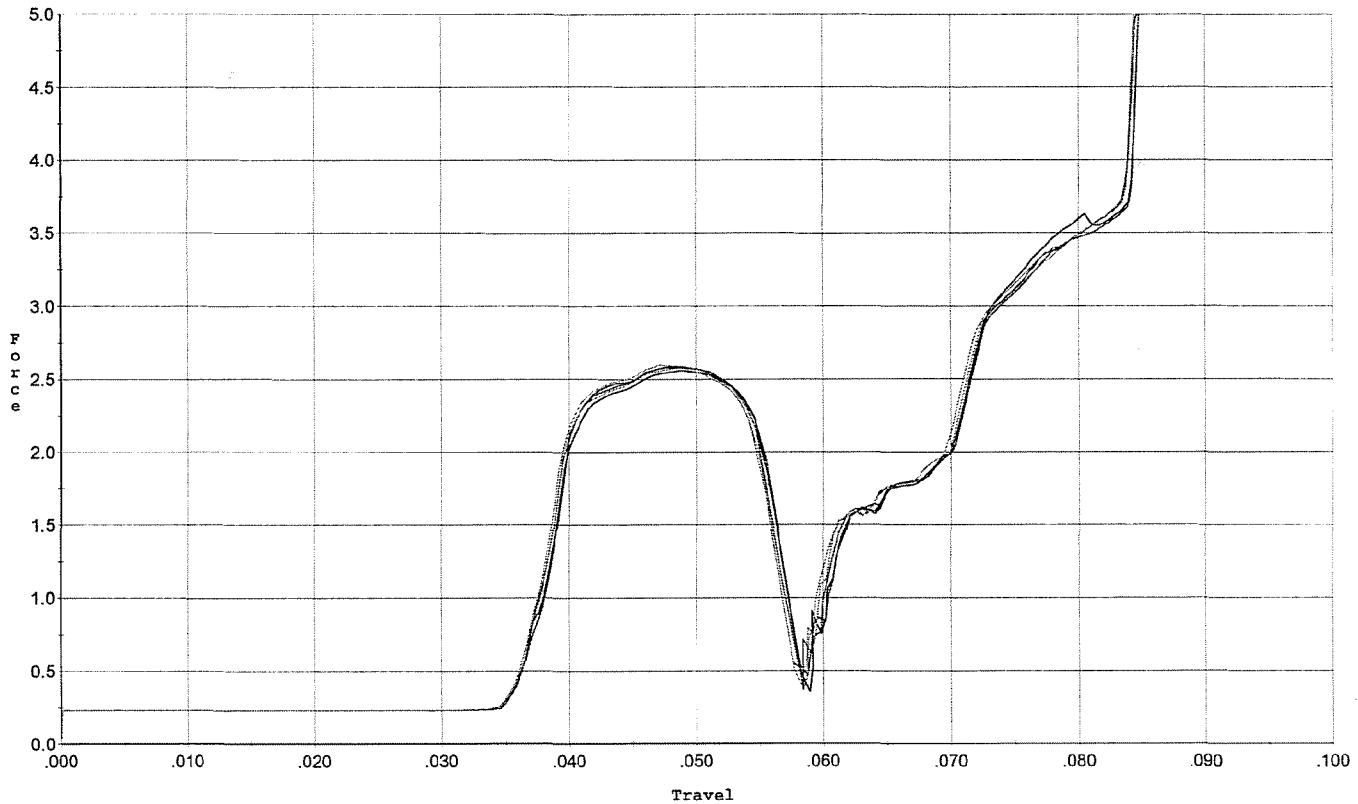
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5.5</u>	8-5	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-5	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	8-5	TL
	J) ASSEMBLE STOCK		7-21-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-23-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/23/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-27-08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.37</u> <u>2.38</u> <u>2.34</u> <u>2.32</u>	8-2-08	BSN
	C) FUNCTION		8-27-08	BSN
690	PACK		9-2-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



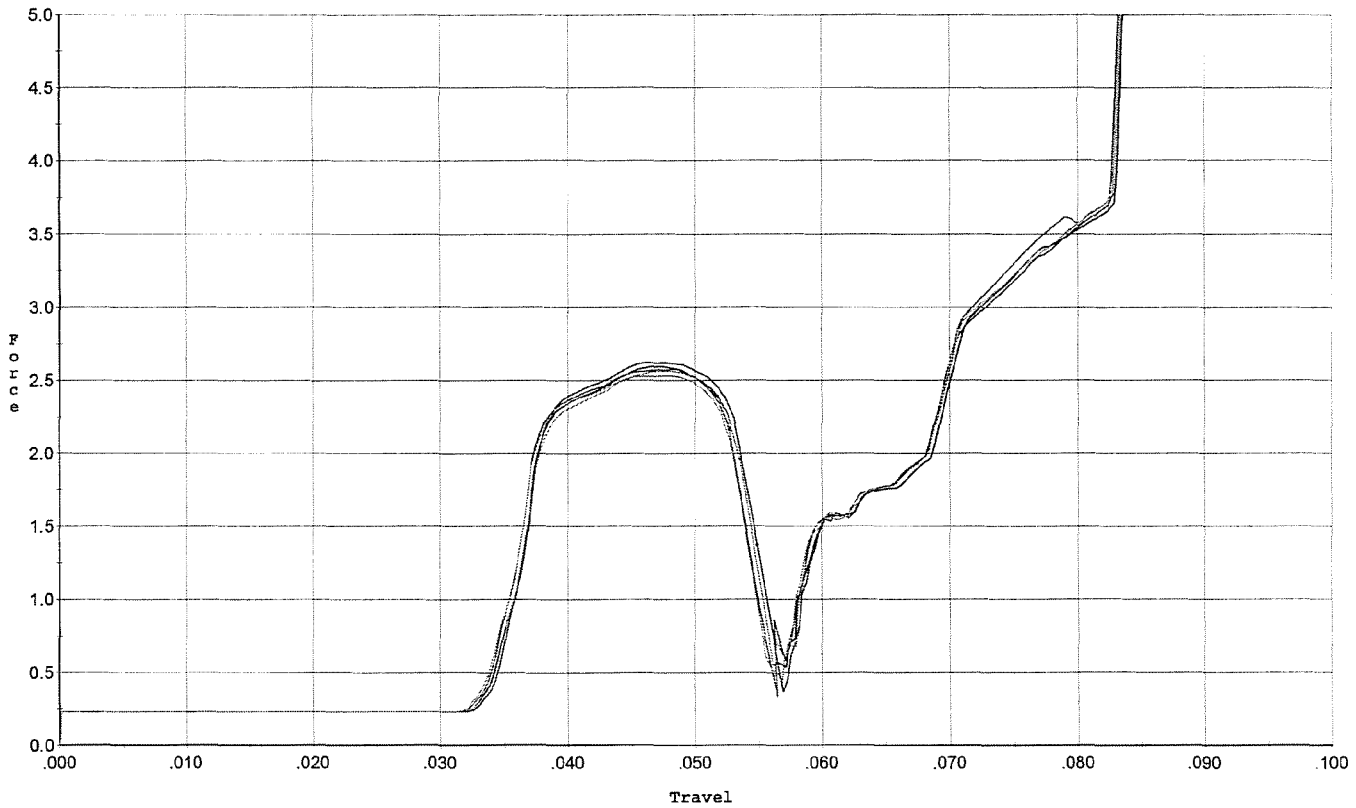
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.056	0.036	0.035	0.052		Set Trigger
2	2.558	0.056	0.035	0.035	0.051		Set Trigger
3	2.587	0.055	0.035	0.036	0.051		Set Trigger
4	2.597	0.055	0.036	0.036	0.051		Set Trigger
5	2.575	0.055	0.036	0.035	0.051		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



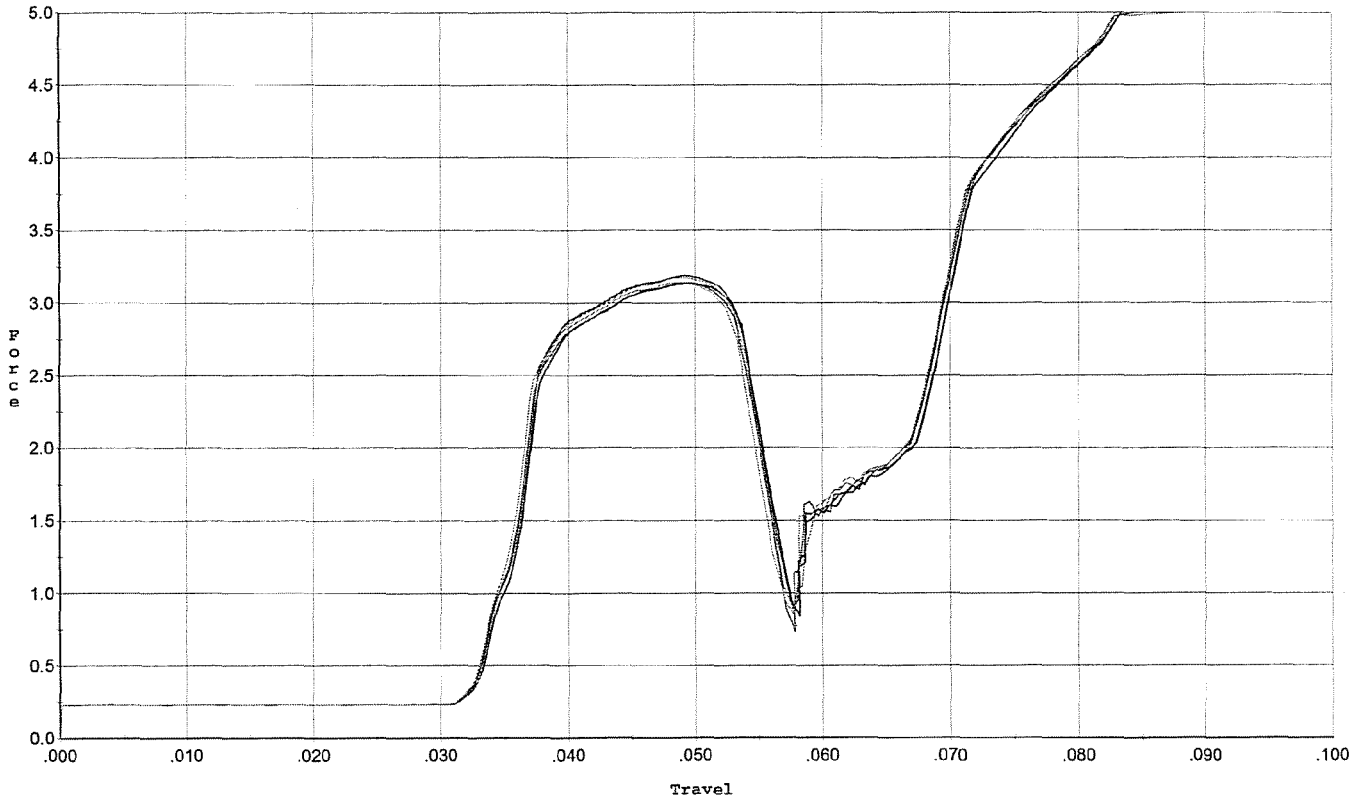
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.624	0.055	0.034	0.035	0.053		Set Trigger
2	2.596	0.054	0.034	0.036	0.051		Set Trigger
3	2.578	0.053	0.034	0.035	0.051		Set Trigger
4	2.564	0.053	0.034	0.036	0.051		Set Trigger
5	2.532	0.053	0.033	0.035	0.050		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



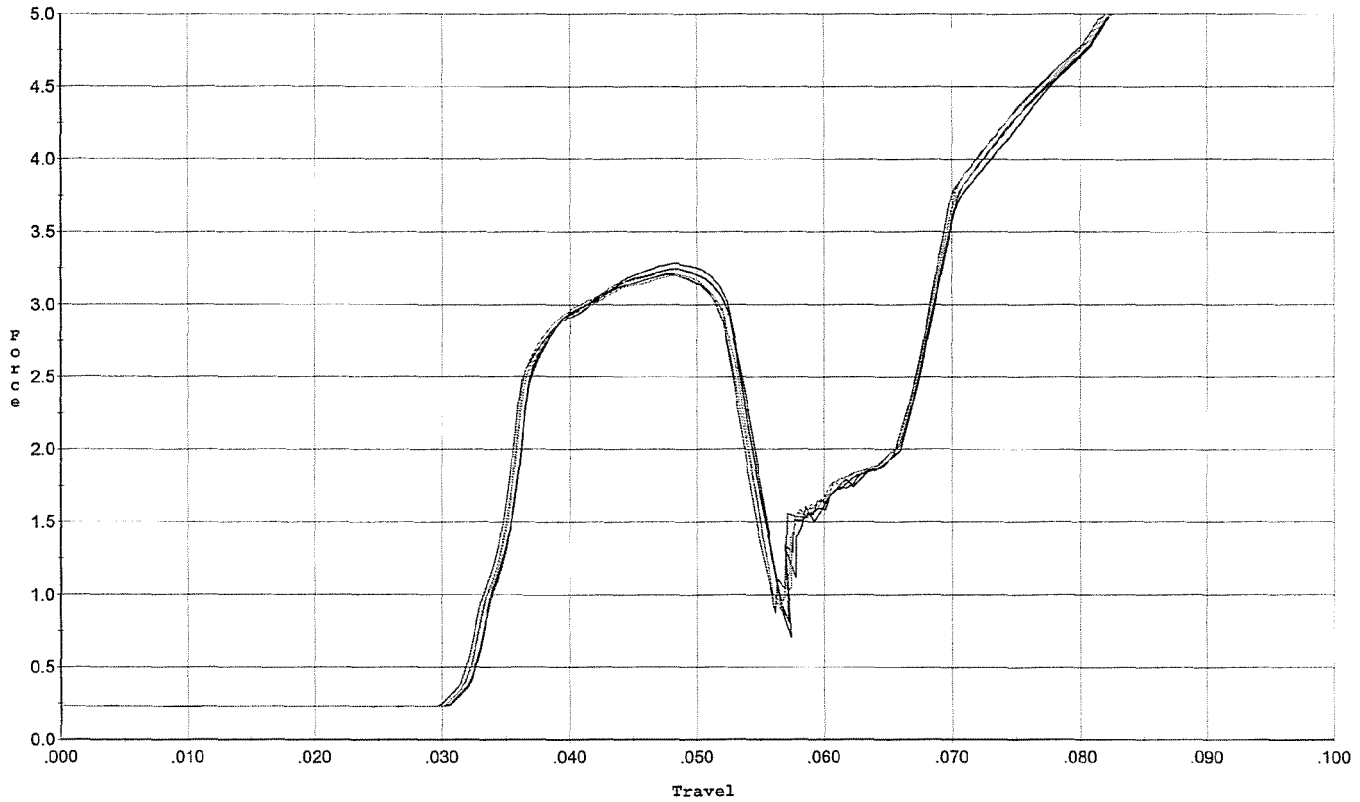
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.188	0.054	0.033	0.034	0.064		Set Trigger
2	3.138	0.054	0.033	0.034	0.063		Set Trigger
3	3.136	0.054	0.033	0.034	0.064		Set Trigger
4	3.142	0.053	0.033	0.034	0.063		Set Trigger
5	3.174	0.054	0.033	0.034	0.064		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



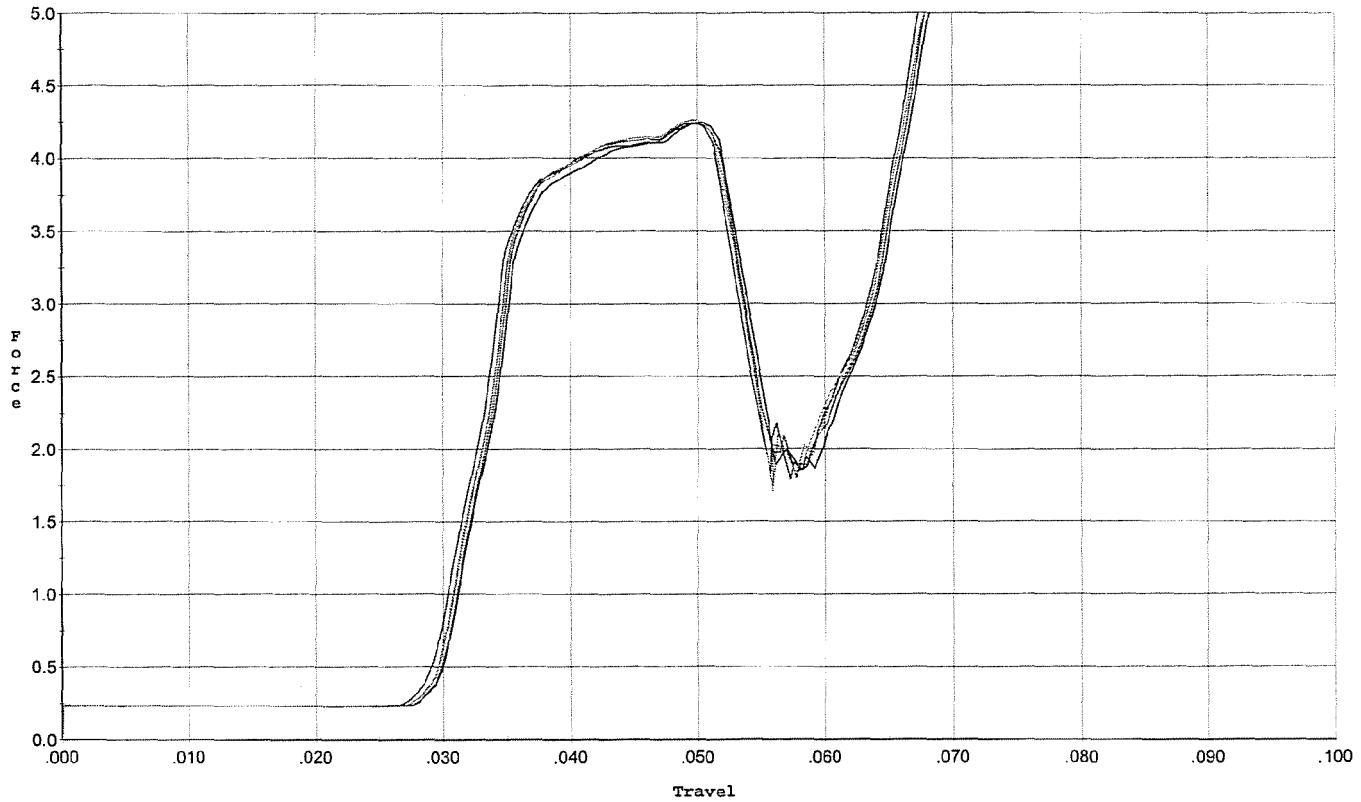
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.282	0.054	0.032	0.034	0.066		Set Trigger
2	3.245	0.053	0.032	0.034	0.063		Set Trigger
3	3.207	0.052	0.032	0.034	0.063		Set Trigger
4	3.202	0.053	0.032	0.034	0.064		Set Trigger
5	3.218	0.054	0.032	0.033	0.065		Set Trigger

Avg 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



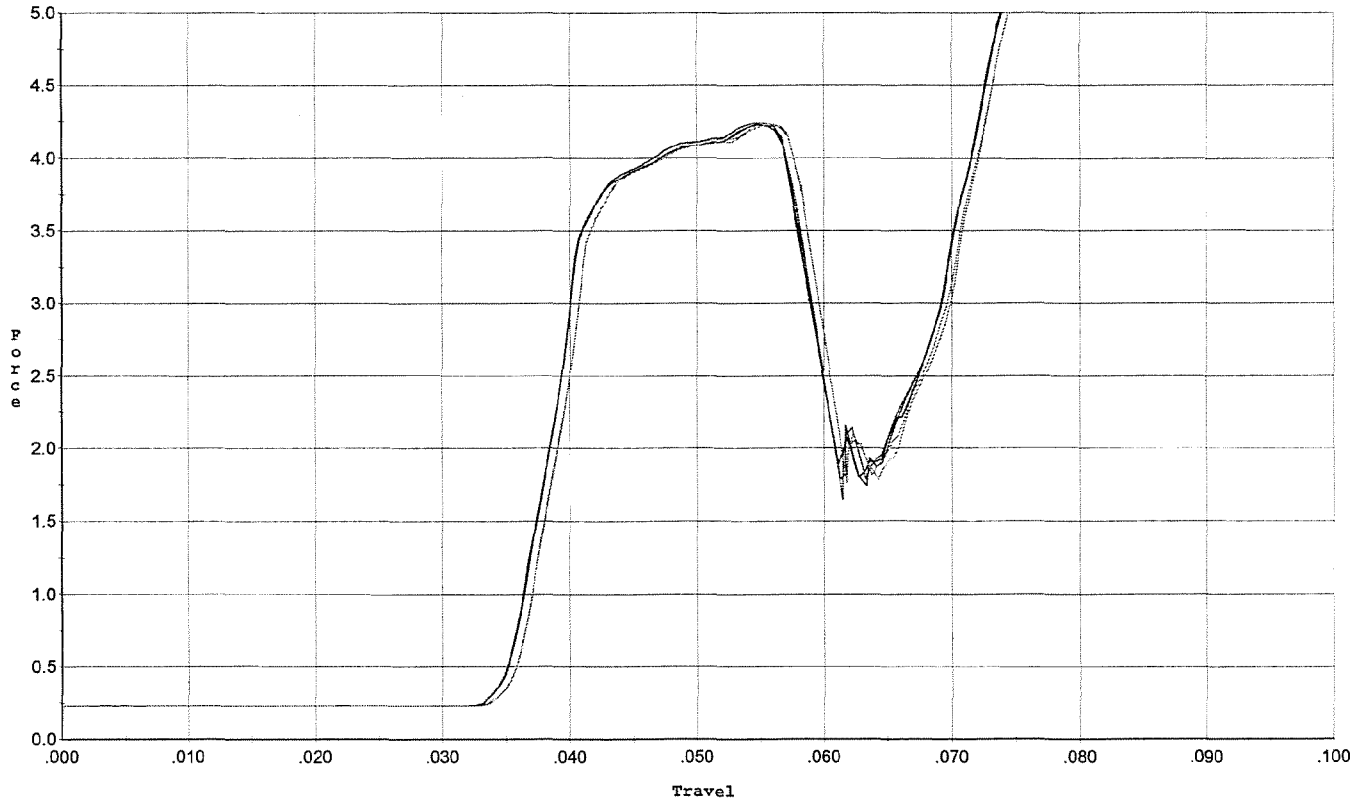
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.241	0.051	0.029	0.030	0.086		Set Trigger
2	4.242	0.054	0.030	0.030	0.089		Set Trigger
3	4.235	0.052	0.030	0.030	0.086		Set Trigger
4	4.261	0.053	0.029	0.030	0.088		Set Trigger
5	4.255	0.052	0.029	0.030	0.087		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



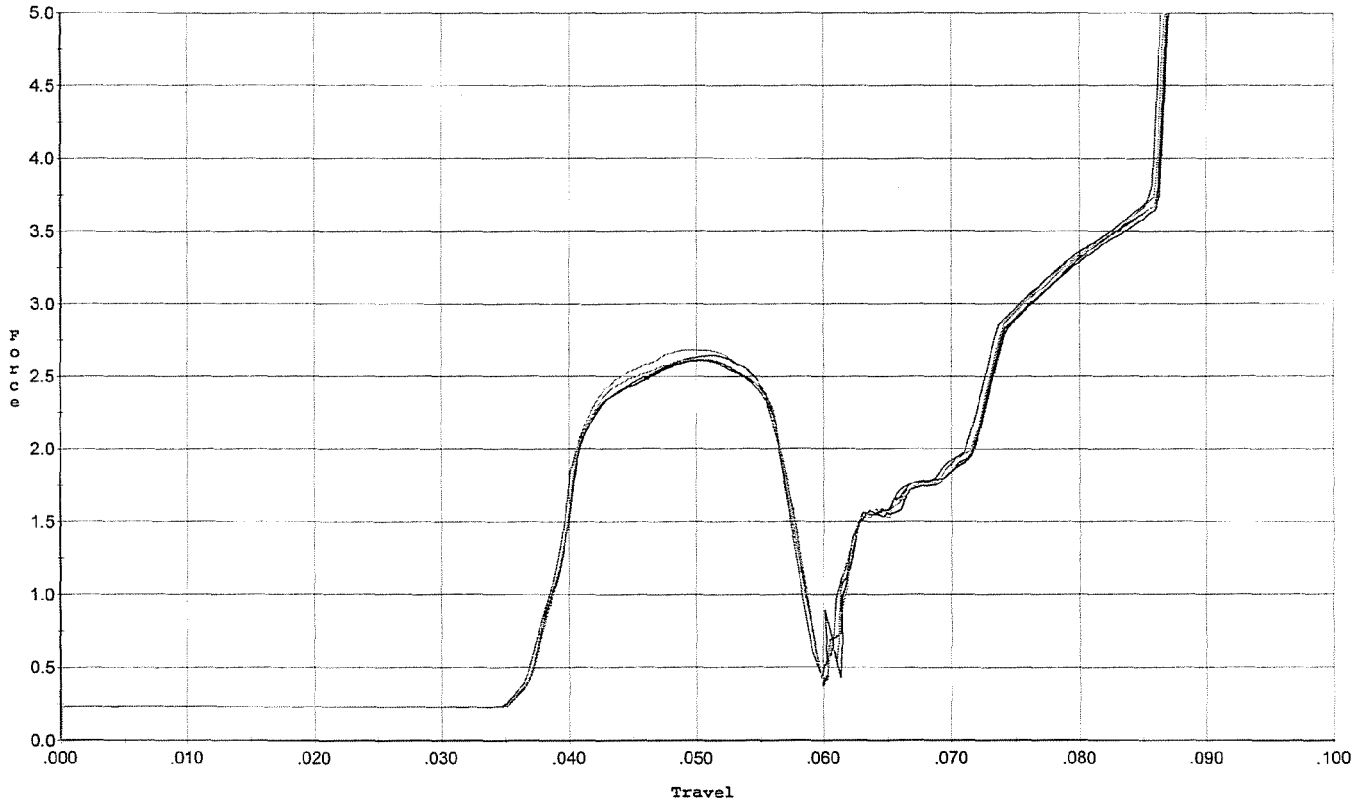
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.243	0.058	0.035	0.030	0.091		Set Trigger
2	4.226	0.059	0.035	0.030	0.091		Set Trigger
3	4.236	0.058	0.035	0.030	0.090		Set Trigger
4	4.227	0.058	0.036	0.030	0.089		Set Trigger
5	4.236	0.058	0.036	0.030	0.089		Set Trigger

Avg 4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



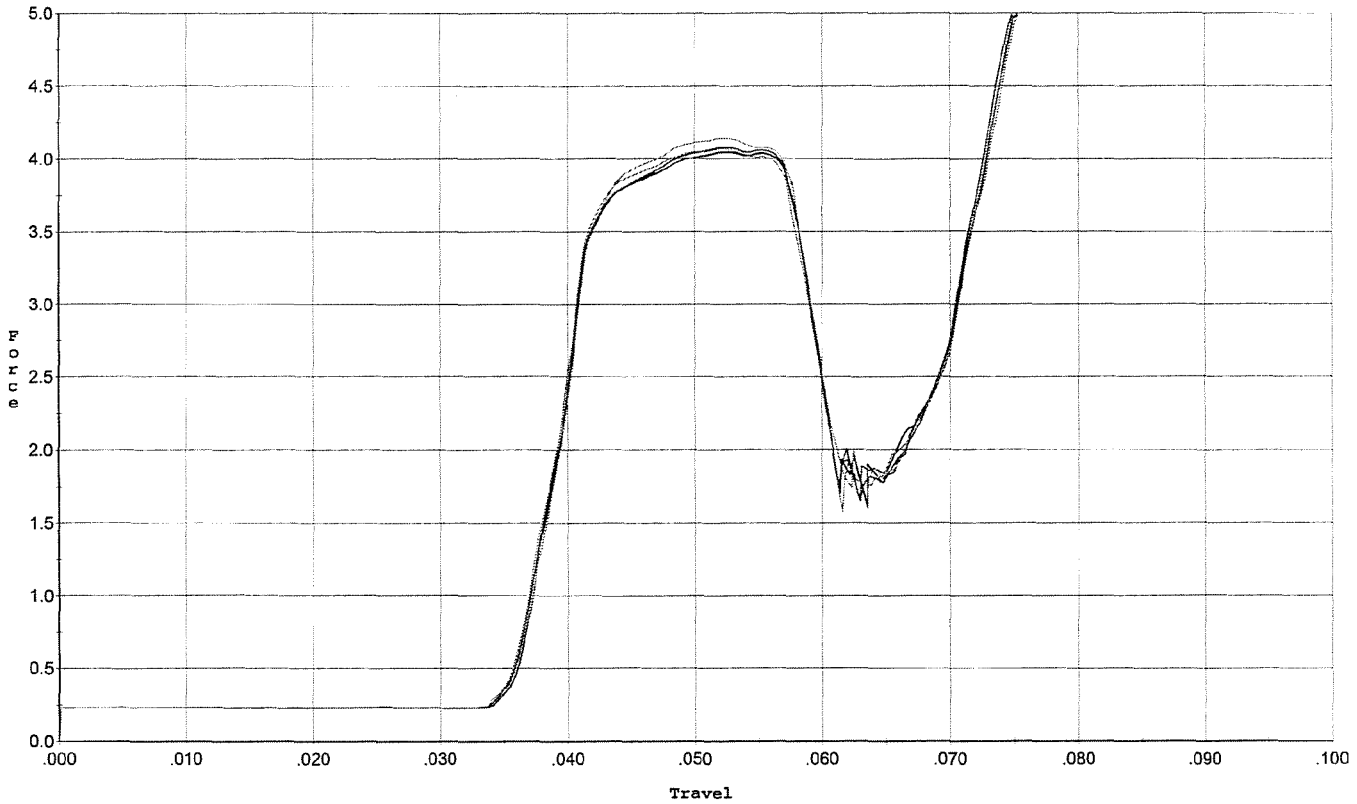
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.056	0.037	0.037	0.052		Set Trigger
2	2.608	0.058	0.037	0.036	0.054		Set Trigger
3	2.611	0.056	0.037	0.036	0.053		Set Trigger
4	2.617	0.056	0.037	0.036	0.052		Set Trigger
5	2.682	0.058	0.037	0.036	0.055		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.058	0.036	0.033	0.086		Set Trigger
2	4.045	0.058	0.036	0.033	0.086		Set Trigger
3	4.049	0.058	0.036	0.033	0.086		Set Trigger
4	4.139	0.058	0.036	0.033	0.086		Set Trigger
5	4.068	0.059	0.035	0.033	0.088		Set Trigger

Avg 4.07