

5676 4940

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

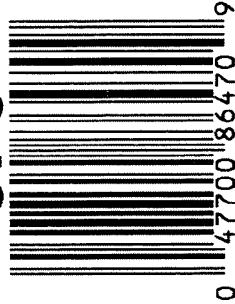
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6764940

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764940

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	SP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		6-25-08	RP
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-26-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	BT
542	APPLY COATINGS (BARREL ACTION)		5-9	an
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/18/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-08	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

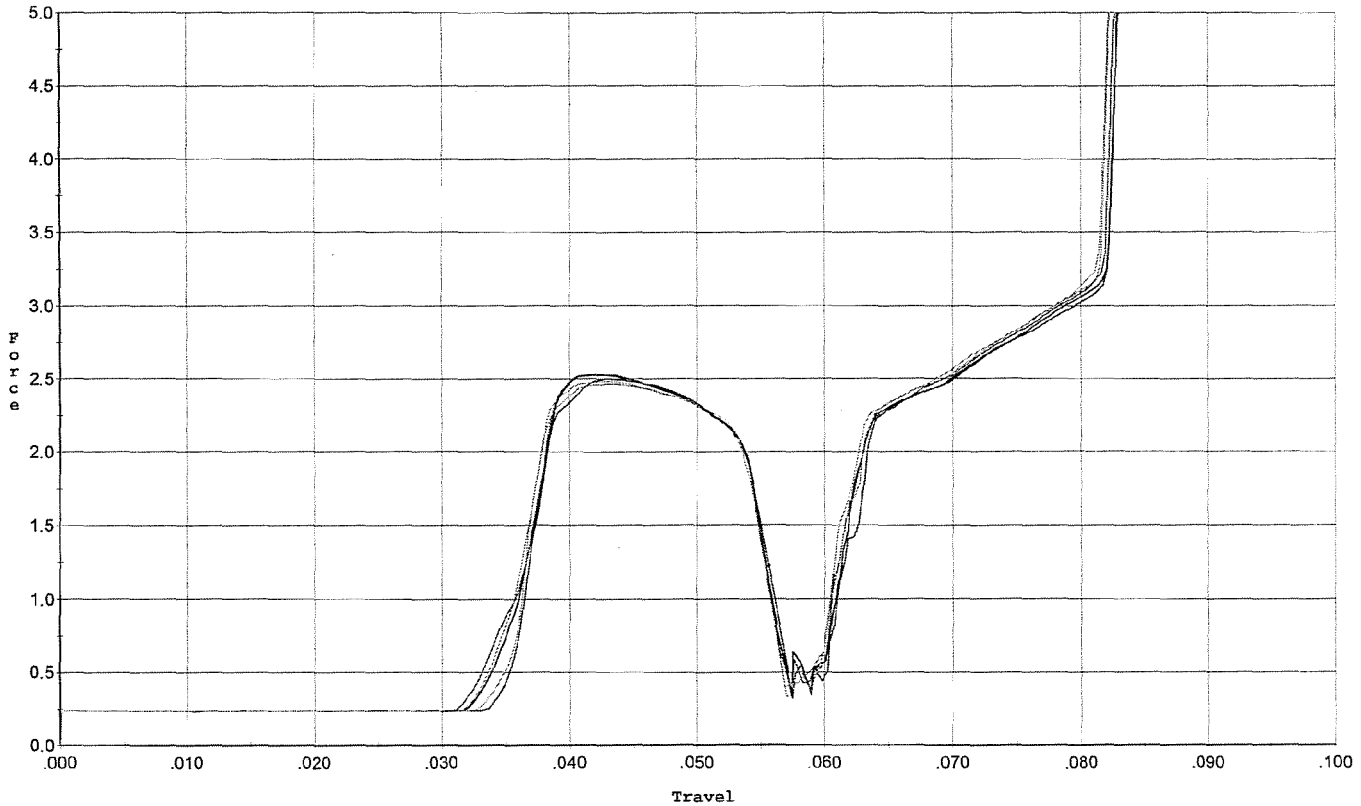
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7-30	TC
	J) ASSEMBLE STOCK		7-21-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-4-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-4-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.50</u> <u>2.46</u> <u>2.42</u> <u>2.49</u>	7-30-08	PSN
	C) FUNCTION		8-4-08	L.P.D.
690	PACK		8/6/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



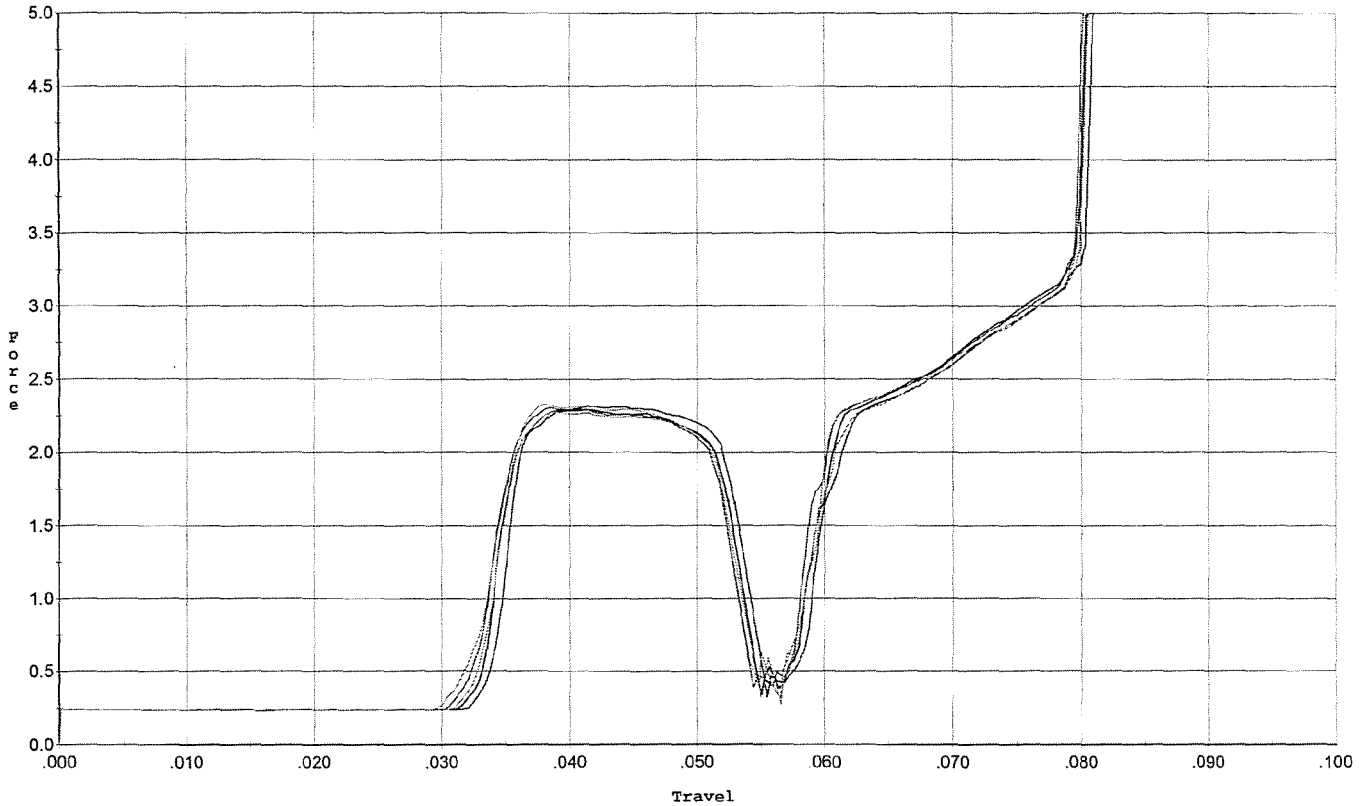
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.498	0.056	0.035	0.034	0.051		Set Trigger
2	2.528	0.054	0.033	0.035	0.051		Set Trigger
3	2.528	0.054	0.033	0.034	0.052		Set Trigger
4	2.484	0.054	0.033	0.034	0.052		Set Trigger
5	2.462	0.054	0.035	0.034	0.051		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



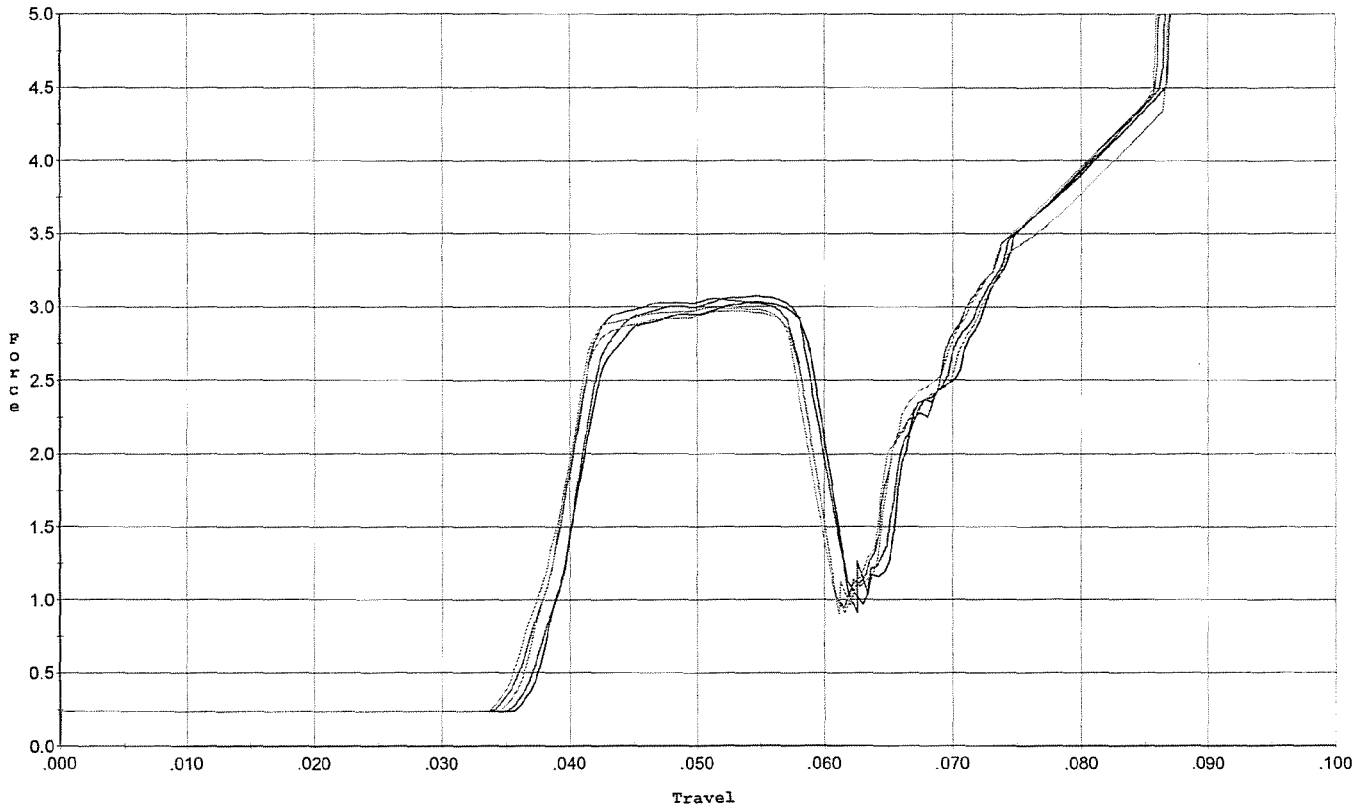
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.318	0.053	0.033	0.034	0.049		Set Trigger
2	2.291	0.052	0.033	0.034	0.048		Set Trigger
3	2.304	0.052	0.032	0.034	0.048		Set Trigger
4	2.277	0.053	0.033	0.034	0.049		Set Trigger
5	2.328	0.052	0.031	0.034	0.048		Set Trigger

Avg 2.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



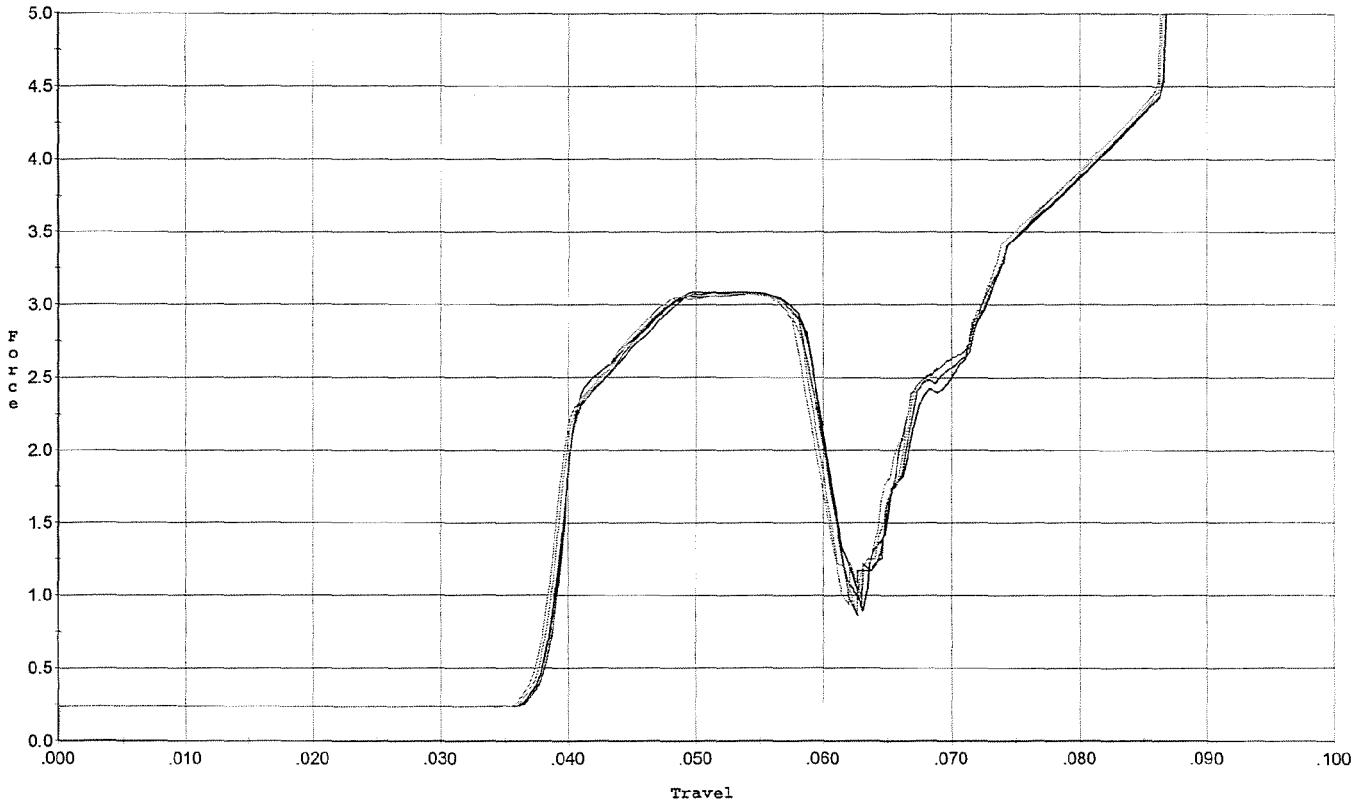
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.058	0.037	0.034	0.066		Set Trigger
2	3.035	0.059	0.037	0.034	0.066		Set Trigger
3	3.059	0.058	0.036	0.034	0.067		Set Trigger
4	2.995	0.057	0.035	0.034	0.065		Set Trigger
5	2.974	0.058	0.036	0.034	0.066		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



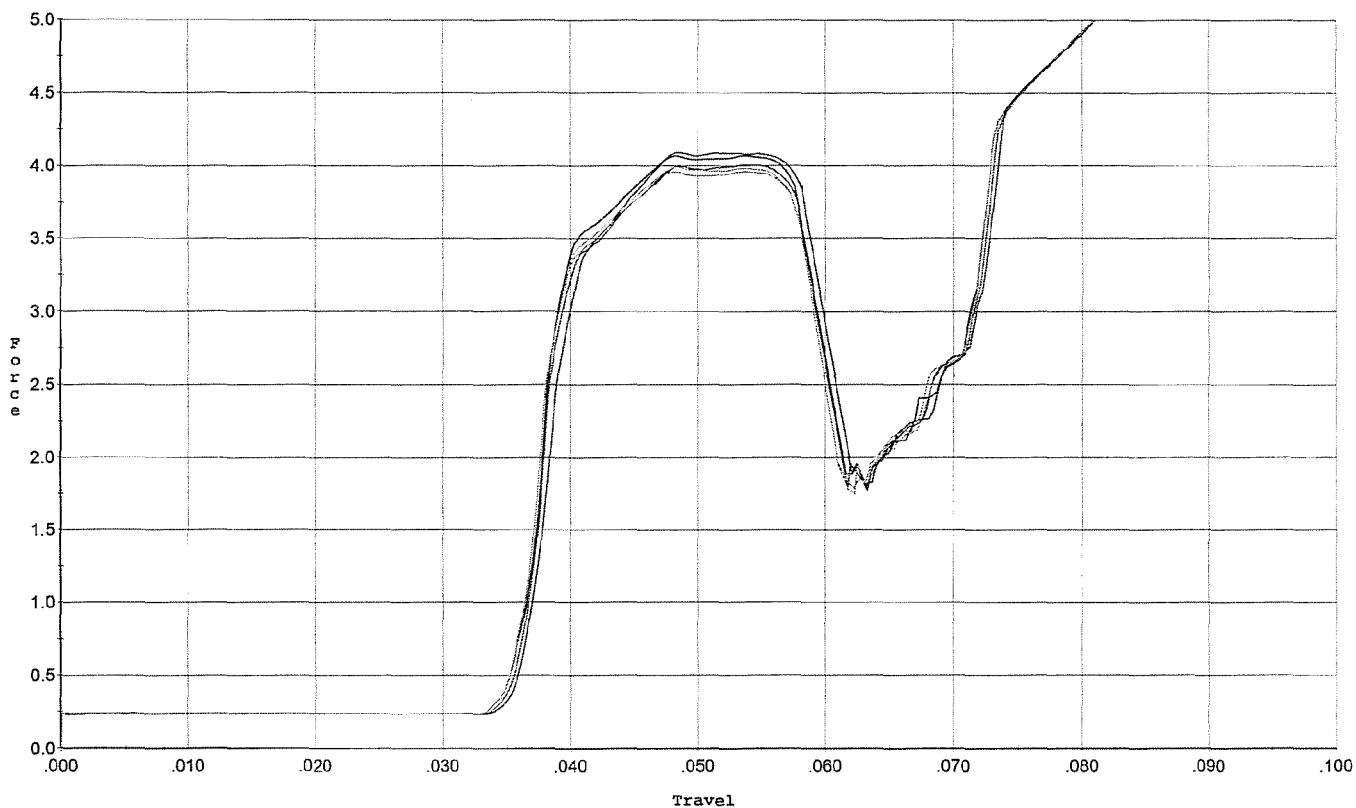
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.059	0.038	0.033	0.066		Set Trigger
2	3.088	0.059	0.037	0.033	0.067		Set Trigger
3	3.072	0.060	0.037	0.033	0.067		Set Trigger
4	3.079	0.058	0.037	0.034	0.066		Set Trigger
5	3.075	0.058	0.036	0.034	0.065		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



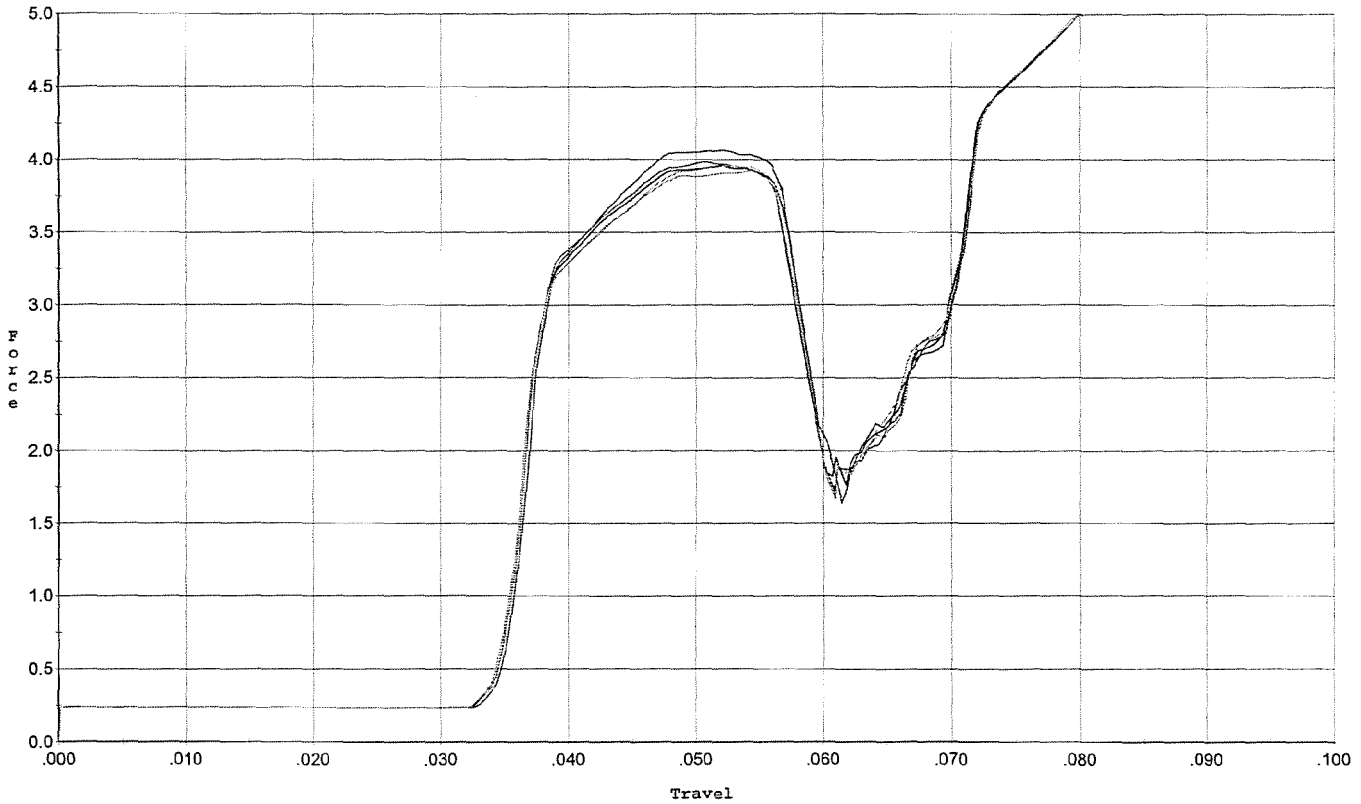
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.090	0.058	0.035	0.032	0.090		Set Trigger
2	4.069	0.060	0.035	0.031	0.093		Set Trigger
3	4.006	0.058	0.035	0.032	0.088		Set Trigger
4	3.996	0.058	0.035	0.032	0.089		Set Trigger
5	3.959	0.058	0.035	0.032	0.089		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



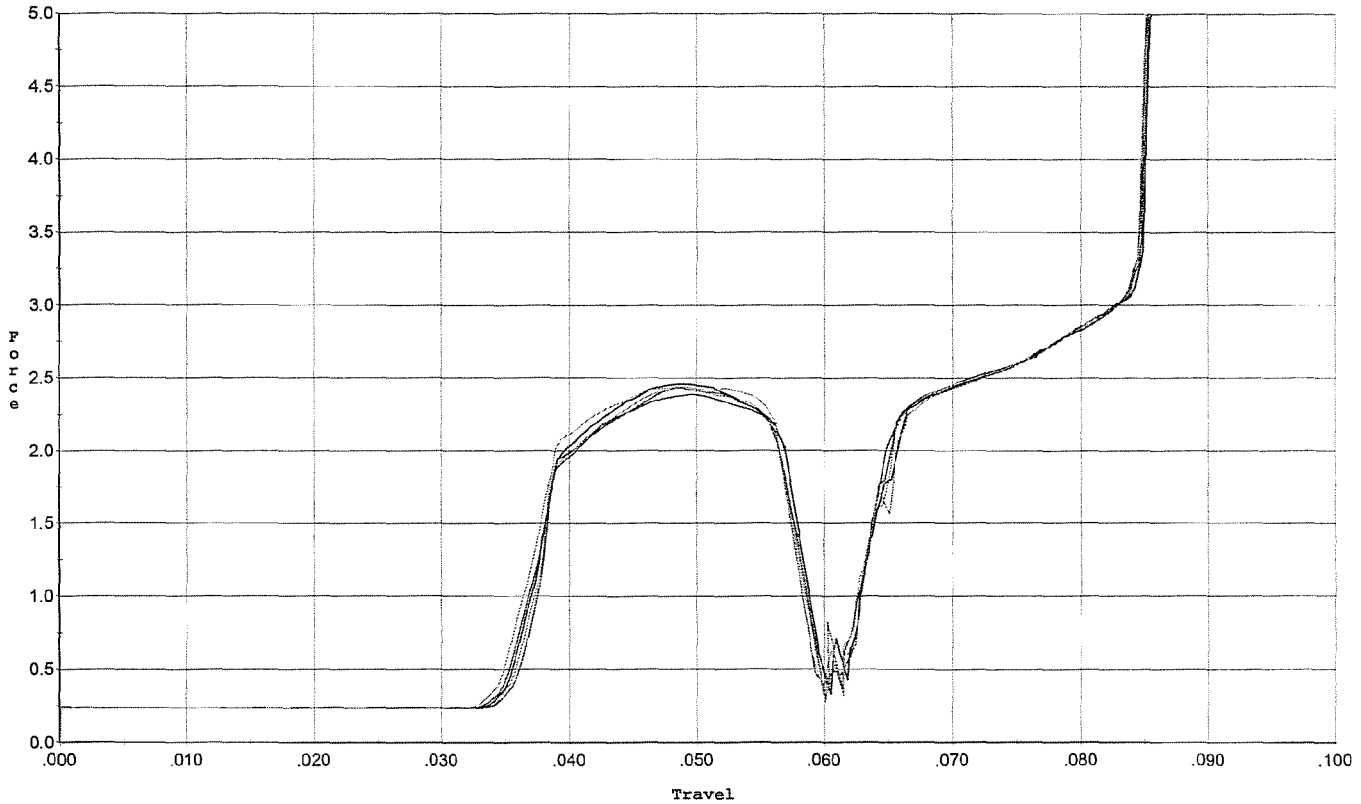
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.063	0.057	0.034	0.031	0.088		Set Trigger
2	3.958	0.056	0.034	0.032	0.085		Set Trigger
3	3.982	0.057	0.034	0.031	0.088		Set Trigger
4	3.957	0.057	0.034	0.031	0.087		Set Trigger
5	3.922	0.058	0.034	0.031	0.088		Set Trigger

Avg 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



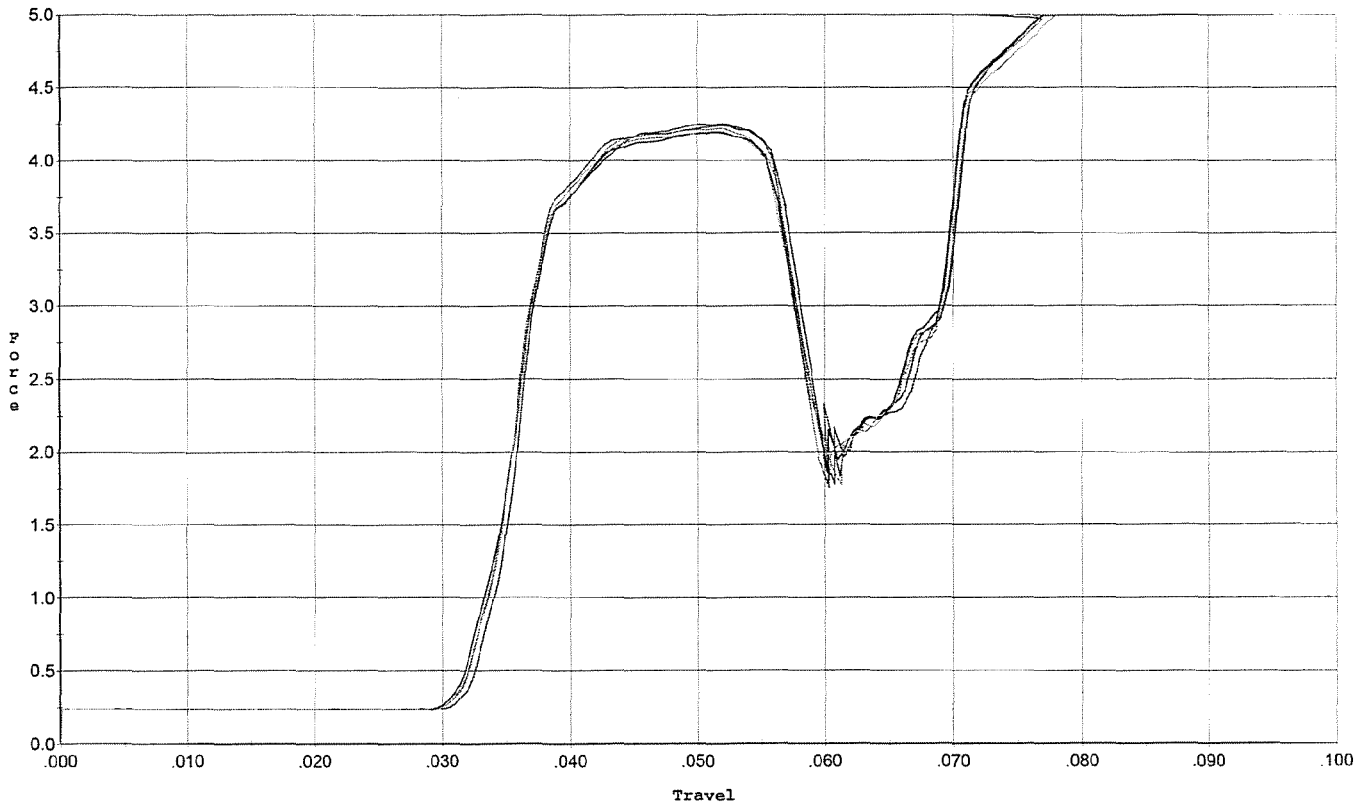
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.386	0.058	0.035	0.034	0.054		Set Trigger
2	2.458	0.057	0.035	0.035	0.055		Set Trigger
3	2.434	0.056	0.036	0.035	0.052		Set Trigger
4	2.439	0.056	0.035	0.035	0.055		Set Trigger
5	2.431	0.056	0.035	0.035	0.053		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.240	0.057	0.032	0.030	0.096		Set Trigger
2	4.193	0.056	0.031	0.030	0.095		Set Trigger
3	4.252	0.056	0.032	0.031	0.095		Set Trigger
4	4.199	0.057	0.032	0.031	0.096		Set Trigger
5	4.219	0.056	0.032	0.031	0.095		Set Trigger

Avg 4.22