

66764942

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

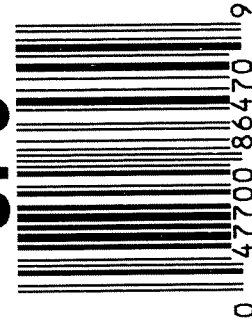
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764942

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764942

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	JP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		7-10-08	RPD.
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		7/15/08	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-21	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-24-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u>	<u>6.5</u>	<u>6</u>	8-4	TL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.5</u>	<u>6.5</u>	<u>6.5</u>	8-4	TL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.021</u>	<u>.022</u>	8-4	TL		
	J) ASSEMBLE STOCK					7-24-08	ESN		
	K) ASSEMBLE SWIVEL STUDS					8-8-08	SPD		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					8-8-08	SPD		
	M) IRON SIGHT ALIGNMENT					8-8-08	SPD		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					8-8-08	SPD		
640 & 650	FUNCTION TEST AND TARGET		PASS PASS FAIL FAIL			7-25-08	MED		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					7-25-08	TRW		
670	FINAL INSPECTION A) HEADSPACE					8-8-08	SPD		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.25</u>	<u>2.25</u>	<u>2.32</u>	<u>2.32</u>	<u>2.46</u>	8-2-08	ESN
	C) FUNCTION					8-8-08	SPD		
690	PACK					8/22/08	Fm		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS:

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE July 17, 2008
TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.52	2.54		2.43	
PULL #2	2.53	2.49		2.49	
PULL #3	2.53	2.53		2.54	
PULL #4	2.44	2.50		2.44	
PULL #5	2.52	2.43		2.40	
TOTAL	1254	1249		1230	
AVERAGE	250	249		246	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.39		
PULL #2	3.39	3.48		
PULL #3	3.38	3.40		
PULL #4	3.36	3.39		
PULL #5	3.34	3.38		
TOTAL	1683	1704		
AVERAGE	3.36	3.40		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.16	4.28		4.06
PULL #2	4.25	4.51		4.01
PULL #3	4.22	4.36		4.05
PULL #4	4.30	4.43		4.06
PULL #5	4.31	4.36		4.02
TOTAL	2124	2194		2020
AVERAGE	4.24	4.38		4.04