

946796946

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

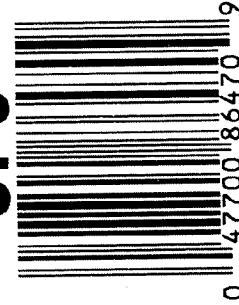


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764946

UPC



GUN SERIAL # G 6764946

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	SP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-24-08	RP
472	SERIALIZE BOLT HANDLE		6-25-08	RPD.
475	DRILL AND TAP SIGHT HOLES	JUN 25 2008	6-24-08	SD
480	MAGNAFLUX BBL ACTION	OPERATOR WMS	6-26-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	BL
542	APPLY COATINGS (BARREL ACTION)		7-8	com
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-19-08	BR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

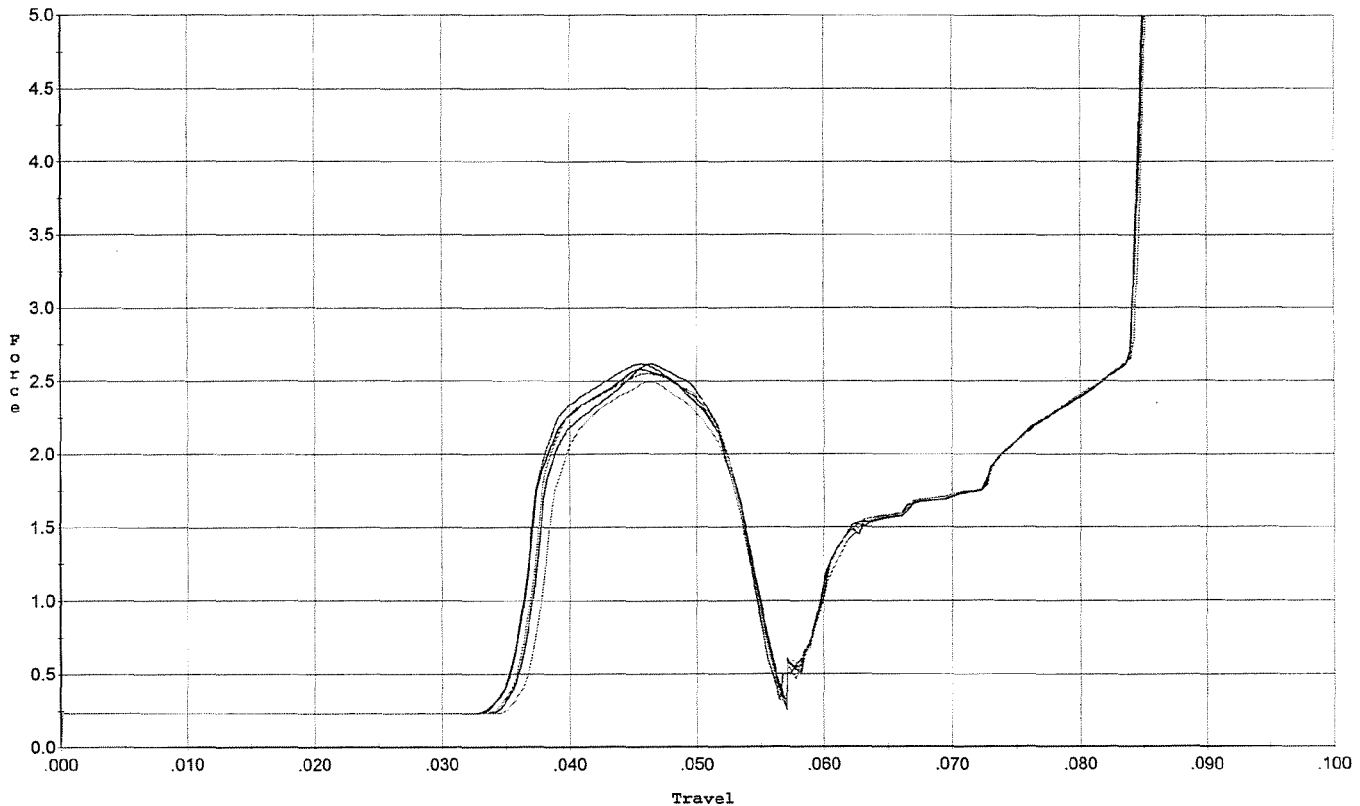
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-2	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>6.</u>	8-2	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	8-2	TL
	J) ASSEMBLE STOCK		7-19-08	LSN
	K) ASSEMBLE SWIVEL STUDS		8-5-08	L.P.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	L.P.N.
	M) IRON SIGHT ALIGNMENT		8-5-08	L.P.N.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-23-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/23/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-5-08	L.P.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.40</u> <u>2.57</u> <u>2.24</u> <u>2.22</u>	8-1-08	BSN
	C) FUNCTION		8-5-08	L.P.N.
690	PACK		8/8/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



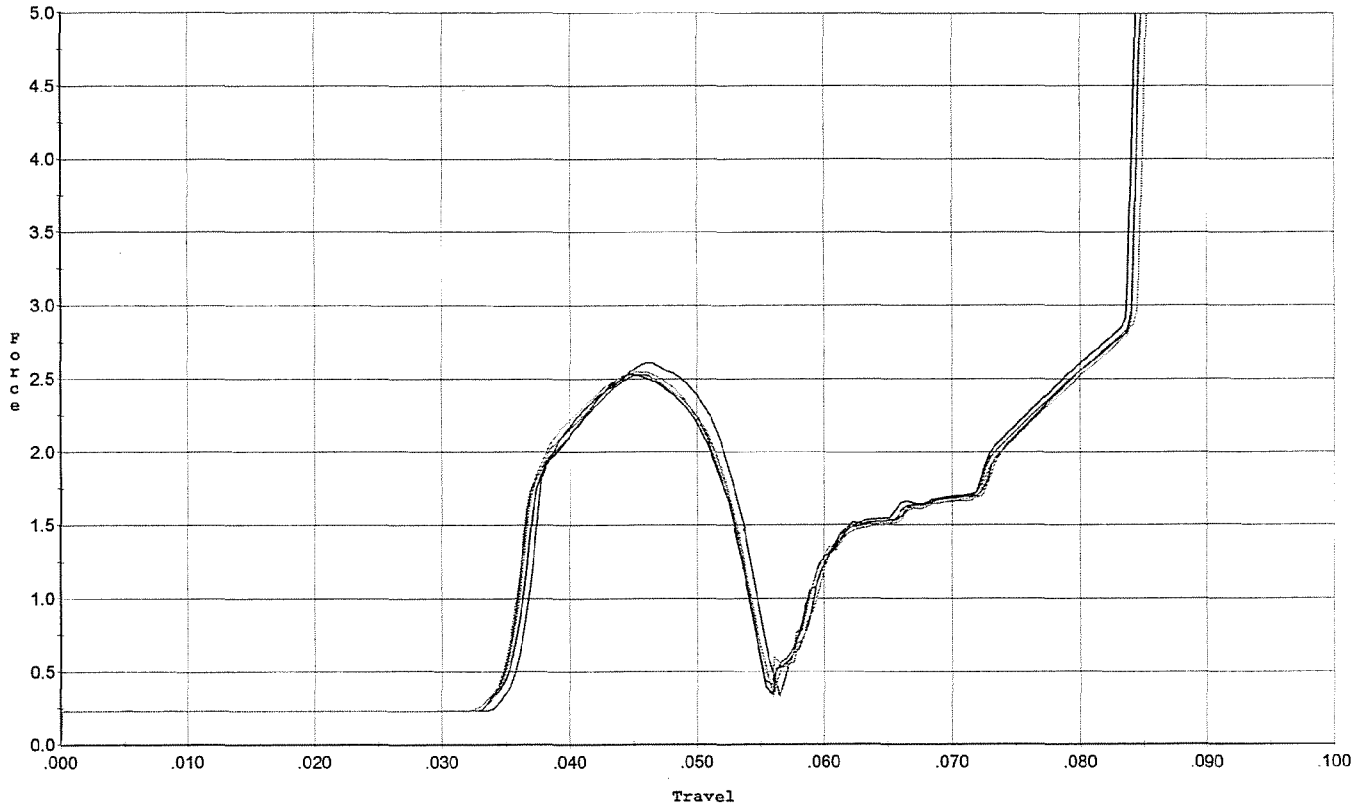
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.617	0.053	0.036	0.037	0.047		Set Trigger
2	2.583	0.054	0.035	0.037	0.048		Set Trigger
3	2.616	0.054	0.035	0.037	0.049		Set Trigger
4	2.496	0.054	0.036	0.037	0.044		Set Trigger
5	2.553	0.054	0.035	0.037	0.047		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



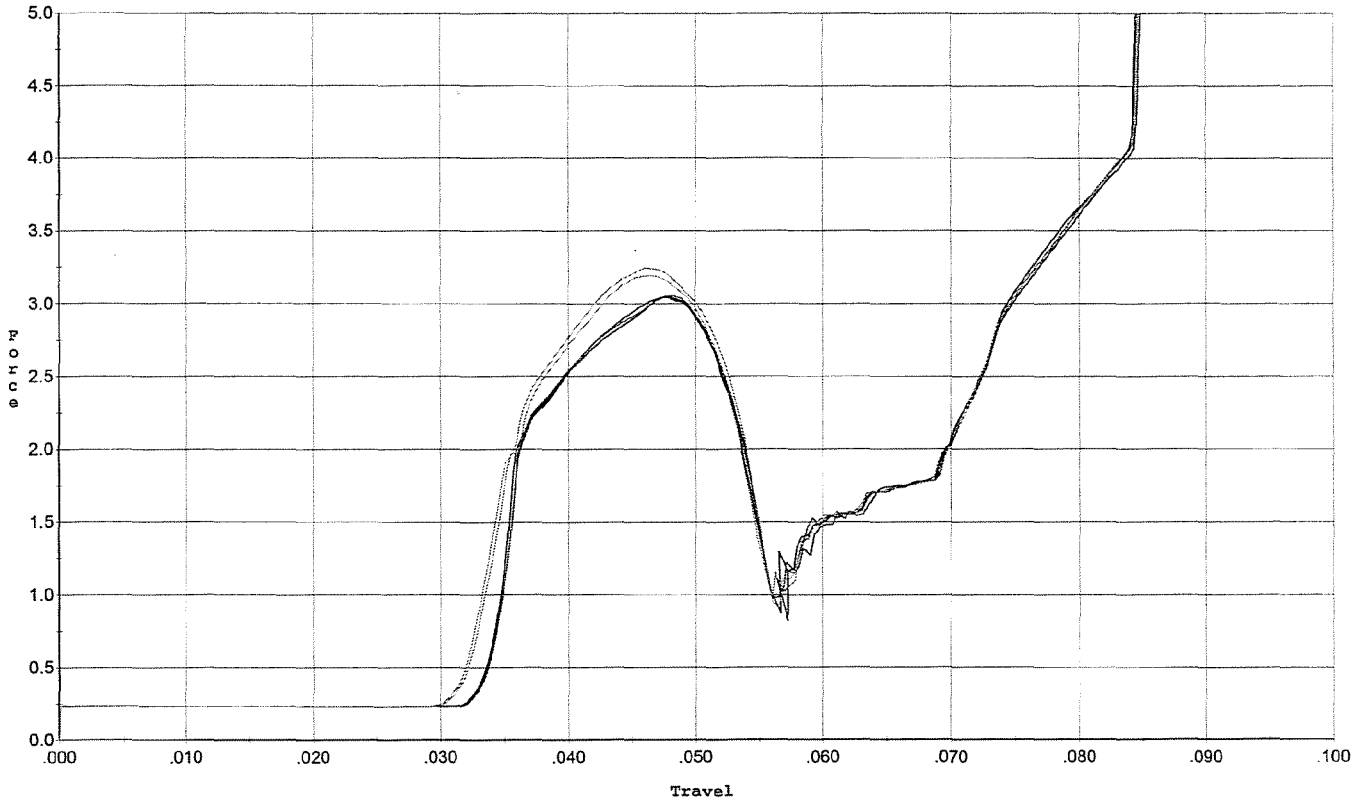
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.610	0.054	0.035	0.037	0.047		Set Trigger
2	2.532	0.054	0.035	0.037	0.046		Set Trigger
3	2.528	0.053	0.034	0.037	0.047		Set Trigger
4	2.547	0.053	0.034	0.037	0.048		Set Trigger
5	2.539	0.053	0.035	0.037	0.047		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



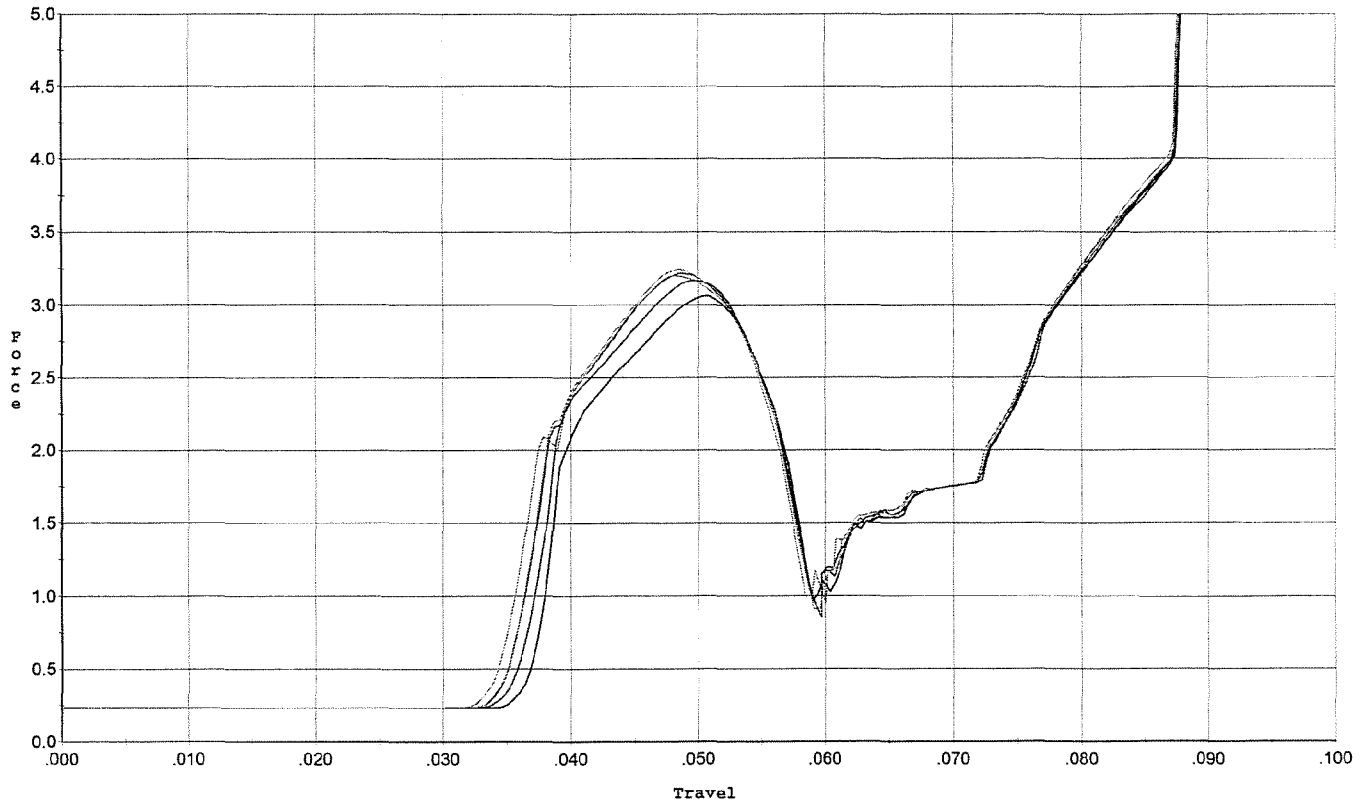
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.045	0.054	0.033	0.035	0.059		Set Trigger
2	3.047	0.053	0.033	0.035	0.057		Set Trigger
3	3.054	0.054	0.033	0.035	0.059		Set Trigger
4	3.192	0.053	0.032	0.035	0.062		Set Trigger
5	3.245	0.054	0.032	0.035	0.064		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



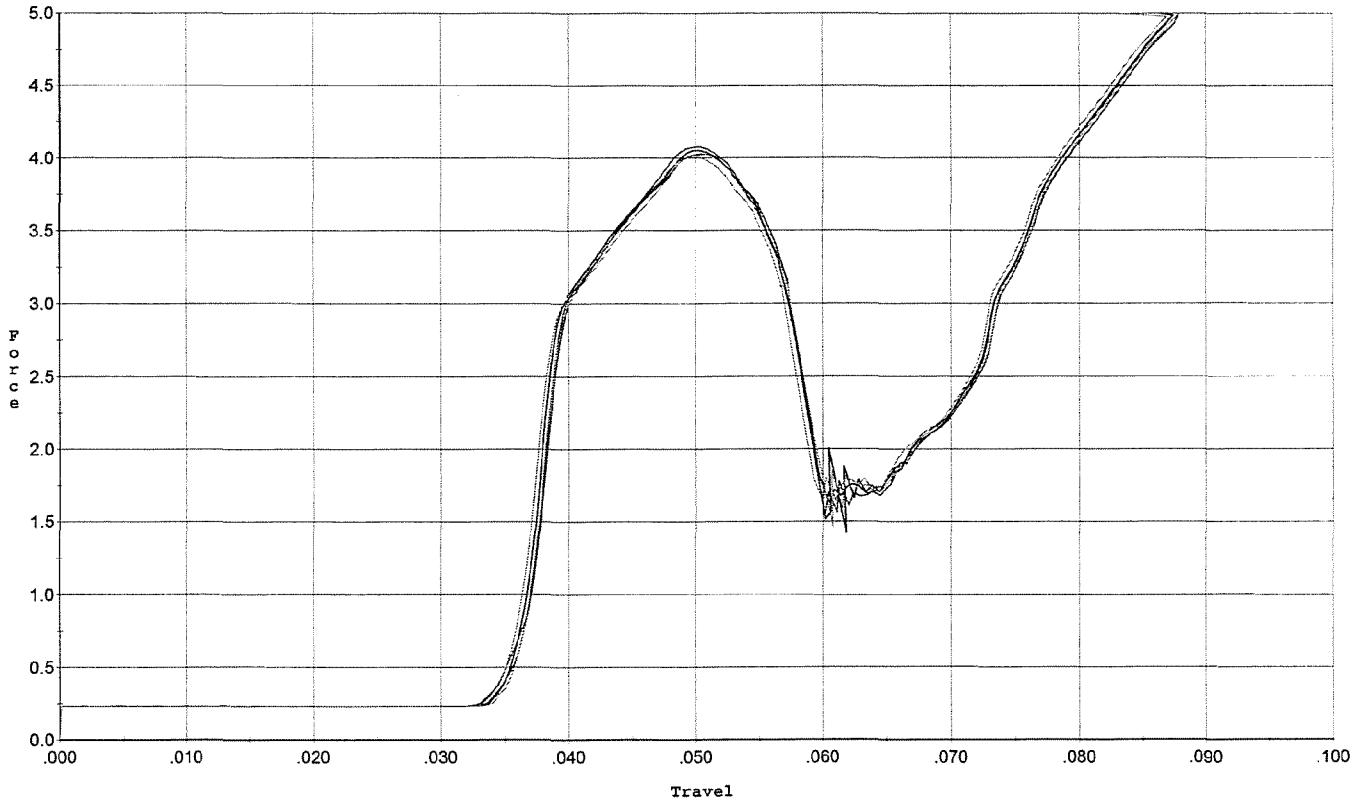
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.056	0.035	0.037	0.061		Set Trigger
2	3.061	0.057	0.036	0.037	0.059		Set Trigger
3	3.218	0.057	0.035	0.036	0.065		Set Trigger
4	3.247	0.056	0.035	0.036	0.063		Set Trigger
5	3.202	0.057	0.034	0.036	0.064		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



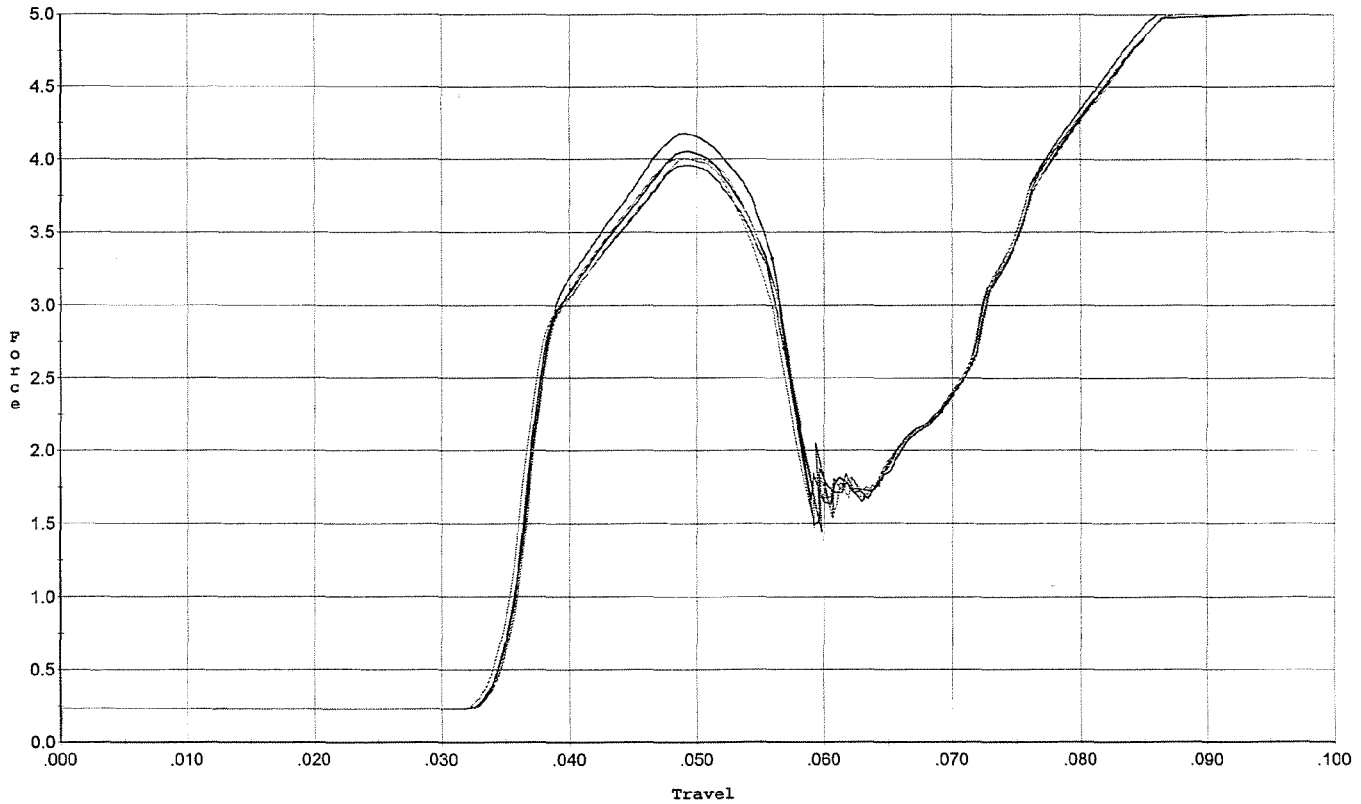
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.057	0.035	0.035	0.080		Set Trigger
2	4.053	0.058	0.035	0.035	0.082		Set Trigger
3	4.078	0.057	0.035	0.035	0.081		Set Trigger
4	4.031	0.057	0.035	0.035	0.080		Set Trigger
5	4.009	0.057	0.035	0.035	0.080		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



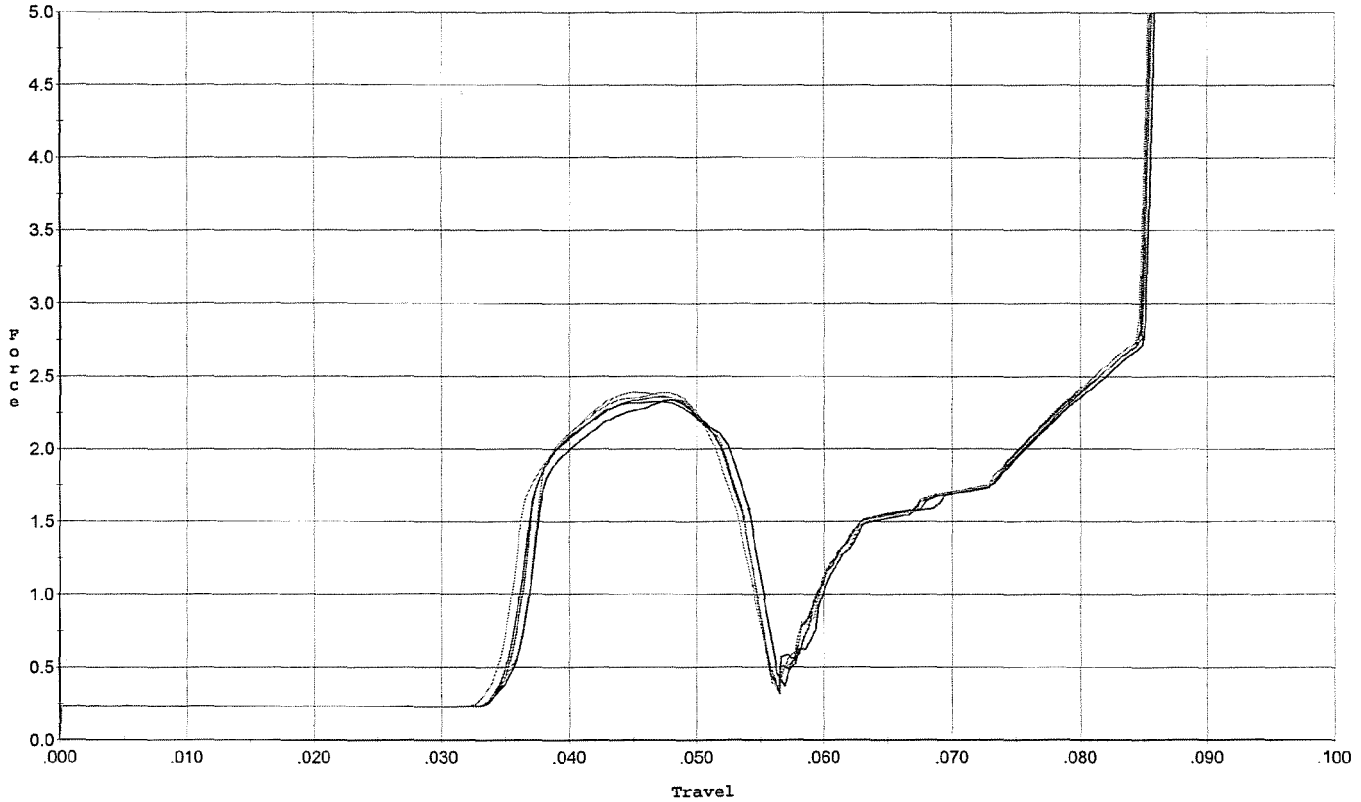
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.056	0.034	0.035	0.082		Set Trigger
2	4.055	0.056	0.034	0.035	0.080		Set Trigger
3	3.959	0.057	0.034	0.035	0.080		Set Trigger
4	4.012	0.056	0.034	0.035	0.079		Set Trigger
5	4.005	0.056	0.034	0.035	0.080		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



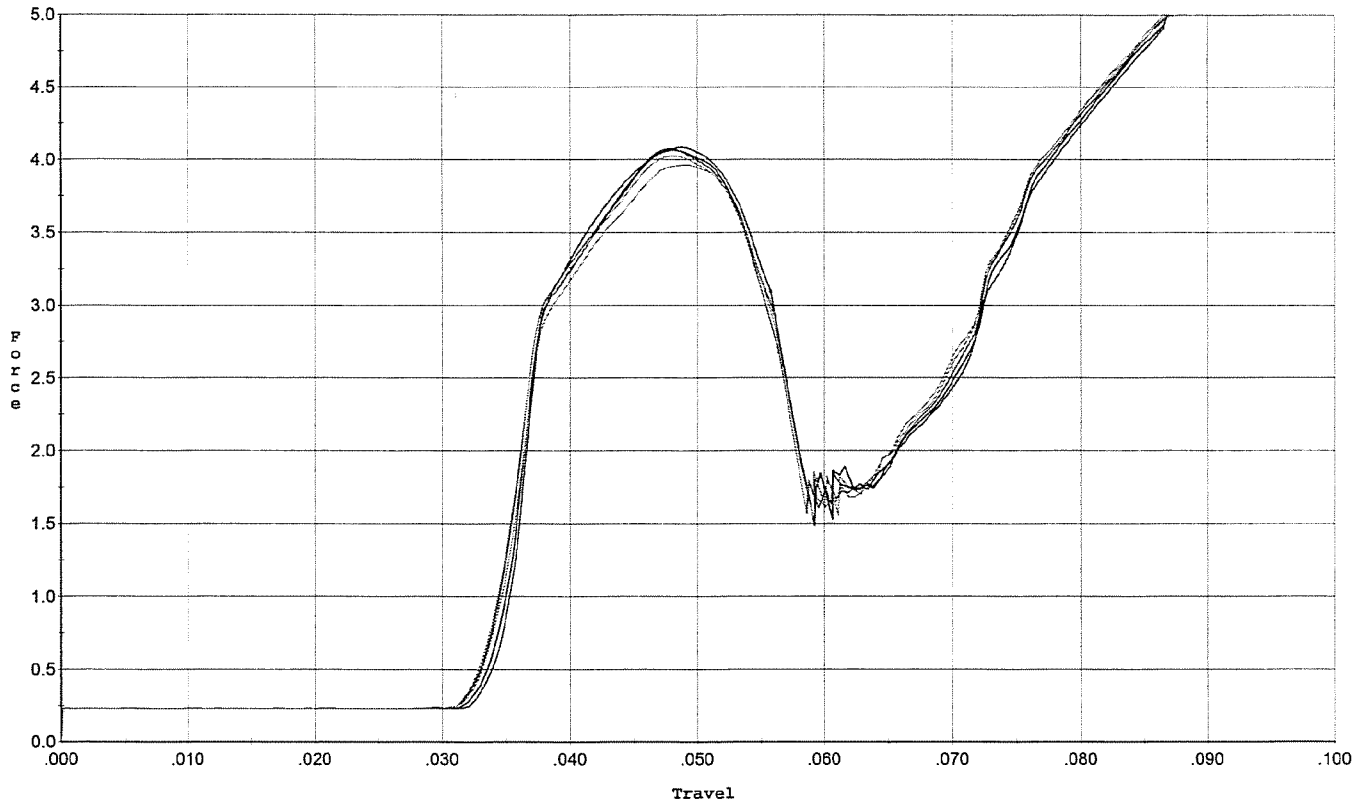
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.328	0.054	0.034	0.037	0.046		Set Trigger
2	2.337	0.054	0.035	0.037	0.046		Set Trigger
3	2.362	0.054	0.035	0.037	0.046		Set Trigger
4	2.391	0.054	0.034	0.037	0.048		Set Trigger
5	2.391	0.054	0.035	0.037	0.046		Set Trigger

Avg 2.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.056	0.033	0.035	0.082		Set Trigger
2	4.065	0.056	0.033	0.035	0.082		Set Trigger
3	4.076	0.056	0.033	0.034	0.083		Set Trigger
4	4.023	0.056	0.032	0.034	0.083		Set Trigger
5	3.962	0.056	0.033	0.035	0.081		Set Trigger

Avg 4.04