

67676 4947

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

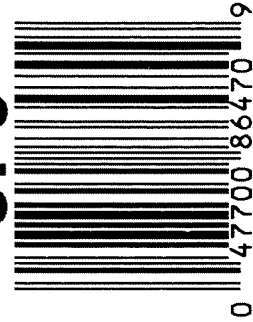
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764947

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764947

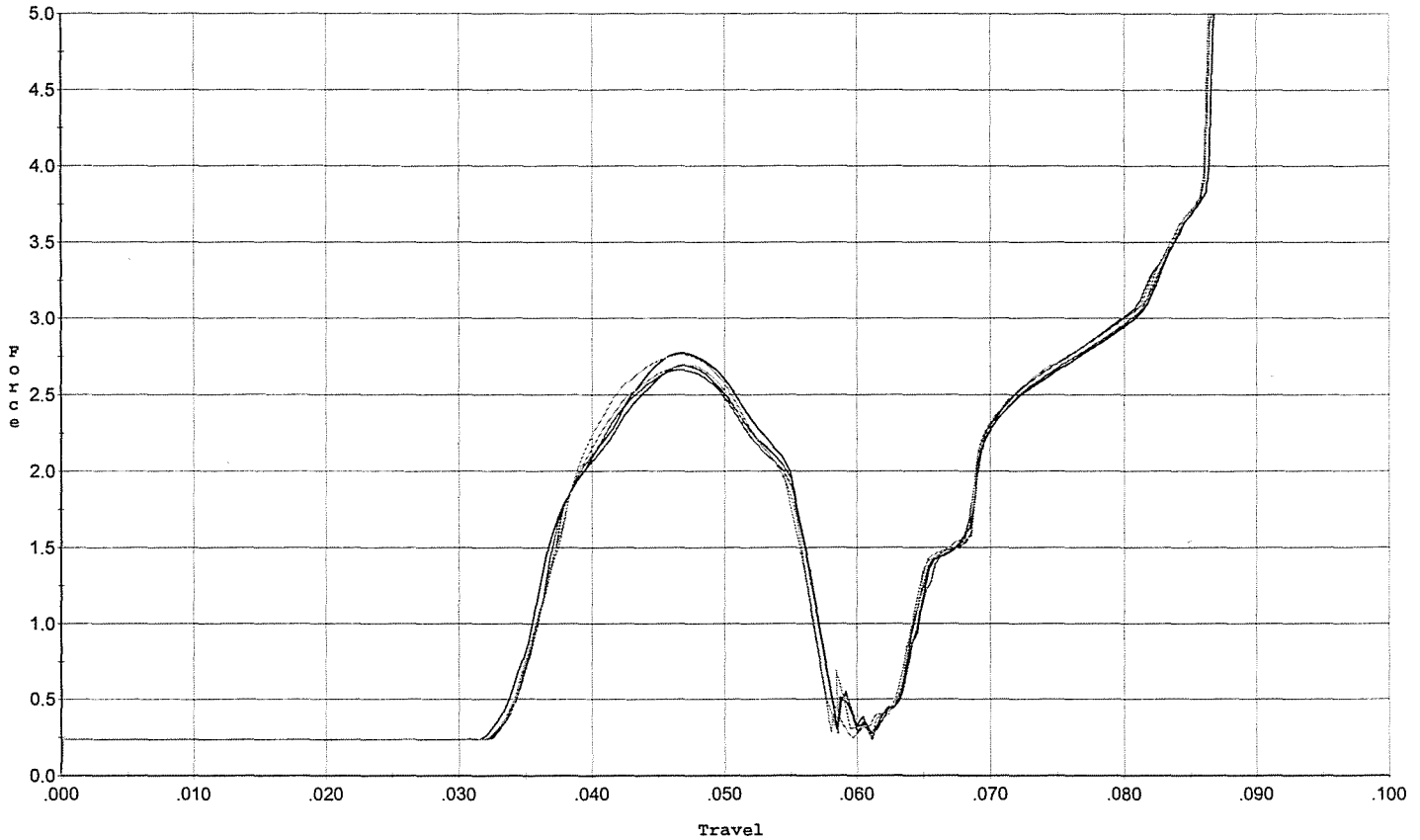
OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	JP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX JUN 25 2008 OPERATOR WMS	6-25-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-26-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	BJ
542	APPLY COATINGS (BARREL ACTION)		7-8	ca
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-21-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

OP #	OPERATION NAME		READINGS	DATE	INITIALS
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	7-30	TK
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6</u> <u>6.5</u> <u>6</u>	7-30	TK
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-30	TK
	J) ASSEMBLE STOCK			7-21-08	BSN
	K) ASSEMBLE SWIVEL STUDS			8-4-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			8-4-08	S.P.D.
	M) IRON SIGHT ALIGNMENT			8-4-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7-23-08	TRW
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			7/24/08	MED
670	FINAL INSPECTION A) HEADSPACE			8-4-08	S.P.D.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.65</u> <u>2.62</u> <u>2.64</u> <u>2.58</u>	7-30-08	BSN
	C) FUNCTION			8-4-08	S.P.D.
690	PACK			8/5/08	FM

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



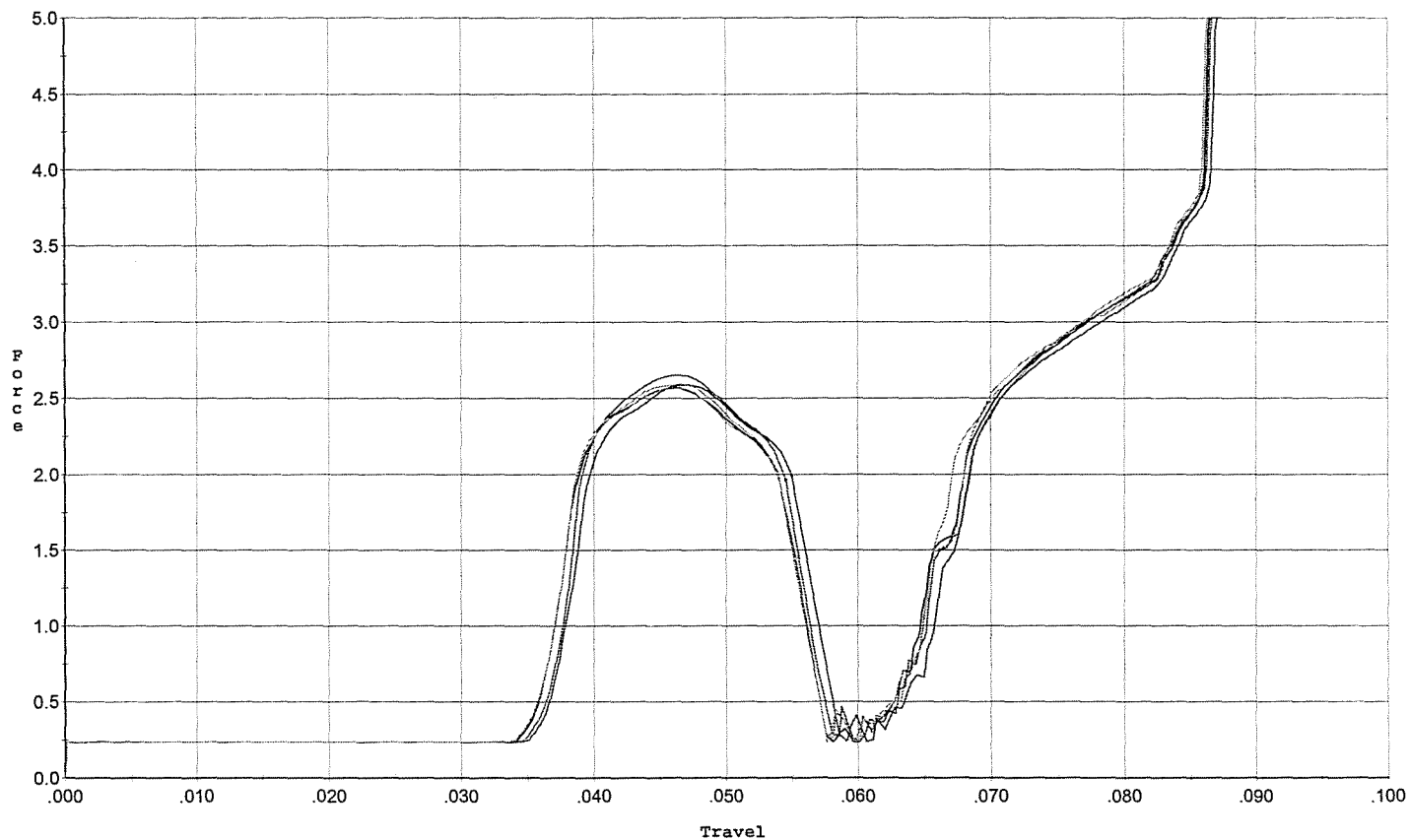
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.693	0.056	0.033	0.036	0.055		Set Trigger
2	2.773	0.057	0.033	0.036	0.056		Set Trigger
3	2.662	0.057	0.034	0.036	0.055		Set Trigger
4	2.764	0.055	0.034	0.037	0.055		Set Trigger
5	2.691	0.056	0.034	0.036	0.054		Set Trigger

AVG 2.71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



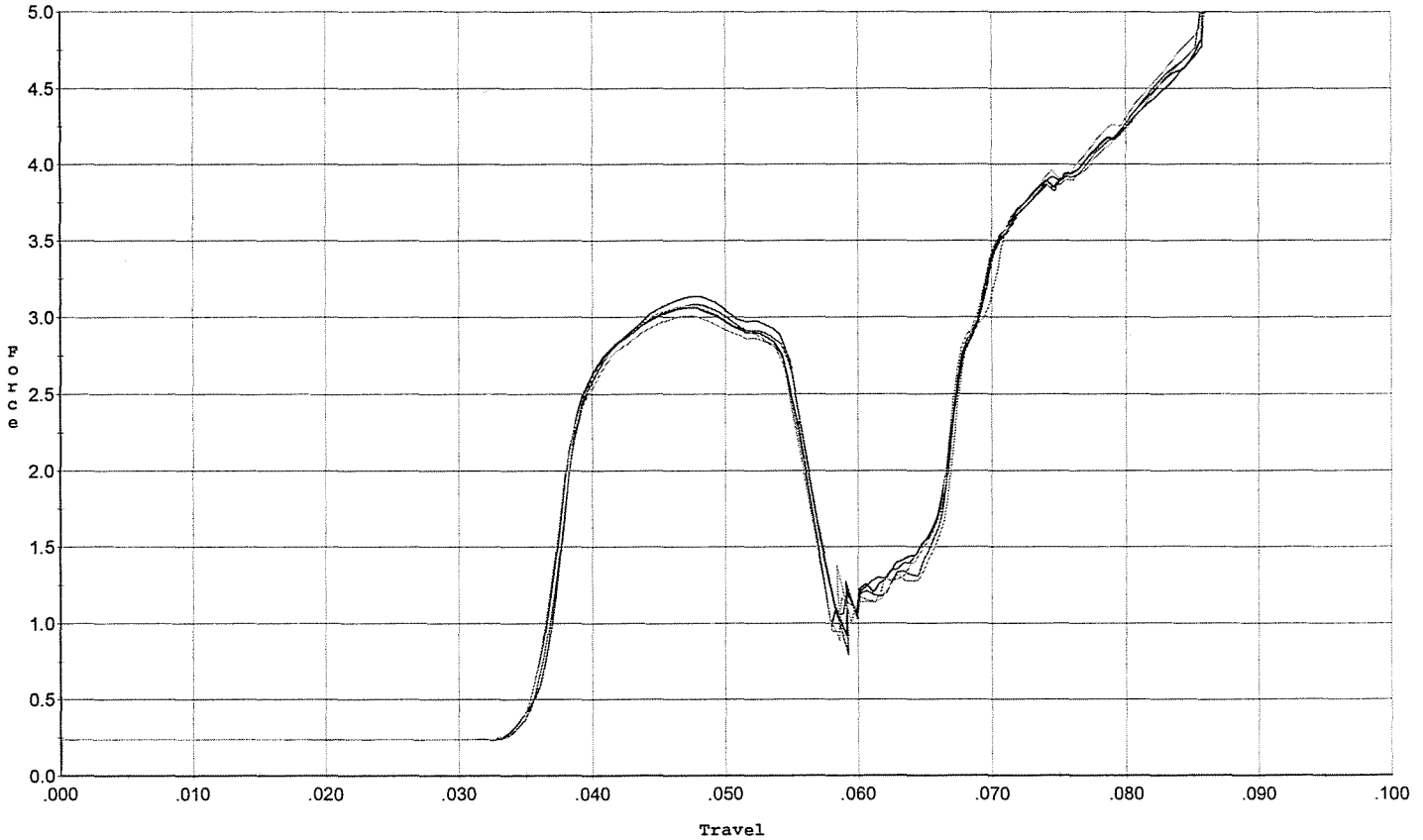
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.589	0.055	0.036	0.038	0.050		Set Trigger
2	2.568	0.055	0.036	0.037	0.051		Set Trigger
3	2.650	0.055	0.035	0.038	0.050		Set Trigger
4	2.593	0.055	0.036	0.037	0.051		Set Trigger
5	2.573	0.054	0.035	0.037	0.049		Set Trigger

AVG 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



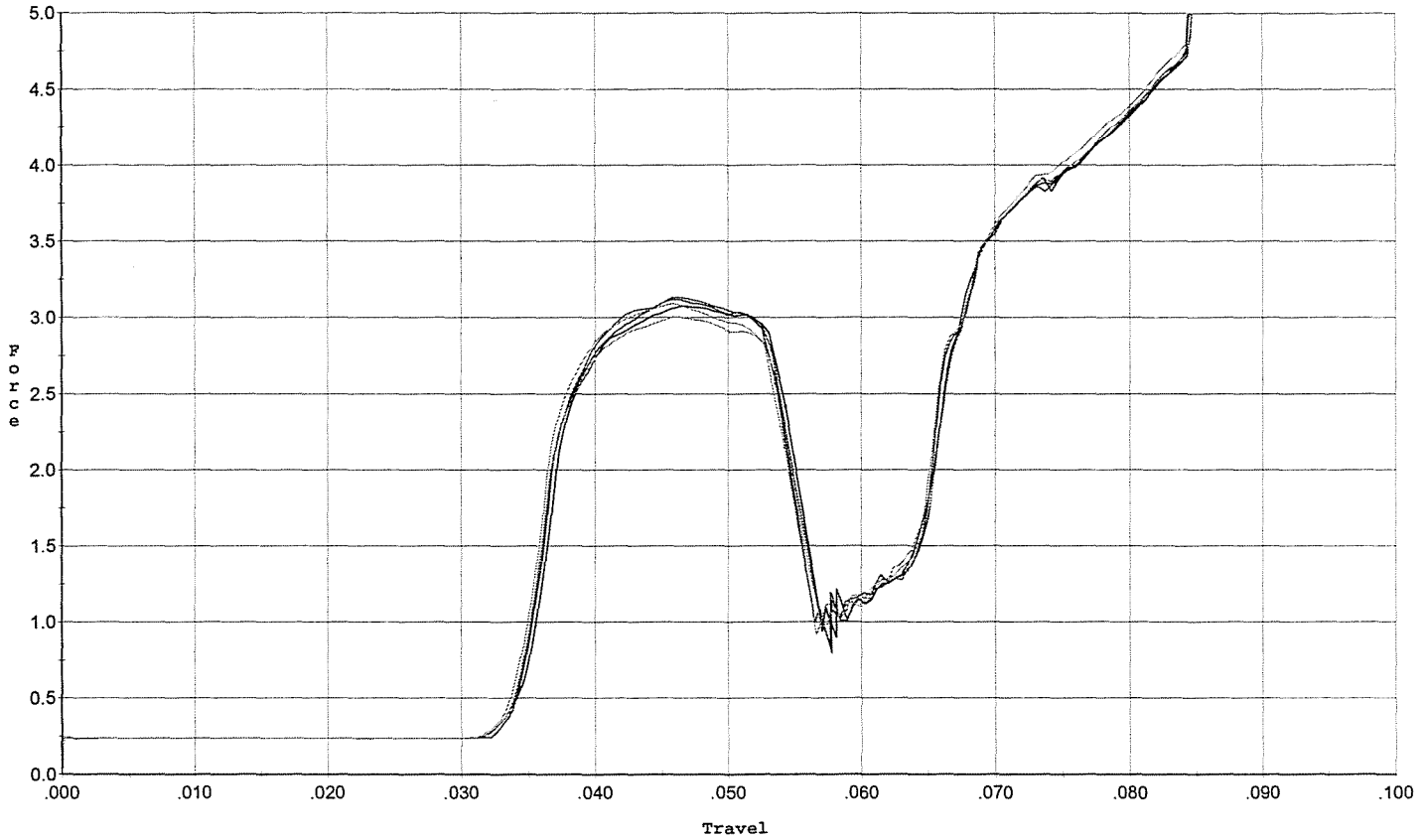
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.055	0.035	0.036	0.062		Set Trigger
2	3.063	0.055	0.035	0.036	0.062		Set Trigger
3	3.082	0.055	0.035	0.036	0.061		Set Trigger
4	3.011	0.054	0.035	0.036	0.059		Set Trigger
5	3.074	0.056	0.035	0.036	0.062		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



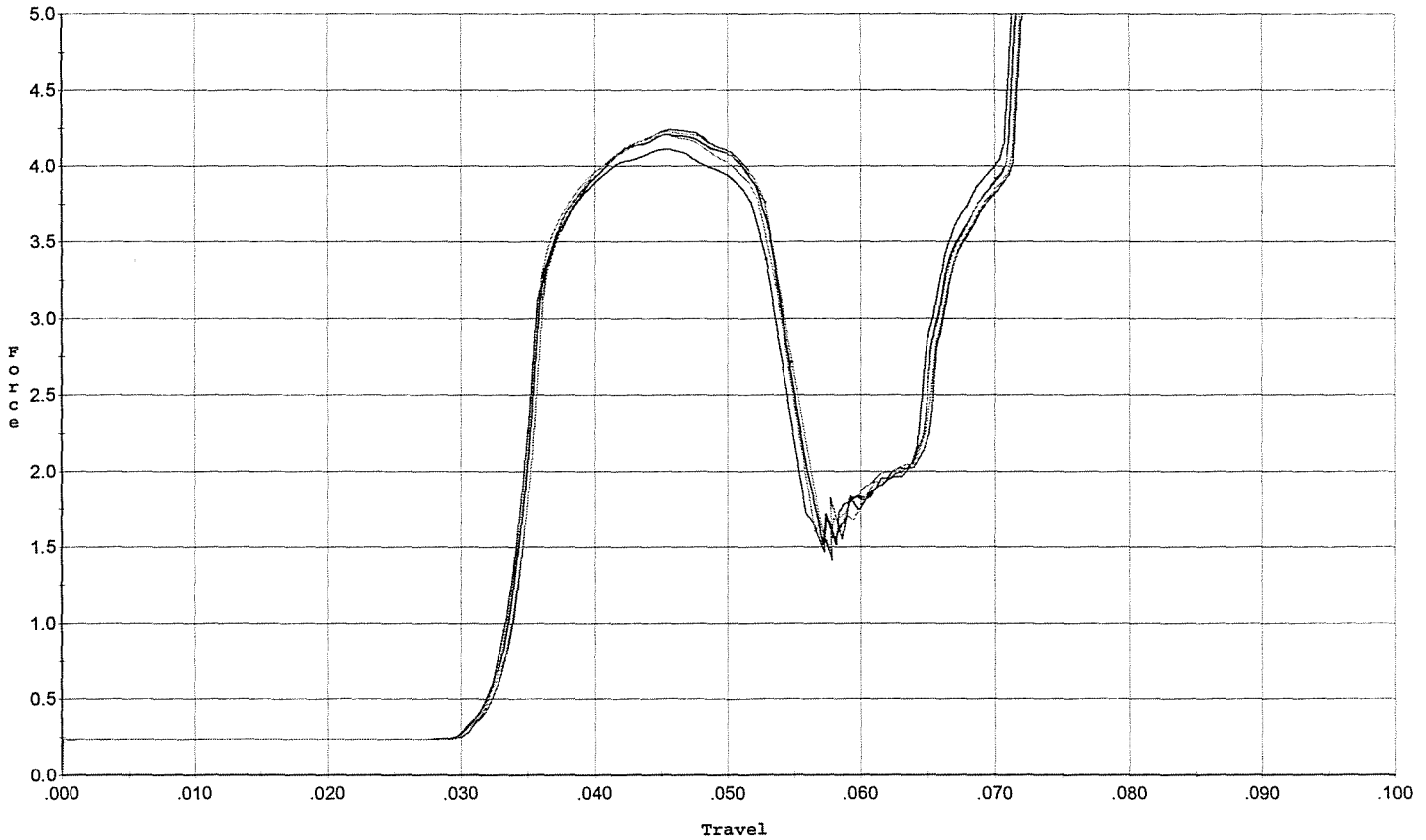
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.121	0.054	0.034	0.035	0.061		Set Trigger
2	3.076	0.054	0.034	0.035	0.062		Set Trigger
3	3.133	0.053	0.034	0.035	0.061		Set Trigger
4	3.091	0.054	0.033	0.035	0.062		Set Trigger
5	3.004	0.054	0.034	0.035	0.060		Set Trigger

AVG 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



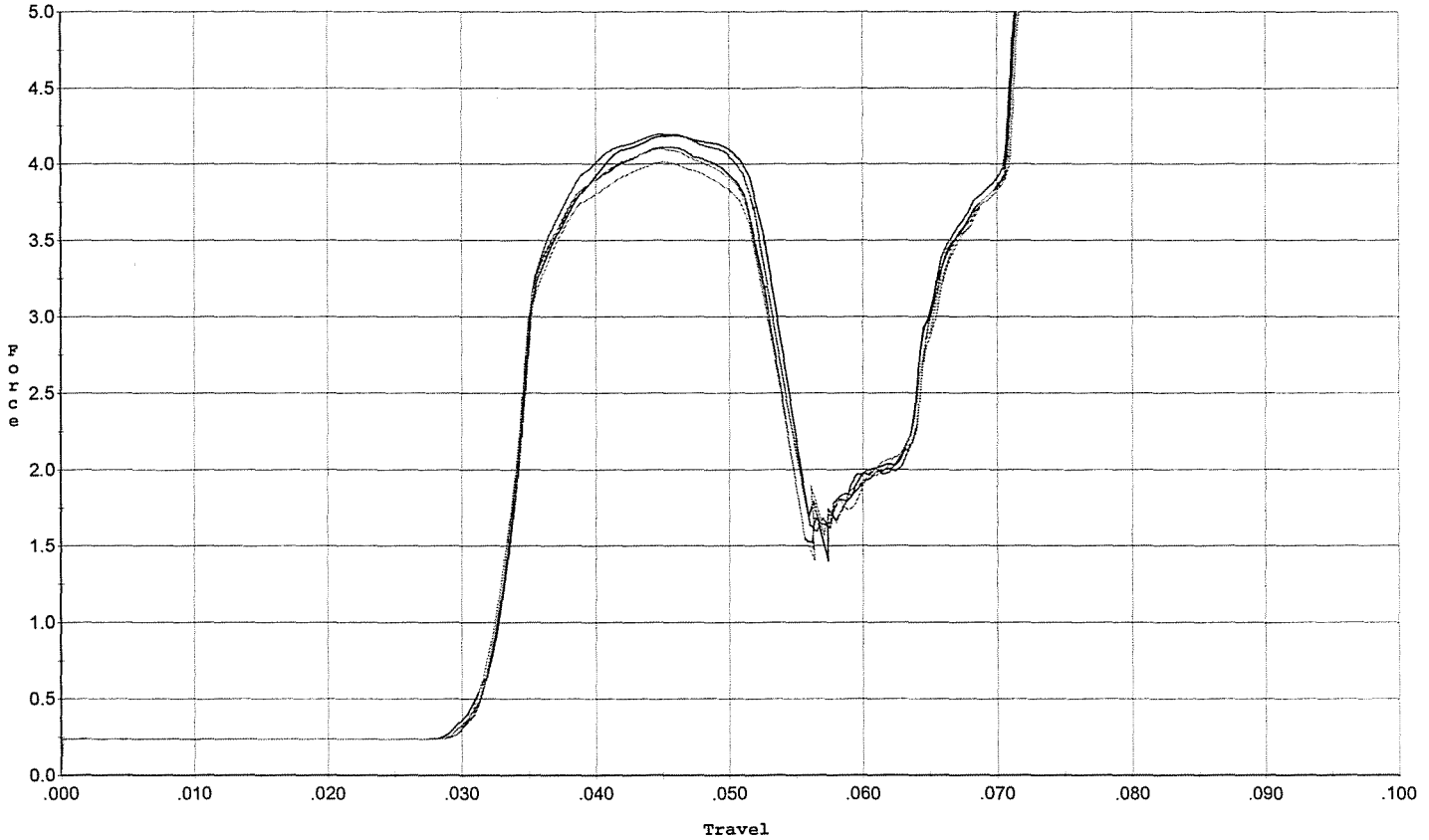
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.110	0.053	0.032	0.023	0.081		Set Trigger
2	4.206	0.053	0.032	0.023	0.083		Set Trigger
3	4.239	0.055	0.032	0.023	0.086		Set Trigger
4	4.226	0.053	0.032	0.023	0.083		Set Trigger
5	4.204	0.054	0.032	0.023	0.084		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



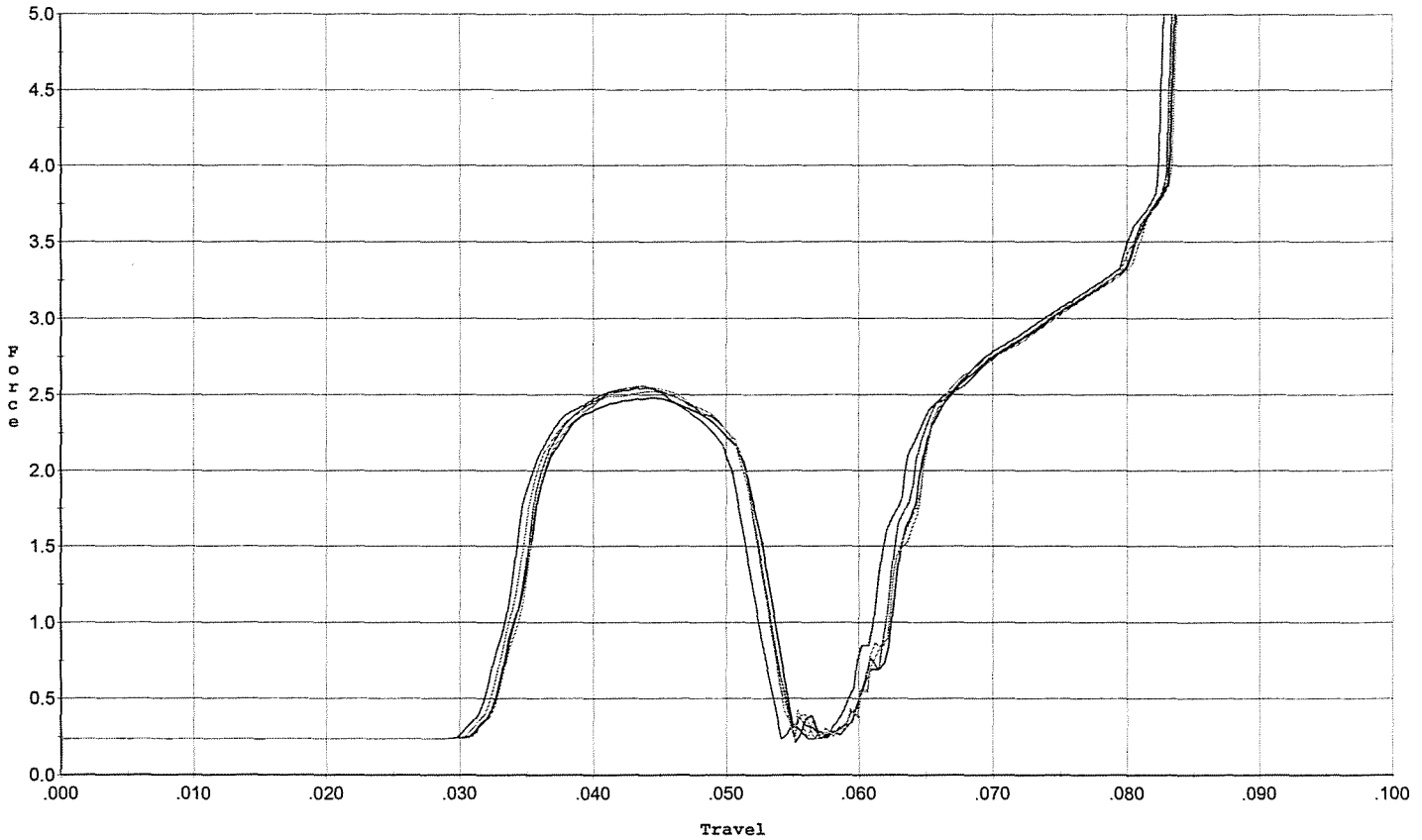
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.053	0.031	0.024	0.082		Set Trigger
2	4.186	0.053	0.031	0.024	0.084		Set Trigger
3	4.194	0.052	0.031	0.024	0.082		Set Trigger
4	4.101	0.053	0.031	0.024	0.082		Set Trigger
5	4.012	0.053	0.031	0.024	0.081		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



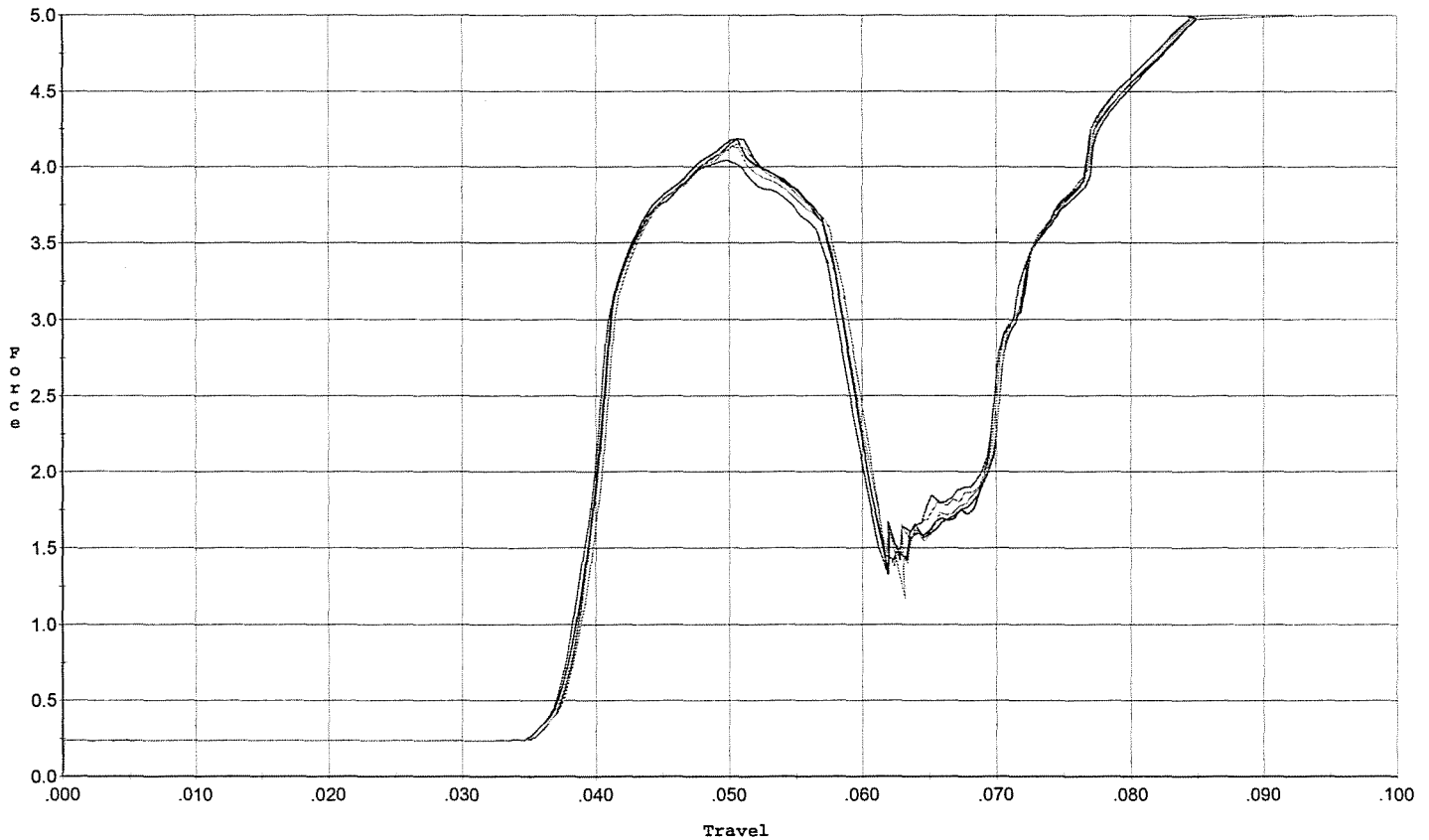
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.559	0.050	0.032	0.036	0.049		Set Trigger
2	2.480	0.053	0.032	0.036	0.050		Set Trigger
3	2.545	0.051	0.032	0.036	0.049		Set Trigger
4	2.555	0.051	0.033	0.036	0.049		Set Trigger
5	2.522	0.052	0.032	0.036	0.050		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.058	0.037	0.035	0.081		Set Trigger
2	4.181	0.058	0.037	0.035	0.081		Set Trigger
3	4.044	0.057	0.037	0.036	0.079		Set Trigger
4	4.131	0.058	0.037	0.035	0.080		Set Trigger
5	4.150	0.059	0.037	0.035	0.082		Set Trigger

Avg 4.13