

66764948



No. 2-153L-3

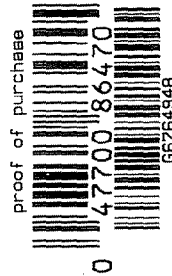
UPC 10337

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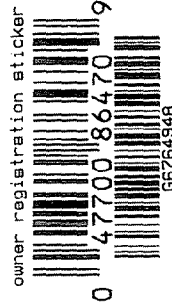


M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

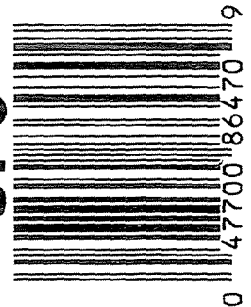
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764948

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66764948

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	L.P.D.
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-18-08	L.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES	OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BZ
542	APPLY COATINGS (BARREL ACTION)		7-8	U
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-14-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

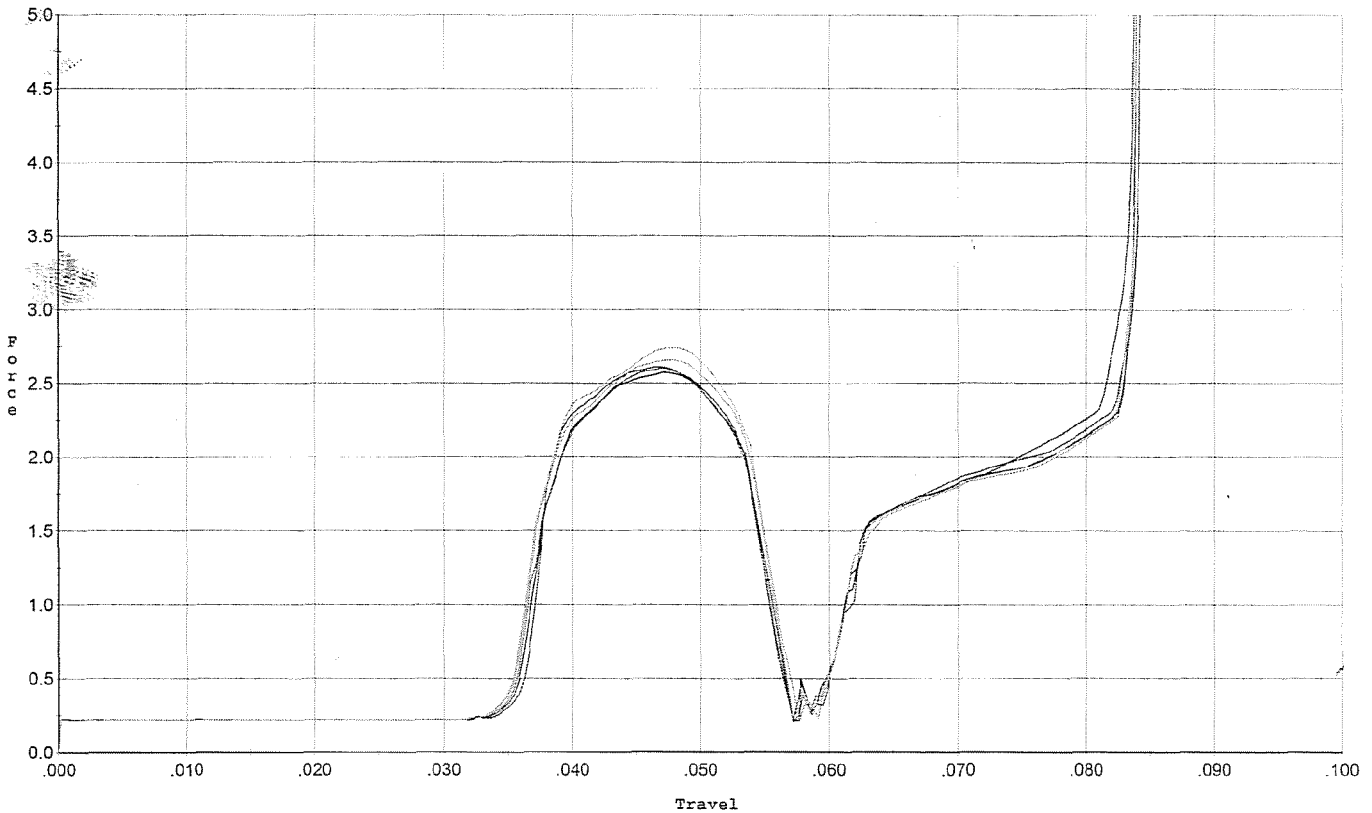
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6-</u> <u>6-</u> <u>6-</u>	7/24/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5-</u> <u>5-</u> <u>5-</u>	7/24/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	7/24/08	Fm
	J) ASSEMBLE STOCK		7-14-08	ESN
	K) ASSEMBLE SWIVEL STUDS		7-28-08	RJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-15-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/15/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-28-08	RJL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.60</u> <u>2.50</u> <u>2.46</u> <u>2.48</u>	7/24/08	Fm
	C) FUNCTION		7-28-08	RJL
690	PACK		7/29/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



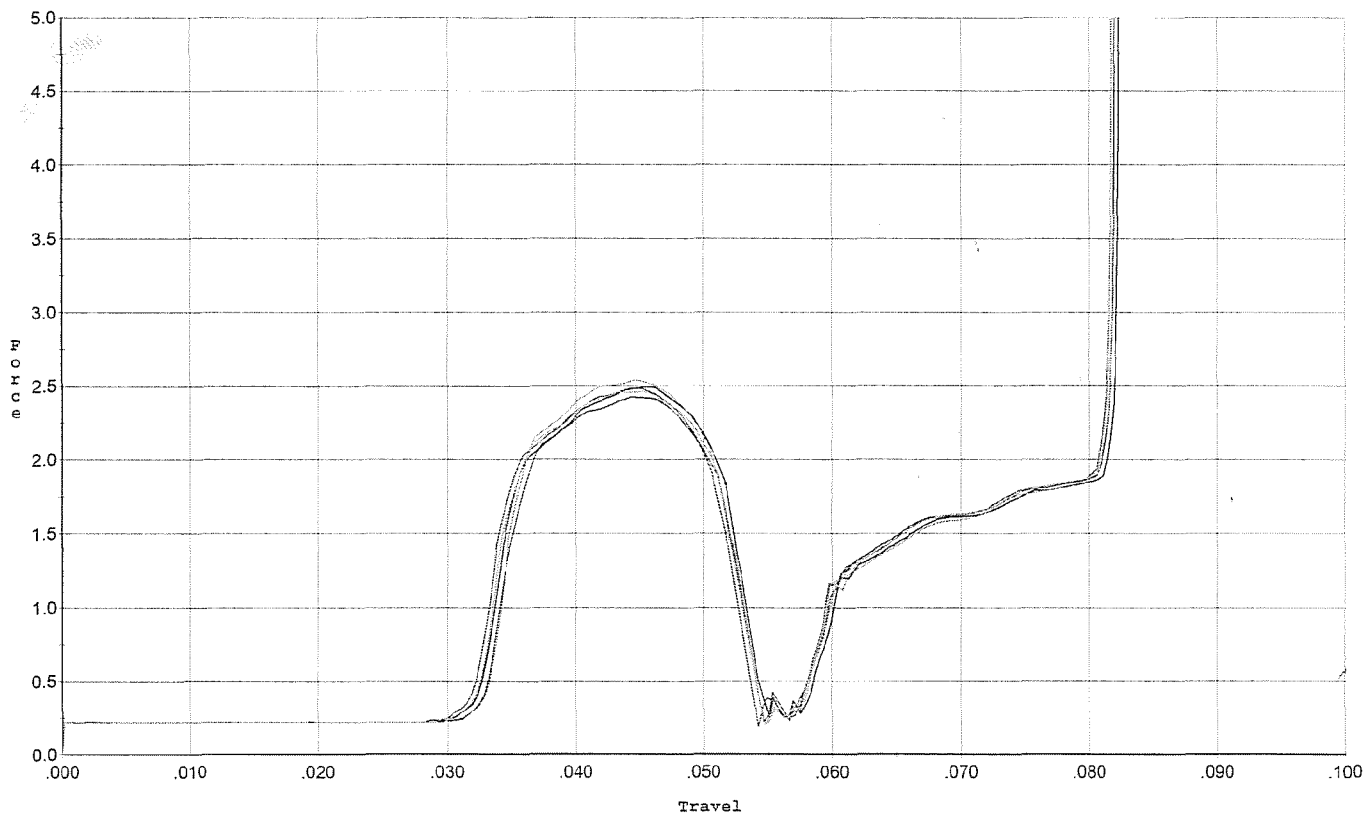
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.053	0.036	0.036	0.048		Set Trigger
2	2.574	0.055	0.036	0.036	0.049		Set Trigger
3	2.601	0.054	0.035	0.036	0.048		Set Trigger
4	2.659	0.054	0.035	0.036	0.051		Set Trigger
5	2.739	0.054	0.035	0.036	0.052		Set Trigger

AVG 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: -\ 2.5 lbs. after 50 cycles +/- .50 lbs.



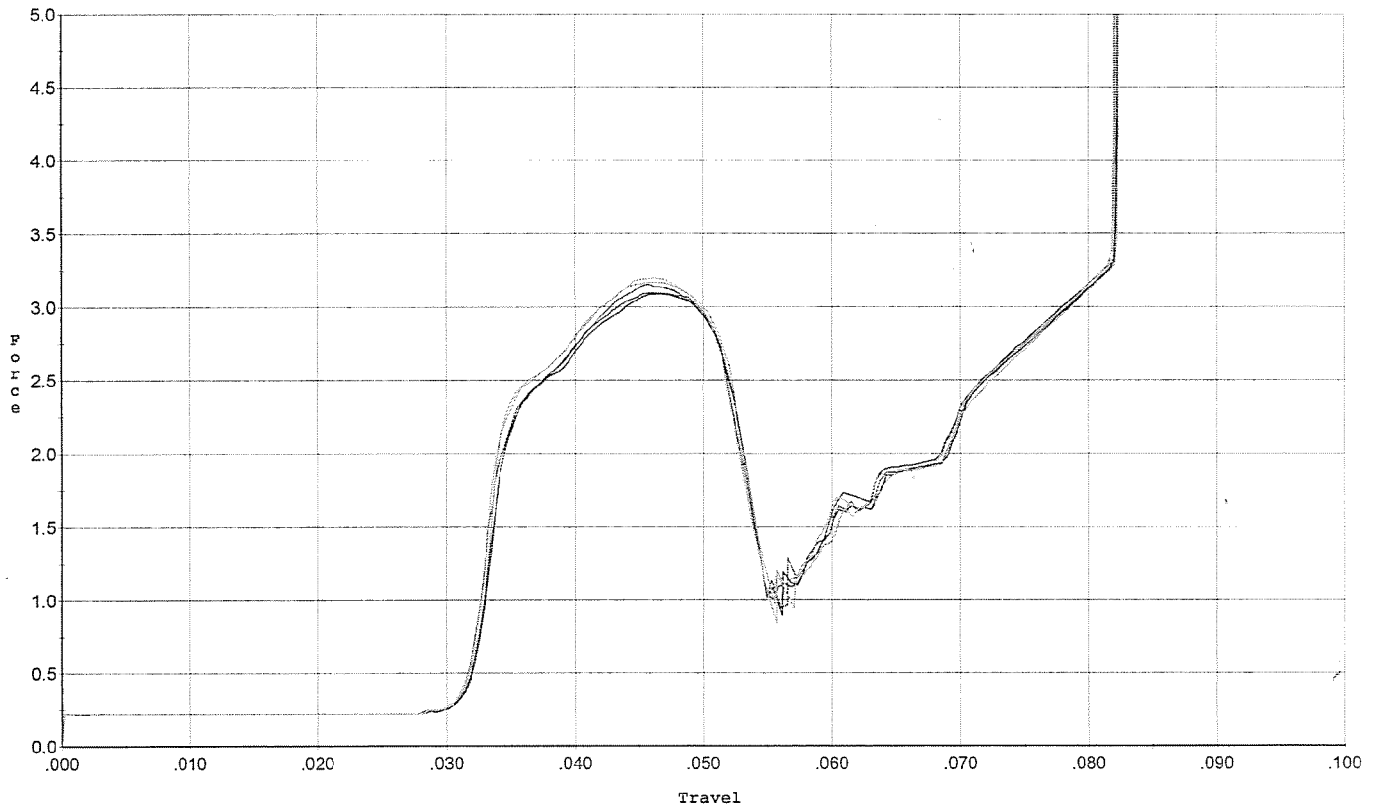
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.427	0.053	0.033	0.035	0.047		Set Trigger
2	2.493	0.052	0.032	0.035	0.048		Set Trigger
3	2.485	0.052	0.032	0.034	0.048		Set Trigger
4	2.464	0.052	0.032	0.034	0.049		Set Trigger
5	2.539	0.051	0.033	0.035	0.047		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



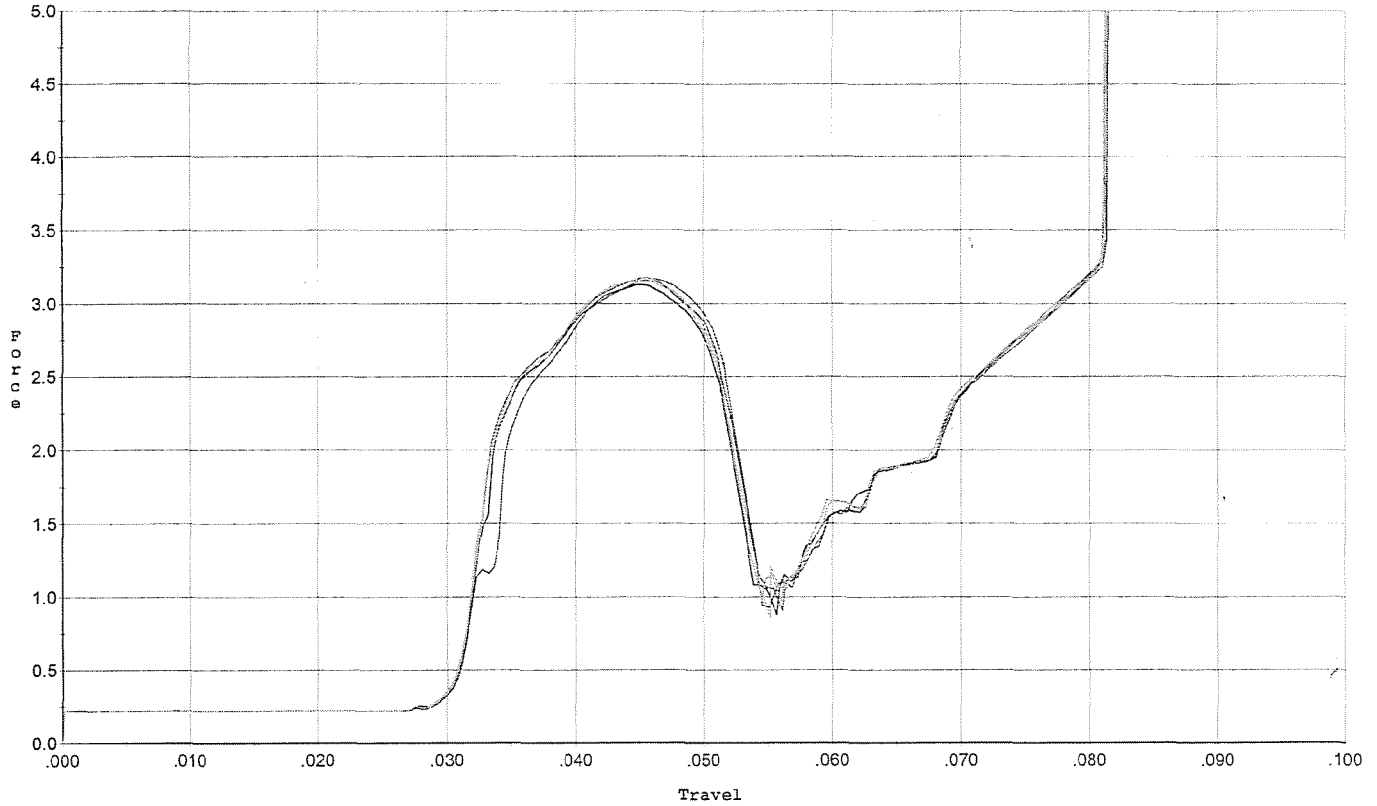
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.053	0.031	0.033	0.062		Set Trigger
2	3.087	0.052	0.032	0.034	0.061		Set Trigger
3	3.155	0.052	0.032	0.033	0.061		Set Trigger
4	3.196	0.051	0.031	0.033	0.061		Set Trigger
5	3.169	0.052	0.031	0.034	0.062		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



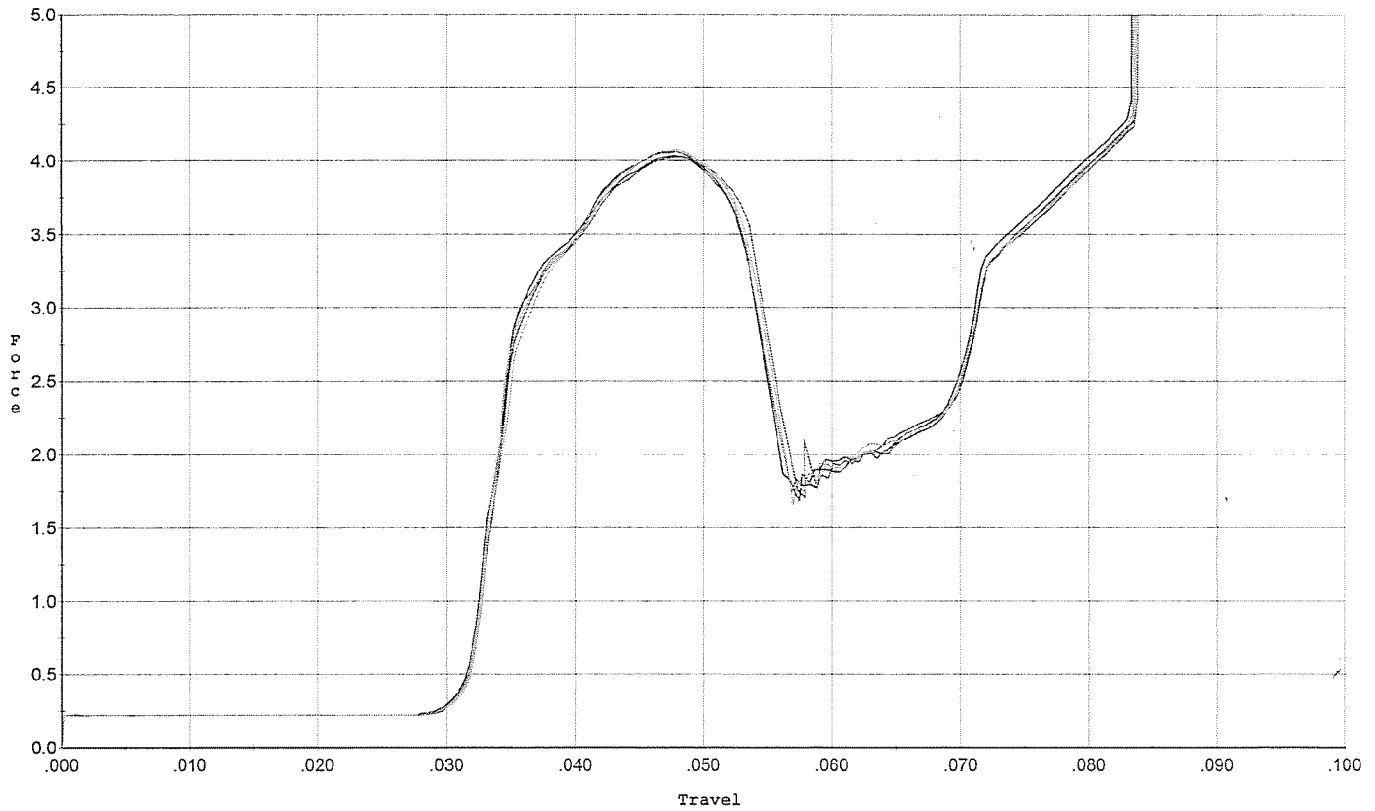
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.154	0.052	0.031	0.034	0.061		Set Trigger
2	3.130	0.051	0.031	0.033	0.061		Set Trigger
3	3.173	0.052	0.031	0.033	0.063		Set Trigger
4	3.179	0.051	0.030	0.033	0.061		Set Trigger
5	3.158	0.051	0.030	0.033	0.061		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



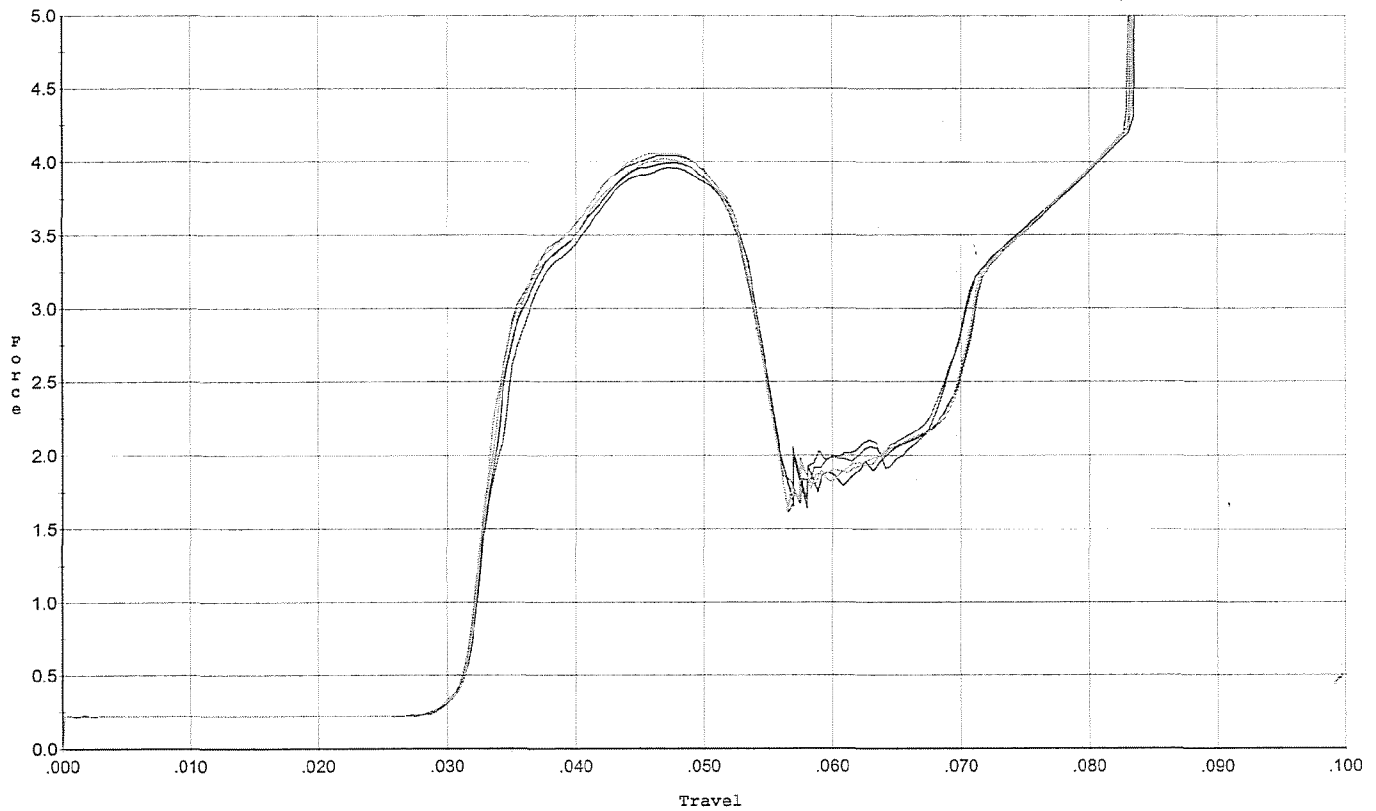
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.053	0.031	0.033	0.081		Set Trigger
2	4.063	0.053	0.031	0.033	0.082		Set Trigger
3	4.028	0.054	0.031	0.033	0.083		Set Trigger
4	4.068	0.054	0.032	0.033	0.083		Set Trigger
5	4.075	0.053	0.032	0.033	0.082		Set Trigger

AVG 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cyclesw +/- 1.0 lbs.



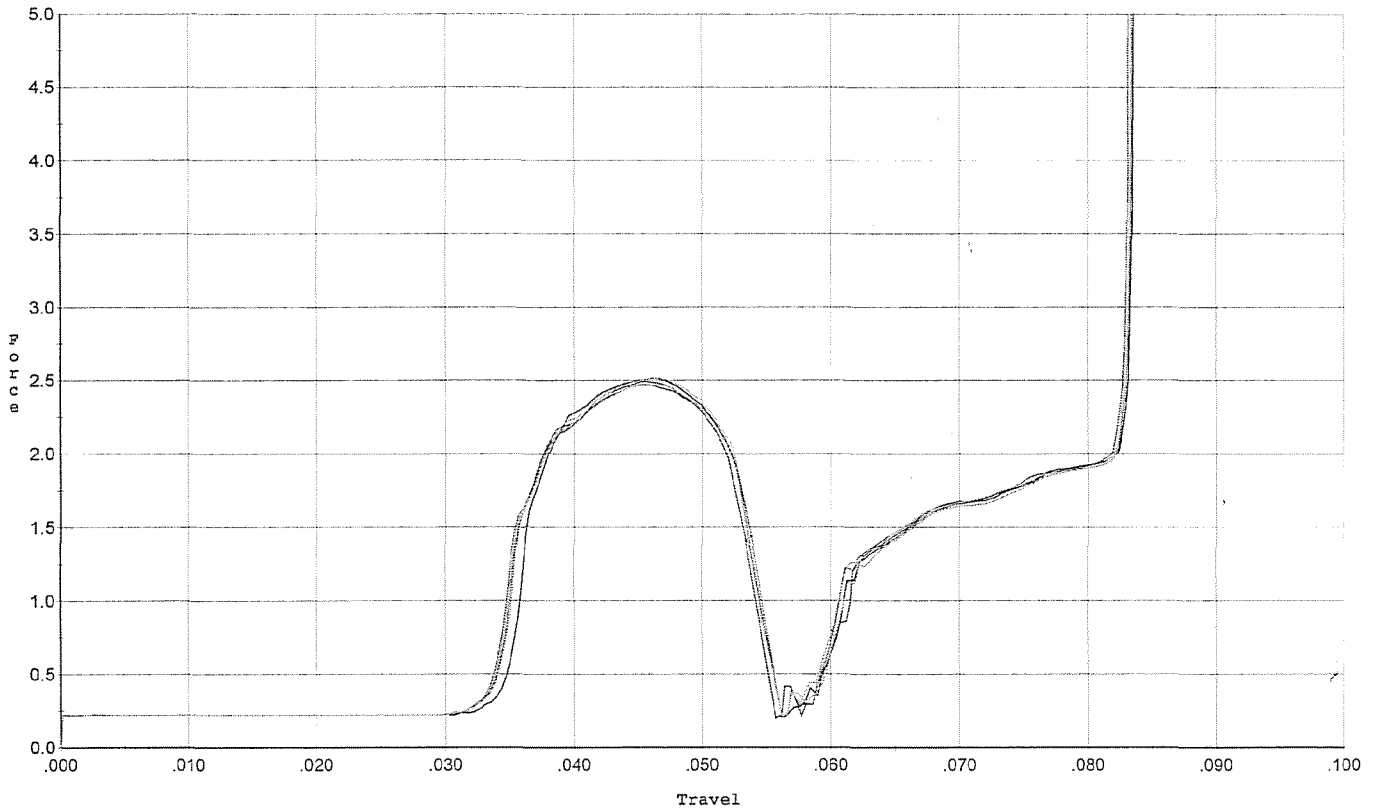
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.955	0.054	0.031	0.032	0.082		Set Trigger
2	3.991	0.053	0.031	0.033	0.082		Set Trigger
3	4.045	0.054	0.031	0.032	0.084		Set Trigger
4	4.059	0.054	0.031	0.032	0.084		Set Trigger
5	4.023	0.054	0.031	0.032	0.084		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



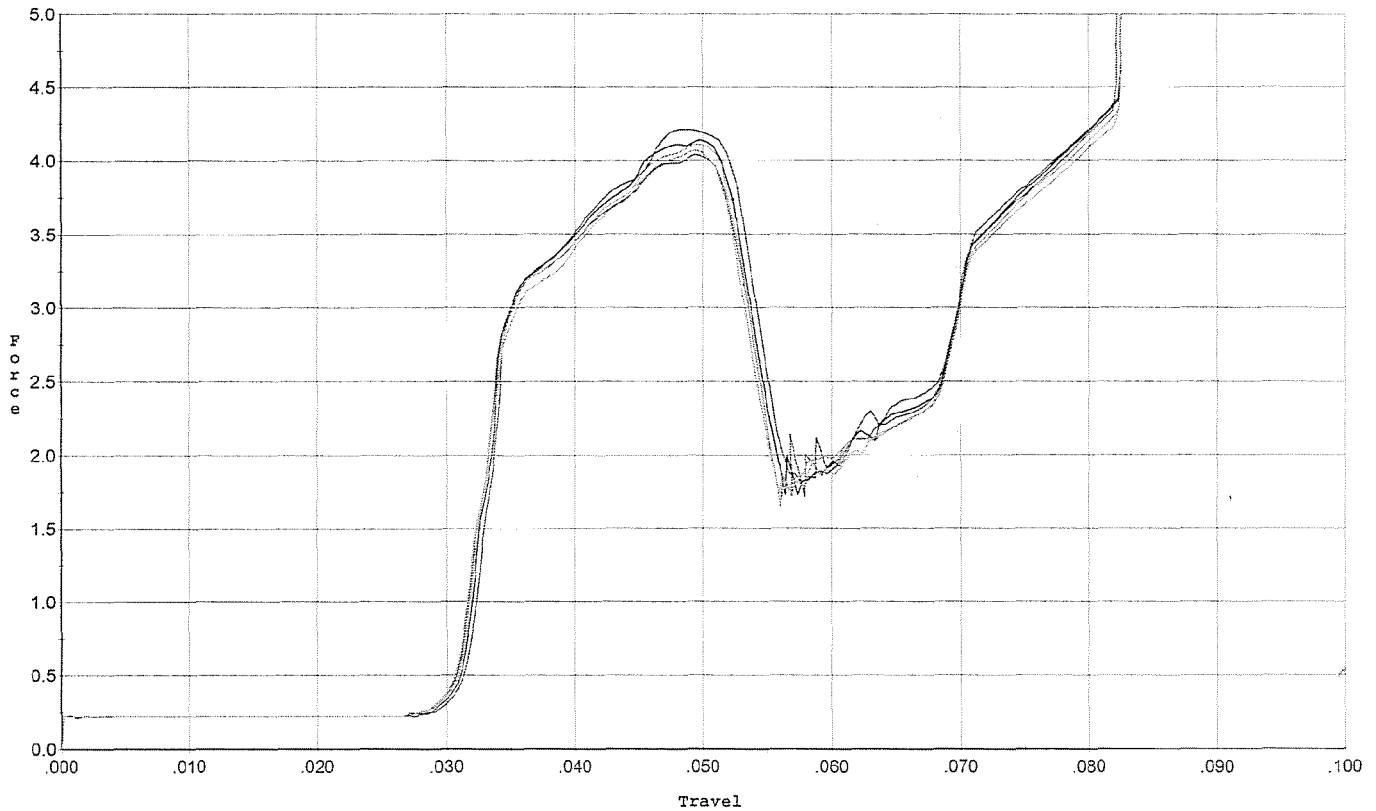
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.053	0.034	0.035	0.048		Set Trigger
2	2.516	0.054	0.034	0.036	0.049		Set Trigger
3	2.471	0.053	0.033	0.035	0.048		Set Trigger
4	2.517	0.054	0.034	0.035	0.050		Set Trigger
5	2.469	0.053	0.034	0.035	0.048		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.053	0.031	0.032	0.083		Set Trigger
2	4.141	0.052	0.031	0.032	0.081		Set Trigger
3	4.042	0.053	0.030	0.032	0.082		Set Trigger
4	4.107	0.053	0.031	0.032	0.082		Set Trigger
5	4.069	0.052	0.030	0.032	0.079		Set Trigger

AVG 4.11