

6676 4950

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

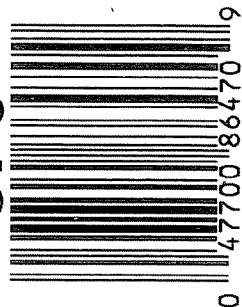
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764950

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764950

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	J.P.D.
430	ASSEMBLE TO STOCK		6-19-08	JP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE	MAGNA - FLUX	6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		6-28	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7/8	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/8	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/8	JP
	D) OIL FIRING PIN ASSEMBLY		7-9-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

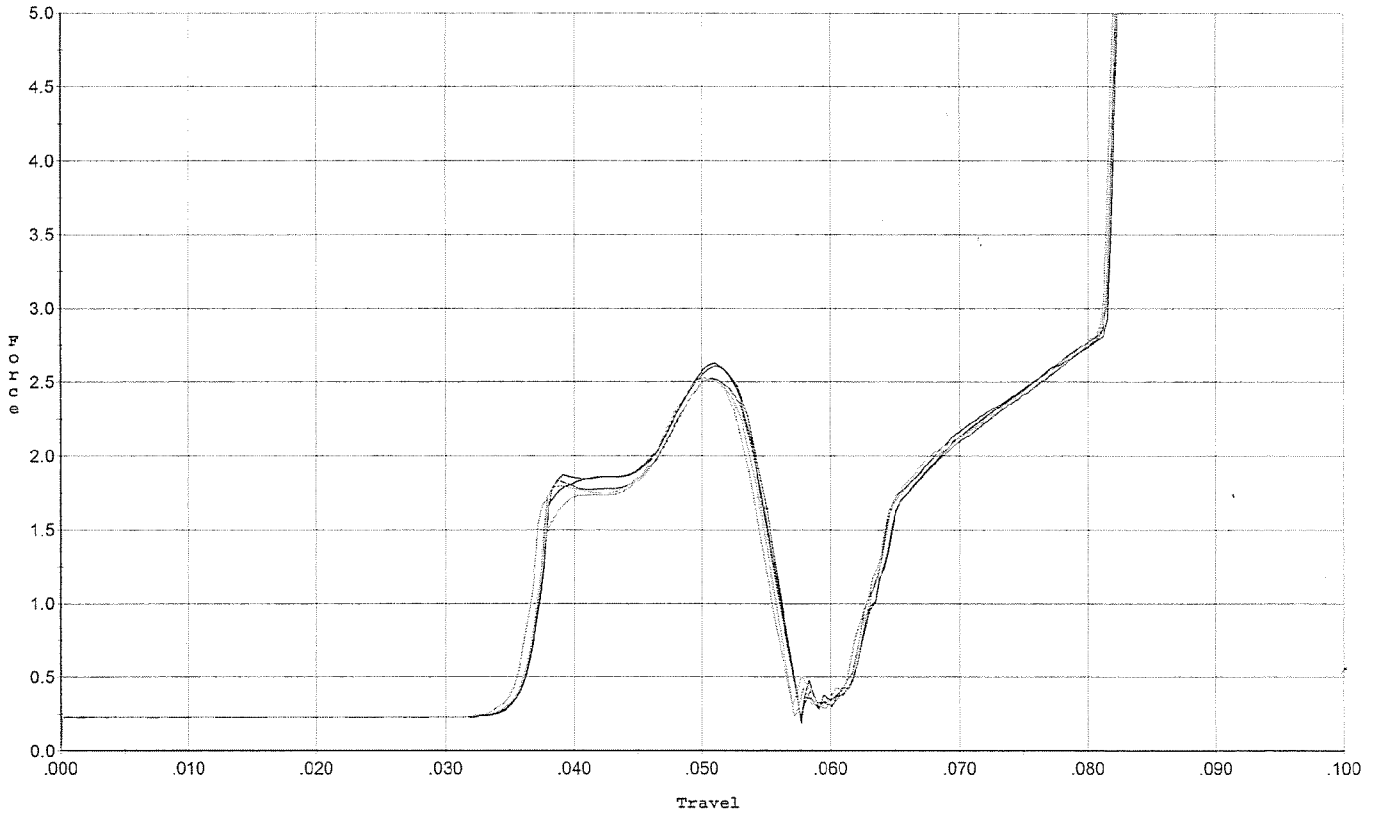
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	7-23	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	7-23	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-23	TC
	J) ASSEMBLE STOCK		7-9-08	RSN
	K) ASSEMBLE SWIVEL STUDS		7-29-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-14-08 7-14-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/14/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-29-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.55</u> <u>2.57</u> <u>2.49</u> <u>2.50</u>	7/23/08	Fm
	C) FUNCTION		7-29-08	RTZ
690	PACK		7/30/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



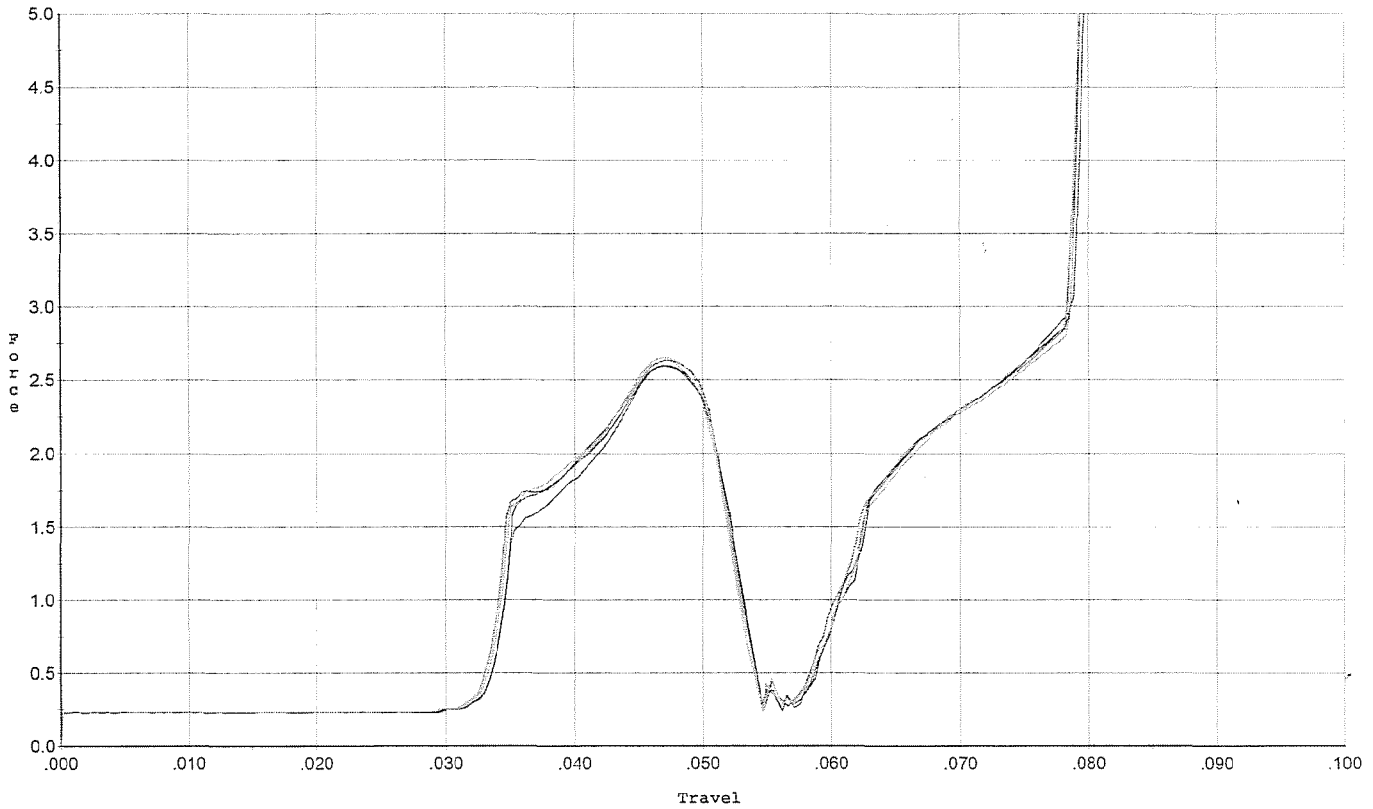
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.610	0.055	0.036	0.034	0.046		Set Trigger
2	2.631	0.056	0.036	0.034	0.047		Set Trigger
3	2.527	0.054	0.036	0.035	0.044		Set Trigger
4	2.518	0.054	0.036	0.035	0.044		Set Trigger
5	2.529	0.054	0.035	0.035	0.044		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



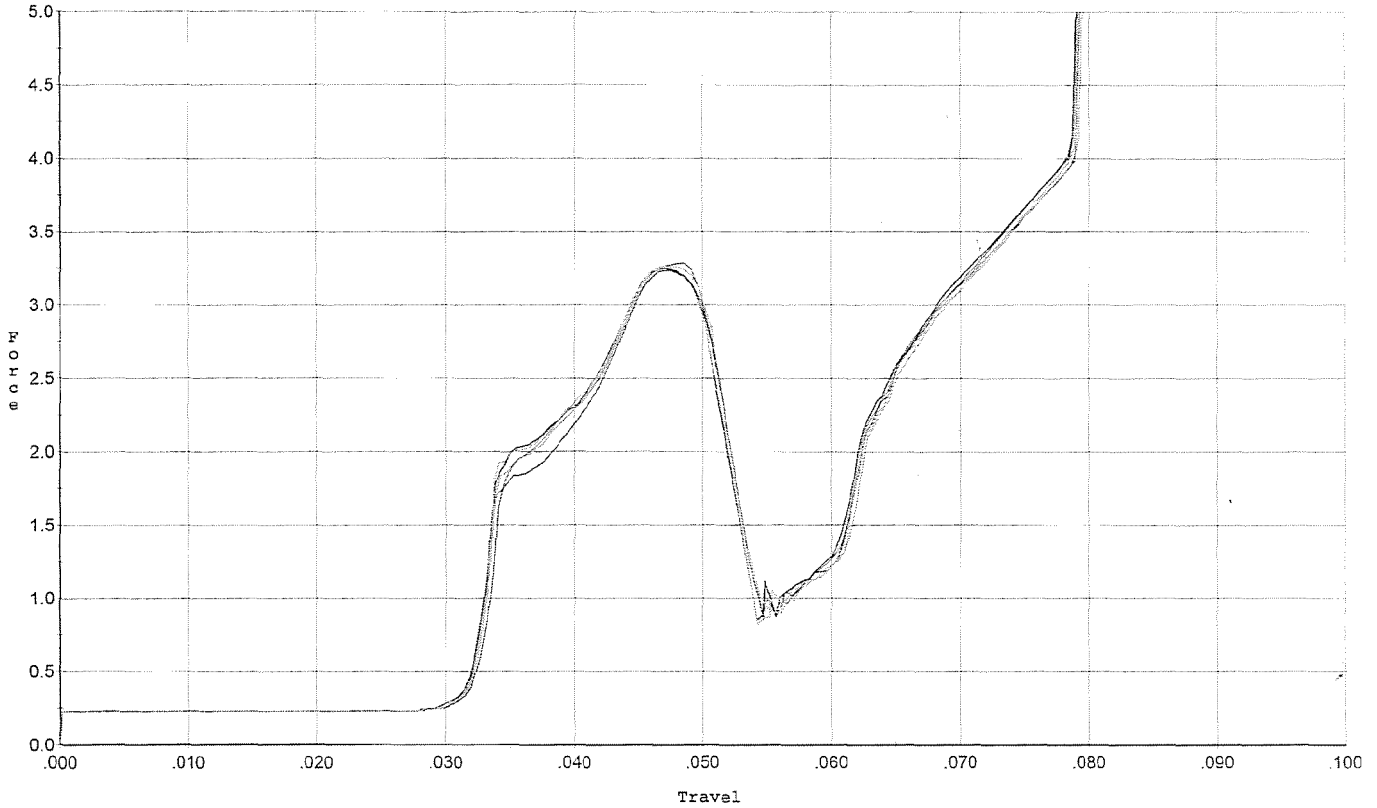
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.052	0.033	0.034	0.045		Set Trigger
2	2.595	0.052	0.033	0.034	0.046		Set Trigger
3	2.630	0.051	0.033	0.034	0.045		Set Trigger
4	2.627	0.051	0.033	0.034	0.045		Set Trigger
5	2.646	0.051	0.033	0.034	0.045		Set Trigger

AVG 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



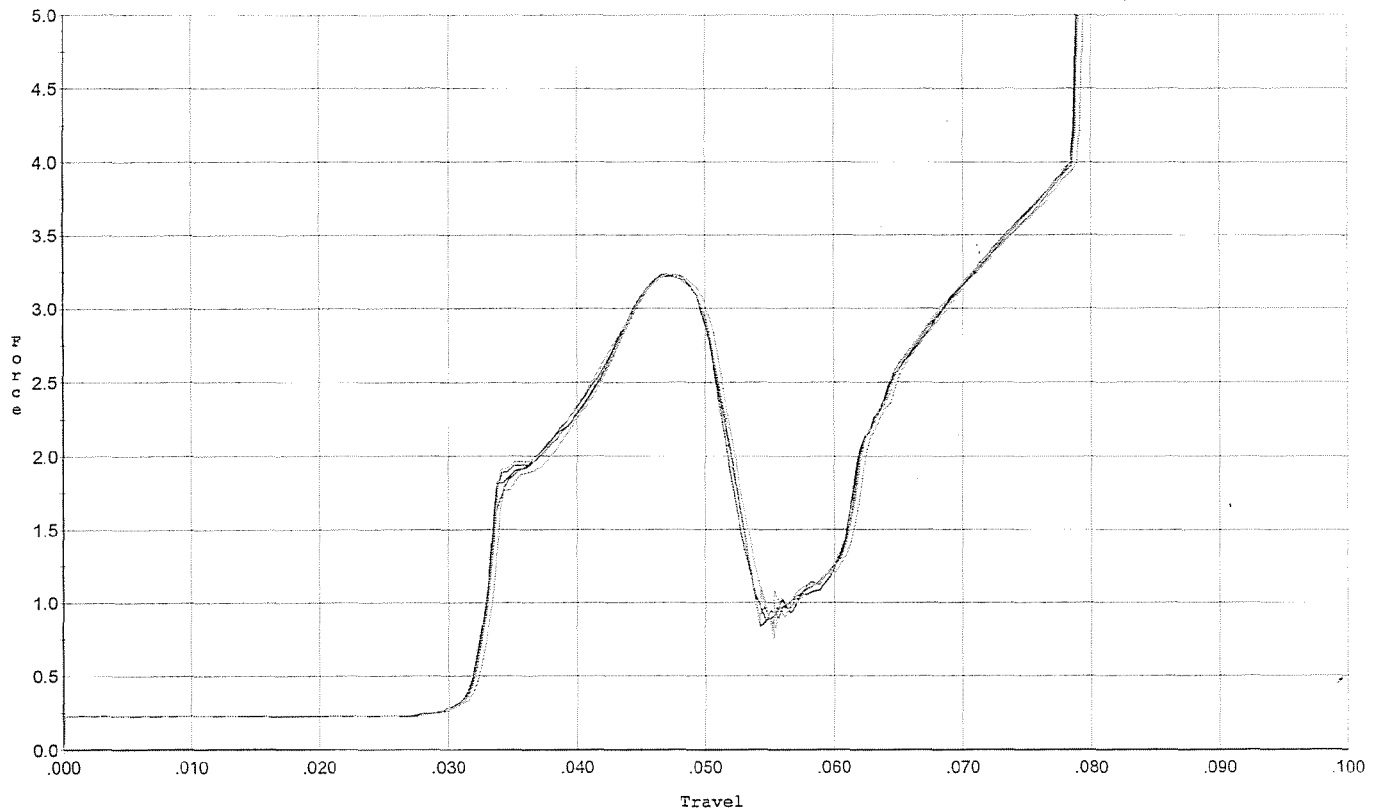
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.235	0.051	0.032	0.033	0.054		Set Trigger
2	3.249	0.052	0.032	0.032	0.057		Set Trigger
3	3.286	0.051	0.032	0.033	0.056		Set Trigger
4	3.264	0.052	0.032	0.033	0.056		Set Trigger
5	3.260	0.051	0.032	0.033	0.055		Set Trigger

Avg 3.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



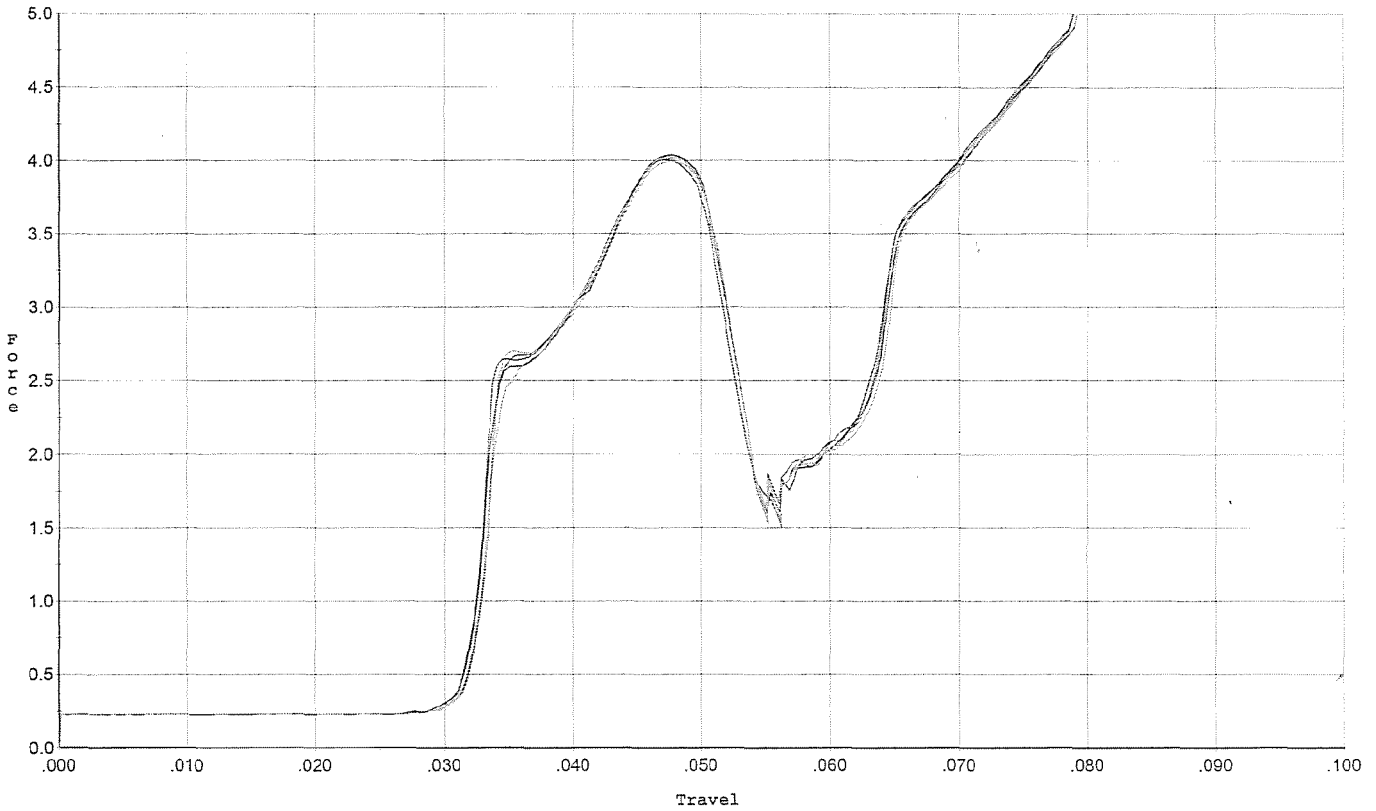
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.231	0.050	0.032	0.033	0.054		Set Trigger
2	3.222	0.052	0.032	0.032	0.056		Set Trigger
3	3.219	0.052	0.032	0.032	0.056		Set Trigger
4	3.229	0.051	0.032	0.033	0.054		Set Trigger
5	3.213	0.052	0.032	0.033	0.056		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



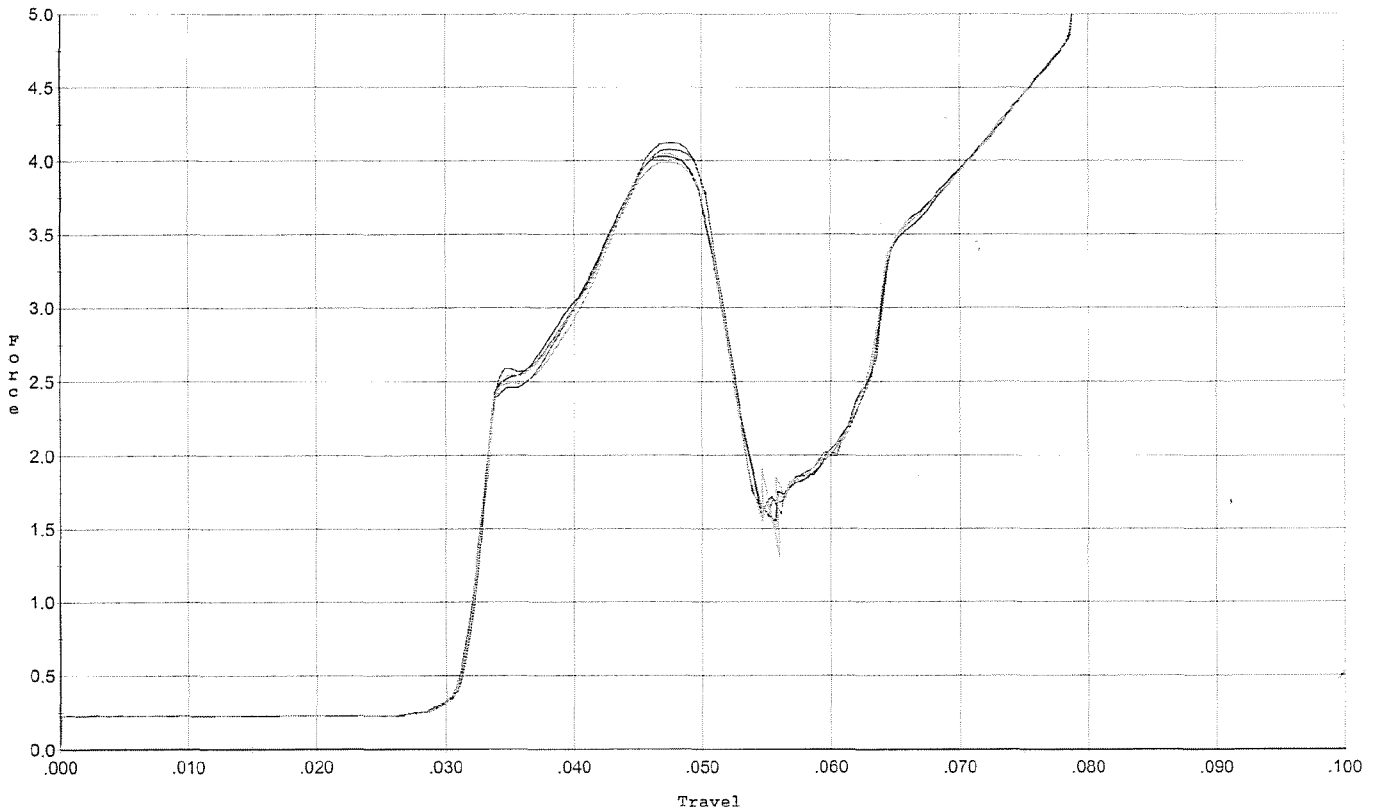
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.022	0.052	0.031	0.031	0.072		Set Trigger
2	4.037	0.051	0.032	0.032	0.071		Set Trigger
3	4.006	0.051	0.031	0.032	0.070		Set Trigger
4	4.027	0.051	0.032	0.032	0.071		Set Trigger
5	3.995	0.052	0.031	0.032	0.070		Set Trigger

AVG 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



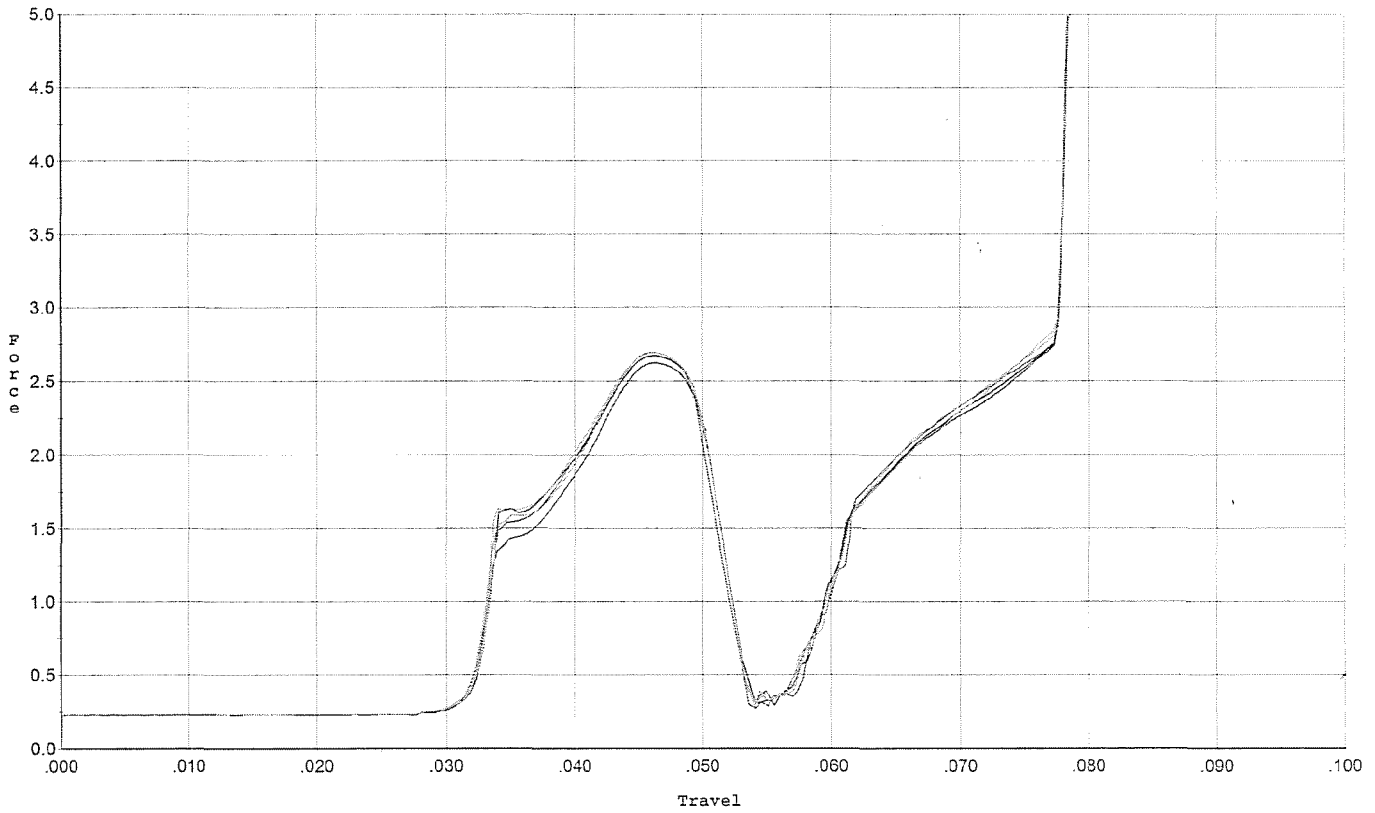
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.050	0.031	0.031	0.070		Set Trigger
2	4.031	0.051	0.031	0.032	0.070		Set Trigger
3	4.075	0.050	0.031	0.032	0.069		Set Trigger
4	4.050	0.051	0.031	0.032	0.070		Set Trigger
5	3.987	0.051	0.031	0.031	0.069		Set Trigger

AVG 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



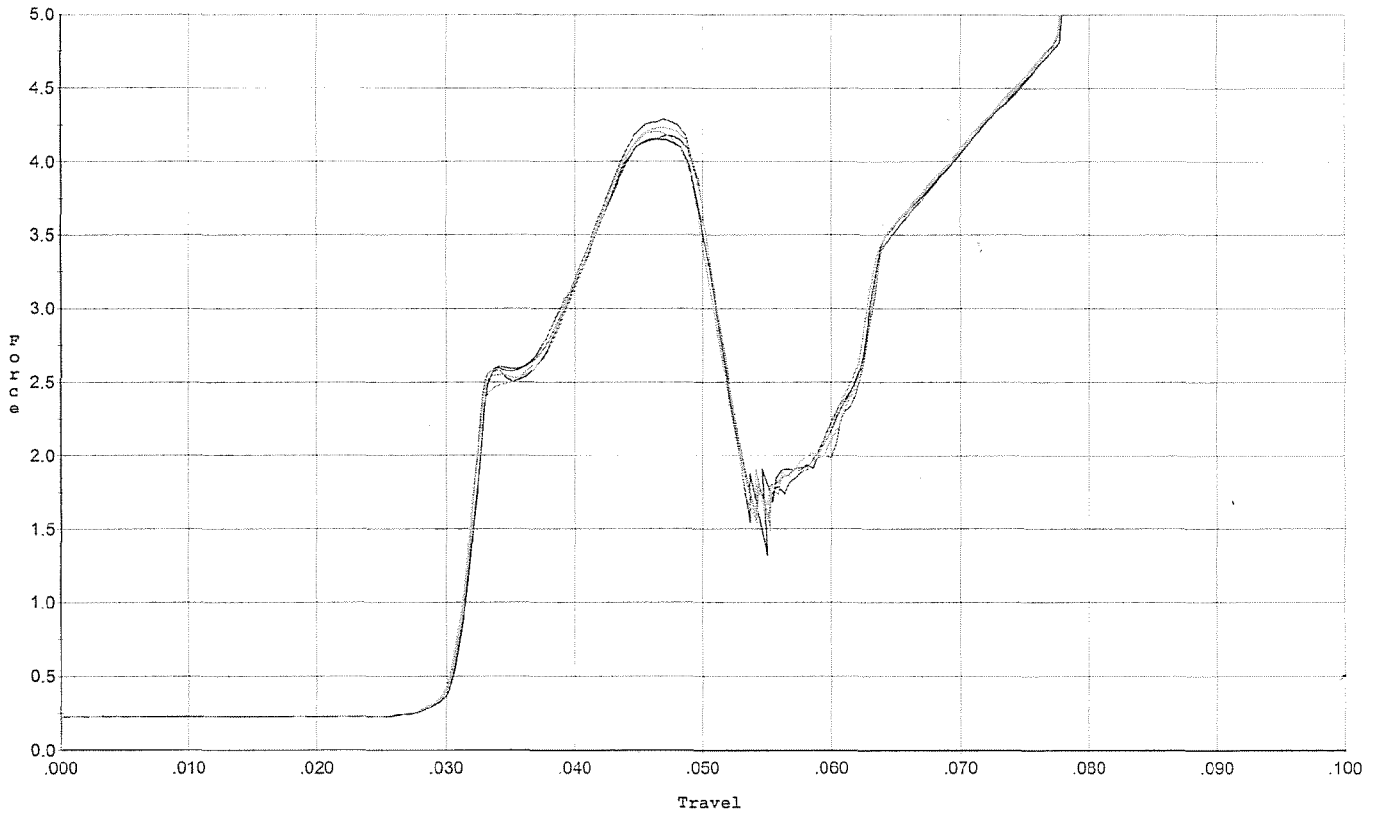
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.622	0.050	0.032	0.033	0.044		Set Trigger
2	2.669	0.050	0.032	0.033	0.046		Set Trigger
3	2.693	0.049	0.032	0.034	0.044		Set Trigger
4	2.688	0.050	0.032	0.033	0.045		Set Trigger
5	2.691	0.050	0.032	0.033	0.046		Set Trigger

AVG 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.179	0.050	0.030	0.031	0.071		Set Trigger
2	4.153	0.050	0.030	0.031	0.072		Set Trigger
3	4.288	0.050	0.030	0.031	0.072		Set Trigger
4	4.230	0.050	0.030	0.031	0.071		Set Trigger
5	4.201	0.049	0.030	0.031	0.069		Set Trigger

Avg 4.21