

G6764952

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

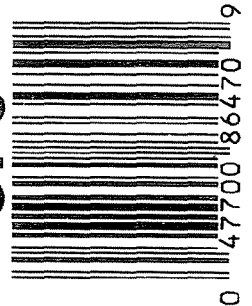
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764952

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66764952

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	RP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-24-08	RP
472	SERIALIZE BOLT HANDLE		6-25-08	RP
475	DRILL AND TAP SIGHT HOLES	WMS	6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-26-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	BT
542	APPLY COATINGS (BARREL ACTION)		7-8	cur
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-17-08	RSW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-17-08	RSW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-17-08	RSW
	D) OIL FIRING PIN ASSEMBLY		7-17-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

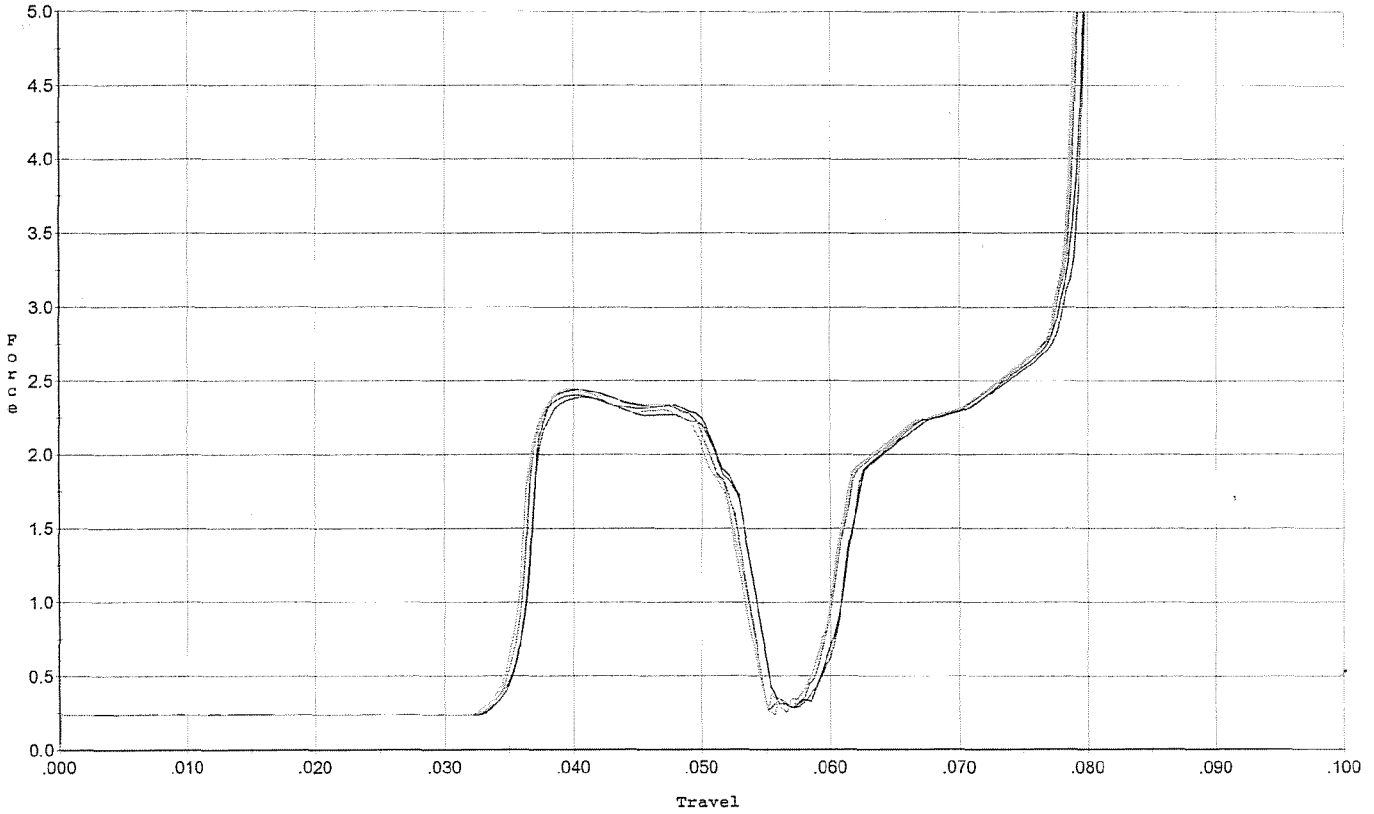
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5.5</u> <u>5.5</u>	8-4	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>5.5</u>	8-4	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	8-4	TL
	J) ASSEMBLE STOCK		7-17-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-8-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	SPD
	M) IRON SIGHT ALIGNMENT		8-8-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-8-08	SPD
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-21-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-21-08	MED
670	FINAL INSPECTION A) HEADSPACE		8-8-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.58</u> <u>2.67</u> <u>2.66</u> <u>2.63</u>	8-2-08	SPD
	C) FUNCTION		8-8-08	SPD
690	PACK		8/23/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



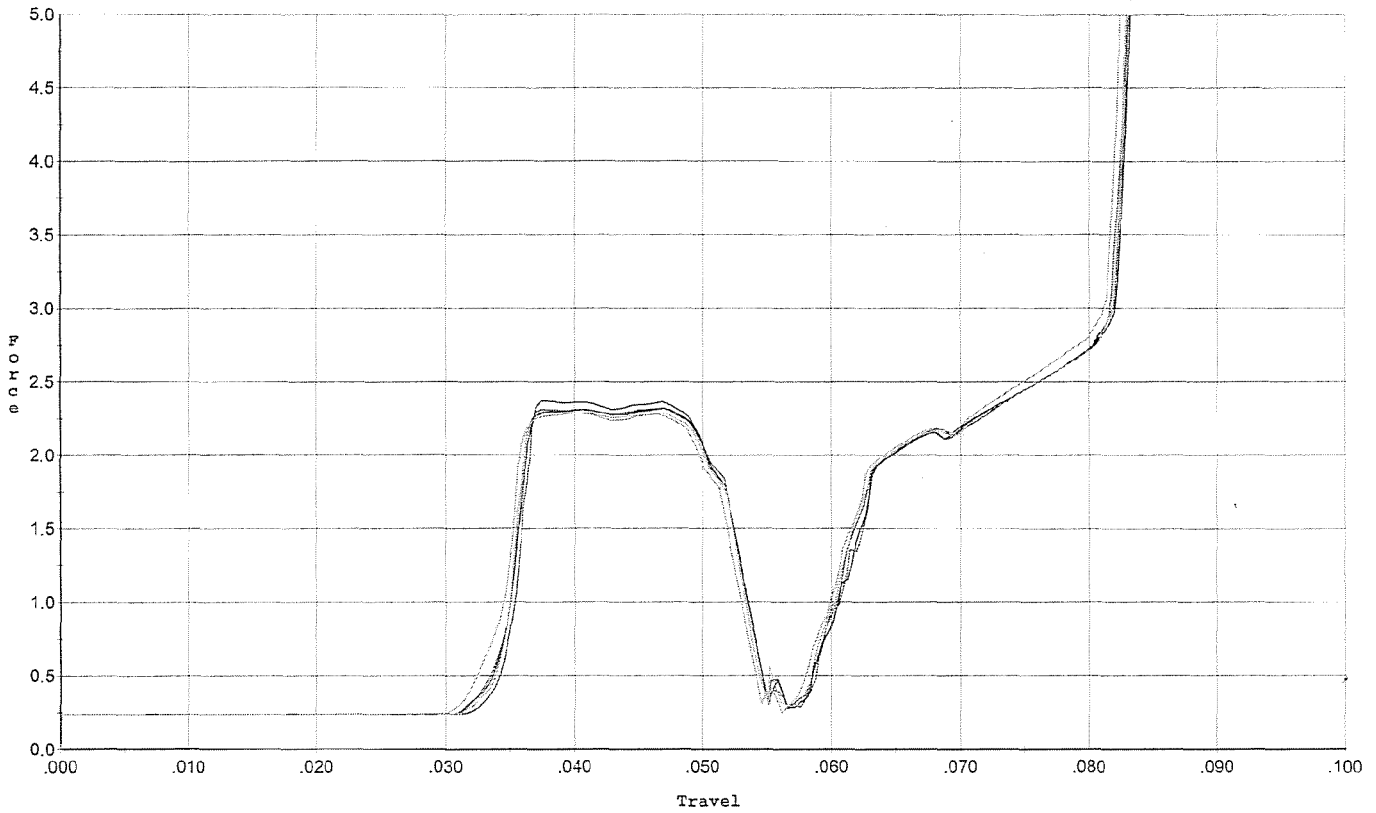
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.388	0.053	0.035	0.034	0.046		Set Trigger
2	2.442	0.053	0.035	0.034	0.047		Set Trigger
3	2.402	0.053	0.034	0.034	0.046		Set Trigger
4	2.426	0.053	0.034	0.034	0.047		Set Trigger
5	2.447	0.052	0.035	0.034	0.045		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



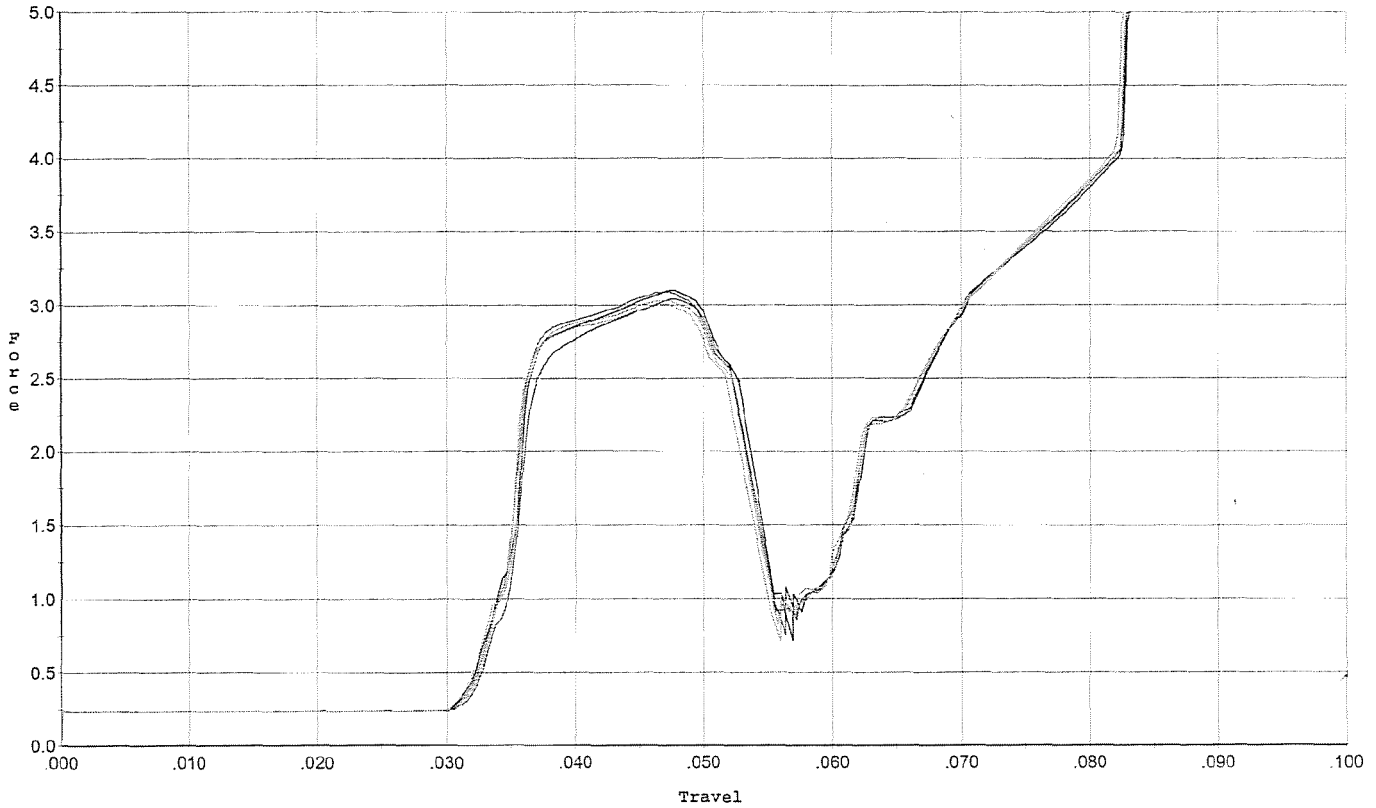
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.368	0.053	0.034	0.036	0.048		Set Trigger
2	2.318	0.052	0.033	0.036	0.046		Set Trigger
3	2.318	0.052	0.033	0.036	0.046		Set Trigger
4	2.291	0.052	0.034	0.036	0.046		Set Trigger
5	2.288	0.051	0.032	0.035	0.046		Set Trigger

Avg 2.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



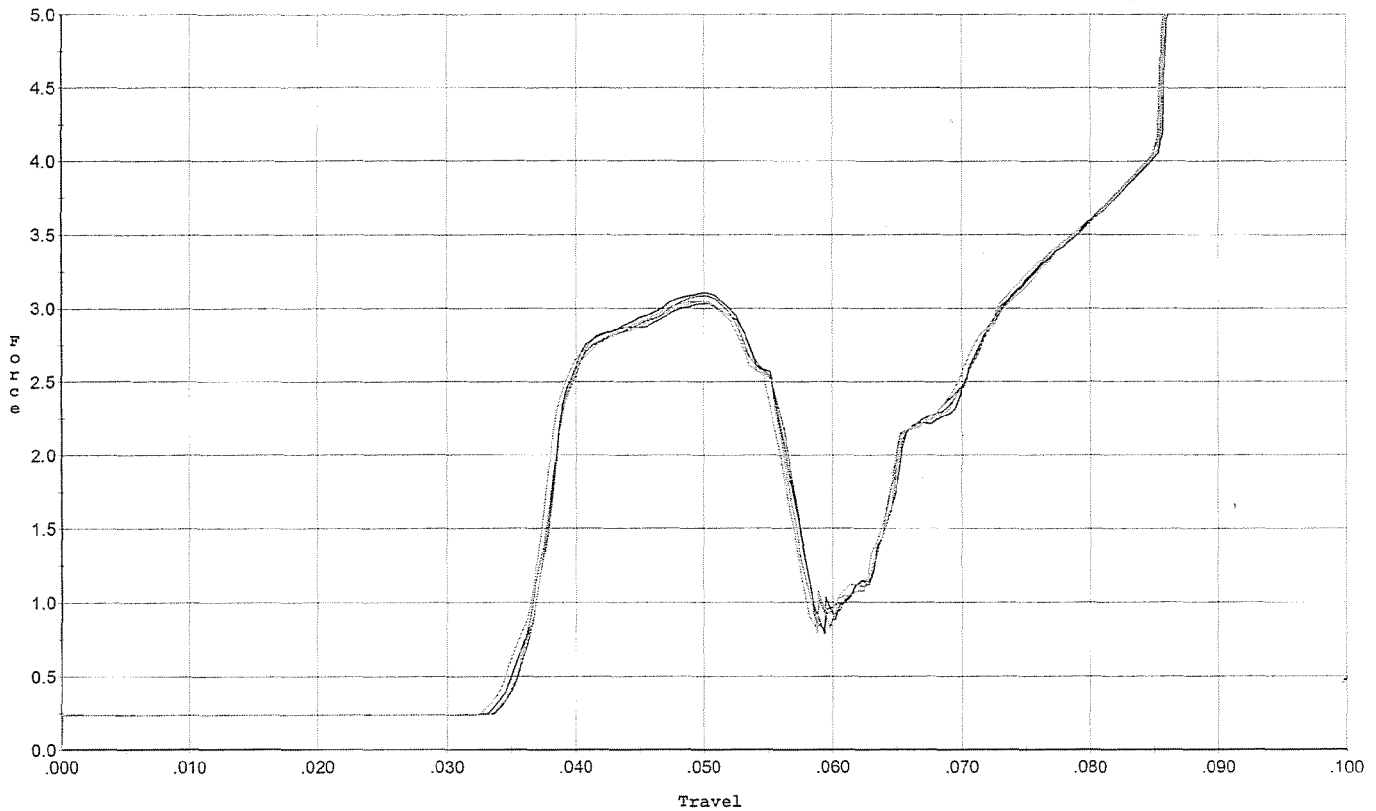
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.041	0.052	0.032	0.035	0.058		Set Trigger
2	3.101	0.053	0.032	0.035	0.061		Set Trigger
3	3.089	0.052	0.032	0.035	0.060		Set Trigger
4	3.010	0.053	0.032	0.035	0.060		Set Trigger
5	3.029	0.052	0.032	0.035	0.059		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cyclesw +/- .75 lbs.



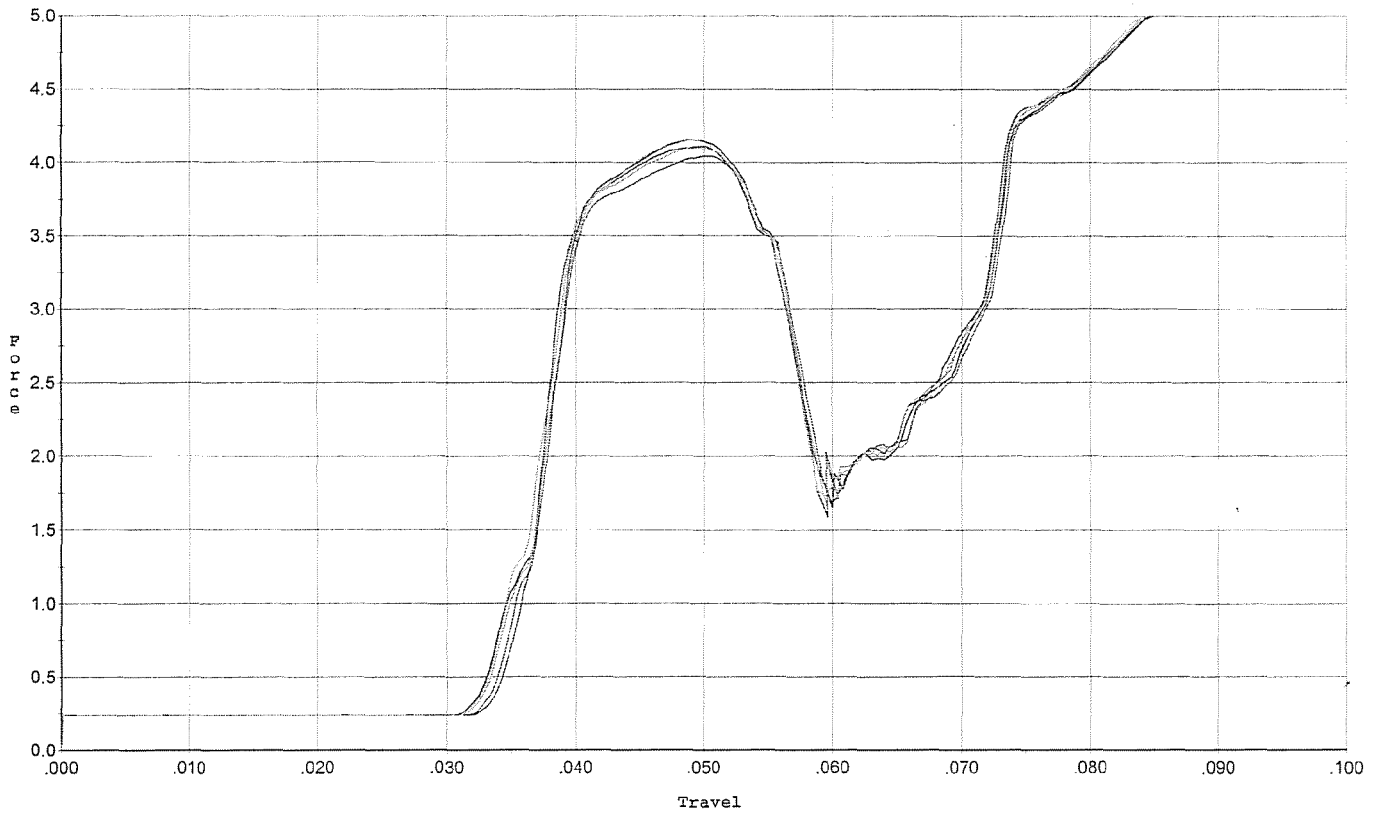
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.028	0.056	0.035	0.035	0.062		Set Trigger
2	3.105	0.057	0.035	0.036	0.063		Set Trigger
3	3.086	0.055	0.035	0.036	0.061		Set Trigger
4	3.051	0.055	0.035	0.036	0.060		Set Trigger
5	3.045	0.056	0.034	0.035	0.062		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



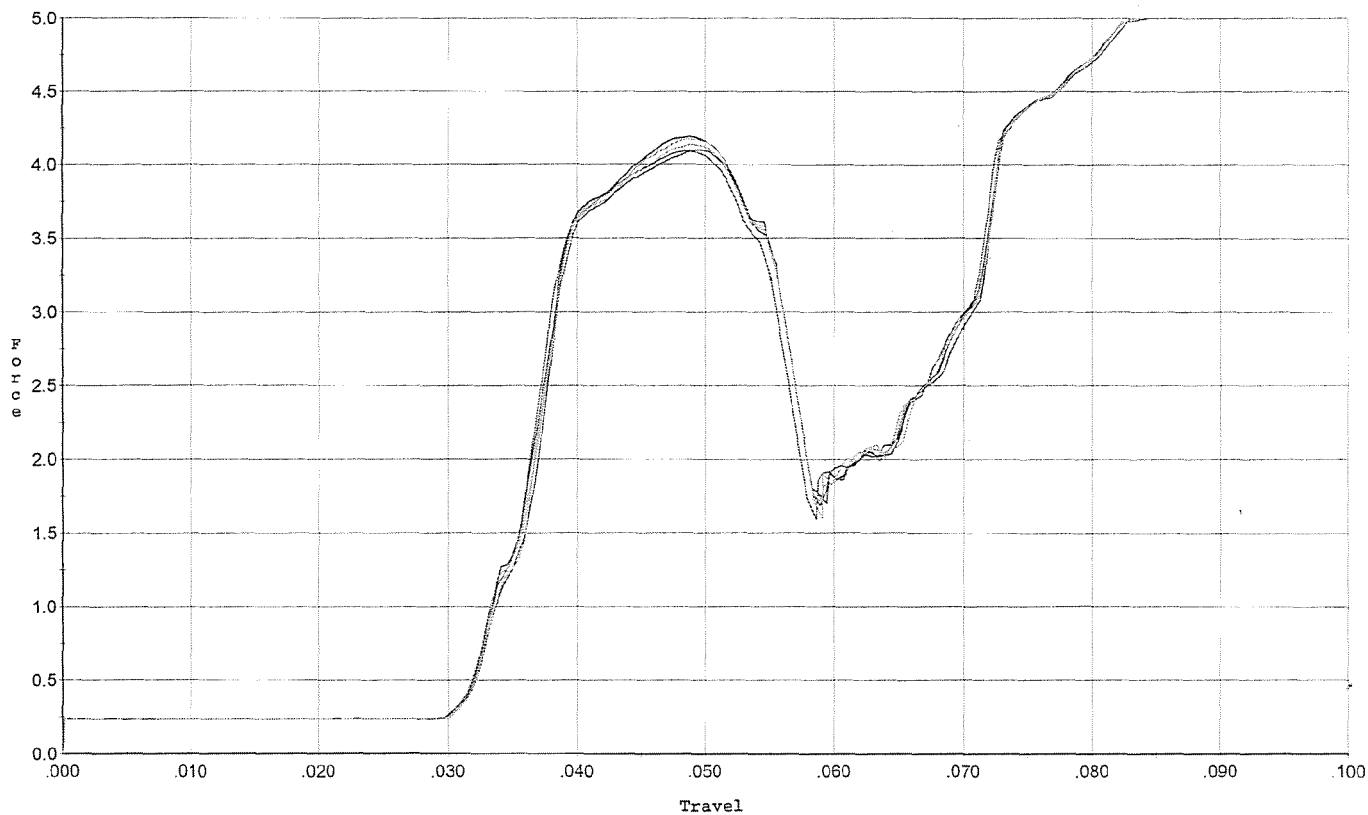
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.057	0.034	0.034	0.084		Set Trigger
2	4.153	0.056	0.033	0.034	0.084		Set Trigger
3	4.044	0.056	0.034	0.034	0.082		Set Trigger
4	4.151	0.056	0.033	0.034	0.085		Set Trigger
5	4.101	0.056	0.033	0.034	0.083		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



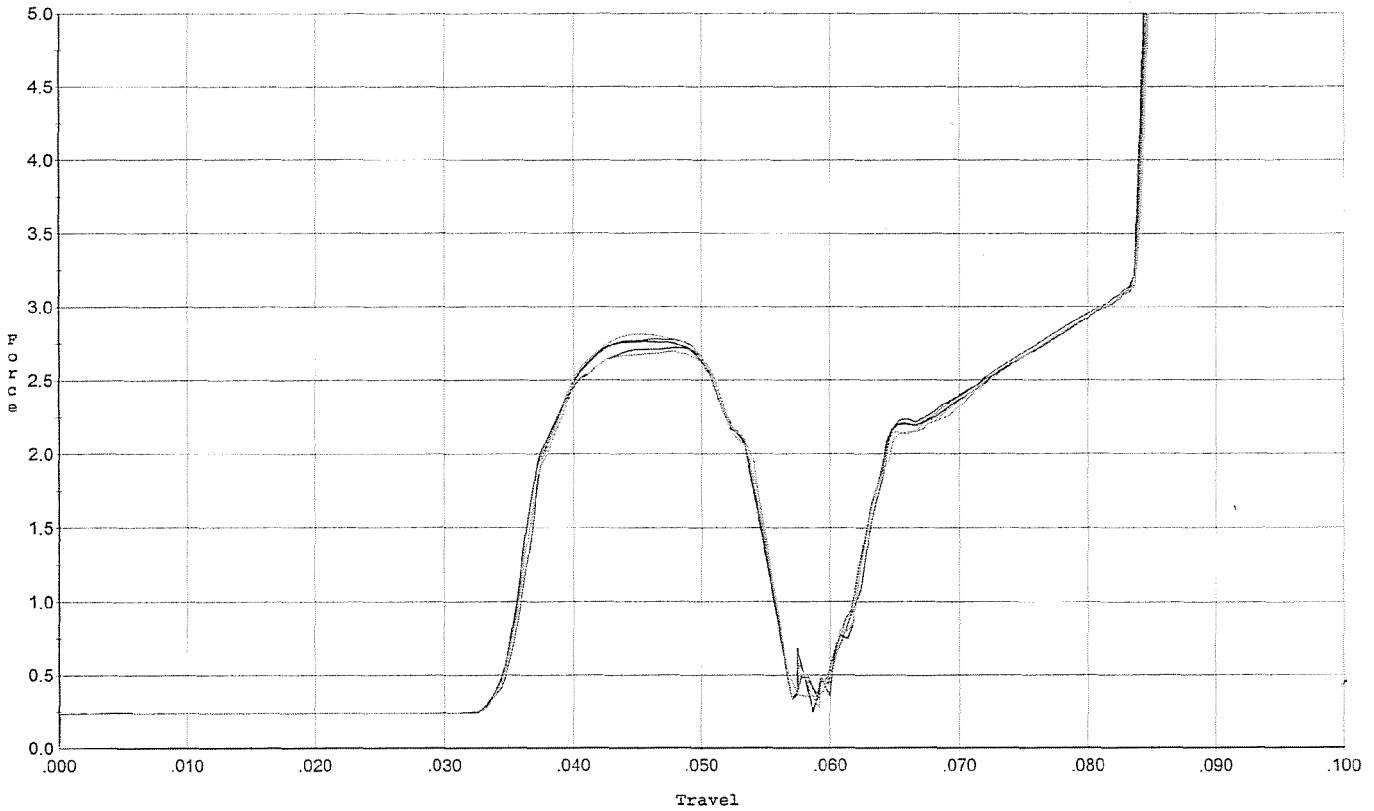
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.100	0.055	0.032	0.033	0.084		Set Trigger
2	4.188	0.055	0.032	0.033	0.086		Set Trigger
3	4.091	0.055	0.032	0.033	0.084		Set Trigger
4	4.136	0.056	0.032	0.033	0.085		Set Trigger
5	4.172	0.055	0.032	0.033	0.085		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



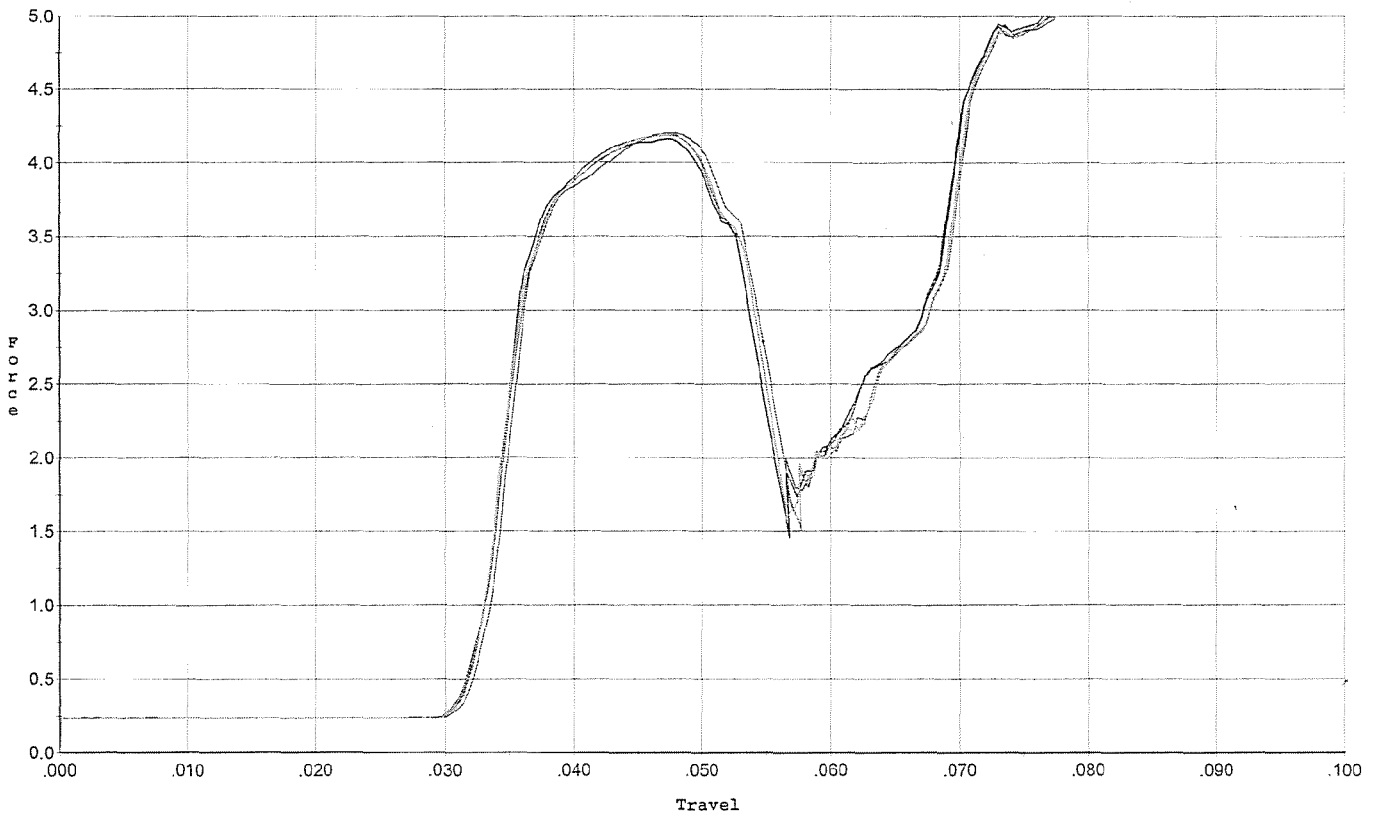
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.720	0.054	0.035	0.036	0.054		Set Trigger
2	2.765	0.053	0.034	0.036	0.053		Set Trigger
3	2.780	0.055	0.034	0.036	0.055		Set Trigger
4	2.812	0.054	0.034	0.036	0.055		Set Trigger
5	2.695	0.054	0.034	0.036	0.054		Set Trigger

Avg 2.75

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.053	0.031	0.033	0.082		Set Trigger
2	4.155	0.053	0.031	0.033	0.082		Set Trigger
3	4.203	0.055	0.032	0.033	0.086		Set Trigger
4	4.182	0.053	0.031	0.033	0.084		Set Trigger
5	4.187	0.053	0.031	0.033	0.084		Set Trigger

AVG 4.18