

G676 495-3

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

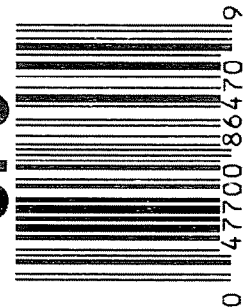
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6764953

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764953

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SP
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE	MAGNA - FLUX	6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SP
472	SERIALIZE BOLT HANDLE		6-20-08	SP
475	DRILL AND TAP SIGHT HOLES	WMS	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		7-13	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/14/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/14/08	SP
	D) OIL FIRING PIN ASSEMBLY		7-16-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

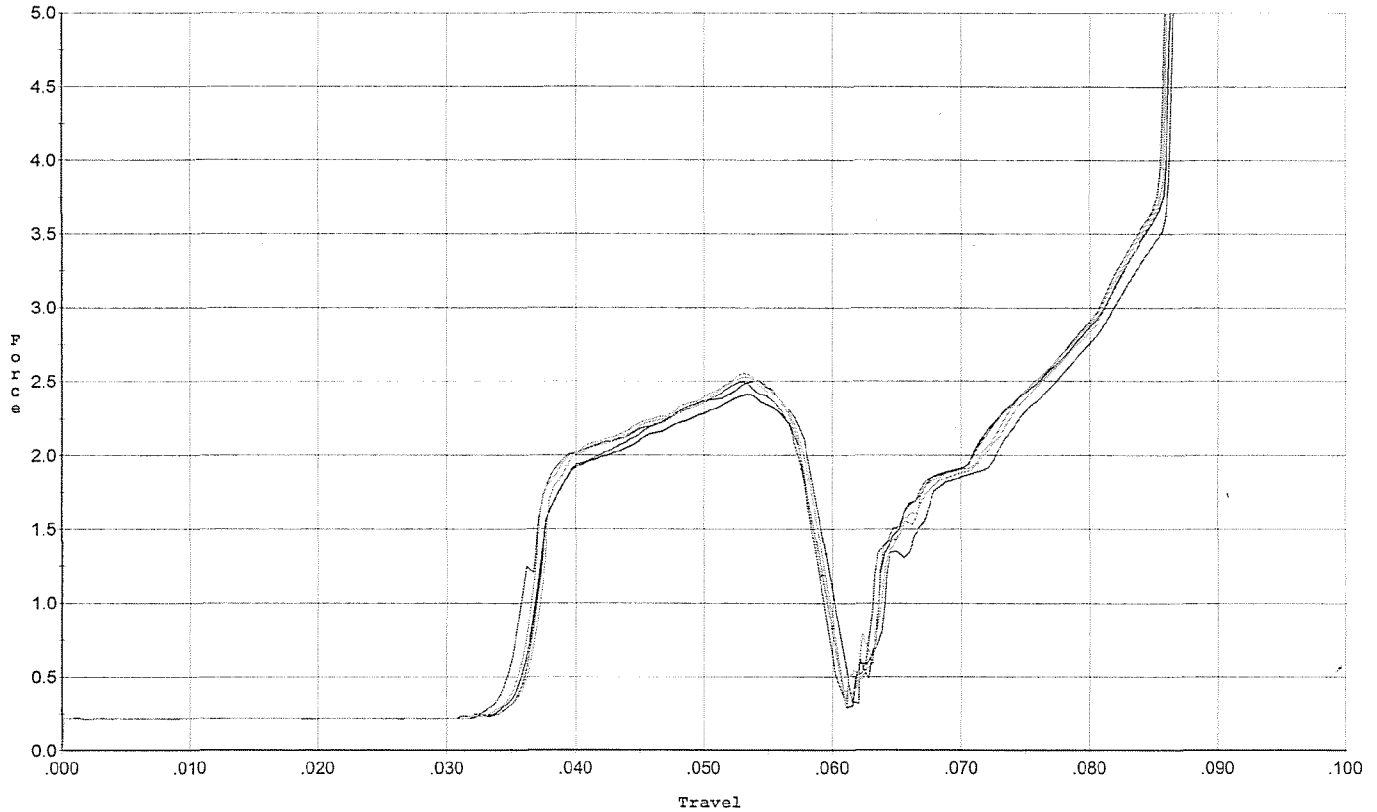
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6.5</u> <u>6.5</u>	8-2	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	8-2	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-2	TC
	J) ASSEMBLE STOCK		7-16-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-8-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-8-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-8-08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-19-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-18-08	MED
670	FINAL INSPECTION A) HEADSPACE		8-8-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>227</u> <u>226</u> <u>225</u> <u>229</u> <u>229</u>	8-1-08	RSN
	C) FUNCTION		8-8-08	L.P.D.
690	PACK		8/22/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



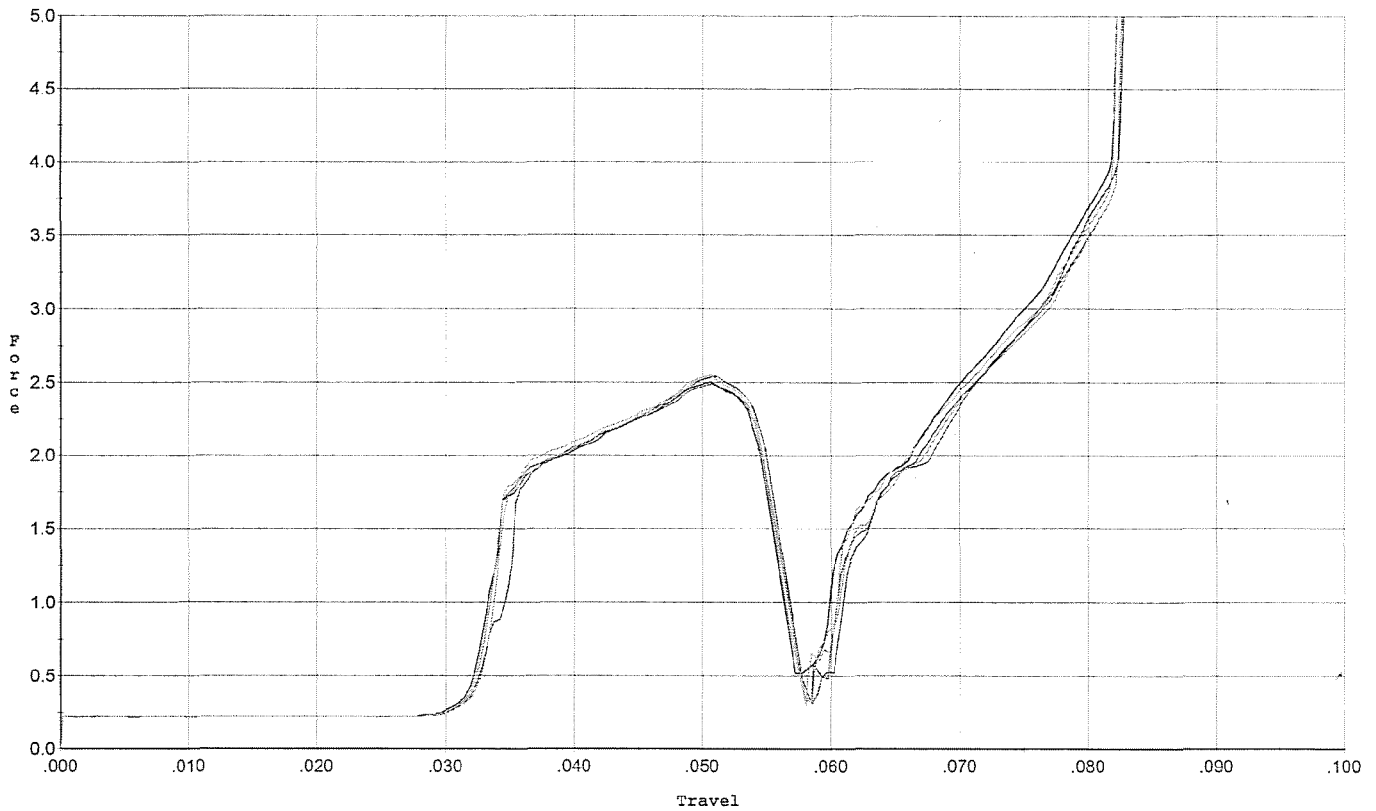
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.059	0.036	0.034	0.057		Set Trigger
2	2.412	0.059	0.035	0.035	0.055		Set Trigger
3	2.491	0.058	0.034	0.034	0.056		Set Trigger
4	2.529	0.058	0.035	0.034	0.057		Set Trigger
5	2.555	0.059	0.036	0.034	0.056		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 20 cycles +/- .50 lbs.



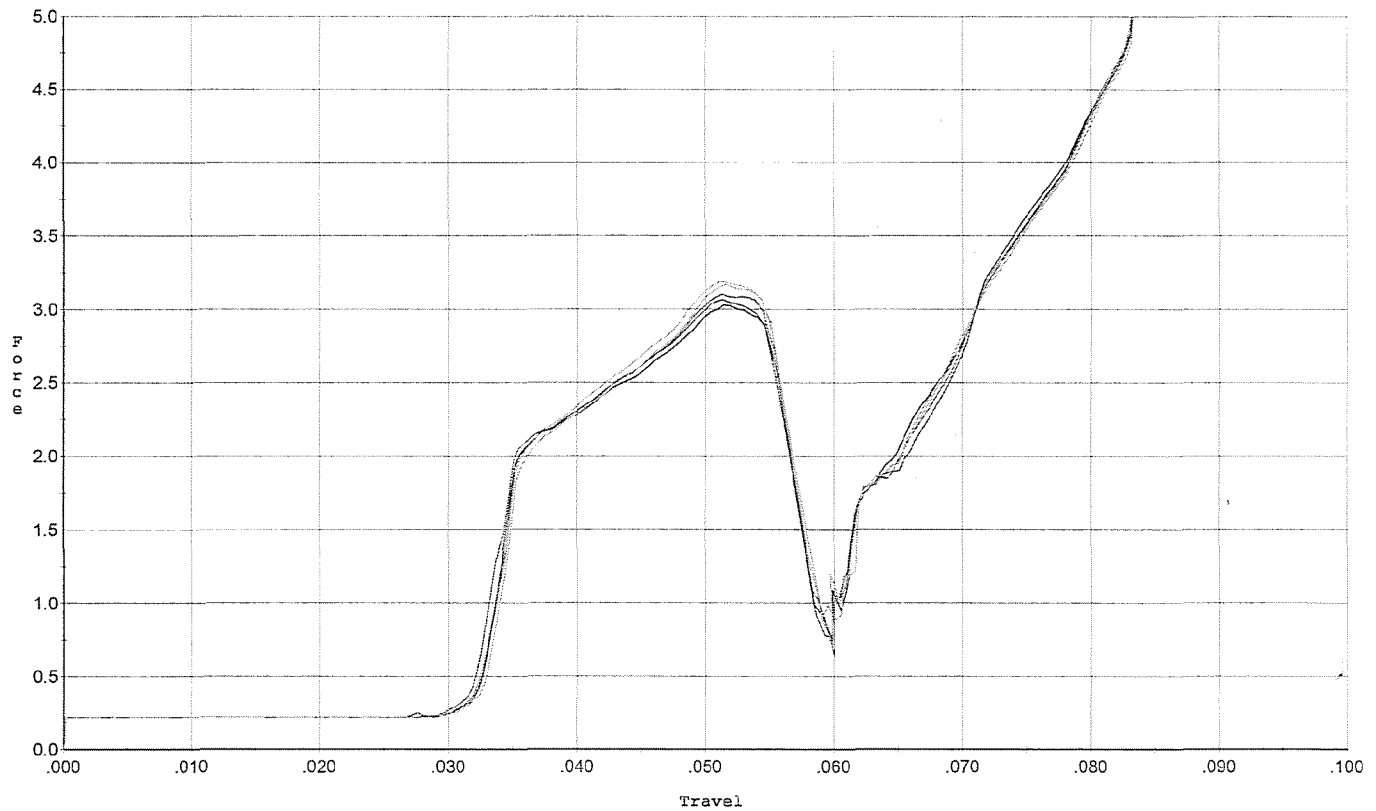
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.055	0.032	0.033	0.054		Set Trigger
2	2.501	0.054	0.032	0.033	0.054		Set Trigger
3	2.490	0.056	0.032	0.033	0.056		Set Trigger
4	2.545	0.054	0.032	0.033	0.054		Set Trigger
5	2.552	0.056	0.032	0.033	0.056		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



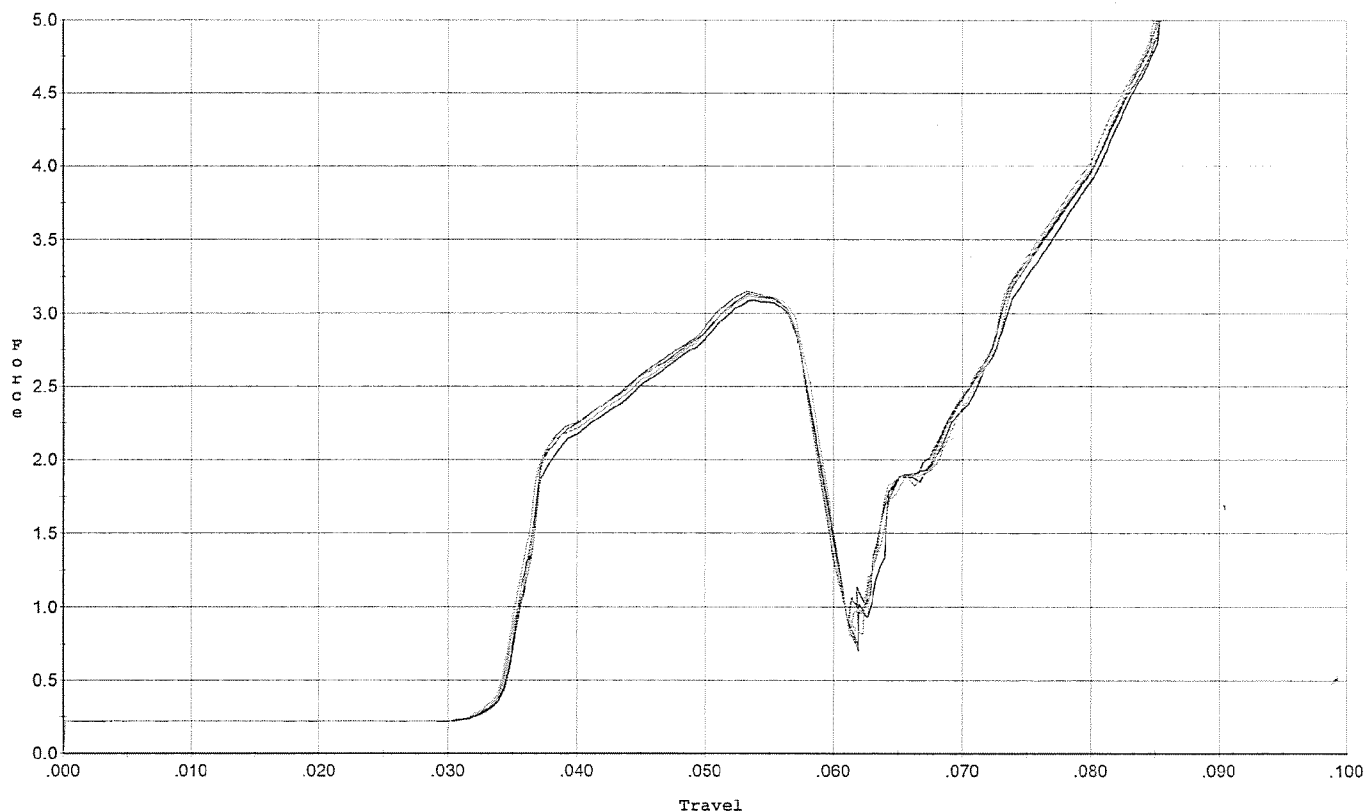
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.056	0.032	0.033	0.065		Set Trigger
2	3.030	0.056	0.032	0.033	0.064		Set Trigger
3	3.102	0.055	0.032	0.032	0.066		Set Trigger
4	3.171	0.055	0.033	0.033	0.064		Set Trigger
5	3.192	0.055	0.032	0.032	0.066		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



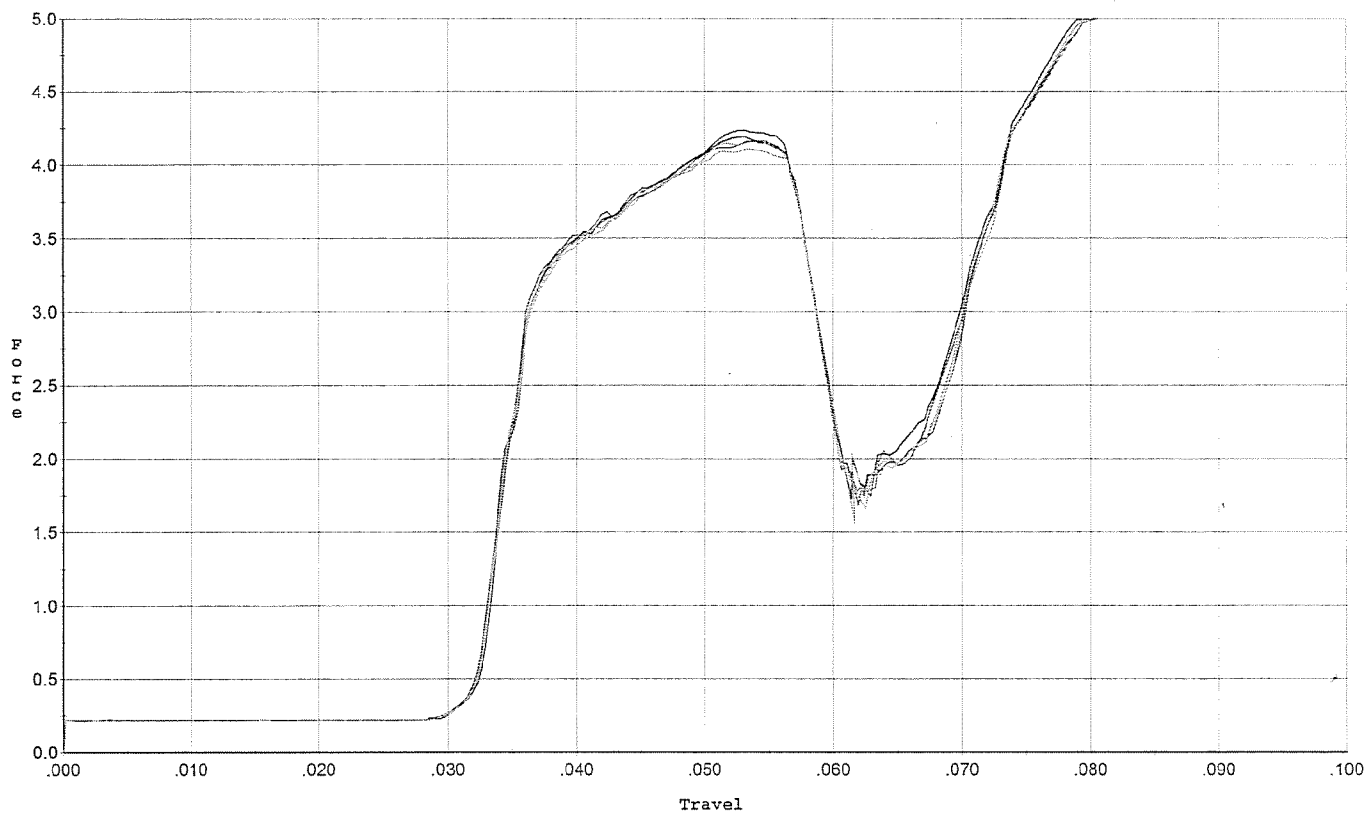
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.057	0.034	0.033	0.066		Set Trigger
2	3.089	0.059	0.034	0.033	0.068		Set Trigger
3	3.152	0.057	0.034	0.033	0.067		Set Trigger
4	3.131	0.058	0.034	0.033	0.068		Set Trigger
5	3.116	0.057	0.034	0.033	0.066		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



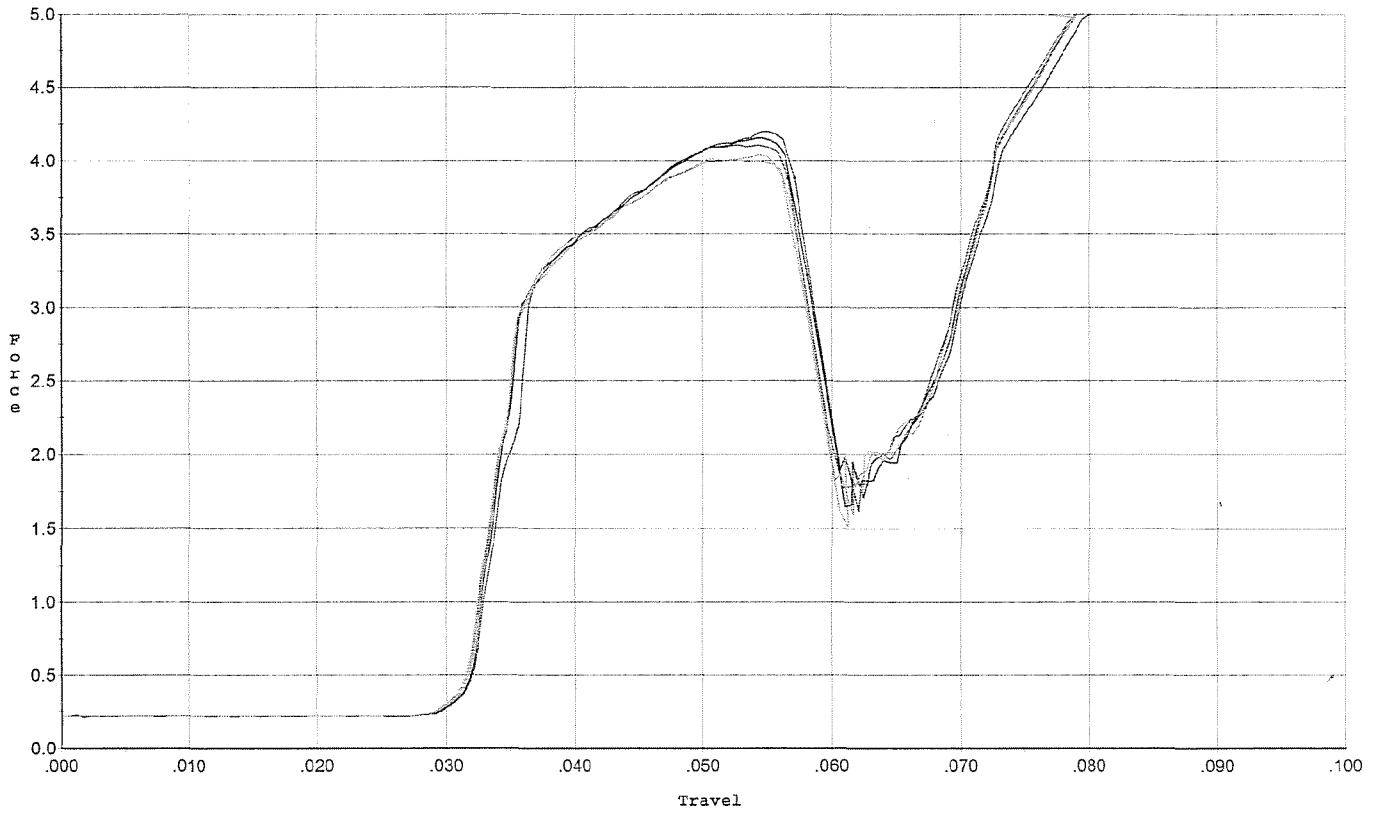
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.235	0.057	0.032	0.031	0.097		Set Trigger
2	4.191	0.057	0.032	0.031	0.096		Set Trigger
3	4.162	0.057	0.032	0.031	0.097		Set Trigger
4	4.157	0.057	0.032	0.031	0.096		Set Trigger
5	4.107	0.057	0.032	0.031	0.095		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.

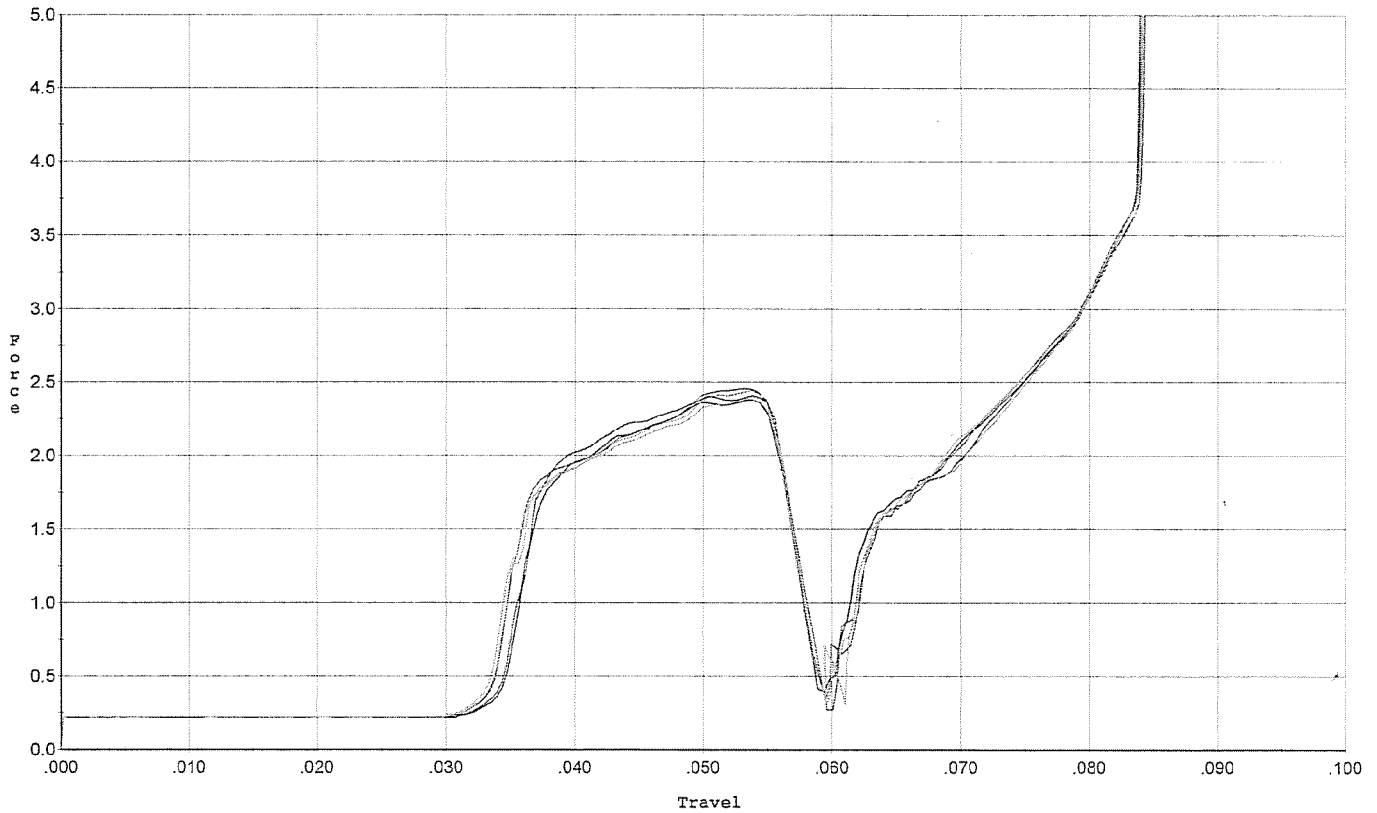


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.057	0.032	0.031	0.096		Set Trigger
2	4.155	0.058	0.032	0.030	0.098		Set Trigger
3	4.107	0.057	0.031	0.031	0.095		Set Trigger
4	4.041	0.058	0.031	0.030	0.096		Set Trigger
5	4.006	0.057	0.031	0.031	0.095		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R. Putch 7/11/08		



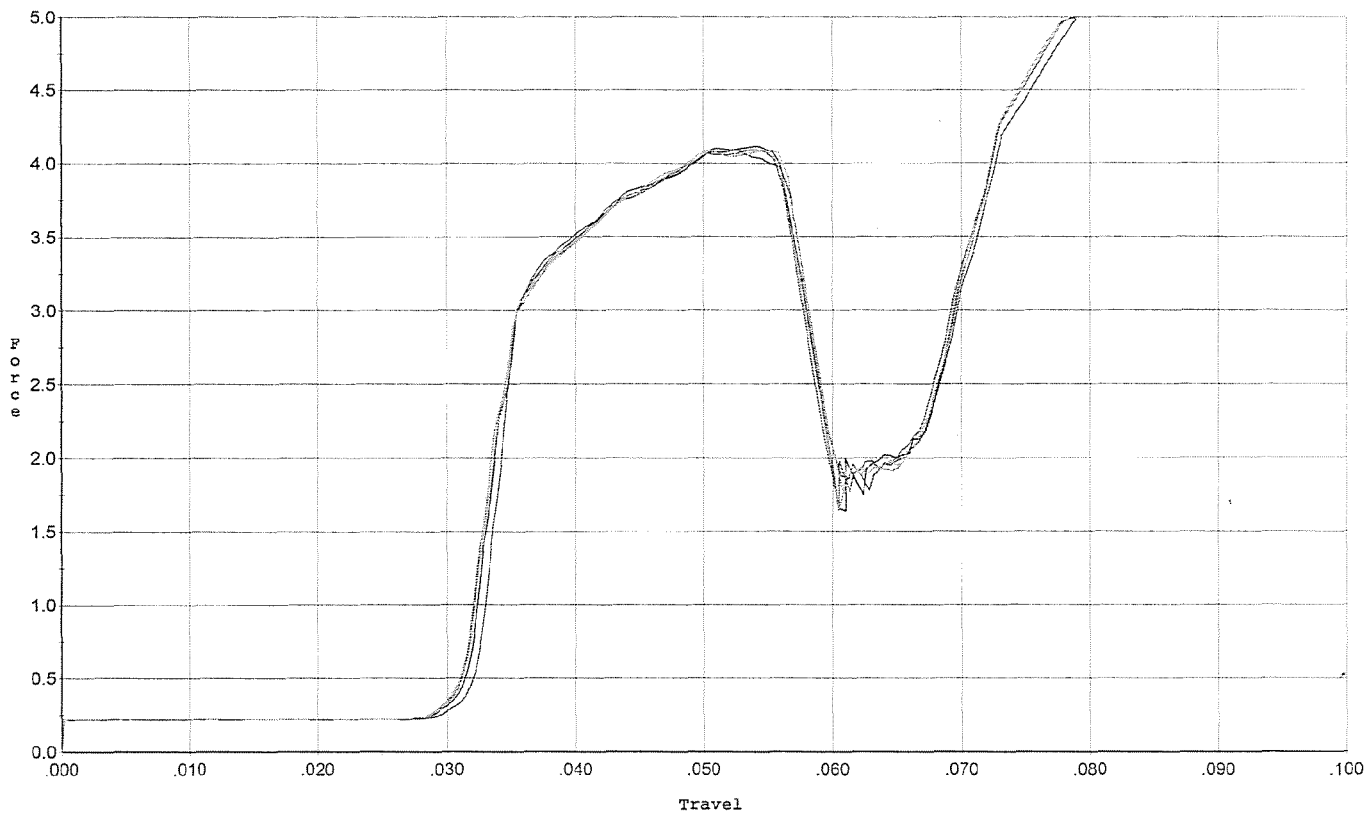
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.407	0.056	0.034	0.034	0.053		Set Trigger
2	2.379	0.056	0.034	0.034	0.052		Set Trigger
3	2.454	0.056	0.034	0.034	0.054		Set Trigger
4	2.386	0.056	0.033	0.034	0.053		Set Trigger
5	2.439	0.056	0.034	0.034	0.053		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.057	0.032	0.030	0.096		Set Trigger
2	4.114	0.058	0.031	0.030	0.098		Set Trigger
3	4.091	0.056	0.031	0.030	0.095		Set Trigger
4	4.088	0.057	0.031	0.030	0.097		Set Trigger
5	4.091	0.058	0.031	0.030	0.099		Set Trigger

Avg 4.09