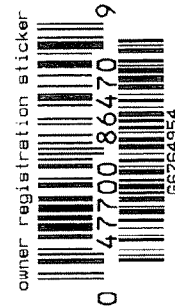
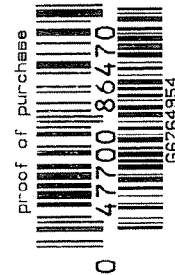


G 676 4954

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

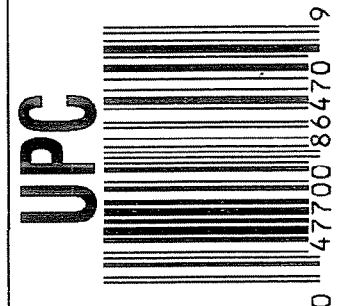


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764954



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764954

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	P.P.D.
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE	MAGNA FLUX	6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	P.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	P.P.D.
475	DRILL AND TAP SIGHT HOLES	WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		6-25	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-9	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-9	SP
	D) OIL FIRING PIN ASSEMBLY		7-10-08	P.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

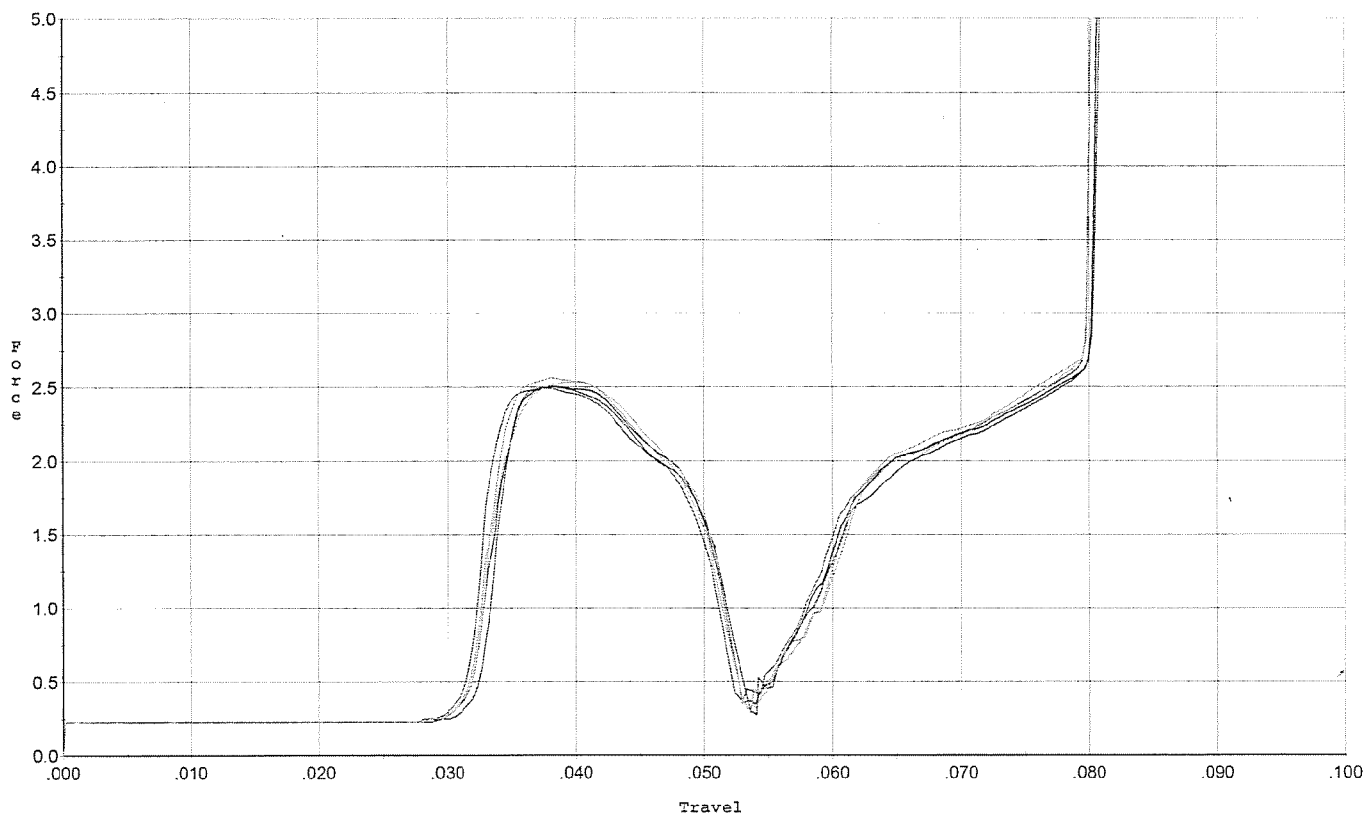
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7-23	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7-23	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	7-23	TC
	J) ASSEMBLE STOCK		7-10-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-7-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-7-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-14-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/14/08	MEID
670	FINAL INSPECTION A) HEADSPACE		8-7-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.42</u> <u>2.36</u> <u>2.35</u> <u>2.39</u>	7/28/08	FM
	C) FUNCTION		8-7-08	L.P.D.
690	PACK		8/11/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



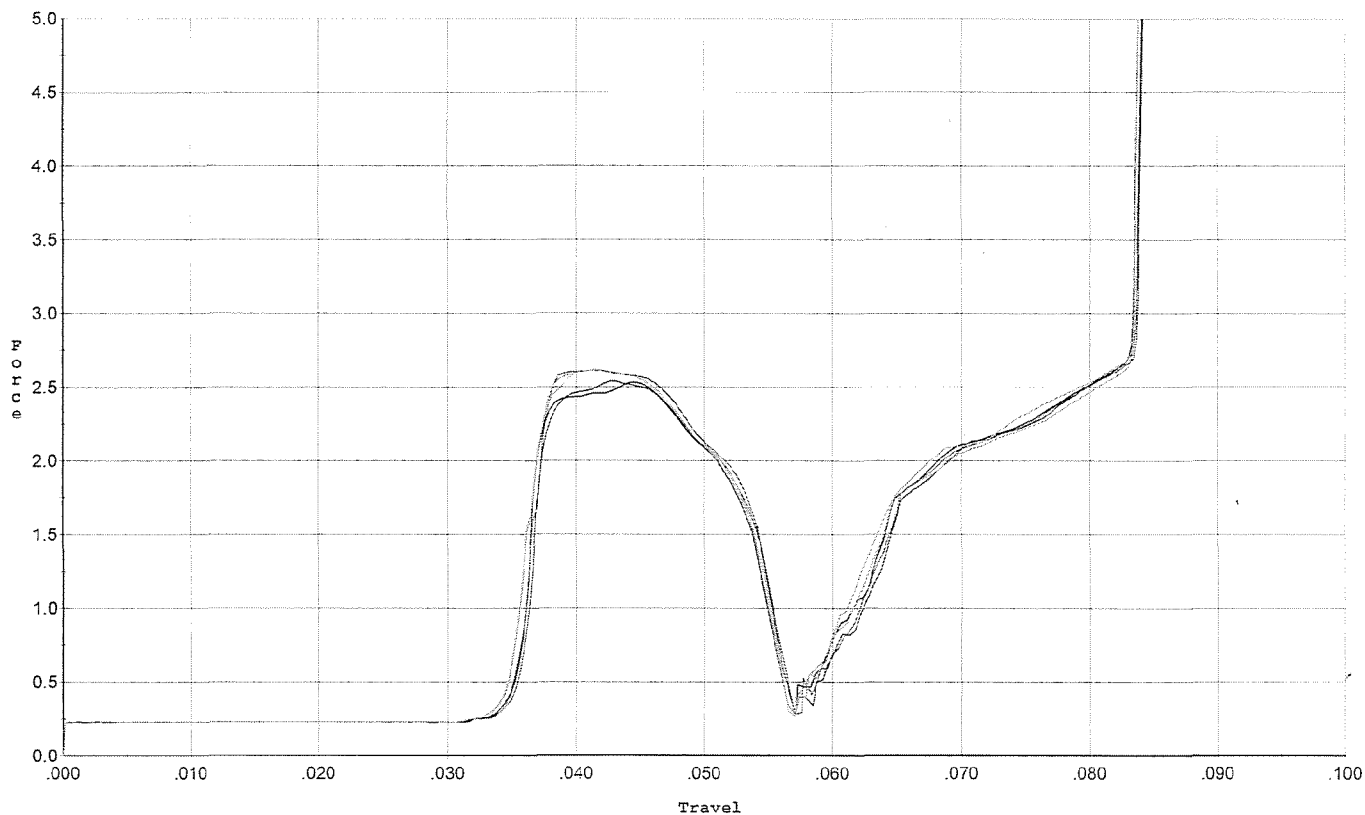
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.503	0.051	0.032	0.035	0.046		Set Trigger
2	2.504	0.051	0.032	0.034	0.047		Set Trigger
3	2.491	0.051	0.031	0.034	0.047		Set Trigger
4	2.534	0.050	0.031	0.034	0.046		Set Trigger
5	2.564	0.051	0.032	0.034	0.048		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



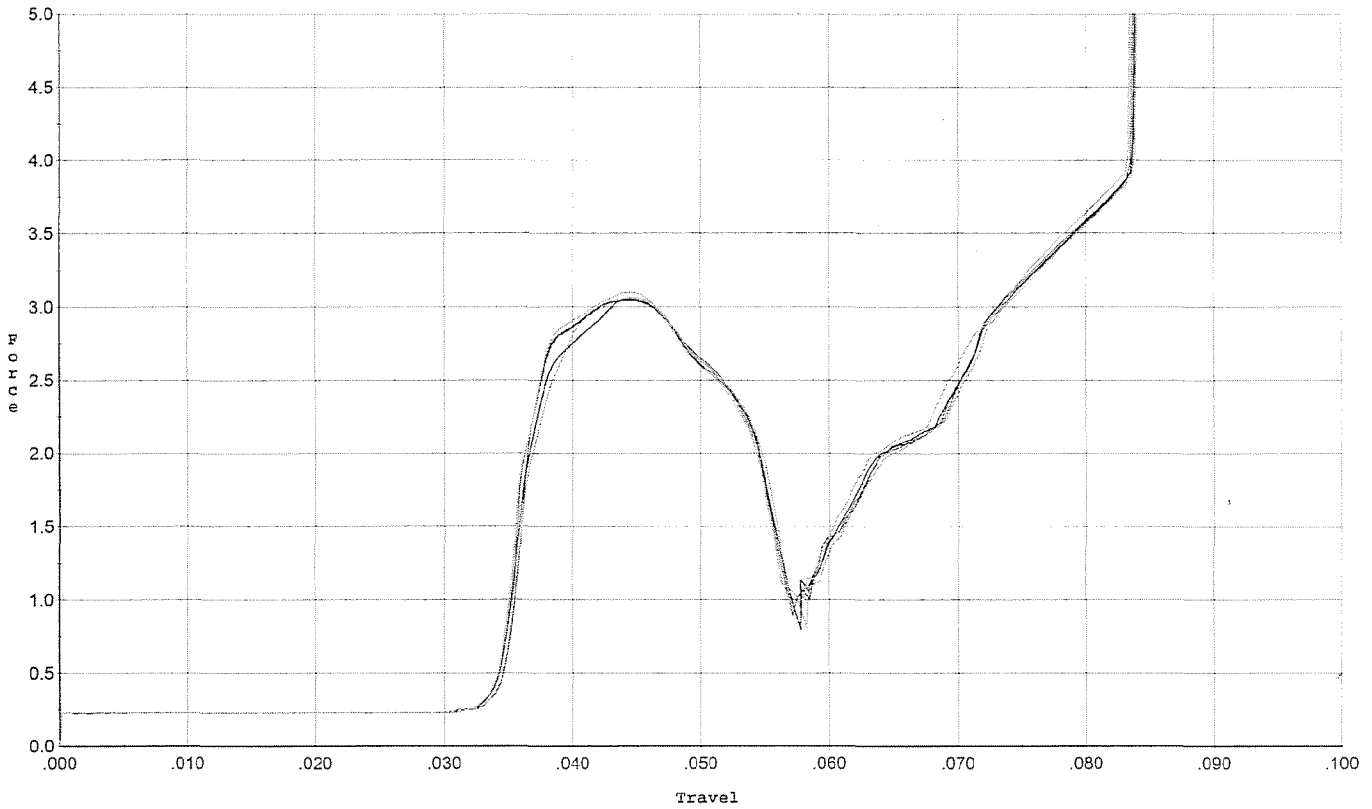
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.540	0.054	0.035	0.036	0.049		Set Trigger
2	2.534	0.054	0.035	0.036	0.048		Set Trigger
3	2.610	0.054	0.035	0.036	0.050		Set Trigger
4	2.623	0.055	0.034	0.036	0.051		Set Trigger
5	2.615	0.055	0.034	0.036	0.051		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



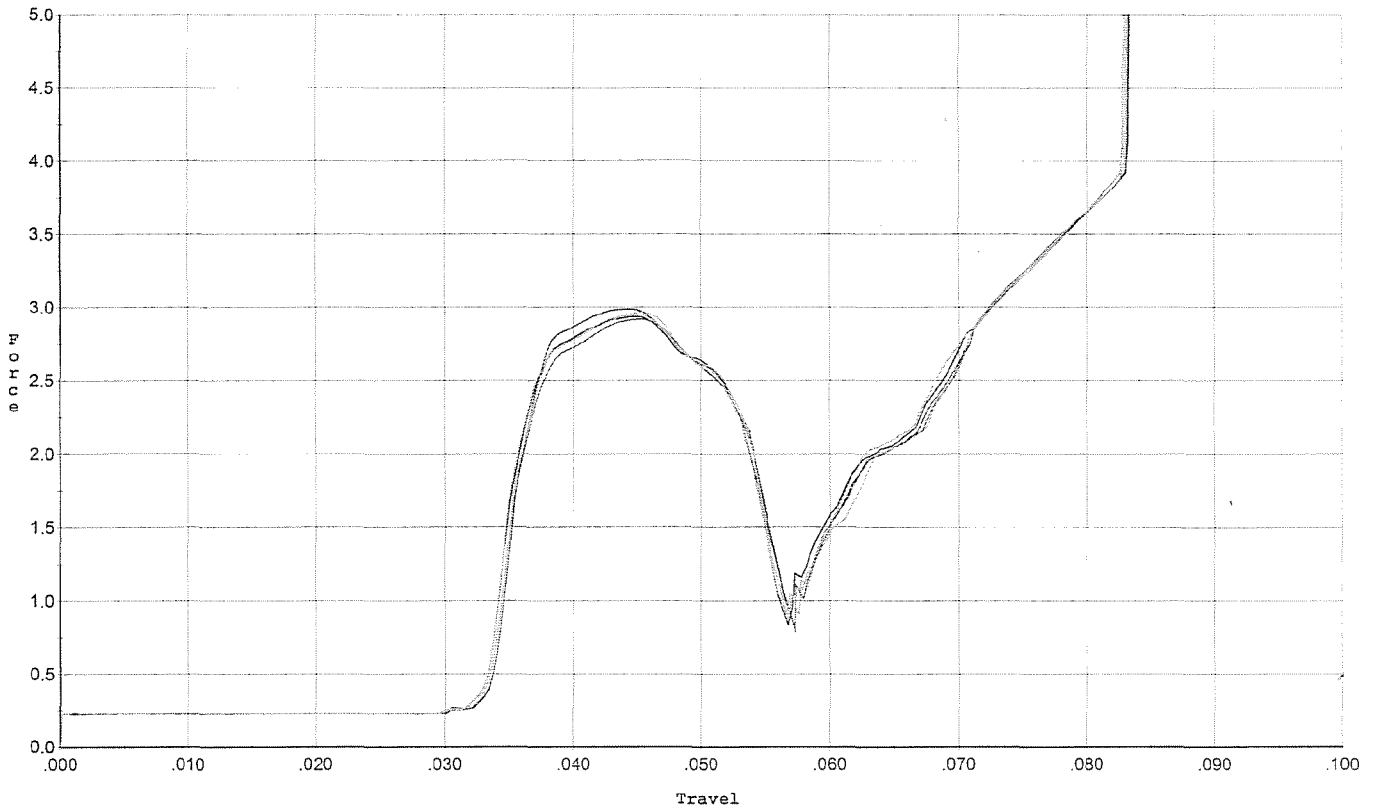
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.049	0.054	0.034	0.035	0.060		Set Trigger
2	3.055	0.054	0.034	0.035	0.059		Set Trigger
3	3.058	0.055	0.034	0.035	0.060		Set Trigger
4	3.099	0.055	0.034	0.035	0.061		Set Trigger
5	3.064	0.055	0.034	0.035	0.060		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



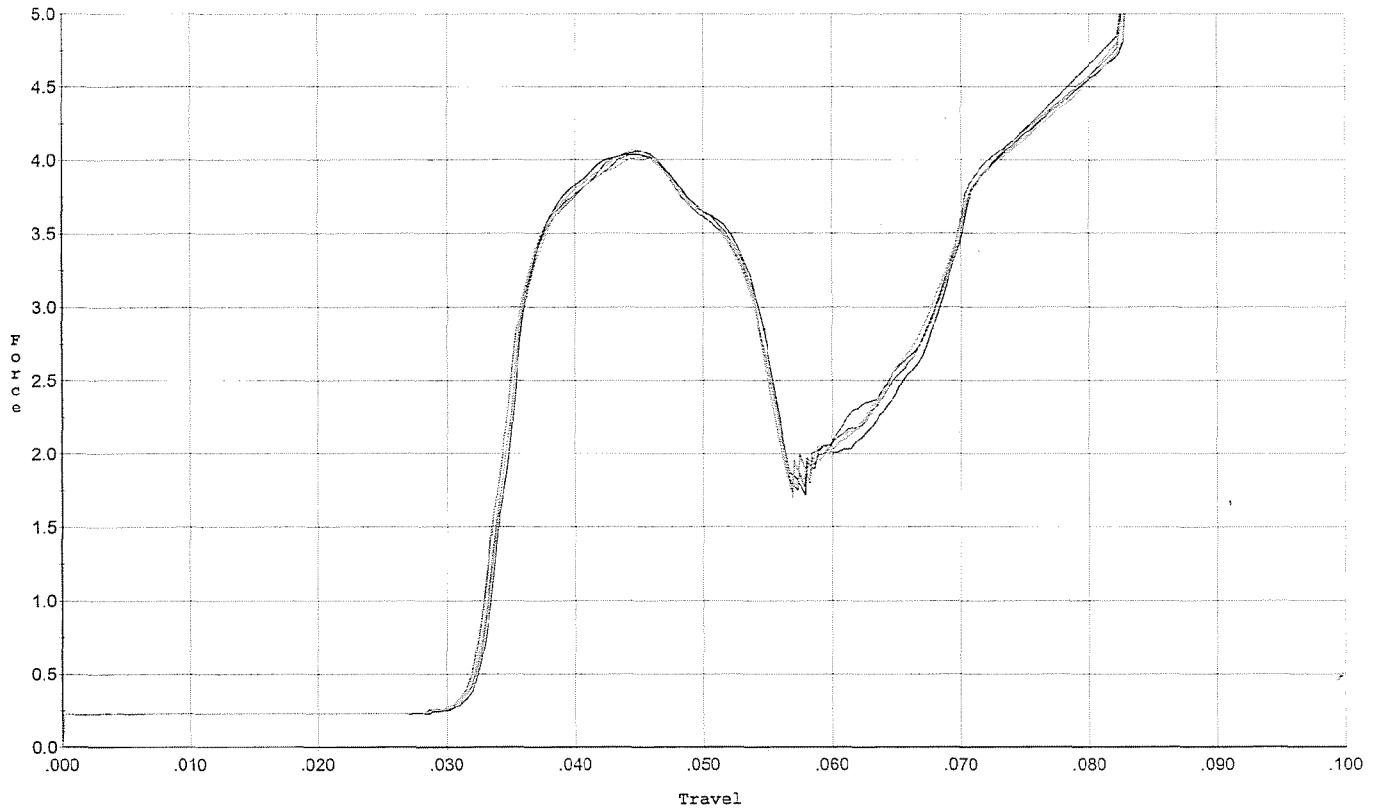
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.988	0.054	0.033	0.035	0.059		Set Trigger
2	2.938	0.054	0.033	0.034	0.060		Set Trigger
3	2.919	0.054	0.033	0.035	0.058		Set Trigger
4	2.968	0.054	0.033	0.034	0.059		Set Trigger
5	2.953	0.054	0.033	0.034	0.060		Set Trigger

Avg 2.95

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



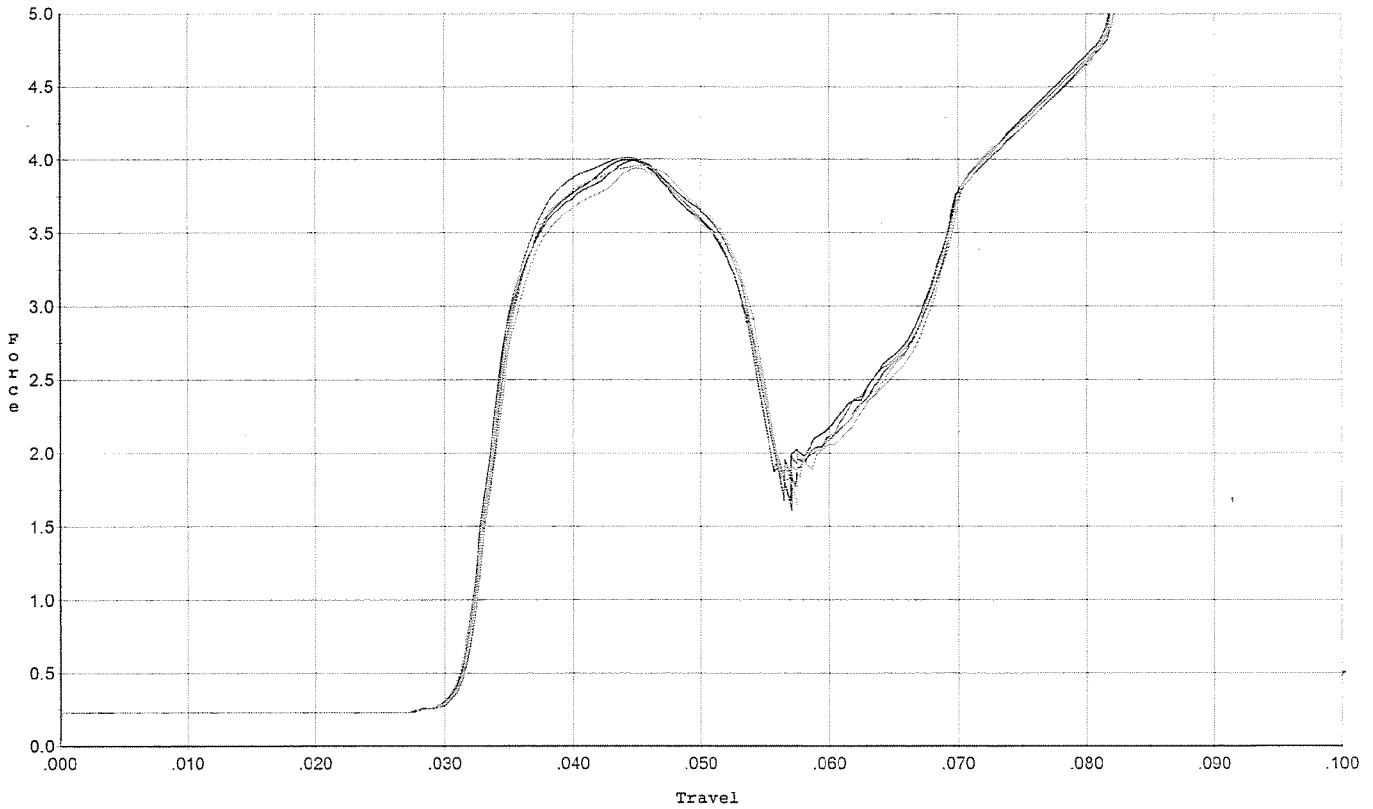
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.059	0.055	0.032	0.032	0.084		Set Trigger
2	4.036	0.055	0.032	0.033	0.083		Set Trigger
3	4.034	0.054	0.032	0.032	0.082		Set Trigger
4	4.018	0.055	0.032	0.032	0.083		Set Trigger
5	4.067	0.054	0.031	0.032	0.082		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



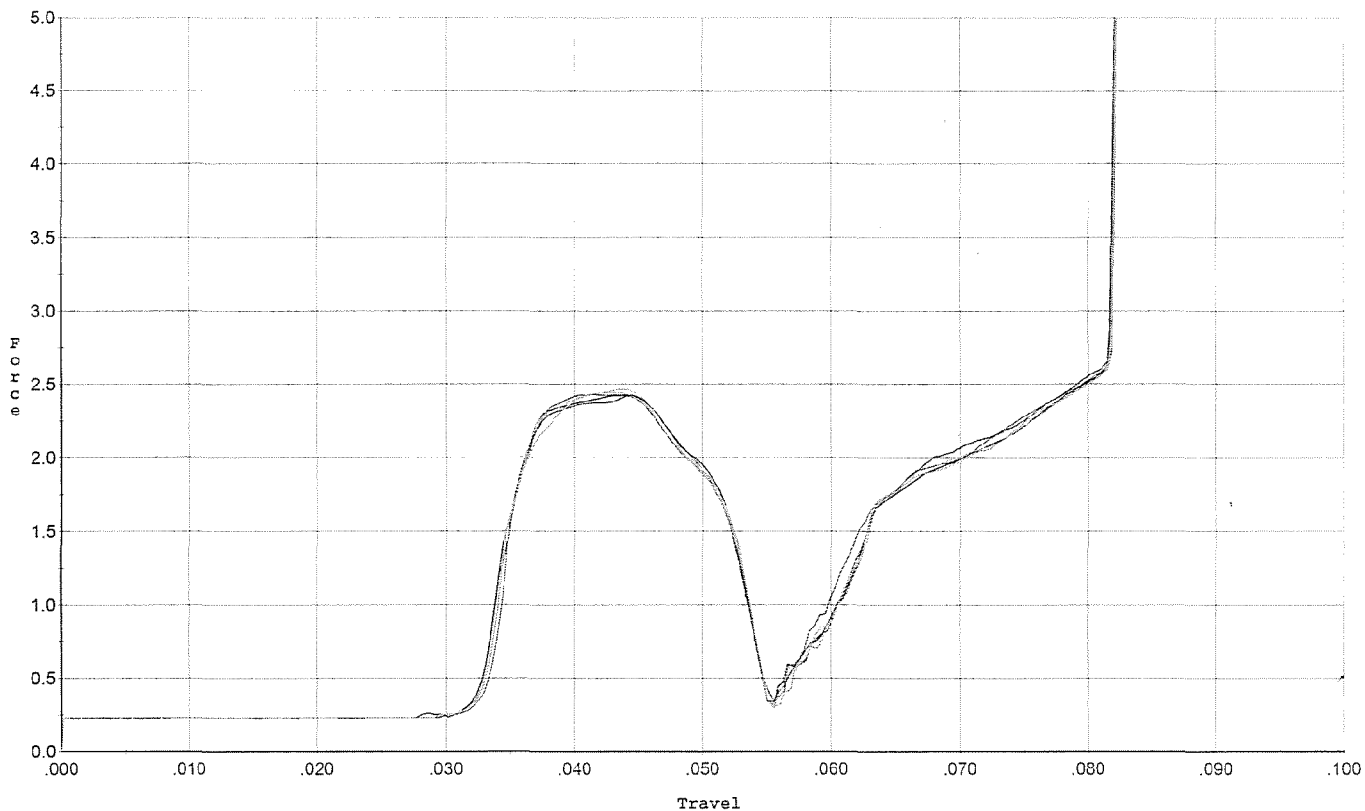
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.995	0.053	0.031	0.032	0.081		Set Trigger
2	3.996	0.054	0.031	0.032	0.082		Set Trigger
3	4.014	0.054	0.031	0.032	0.082		Set Trigger
4	3.945	0.055	0.031	0.032	0.083		Set Trigger
5	3.958	0.054	0.031	0.032	0.083		Set Trigger

Avg 3.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



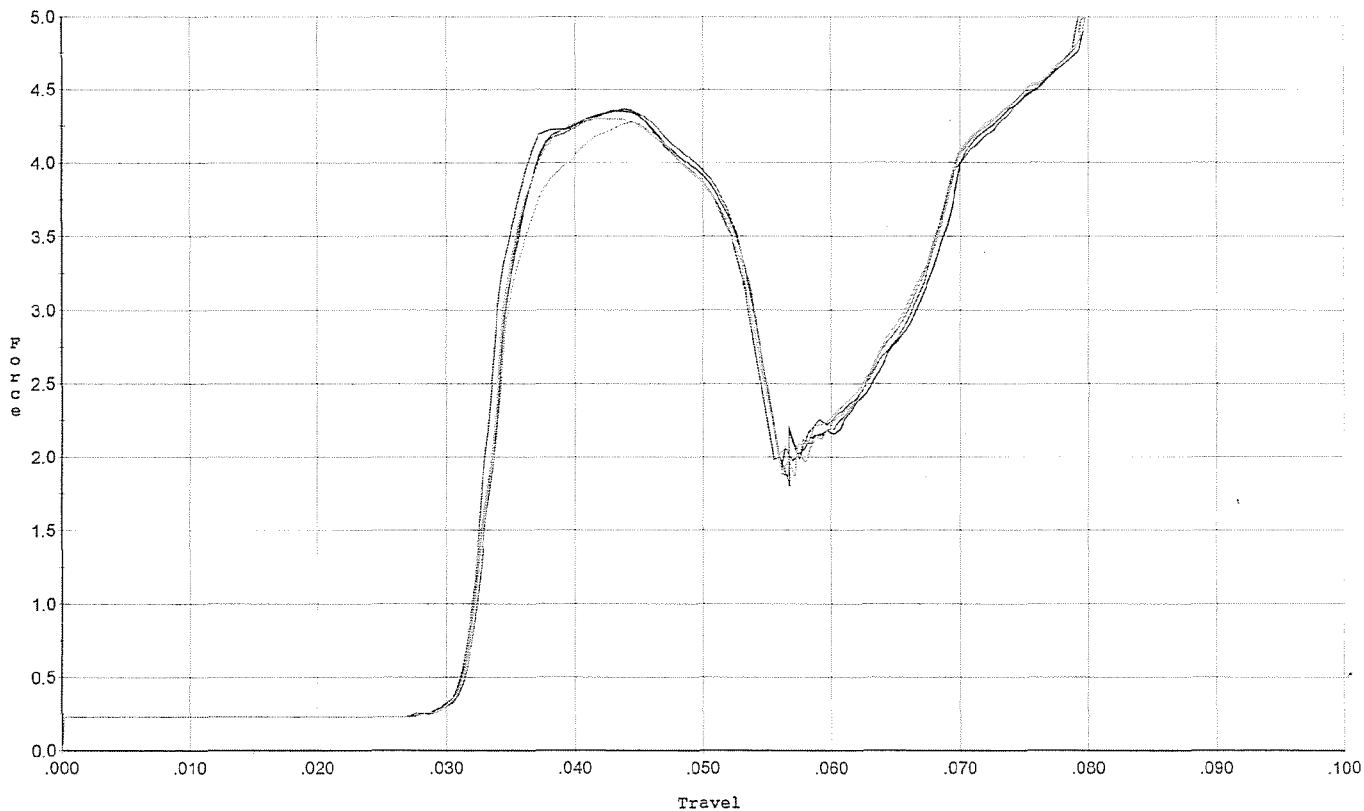
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.053	0.033	0.035	0.049		Set Trigger
2	2.423	0.053	0.032	0.034	0.049		Set Trigger
3	2.428	0.053	0.033	0.035	0.048		Set Trigger
4	2.461	0.053	0.033	0.034	0.048		Set Trigger
5	2.442	0.053	0.033	0.035	0.048		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.364	0.053	0.031	0.031	0.090		Set Trigger
2	4.350	0.054	0.031	0.031	0.090		Set Trigger
3	4.357	0.054	0.031	0.031	0.091		Set Trigger
4	4.274	0.054	0.031	0.031	0.087		Set Trigger
5	4.302	0.054	0.031	0.031	0.090		Set Trigger

Avg 4.32