

67676 4956

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

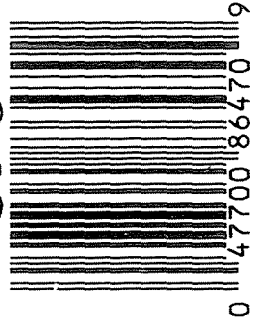
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764956

UPC



GUN SERIAL # G 676 4956

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	S.P.D.
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE	MAGNA - FLUX	6-19-08	SD
470	DIS-ASSEMBLE ACTION	RUN 2008	6-19-08	S.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES	OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		6-28	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-9	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-9	SP
	D) OIL FIRING PIN ASSEMBLY		7/10/08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

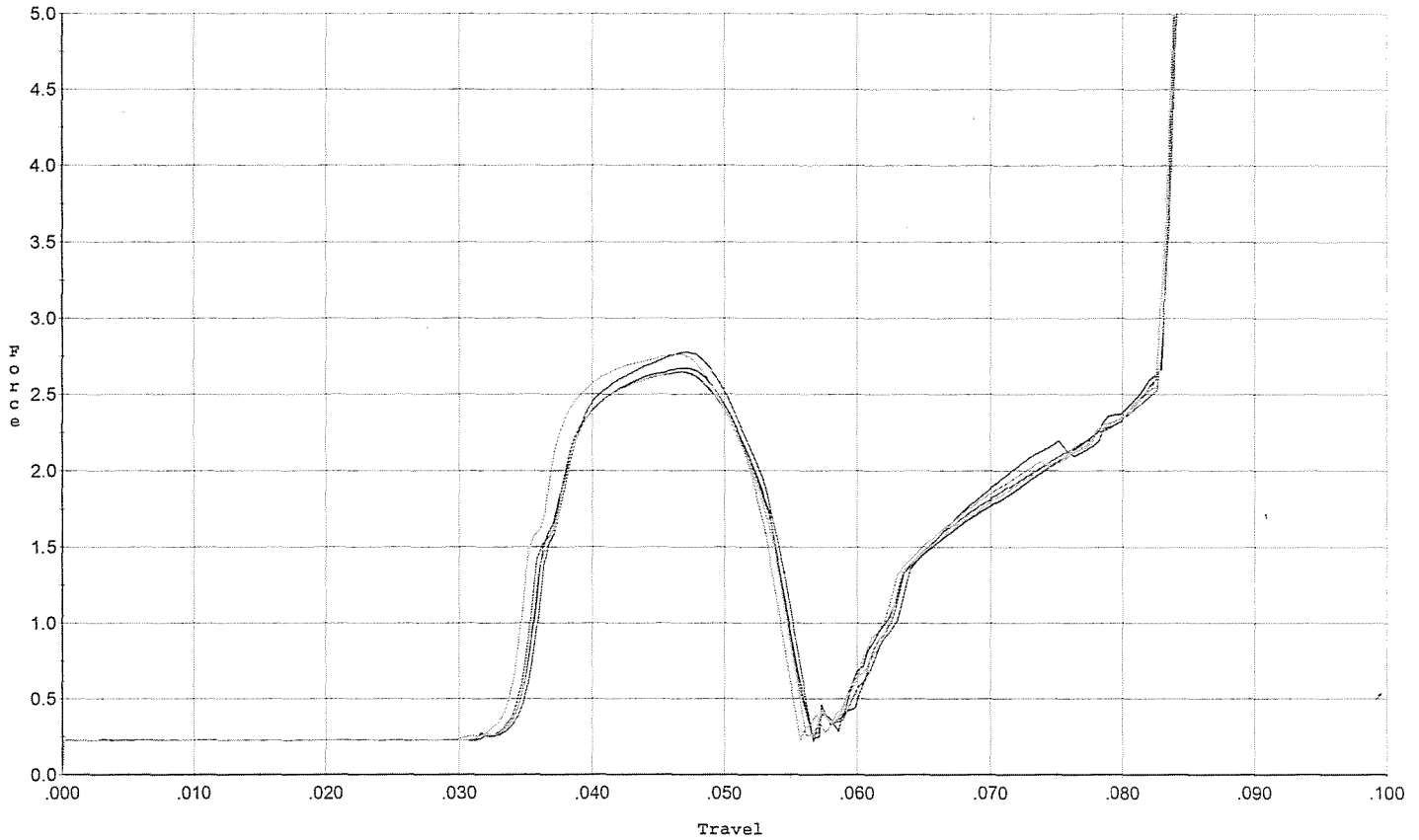
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8</u>	<u>7</u>	<u>7</u>	7-23	TL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6</u>	<u>6</u>	<u>6</u>	7-23	TL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	7-23	TL		
	J) ASSEMBLE STOCK					7/10/08	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					7-30-08	RT		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		7-14-08	TRW		
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					7/14/08	MEL		
670	FINAL INSPECTION A) HEADSPACE					7-30-08	RT		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.89</u>	<u>2.93</u>	<u>2.92</u>	<u>2.76</u>	<u>2.83</u>	7/23/08	Fm
	C) FUNCTION					7-30-08	RT		
690	PACK					7/31/08	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



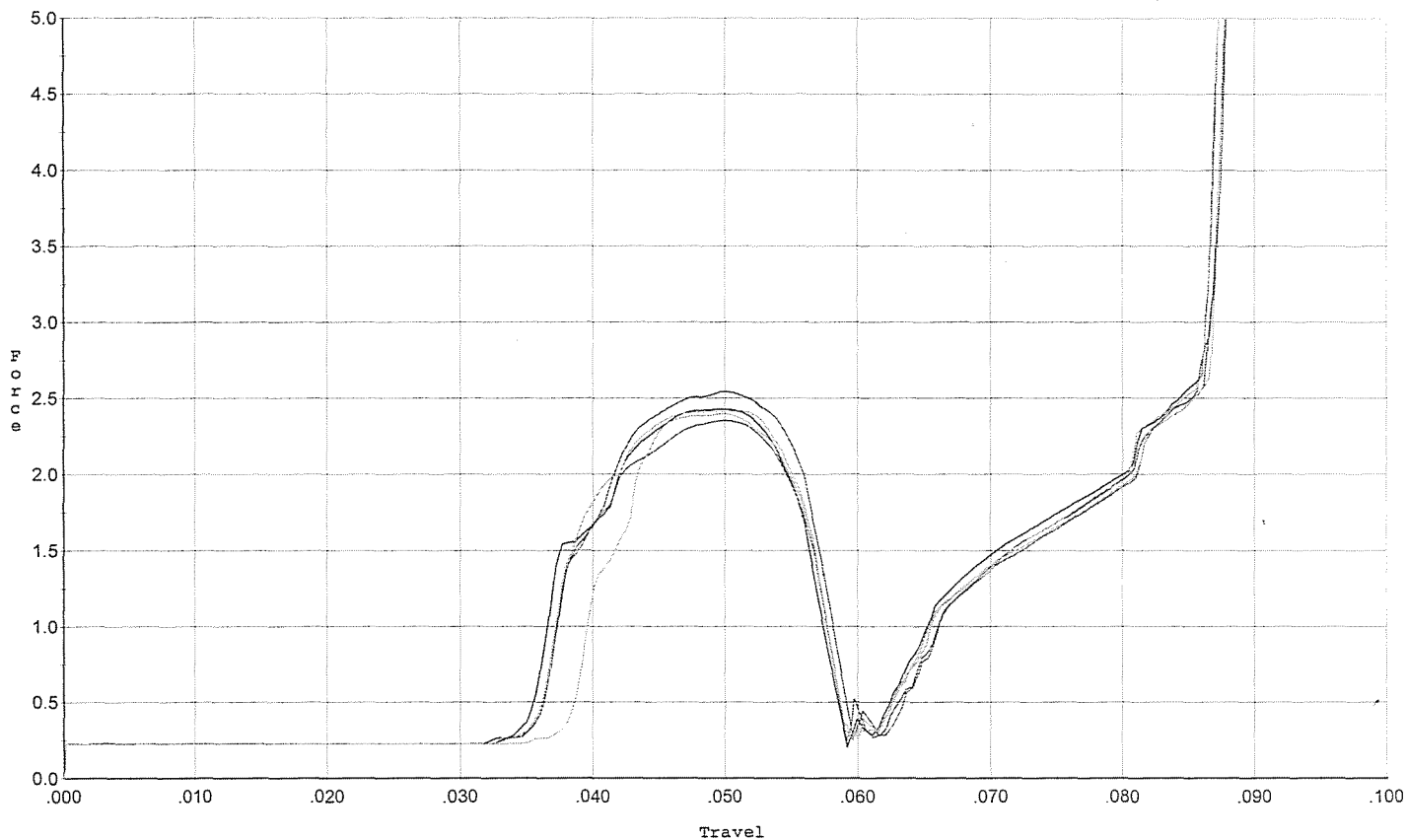
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.774	0.054	0.034	0.036	0.052		Set Trigger
2	2.672	0.053	0.034	0.036	0.050		Set Trigger
3	2.645	0.053	0.034	0.036	0.050		Set Trigger
4	2.652	0.054	0.034	0.036	0.050		Set Trigger
5	2.763	0.053	0.033	0.036	0.052		Set Trigger

Avg 2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



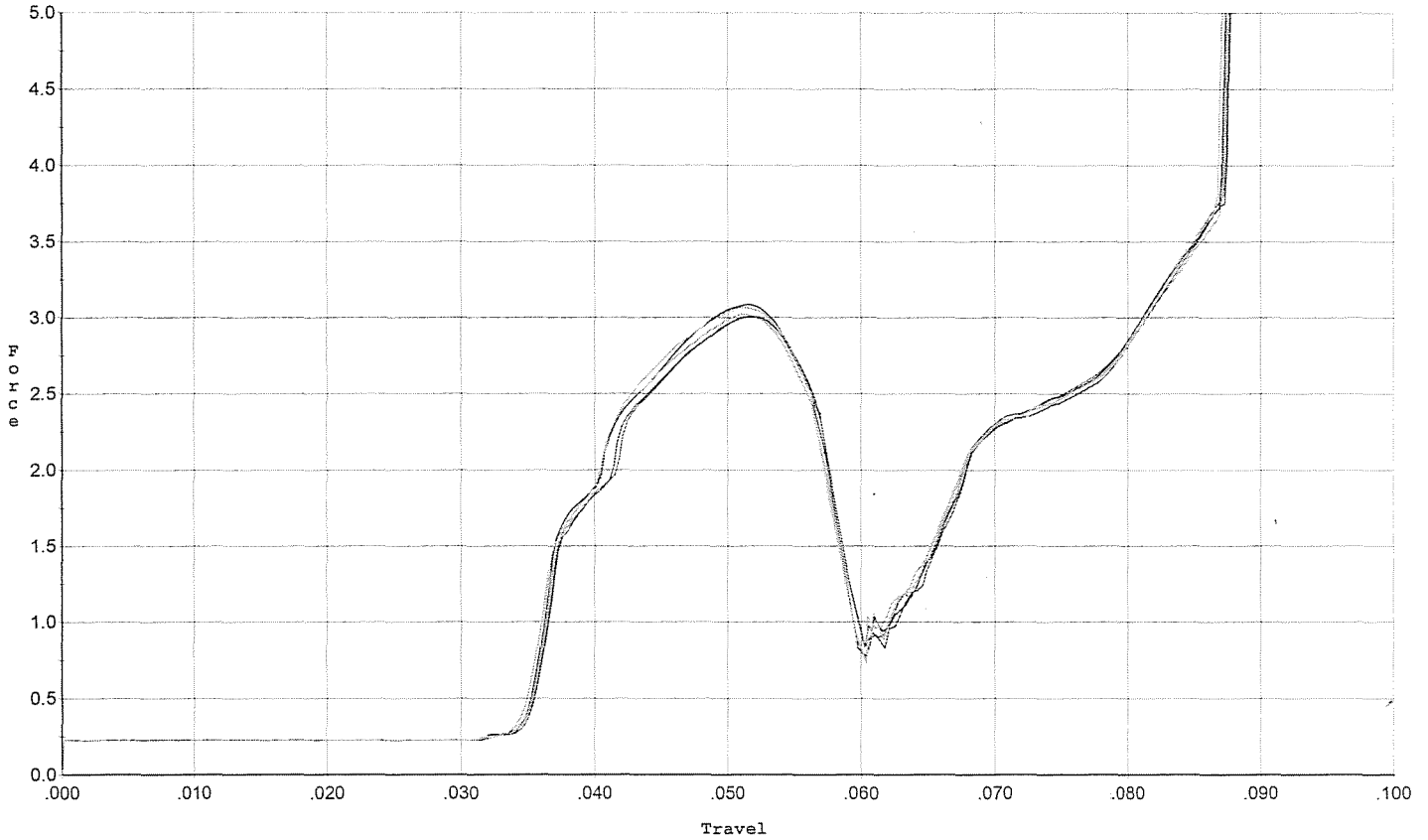
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.057	0.036	0.037	0.053		Set Trigger
2	2.426	0.056	0.035	0.037	0.050		Set Trigger
3	2.355	0.057	0.036	0.037	0.049		Set Trigger
4	2.398	0.057	0.038	0.038	0.045		Set Trigger
5	2.417	0.057	0.036	0.037	0.051		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



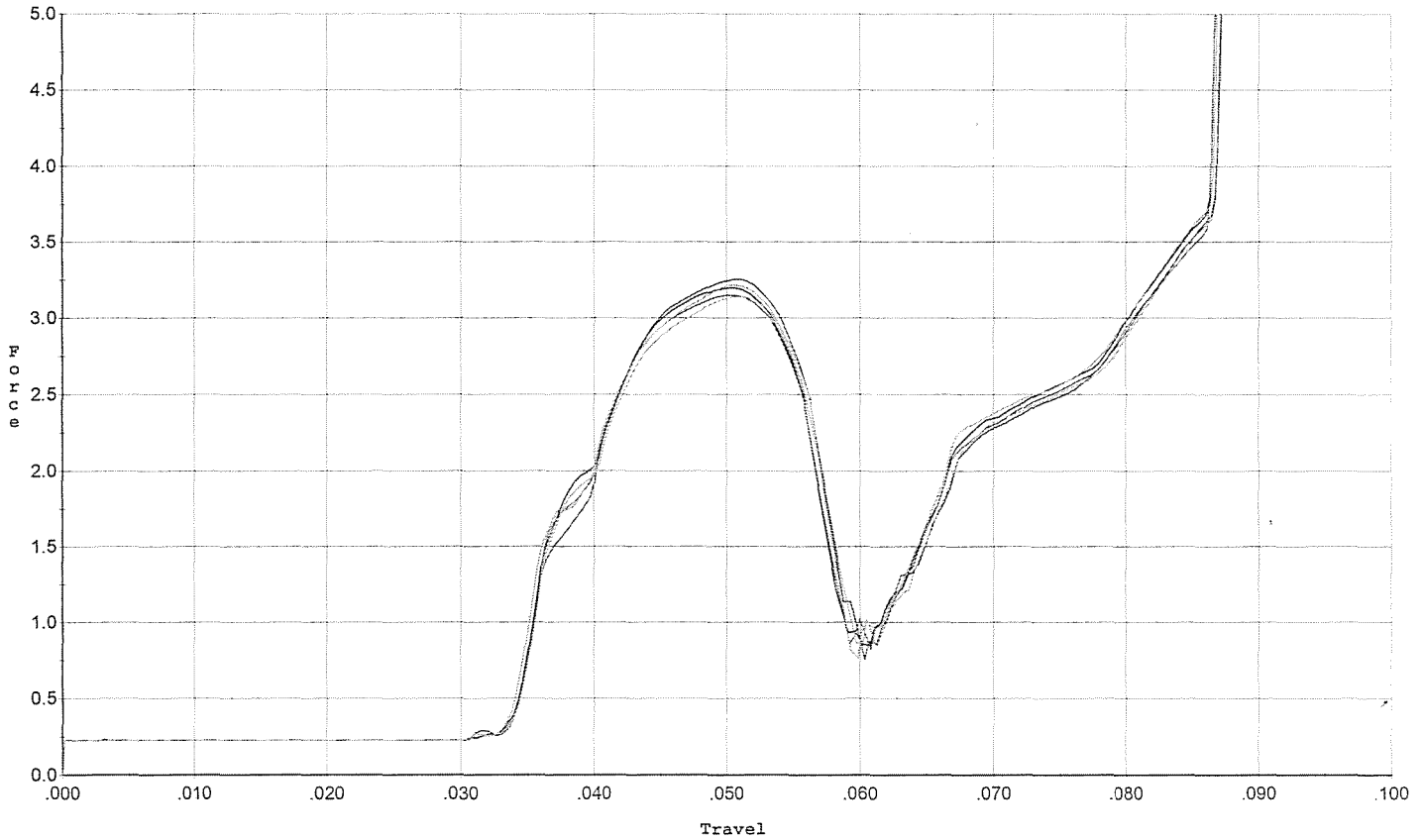
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.006	0.057	0.035	0.036	0.060		Set Trigger
2	3.082	0.057	0.035	0.036	0.062		Set Trigger
3	3.007	0.057	0.035	0.036	0.060		Set Trigger
4	3.066	0.056	0.035	0.036	0.061		Set Trigger
5	3.021	0.058	0.034	0.036	0.062		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



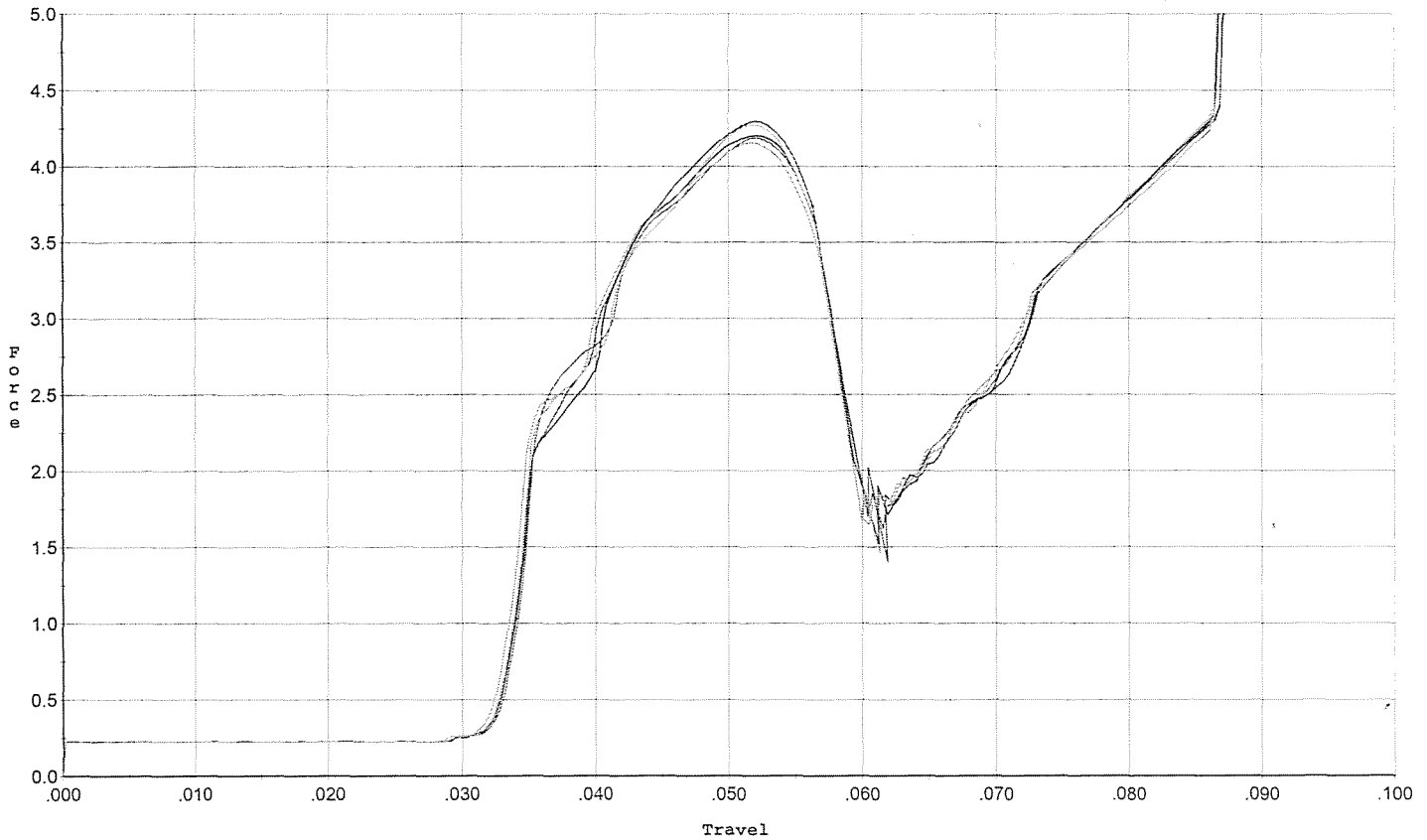
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.253	0.056	0.034	0.035	0.064		Set Trigger
2	3.196	0.056	0.034	0.035	0.063		Set Trigger
3	3.146	0.056	0.034	0.035	0.063		Set Trigger
4	3.139	0.056	0.034	0.036	0.063		Set Trigger
5	3.215	0.057	0.033	0.035	0.065		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



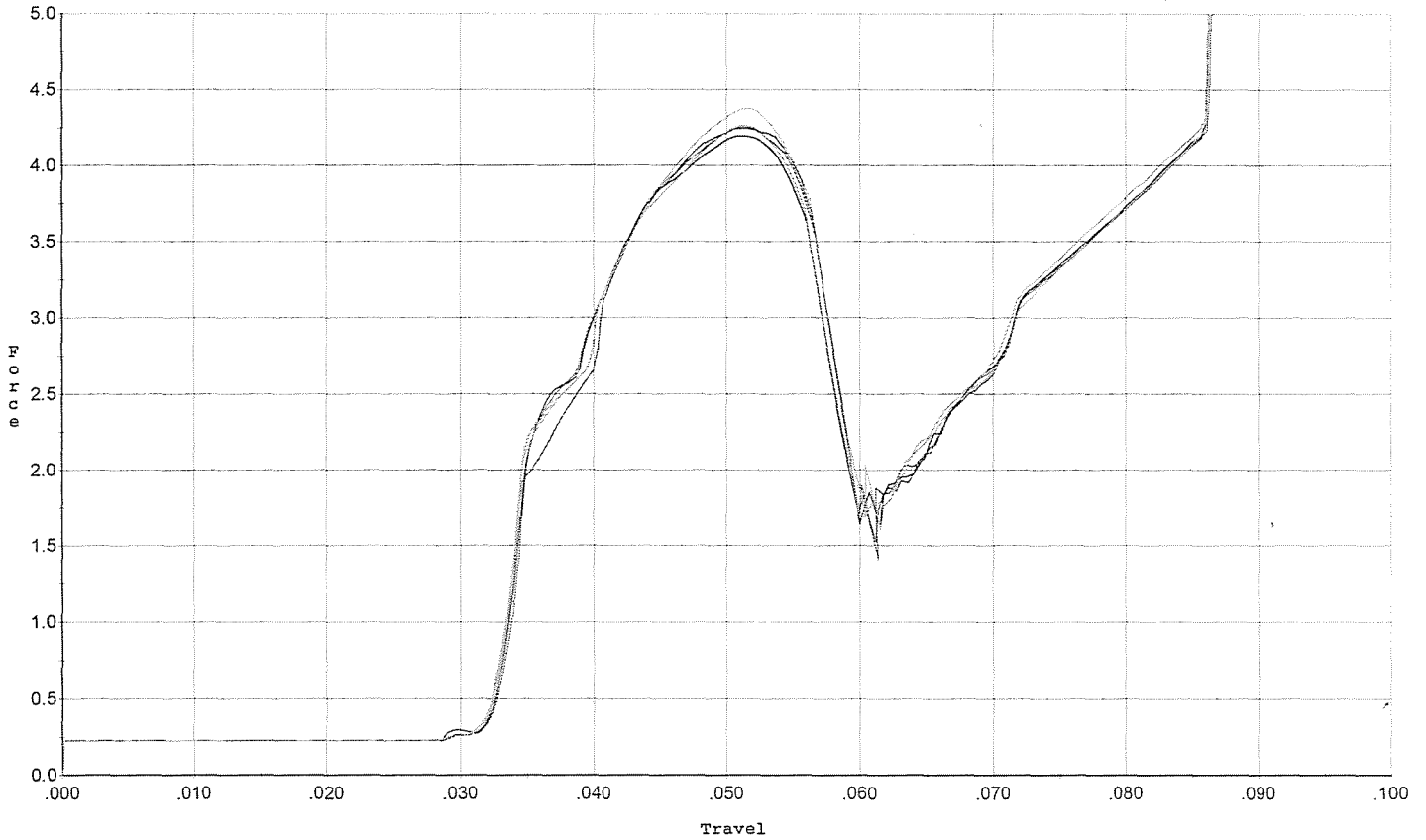
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.298	0.056	0.032	0.034	0.088		Set Trigger
2	4.202	0.056	0.033	0.033	0.087		Set Trigger
3	4.189	0.056	0.033	0.034	0.087		Set Trigger
4	4.275	0.057	0.032	0.033	0.088		Set Trigger
5	4.157	0.057	0.032	0.033	0.088		Set Trigger

AVG 4.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



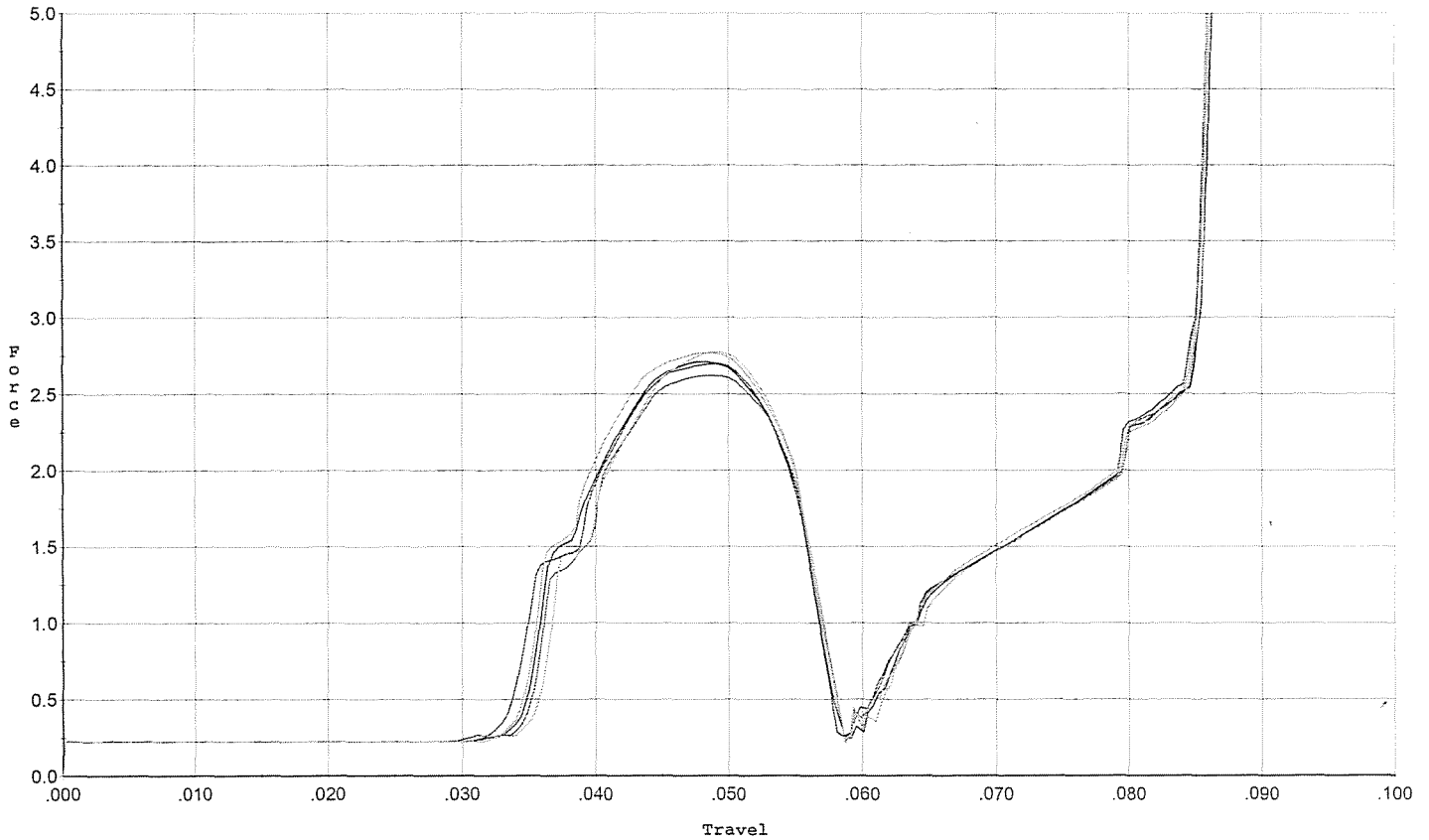
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.056	0.032	0.033	0.089		Set Trigger
2	4.196	0.056	0.032	0.033	0.087		Set Trigger
3	4.254	0.057	0.032	0.033	0.089		Set Trigger
4	4.374	0.056	0.032	0.033	0.090		Set Trigger
5	4.264	0.056	0.032	0.033	0.087		Set Trigger

Avg 4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



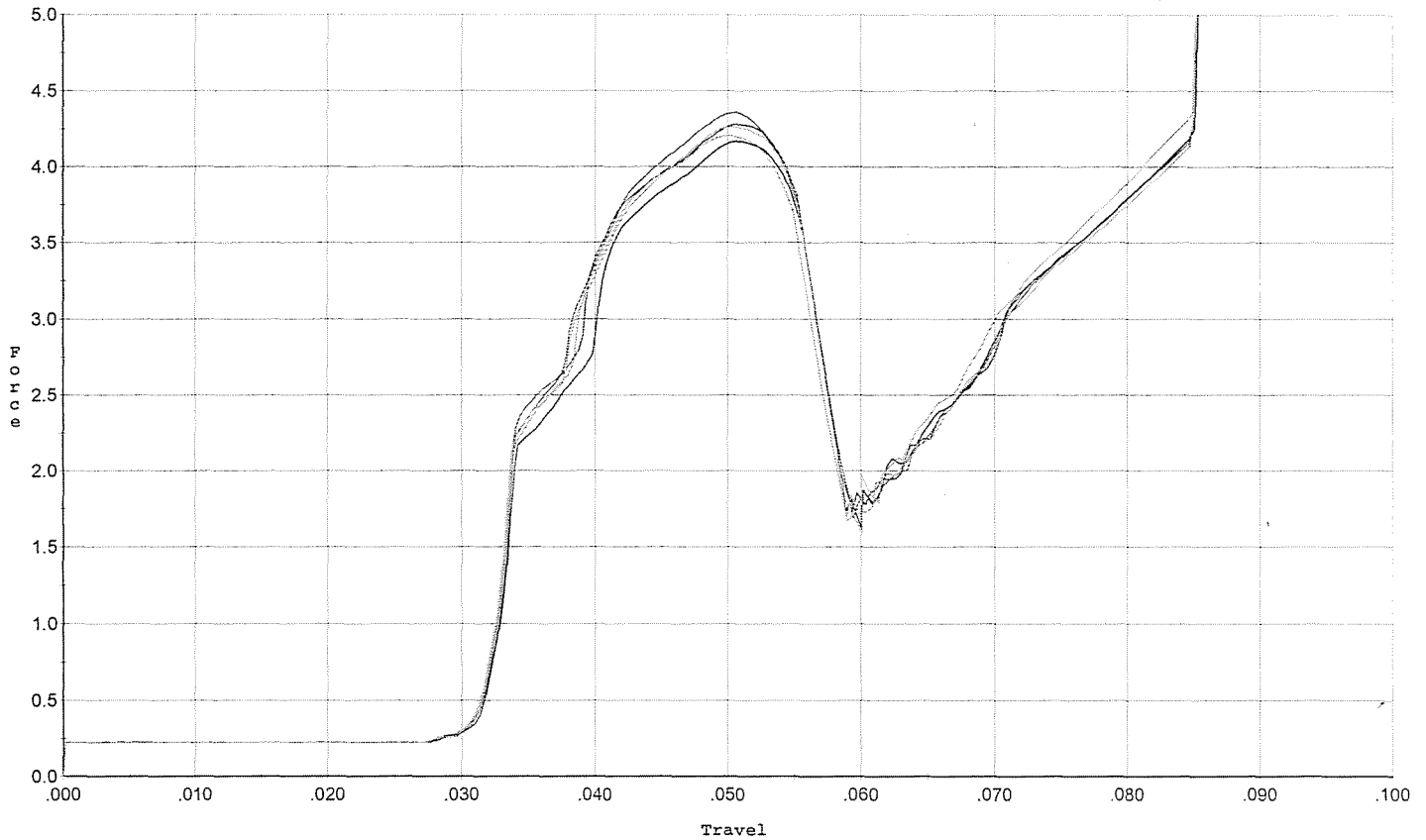
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.696	0.055	0.033	0.036	0.054		Set Trigger
2	2.709	0.055	0.035	0.036	0.053		Set Trigger
3	2.620	0.055	0.035	0.036	0.051		Set Trigger
4	2.774	0.057	0.035	0.036	0.053		Set Trigger
5	2.769	0.055	0.034	0.036	0.055		Set Trigger

AVG 2.71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.278	0.055	0.031	0.033	0.090		Set Trigger
2	4.168	0.056	0.031	0.033	0.087		Set Trigger
3	4.355	0.055	0.031	0.033	0.091		Set Trigger
4	4.262	0.055	0.031	0.032	0.090		Set Trigger
5	4.205	0.055	0.031	0.033	0.087		Set Trigger

AVG 4.25