

676 4958

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

owner registration sticker



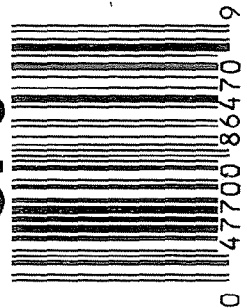
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764958

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764958

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	J.P.D.
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	2008	6-23-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR WMS	6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BL
542	APPLY COATINGS (BARREL ACTION)		6-26	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-7-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

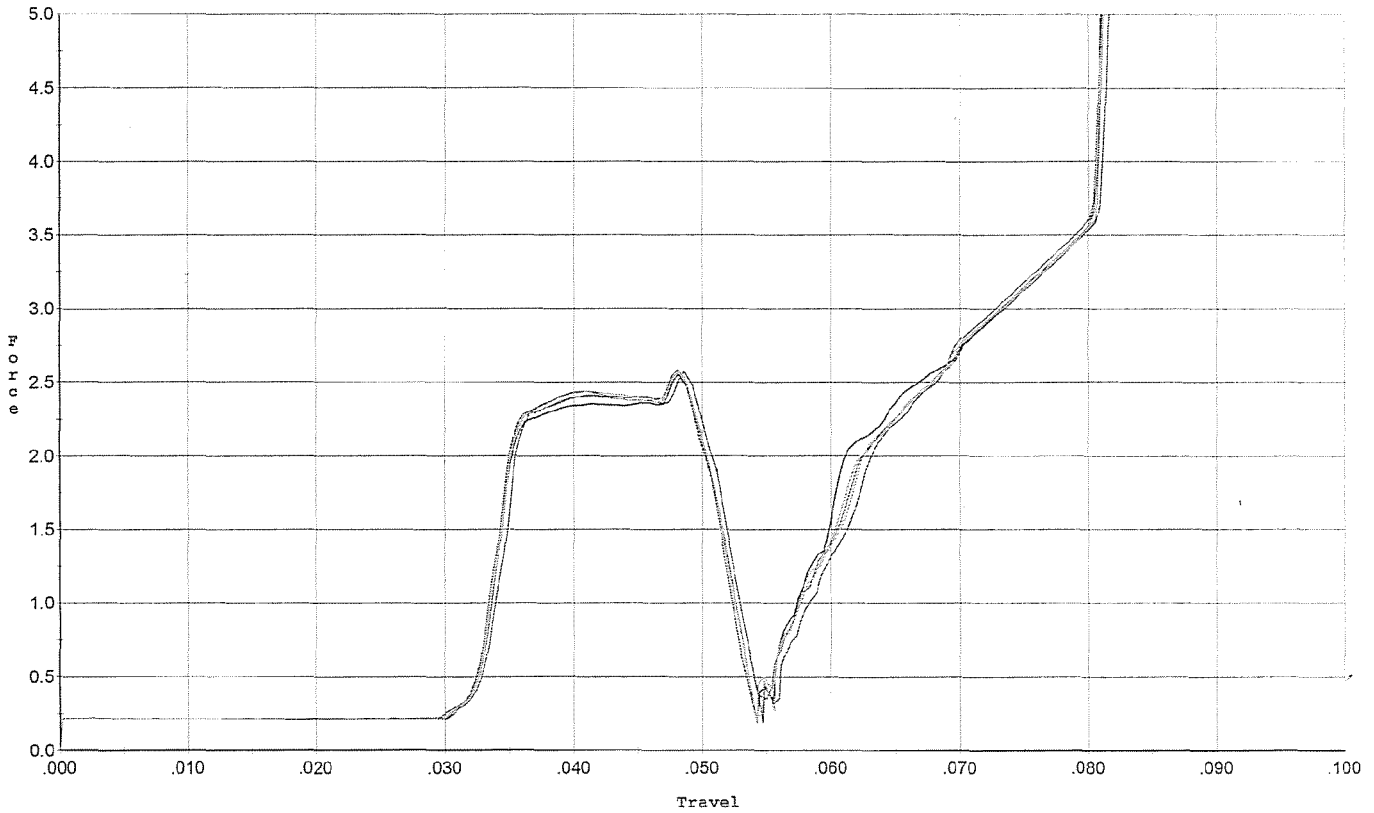
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5⁵</u> <u>5⁵</u> <u>5</u>	7/16/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.022</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7-7-08	BSW
	K) ASSEMBLE SWIVEL STUDS		8-4-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		✓	
	M) IRON SIGHT ALIGNMENT		✓	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		✓	
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/8/08	med
670	FINAL INSPECTION A) HEADSPACE		8-4-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.64</u> <u>2.60</u> <u>2.61</u> <u>2.53</u>	7/16/08	Fm
	C) FUNCTION		8-4-08	RTZ
690	PACK		8/4/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



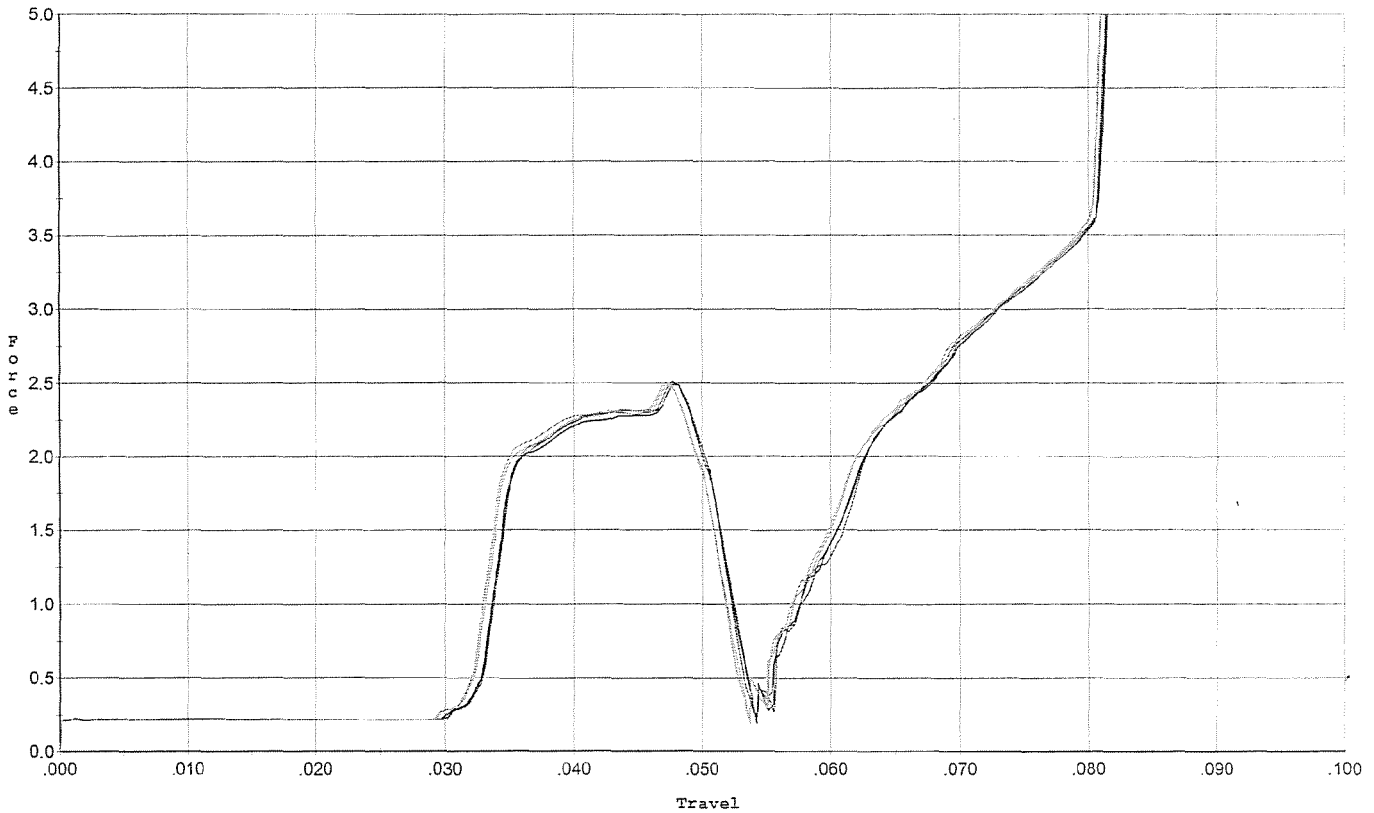
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.051	0.032	0.035	0.048		Set Trigger
2	2.553	0.052	0.032	0.034	0.048		Set Trigger
3	2.585	0.051	0.032	0.034	0.048		Set Trigger
4	2.568	0.052	0.032	0.035	0.049		Set Trigger
5	2.586	0.052	0.032	0.035	0.049		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



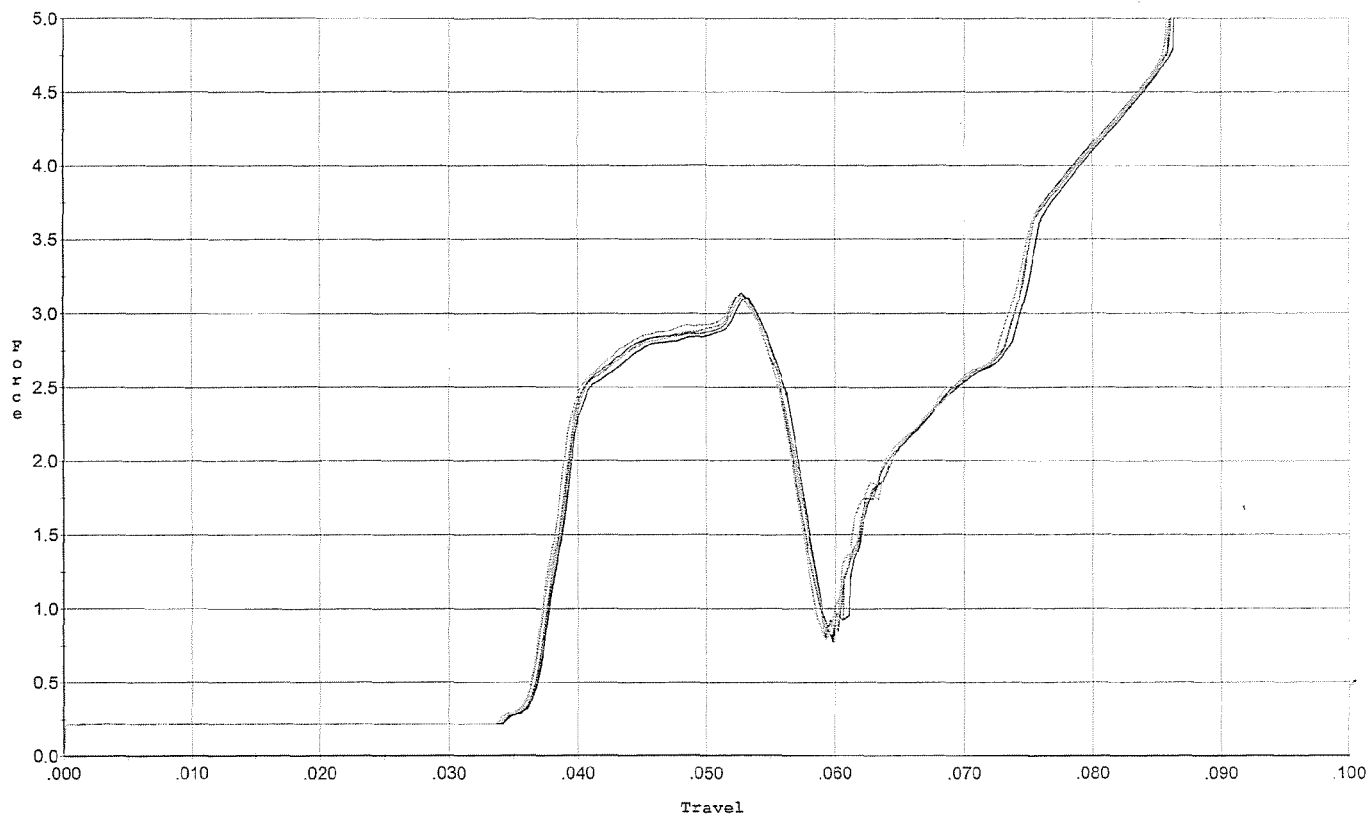
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.051	0.032	0.035	0.045		Set Trigger
2	2.490	0.051	0.032	0.035	0.045		Set Trigger
3	2.485	0.051	0.032	0.035	0.045		Set Trigger
4	2.482	0.050	0.032	0.035	0.045		Set Trigger
5	2.507	0.050	0.031	0.035	0.046		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



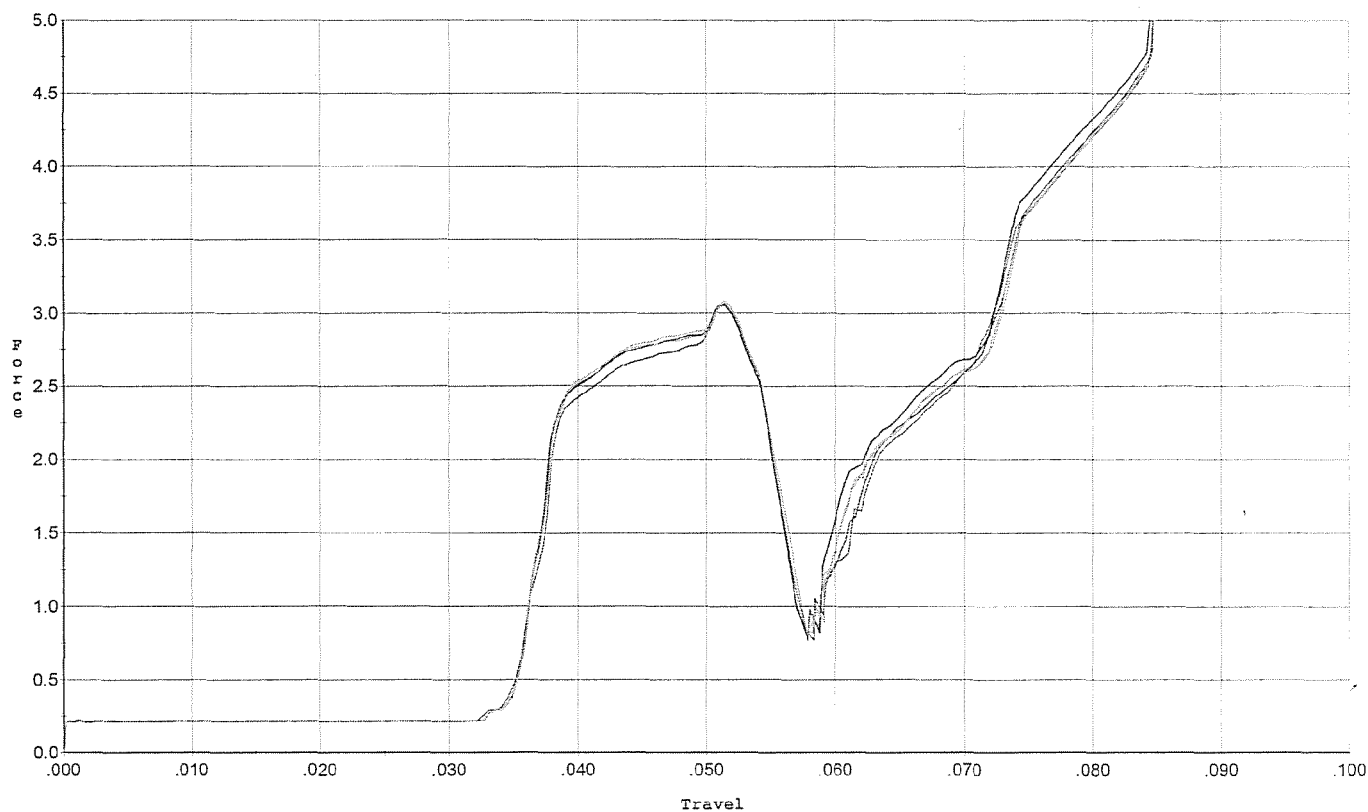
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.056	0.036	0.036	0.058		Set Trigger
2	3.102	0.056	0.036	0.036	0.059		Set Trigger
3	3.118	0.057	0.036	0.035	0.060		Set Trigger
4	3.104	0.057	0.036	0.035	0.061		Set Trigger
5	3.112	0.056	0.036	0.036	0.060		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



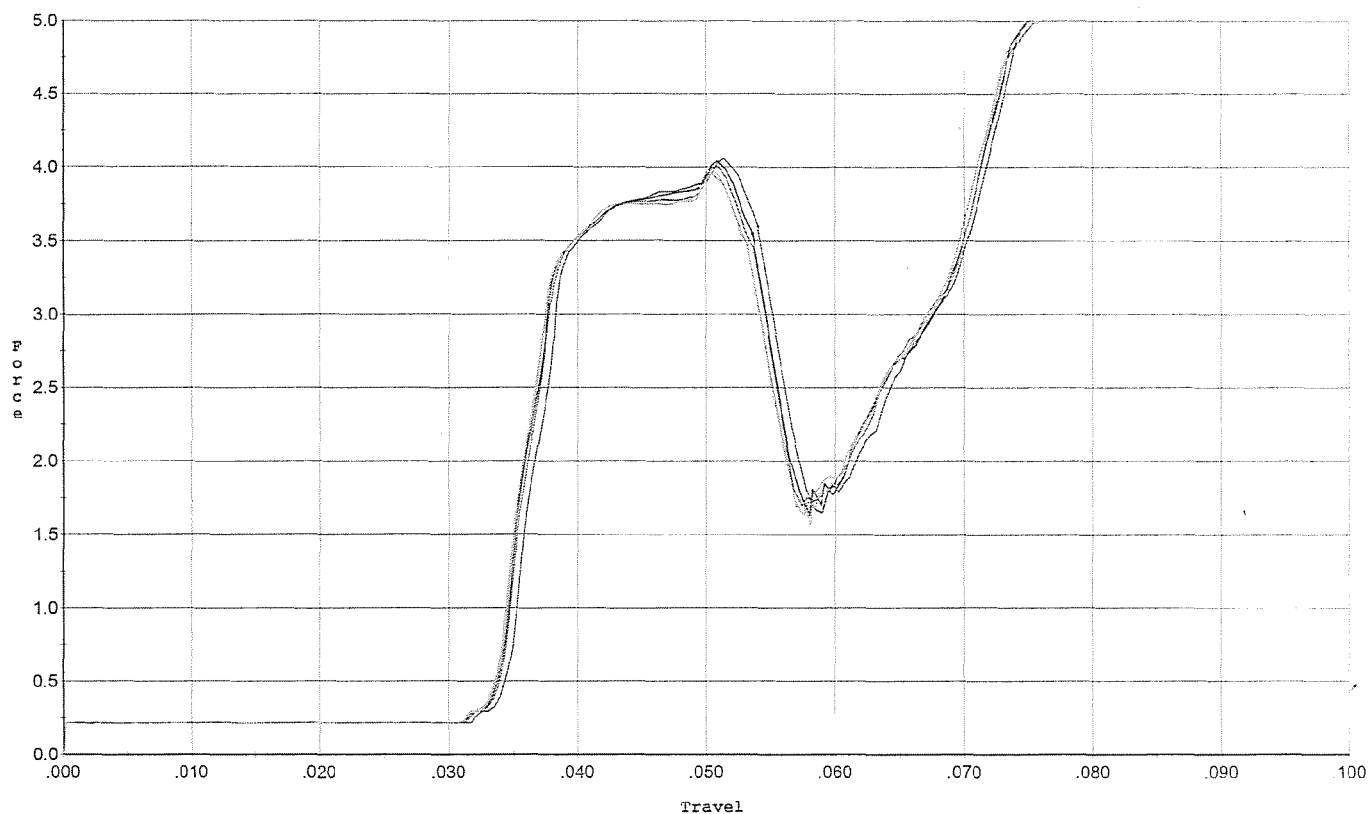
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.059	0.054	0.035	0.036	0.056		Set Trigger
2	3.062	0.054	0.035	0.035	0.057		Set Trigger
3	3.072	0.054	0.033	0.036	0.057		Set Trigger
4	3.085	0.056	0.035	0.035	0.059		Set Trigger
5	3.072	0.056	0.033	0.035	0.059		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



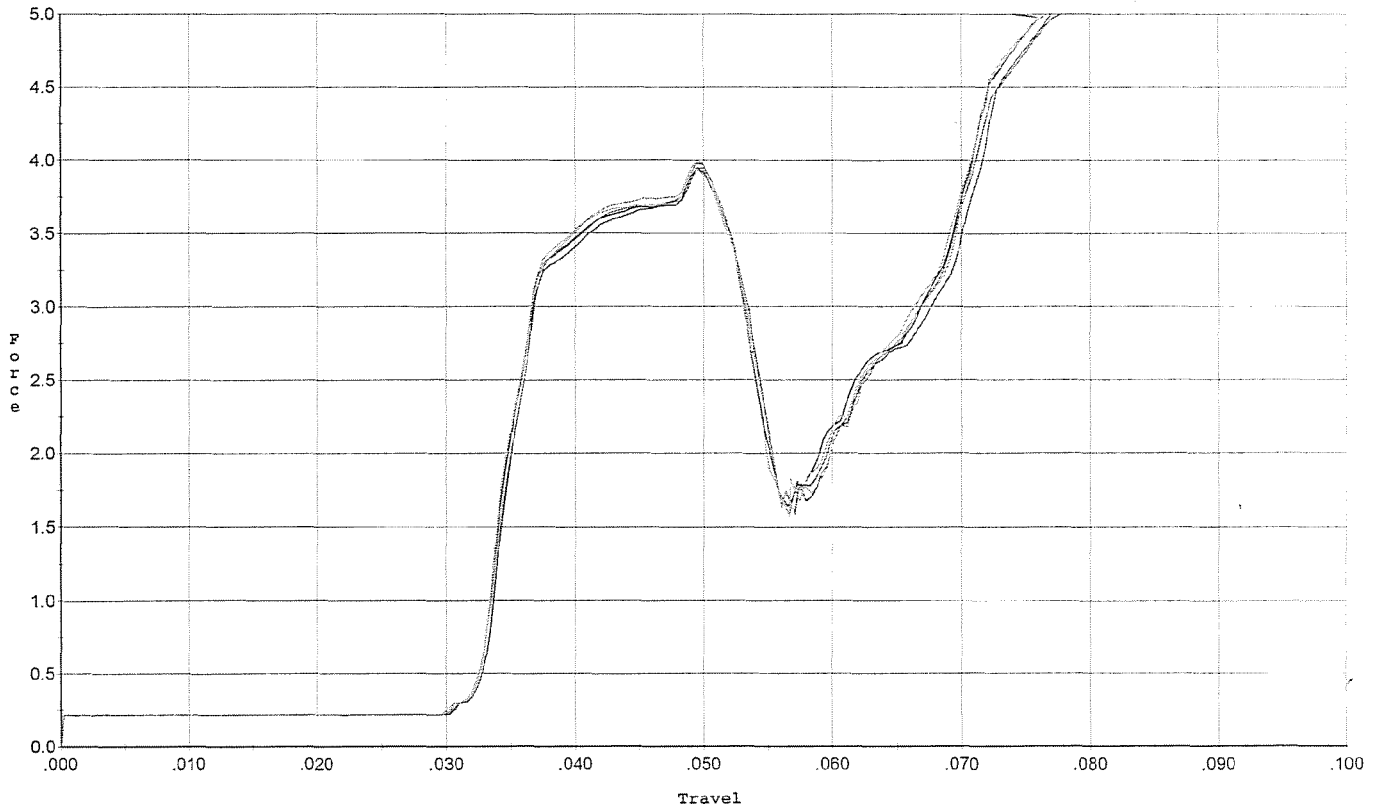
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.054	0.034	0.034	0.077		Set Trigger
2	4.042	0.054	0.032	0.033	0.077		Set Trigger
3	4.004	0.054	0.033	0.034	0.076		Set Trigger
4	3.954	0.053	0.032	0.034	0.075		Set Trigger
5	3.985	0.053	0.032	0.034	0.075		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



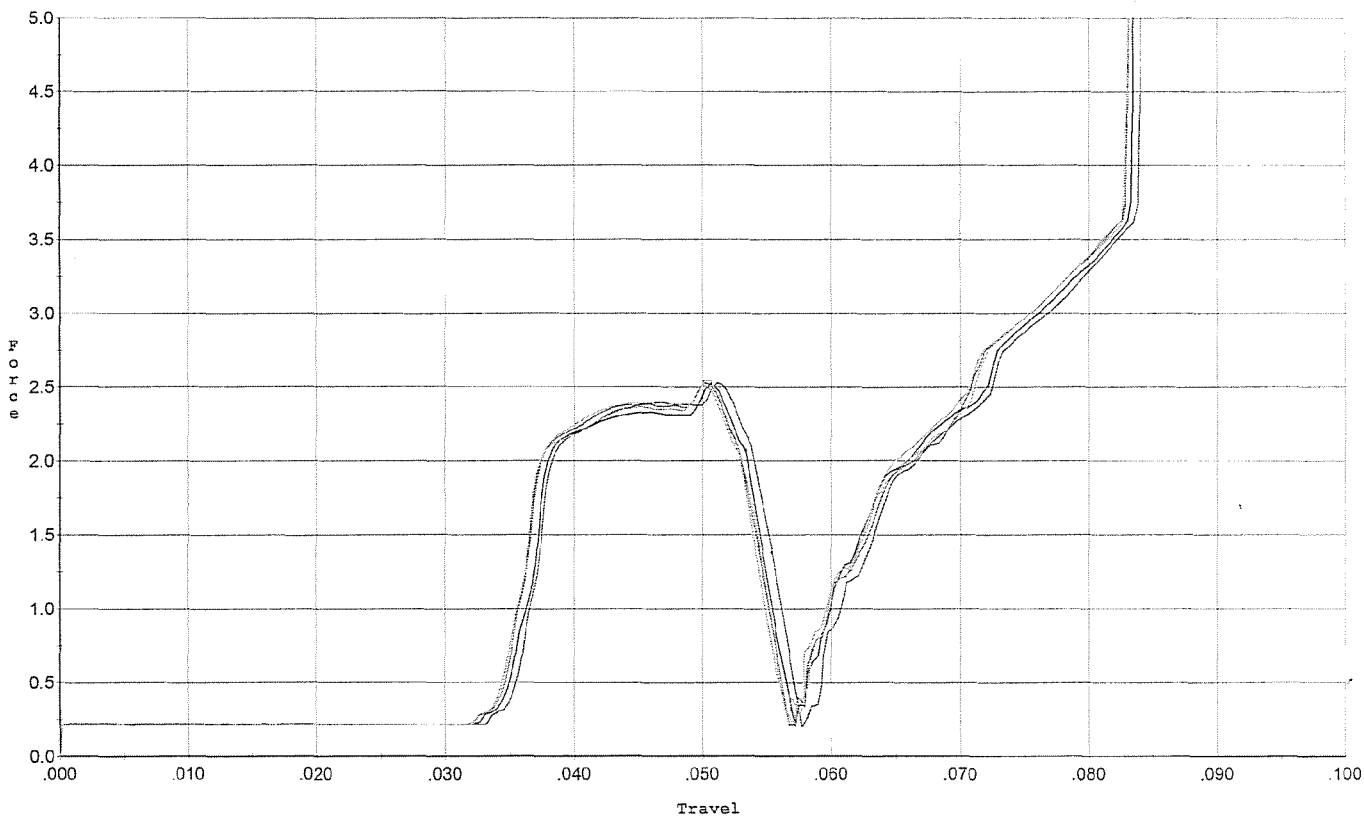
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.977	0.054	0.032	0.033	0.076		Set Trigger
2	3.945	0.052	0.031	0.033	0.074		Set Trigger
3	3.943	0.053	0.032	0.033	0.076		Set Trigger
4	3.943	0.052	0.031	0.033	0.074		Set Trigger
5	3.997	0.054	0.032	0.033	0.077		Set Trigger

Avg 3.96

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



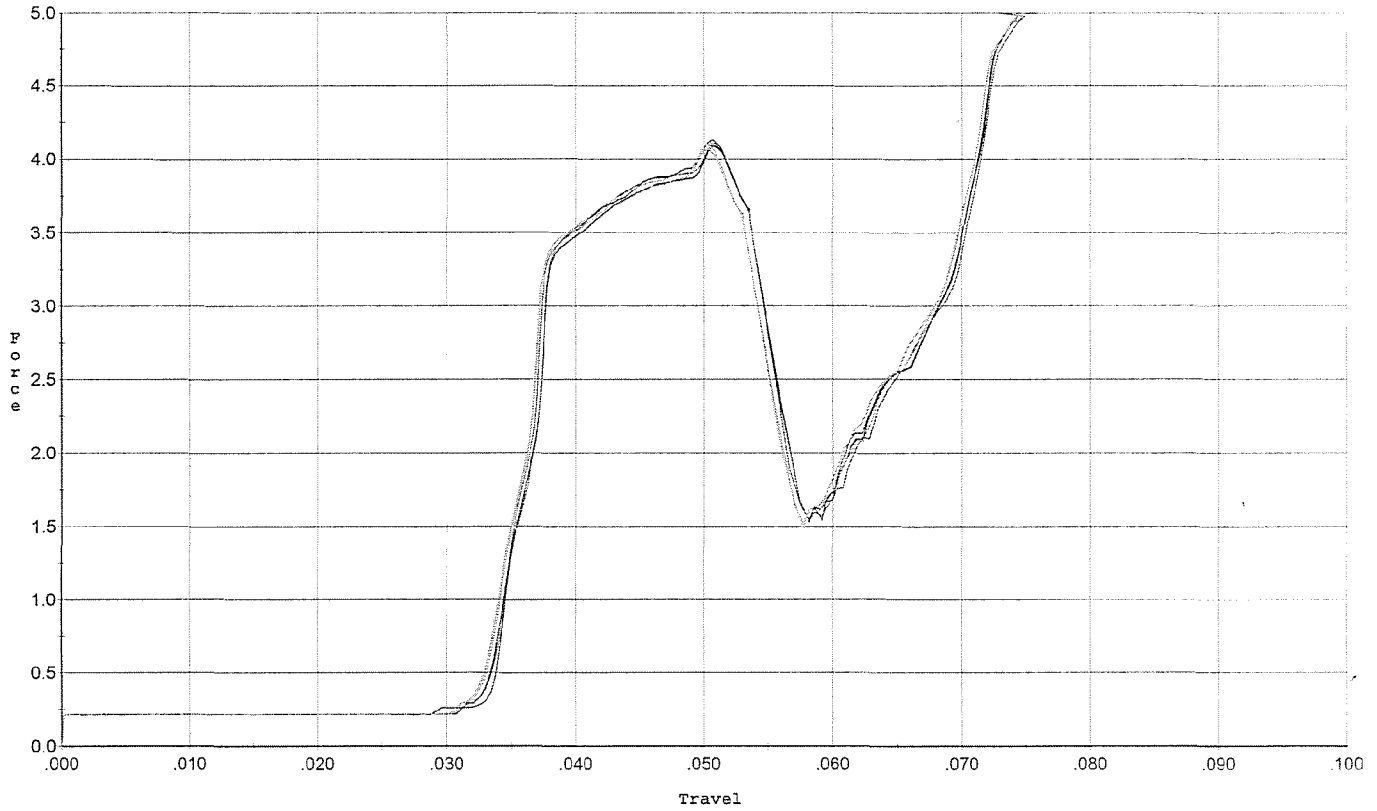
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.055	0.034	0.035	0.050		Set Trigger
2	2.524	0.053	0.034	0.035	0.047		Set Trigger
3	2.530	0.054	0.033	0.035	0.049		Set Trigger
4	2.542	0.054	0.034	0.035	0.049		Set Trigger
5	2.519	0.053	0.034	0.035	0.048		Set Trigger

AVG 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.053	0.033	0.033	0.077		Set Trigger
2	4.093	0.053	0.033	0.033	0.076		Set Trigger
3	4.107	0.053	0.033	0.033	0.076		Set Trigger
4	4.073	0.053	0.032	0.033	0.076		Set Trigger
5	4.107	0.053	0.032	0.033	0.076		Set Trigger

Avg 4.10