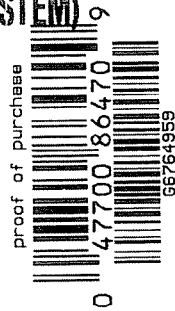


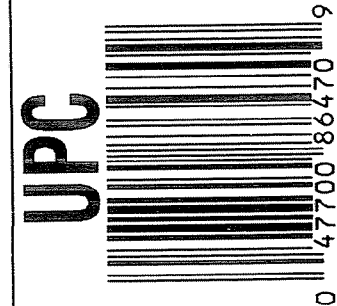
676 4959

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764959



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764959

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	SPD
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-19-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES	JUN 24 2008 OPERATOR WMS	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		6-26	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/2/08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

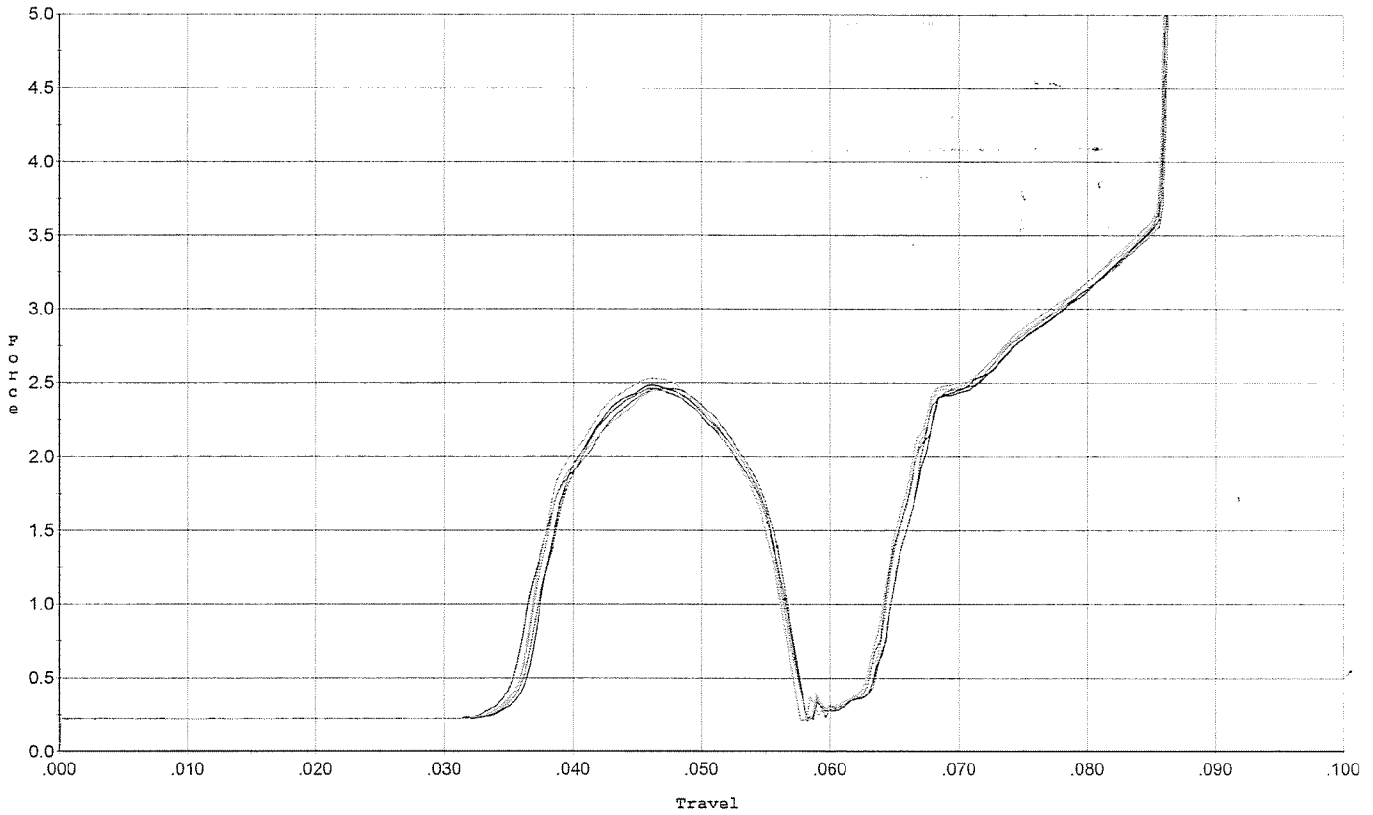
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5</u> <u>5</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		7/2/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-28-08	FTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-3-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-3-08	SD
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.75</u> <u>2.35</u> <u>2.46</u> <u>2.35</u>	7-8-08	SD
	C) FUNCTION		7/19/08	Fm
690	PACK		7/28/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



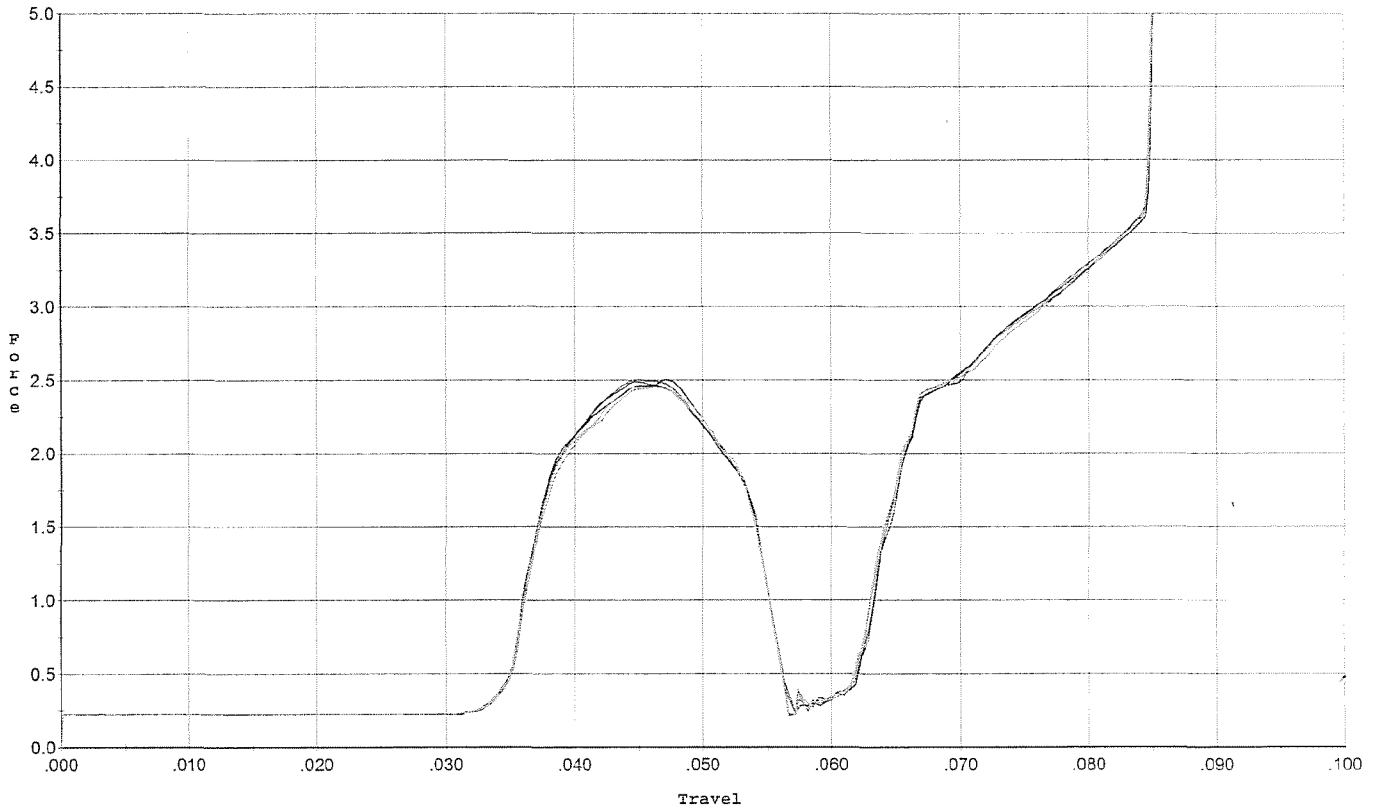
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.055	0.035	0.036	0.048		Set Trigger
2	2.483	0.056	0.036	0.037	0.048		Set Trigger
3	2.459	0.056	0.036	0.037	0.048		Set Trigger
4	2.530	0.056	0.036	0.037	0.049		Set Trigger
5	2.447	0.055	0.036	0.037	0.047		Set Trigger

AVG 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



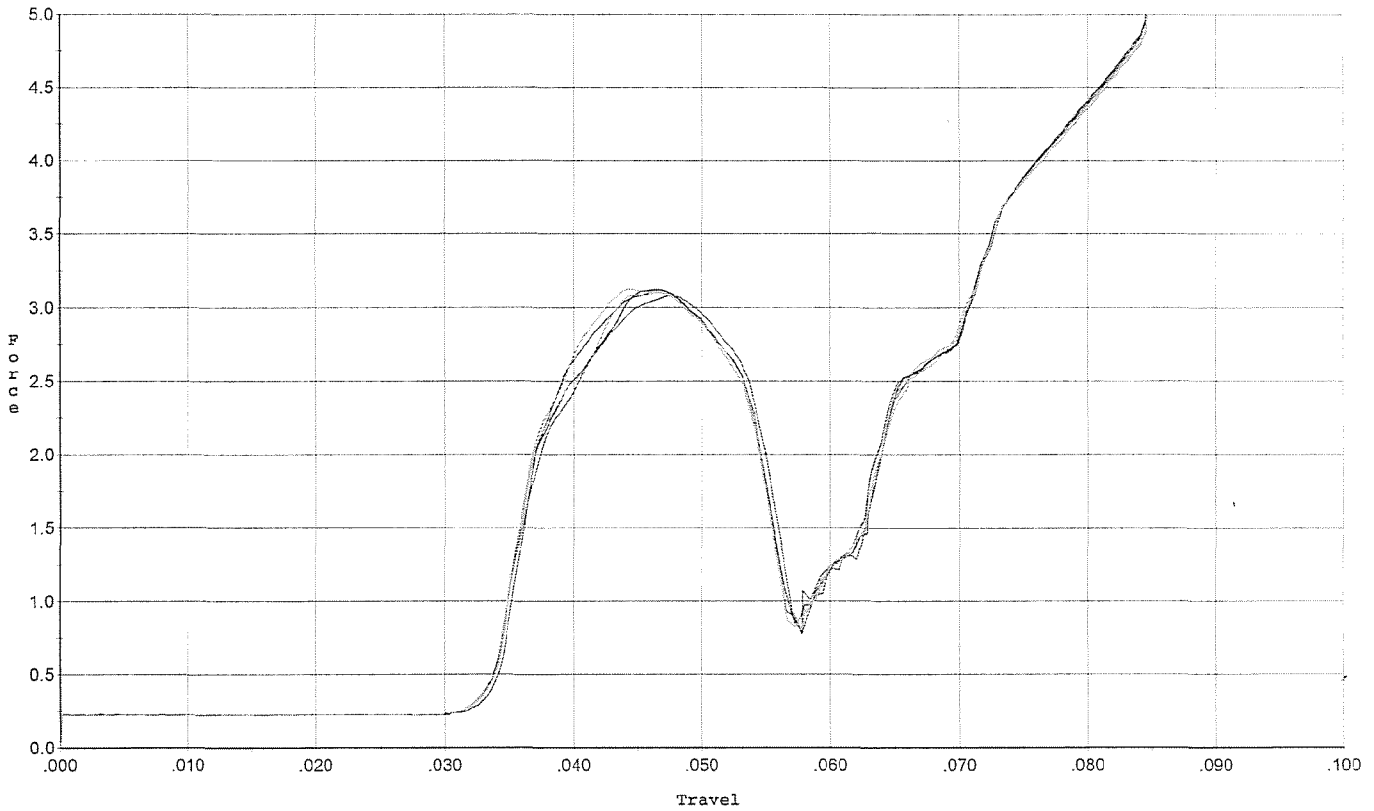
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.489	0.054	0.035	0.036	0.048		Set Trigger
2	2.505	0.054	0.035	0.036	0.048		Set Trigger
3	2.501	0.054	0.035	0.036	0.048		Set Trigger
4	2.456	0.054	0.035	0.036	0.047		Set Trigger
5	2.454	0.054	0.035	0.036	0.047		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



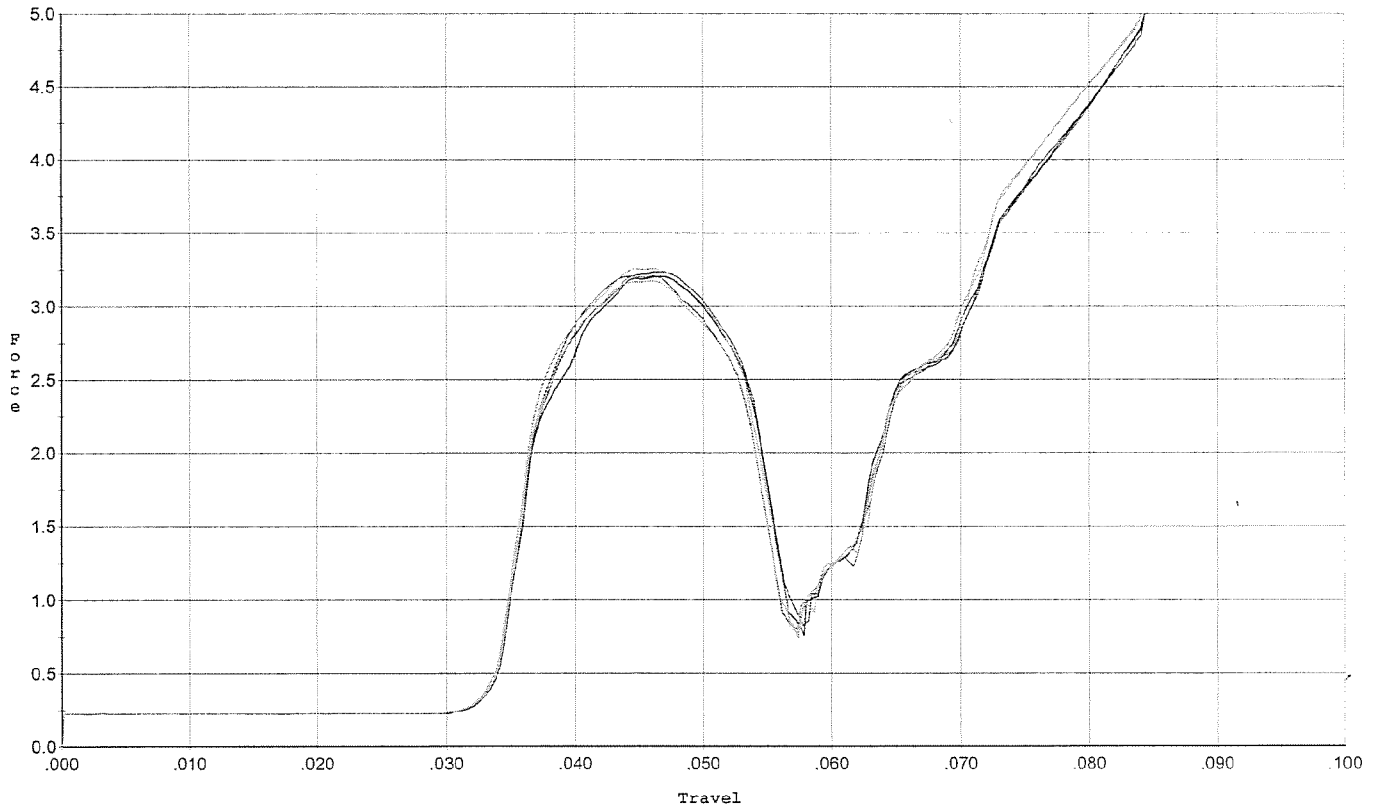
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.054	0.034	0.035	0.060		Set Trigger
2	3.121	0.054	0.033	0.035	0.060		Set Trigger
3	3.082	0.055	0.033	0.035	0.061		Set Trigger
4	3.100	0.054	0.033	0.035	0.060		Set Trigger
5	3.126	0.054	0.033	0.035	0.061		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



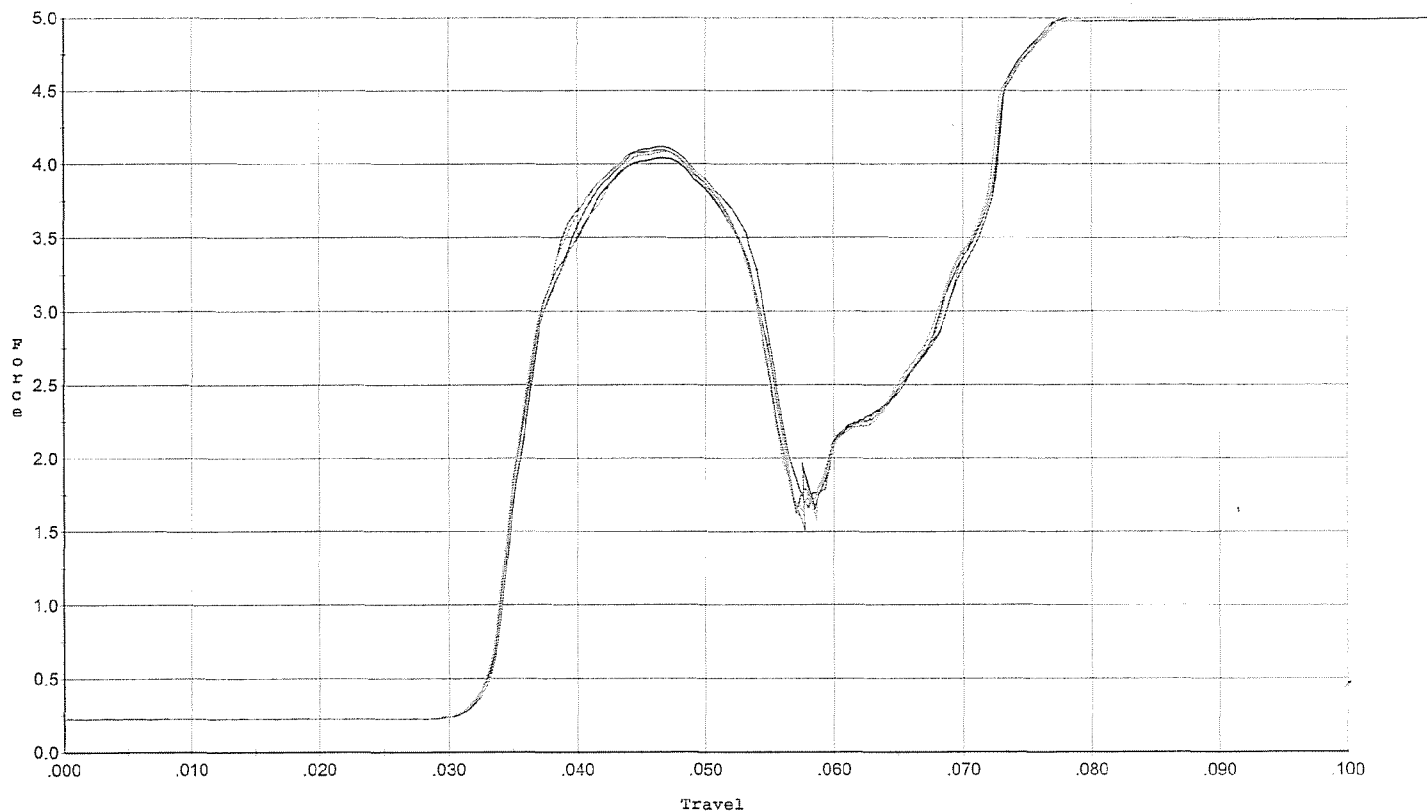
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.234	0.054	0.033	0.035	0.062		Set Trigger
2	3.204	0.054	0.034	0.035	0.062		Set Trigger
3	3.209	0.054	0.033	0.035	0.061		Set Trigger
4	3.258	0.055	0.034	0.035	0.064		Set Trigger
5	3.173	0.054	0.033	0.035	0.061		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



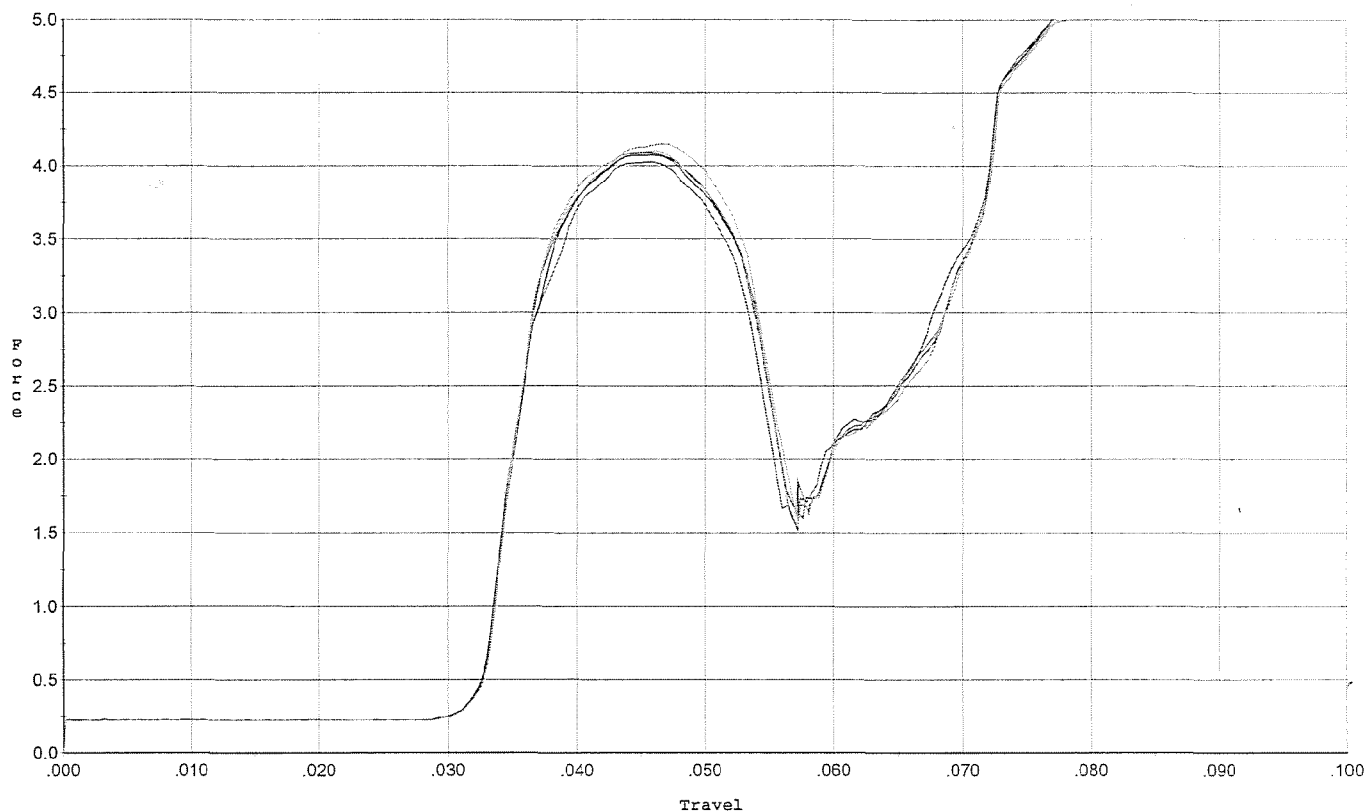
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.116	0.054	0.033	0.034	0.080		Set Trigger
2	4.039	0.055	0.033	0.034	0.080		Set Trigger
3	4.096	0.054	0.033	0.034	0.079		Set Trigger
4	4.090	0.054	0.033	0.034	0.079		Set Trigger
5	4.080	0.055	0.033	0.034	0.080		Set Trigger

AVG 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



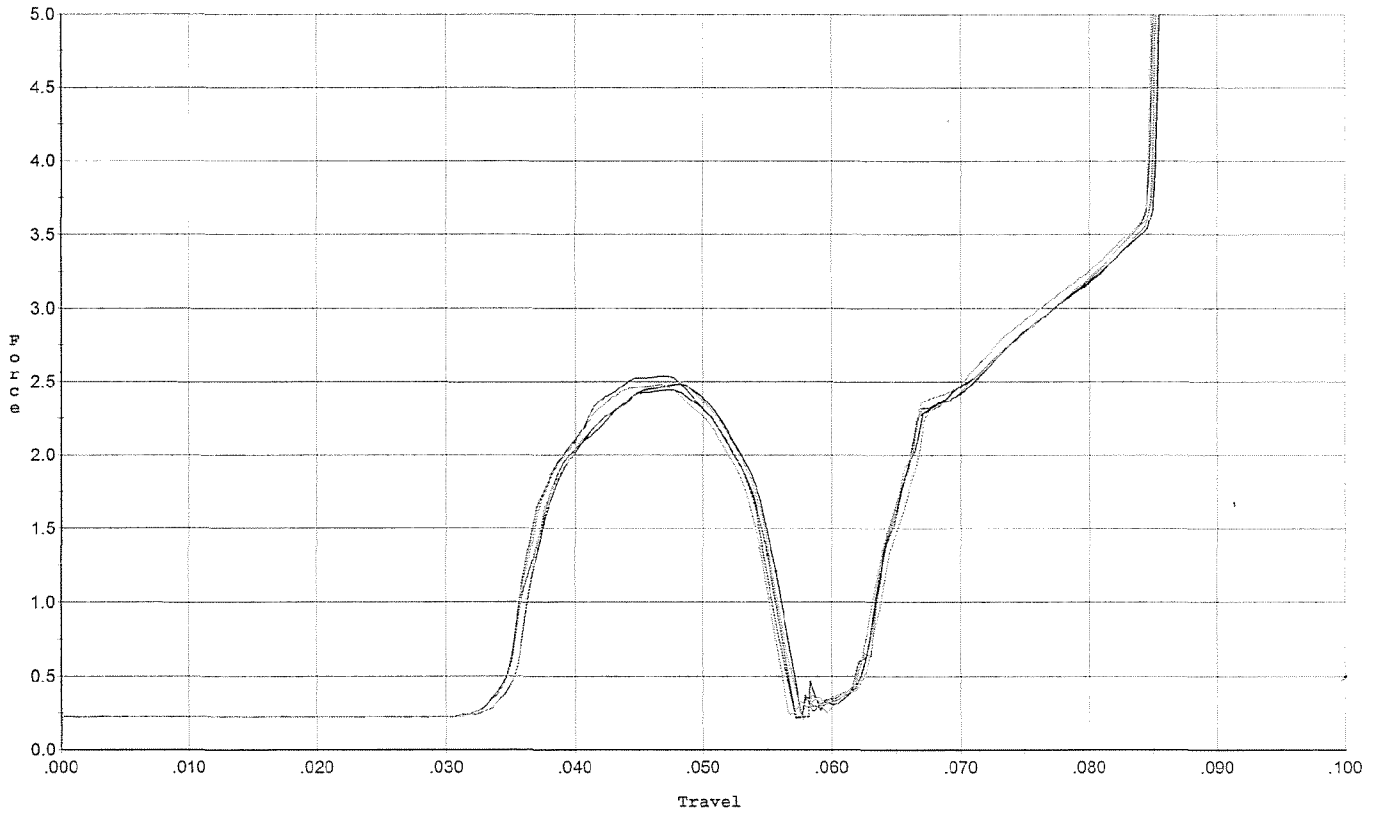
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.054	0.032	0.033	0.081		Set Trigger
2	4.074	0.054	0.032	0.033	0.081		Set Trigger
3	4.028	0.054	0.033	0.034	0.078		Set Trigger
4	4.100	0.054	0.033	0.033	0.081		Set Trigger
5	4.150	0.053	0.033	0.033	0.081		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/7/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



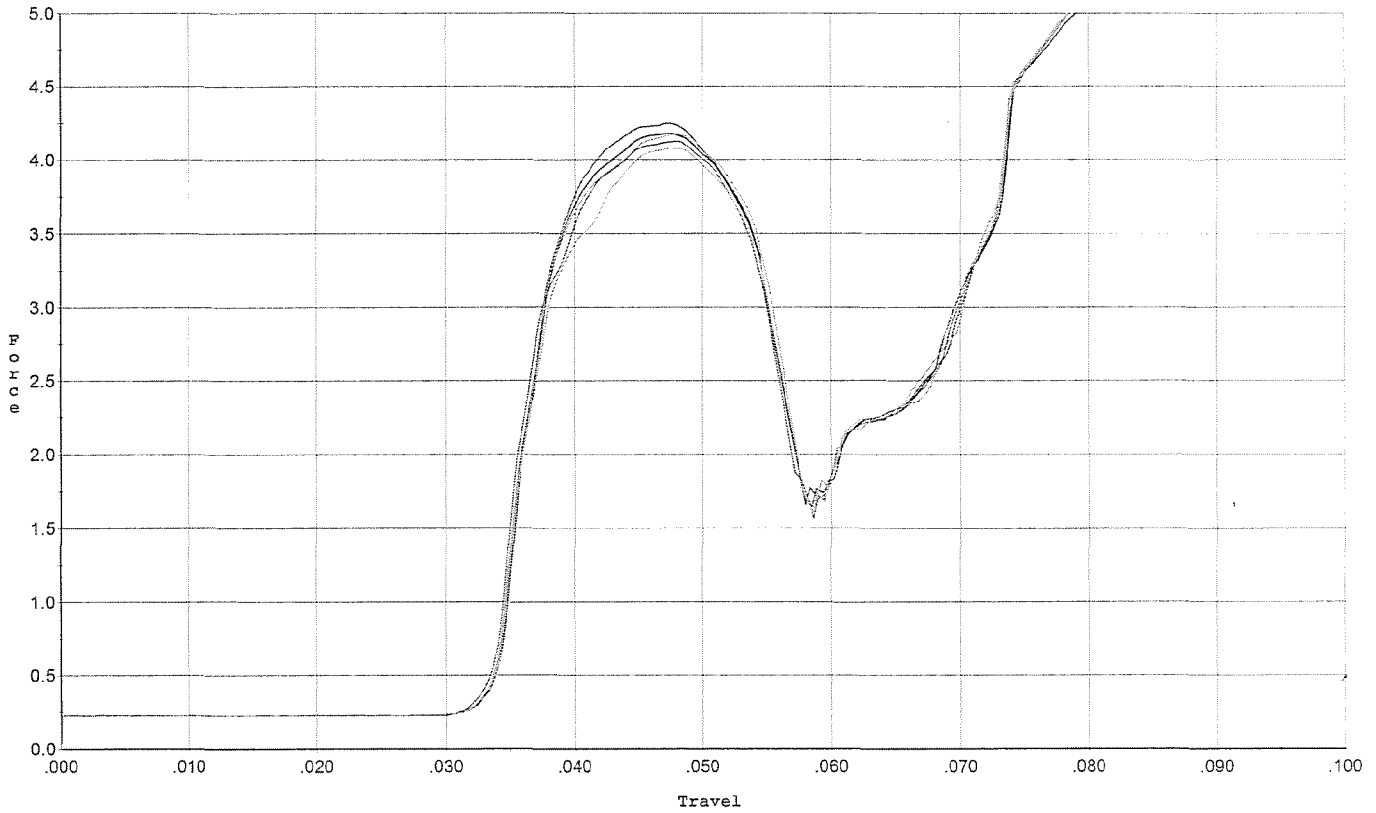
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.444	0.055	0.034	0.036	0.049		Set Trigger
2	2.482	0.056	0.035	0.036	0.049		Set Trigger
3	2.538	0.054	0.034	0.036	0.049		Set Trigger
4	2.497	0.055	0.035	0.036	0.048		Set Trigger
5	2.481	0.054	0.035	0.036	0.048		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/7/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.248	0.054	0.033	0.034	0.083		Set Trigger
2	4.178	0.054	0.034	0.034	0.081		Set Trigger
3	4.126	0.055	0.033	0.034	0.082		Set Trigger
4	4.080	0.056	0.033	0.034	0.082		Set Trigger
5	4.171	0.055	0.034	0.034	0.083		Set Trigger

Avg 4.16