

57676 4960

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

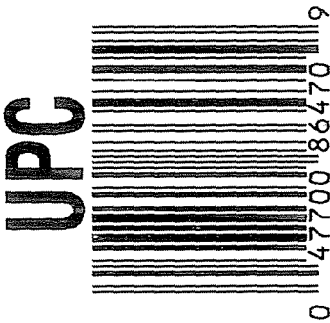


owner registration sticker



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6
G6764960	



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764960

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	RPD
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUN 2008 OPERATOR WMS	6-19-08	RPD
472	SERIALIZE BOLT HANDLE		6-20-08	RPD
475	DRILL AND TAP SIGHT HOLES		6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		6-26	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		6/27/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/1/08	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

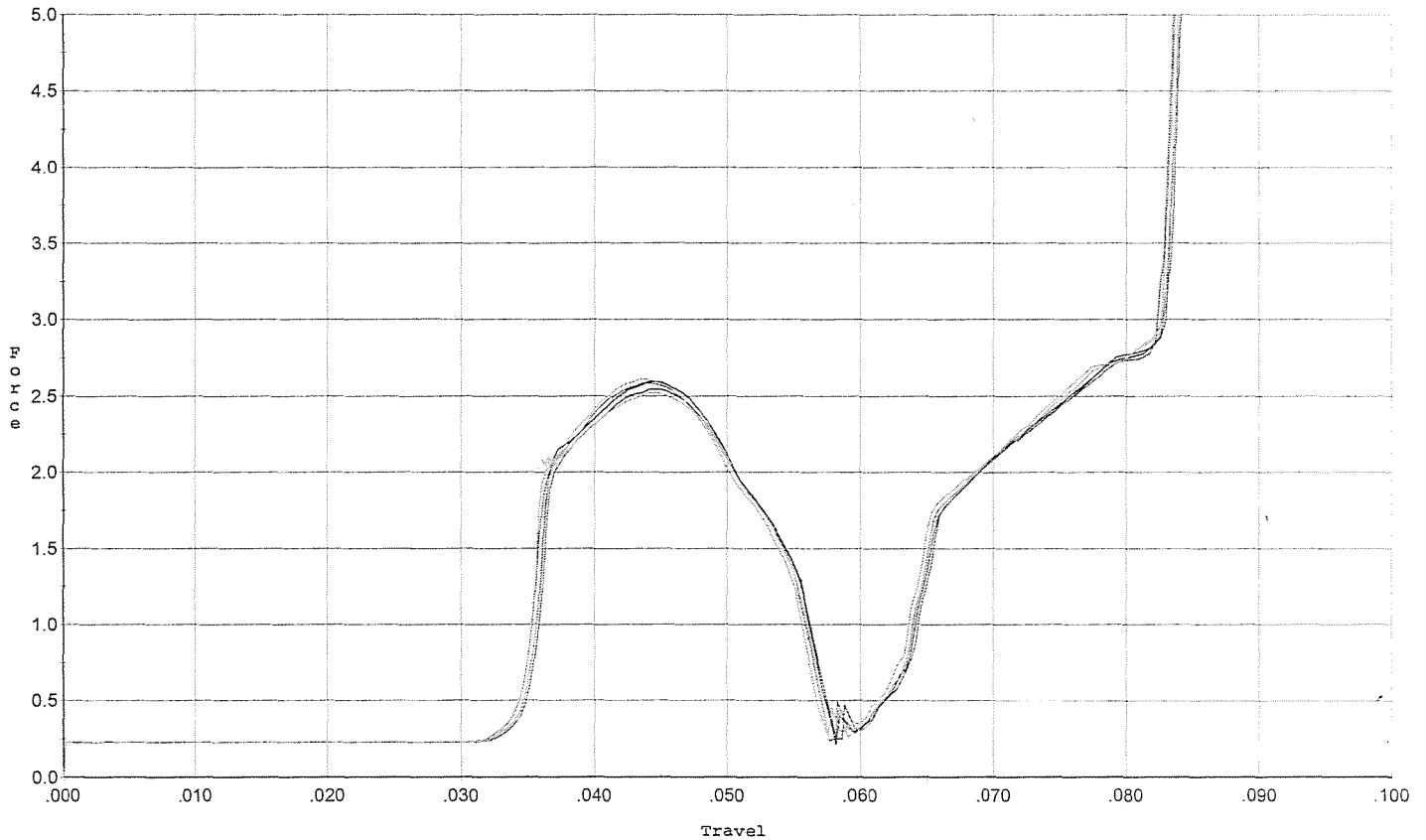
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5.5</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		7/1/08	P.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-30-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/1/08	RP
670	FINAL INSPECTION A) HEADSPACE		7-30-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.14</u> <u>2.39</u> <u>2.18</u> <u>2.04</u>	7-8-08	SD
	C) FUNCTION		7-30-08	RTZ
690	PACK		8-2-08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



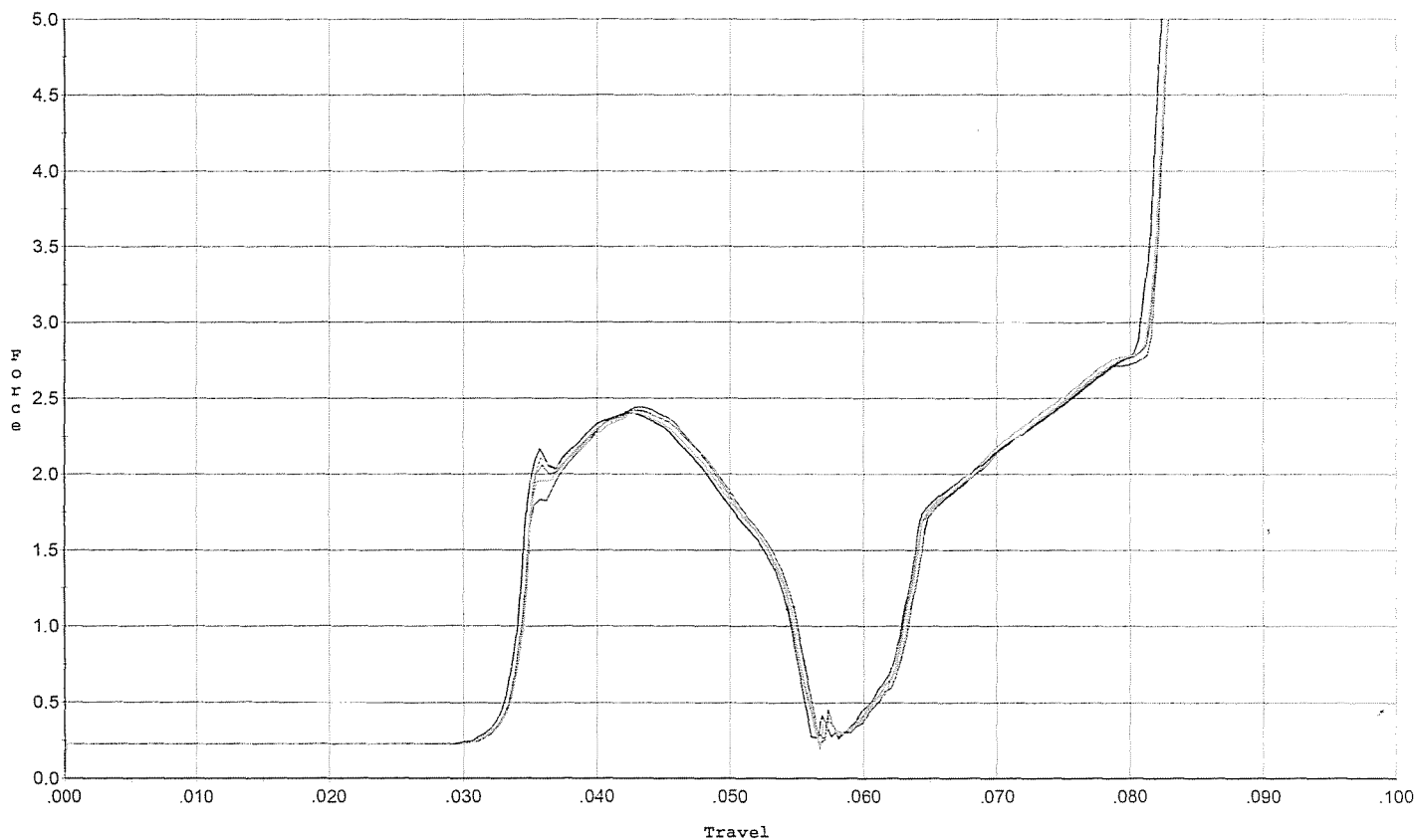
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.056	0.034	0.035	0.051		Set Trigger
2	2.595	0.056	0.034	0.035	0.052		Set Trigger
3	2.586	0.056	0.034	0.035	0.052		Set Trigger
4	2.523	0.056	0.034	0.035	0.051		Set Trigger
5	2.615	0.055	0.034	0.035	0.051		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



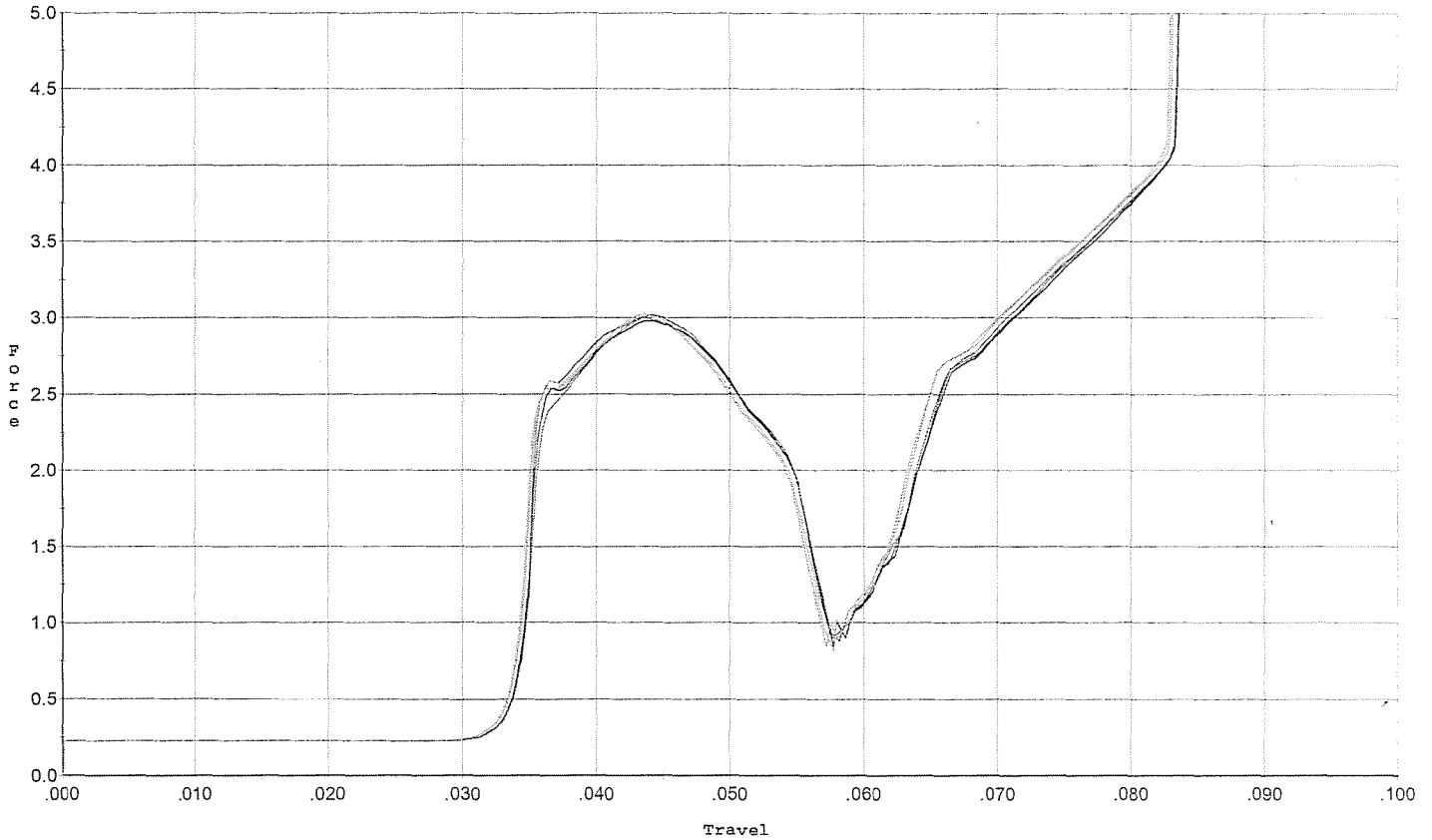
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.443	0.055	0.033	0.034	0.049		Set Trigger
2	2.402	0.054	0.033	0.034	0.049		Set Trigger
3	2.423	0.054	0.033	0.035	0.049		Set Trigger
4	2.412	0.055	0.033	0.034	0.049		Set Trigger
5	2.403	0.054	0.033	0.035	0.049		Set Trigger

AVG 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



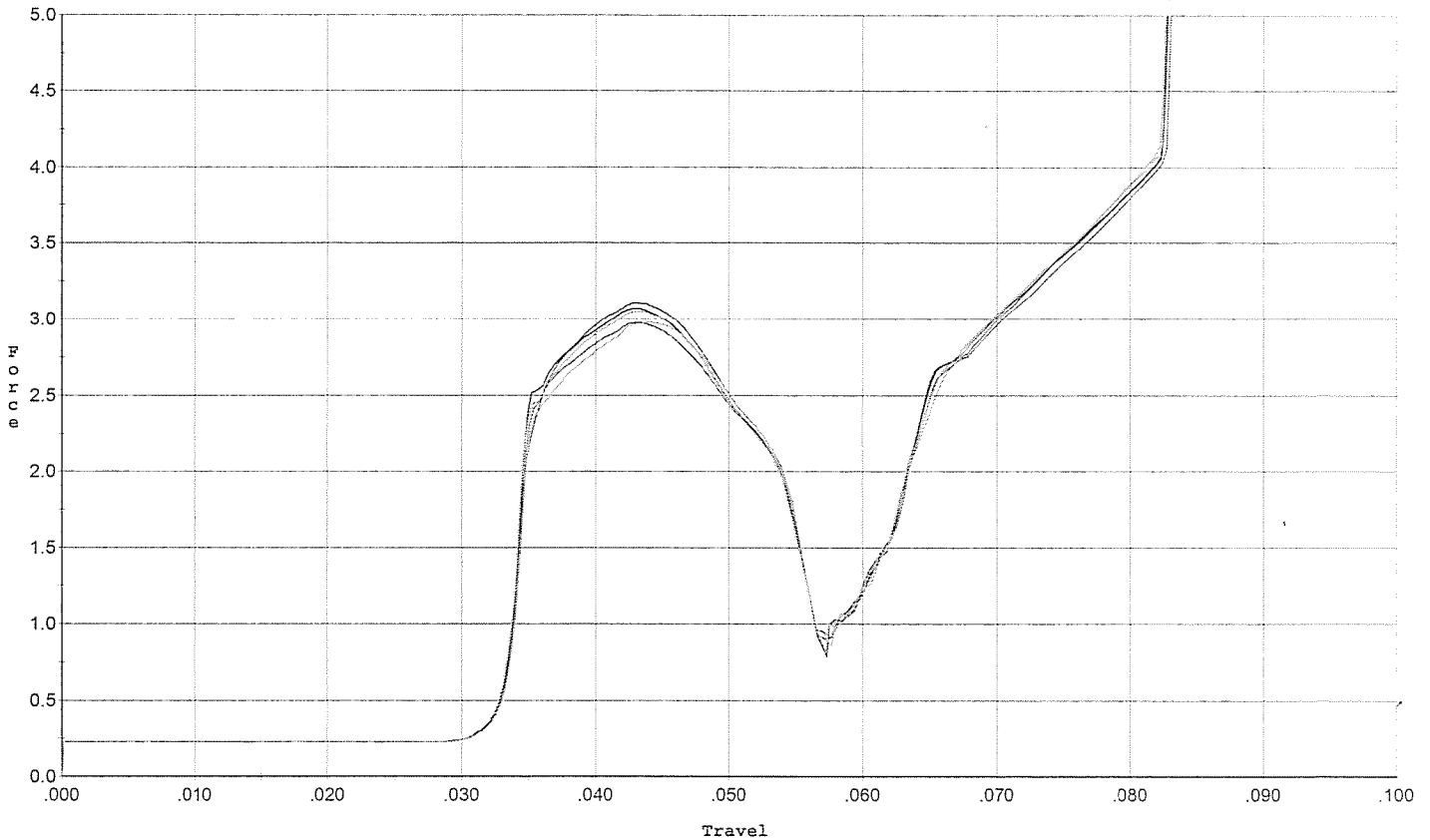
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.001	0.055	0.033	0.034	0.062		Set Trigger
2	2.980	0.055	0.033	0.034	0.062		Set Trigger
3	3.016	0.055	0.033	0.034	0.061		Set Trigger
4	3.022	0.056	0.033	0.034	0.063		Set Trigger
5	3.007	0.055	0.033	0.034	0.061		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



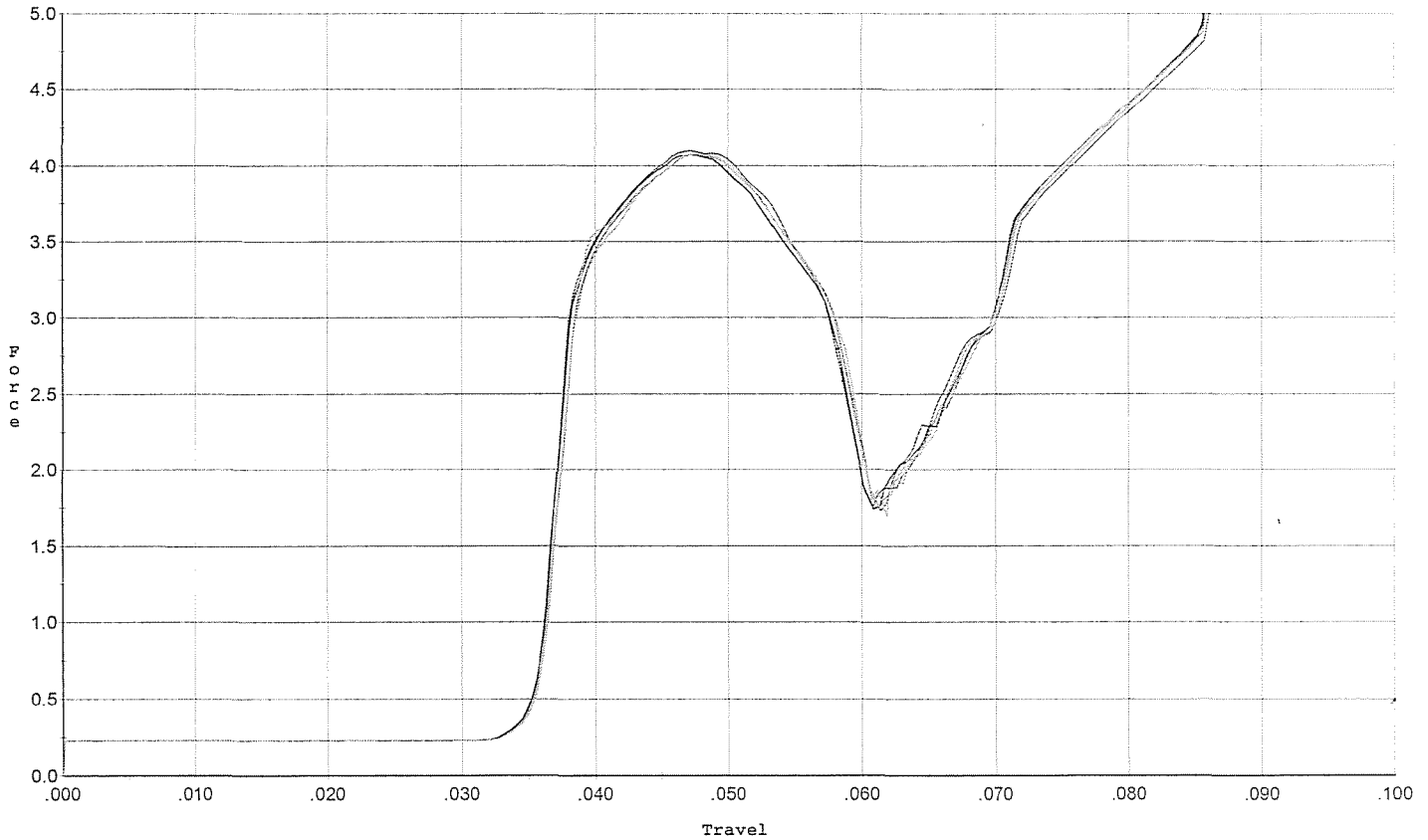
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.106	0.055	0.033	0.034	0.064		Set Trigger
2	3.069	0.055	0.032	0.034	0.064		Set Trigger
3	2.976	0.055	0.033	0.034	0.062		Set Trigger
4	2.978	0.055	0.033	0.034	0.062		Set Trigger
5	3.051	0.055	0.032	0.034	0.063		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



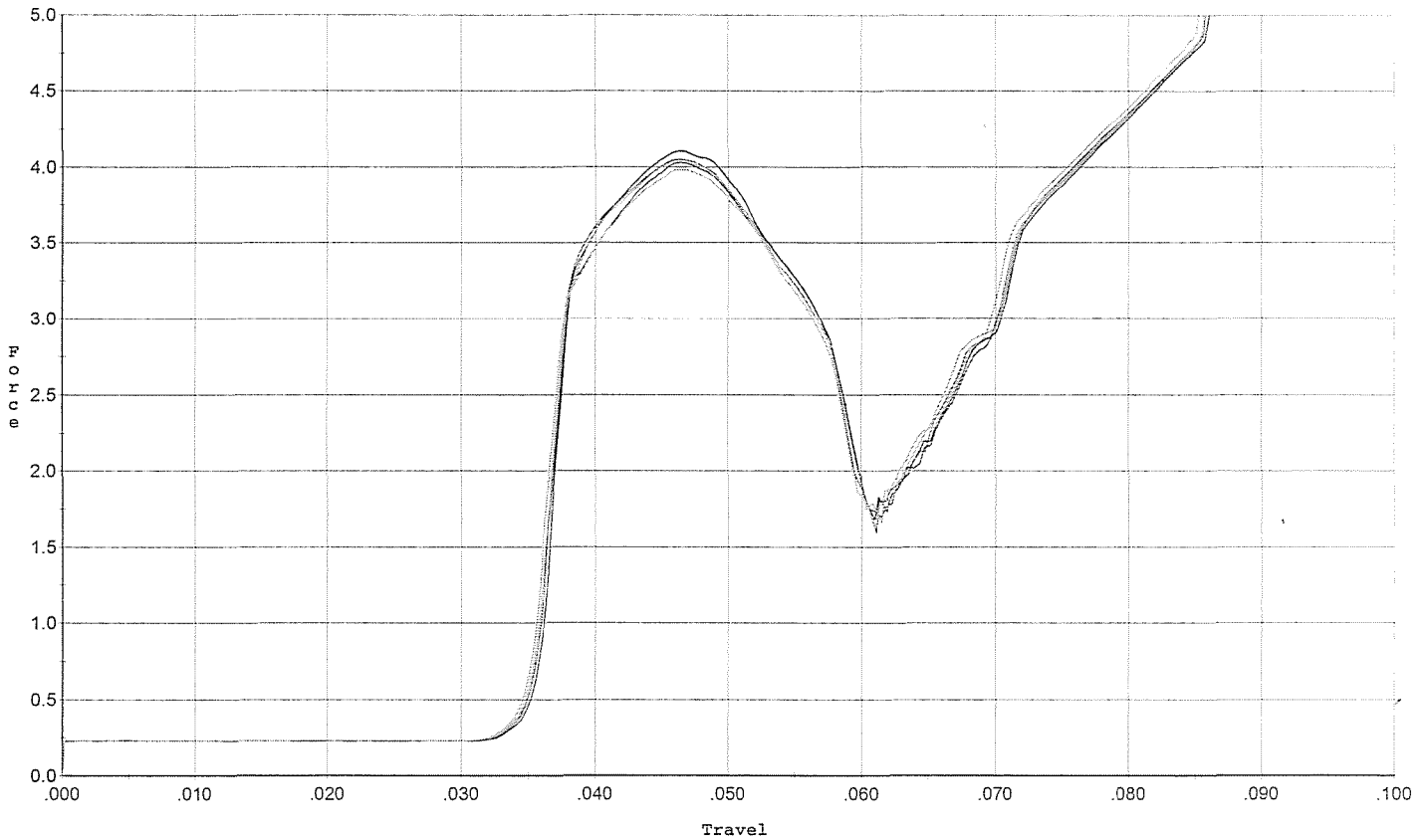
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.097	0.059	0.035	0.033	0.088		Set Trigger
2	4.073	0.058	0.035	0.032	0.087		Set Trigger
3	4.073	0.059	0.035	0.032	0.089		Set Trigger
4	4.075	0.059	0.035	0.032	0.088		Set Trigger
5	4.074	0.058	0.035	0.033	0.086		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



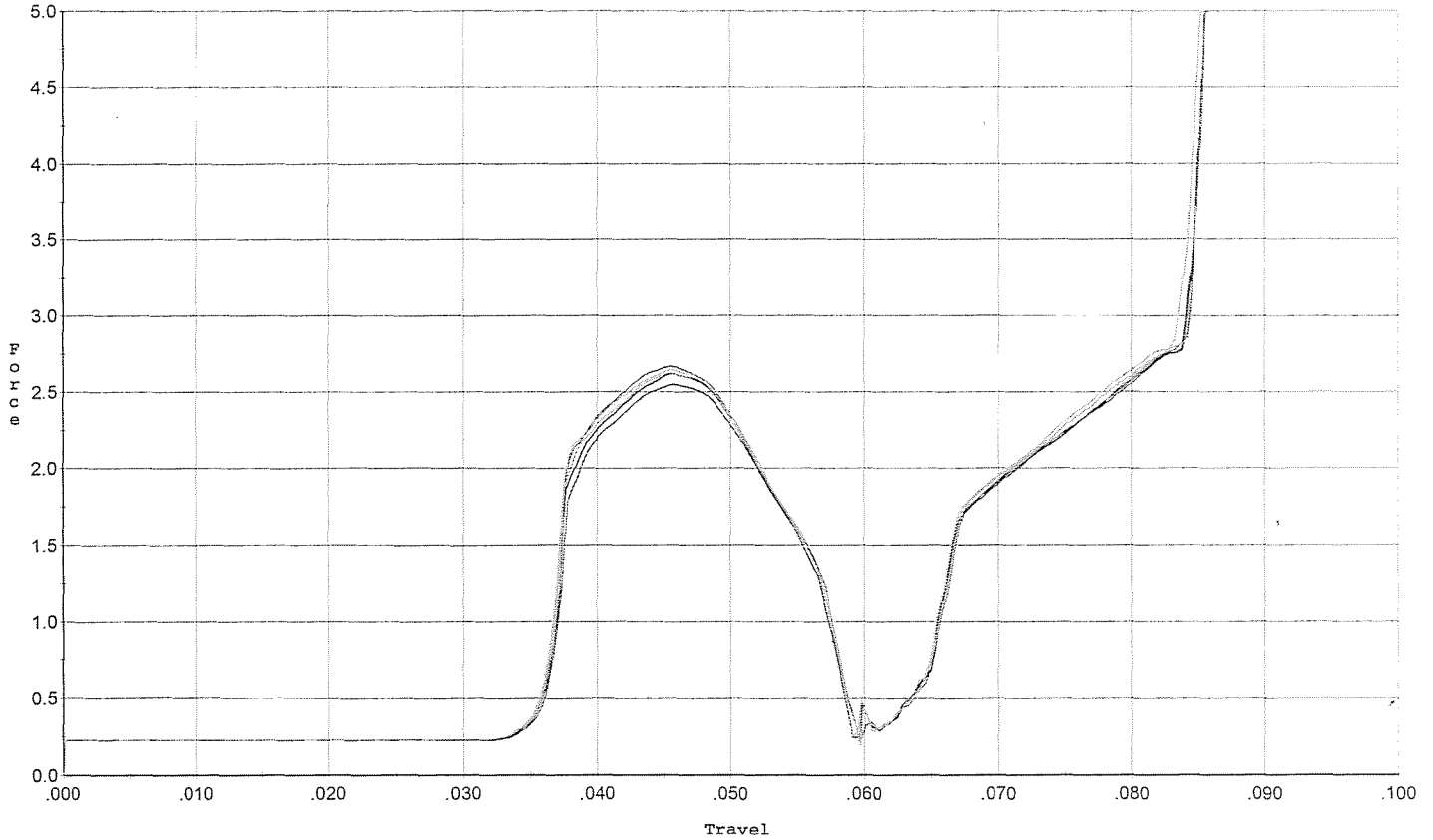
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.058	0.035	0.033	0.085		Set Trigger
2	4.106	0.059	0.035	0.033	0.088		Set Trigger
3	4.053	0.058	0.035	0.033	0.086		Set Trigger
4	3.982	0.058	0.034	0.033	0.085		Set Trigger
5	4.049	0.058	0.034	0.033	0.086		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



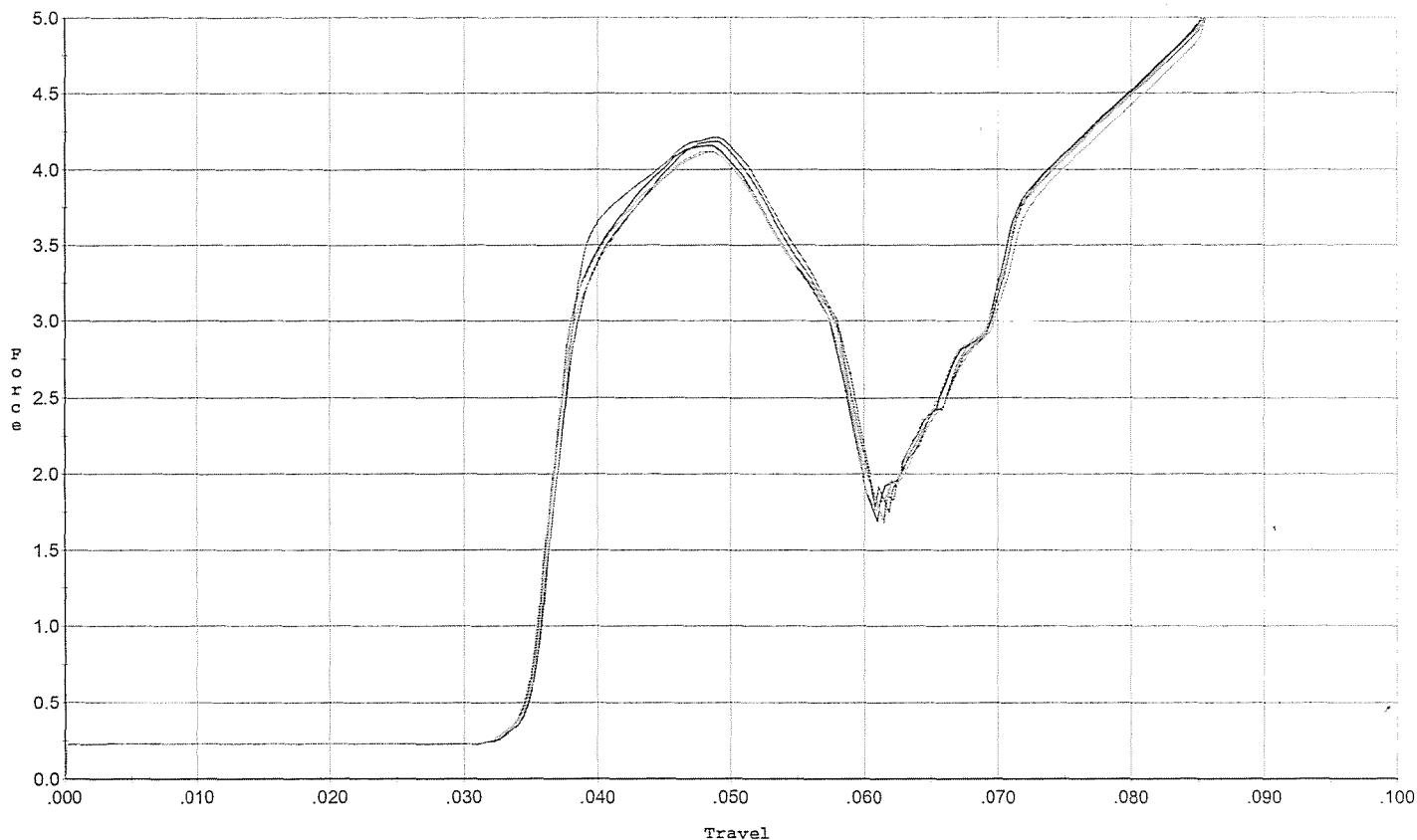
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.549	0.057	0.036	0.035	0.051		Set Trigger
2	2.618	0.058	0.036	0.035	0.053		Set Trigger
3	2.666	0.057	0.036	0.035	0.053		Set Trigger
4	2.643	0.057	0.035	0.036	0.054		Set Trigger
5	2.621	0.057	0.035	0.035	0.053		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.058	0.034	0.032	0.088		Set Trigger
2	4.155	0.059	0.034	0.032	0.089		Set Trigger
3	4.211	0.059	0.035	0.032	0.091		Set Trigger
4	4.120	0.058	0.034	0.032	0.088		Set Trigger
5	4.112	0.058	0.034	0.032	0.088		Set Trigger

Avg 4.15