

GL764962

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

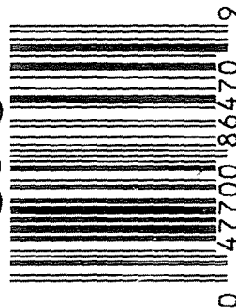
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6764962

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764962

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	SPD
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-19-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES	OPERATOR LMS	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	LMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		6-26	un
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		6/27/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-7-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

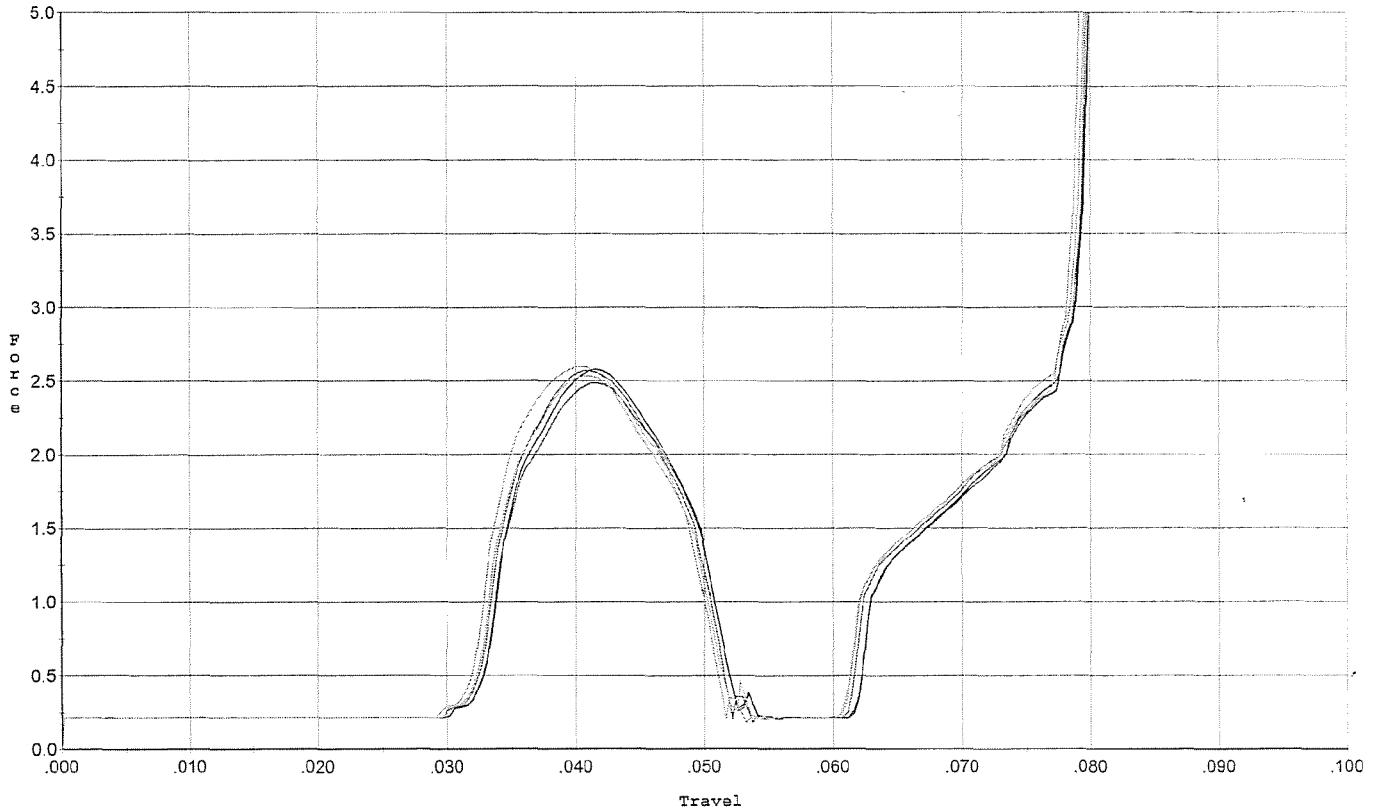
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	7/16/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7-7-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-10-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/10/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-27-08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.68</u> <u>2.74</u> <u>2.68</u> <u>2.68</u>	7/10/08	Fm
	C) FUNCTION		8-27-08	BSN
690	PACK		8/28/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



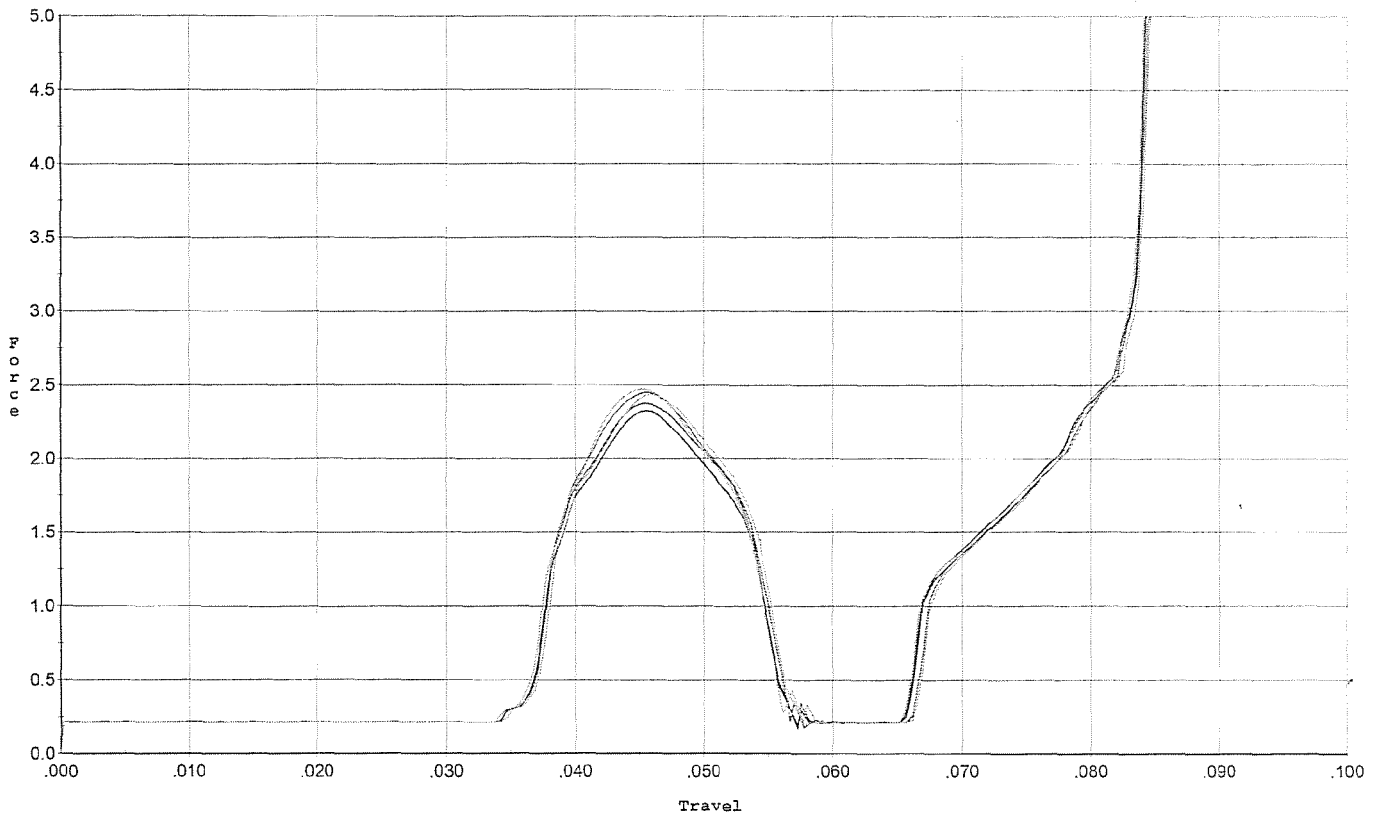
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.050	0.032	0.035	0.041		Set Trigger
2	2.577	0.050	0.032	0.035	0.042		Set Trigger
3	2.567	0.050	0.032	0.035	0.043		Set Trigger
4	2.534	0.049	0.030	0.035	0.042		Set Trigger
5	2.601	0.050	0.030	0.035	0.044		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



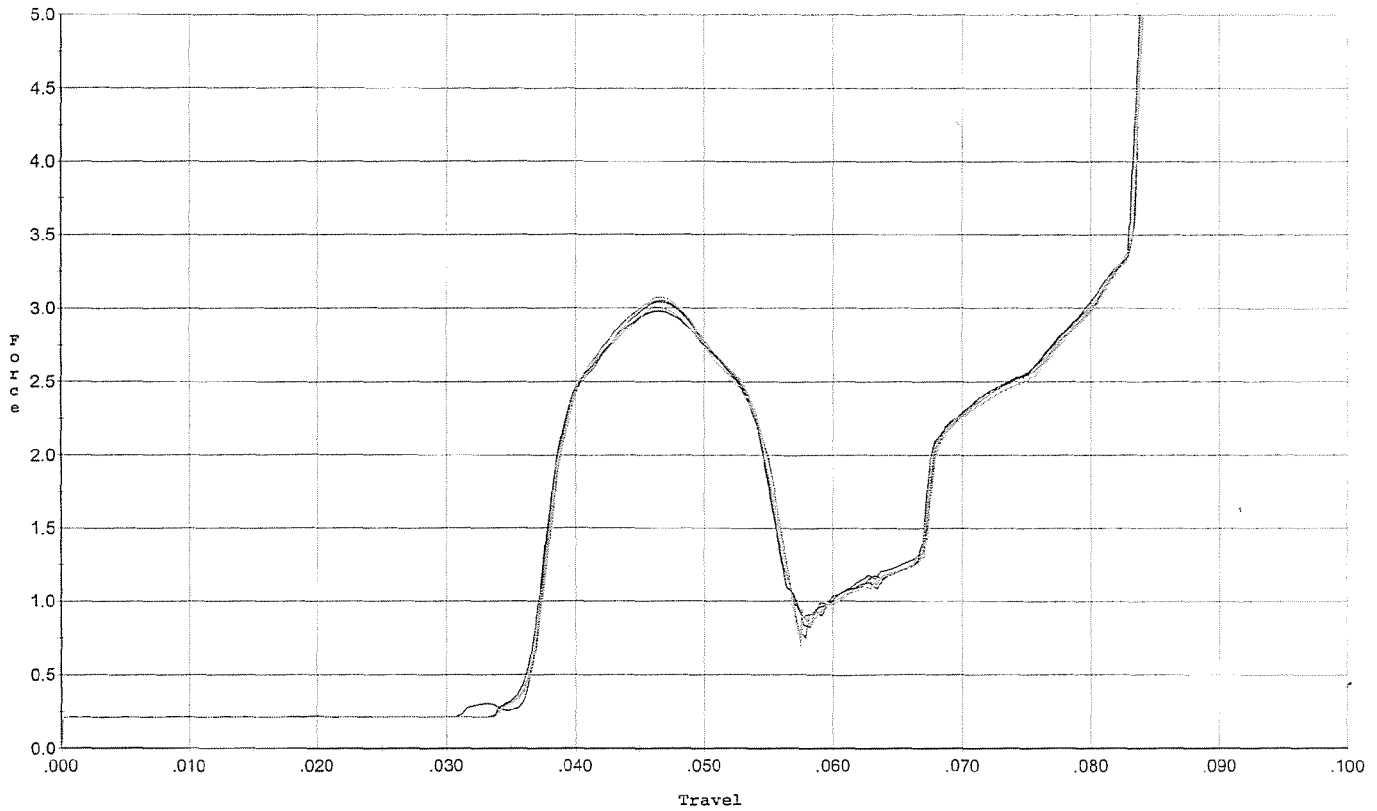
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.376	0.054	0.035	0.037	0.041		Set Trigger
2	2.326	0.054	0.035	0.037	0.040		Set Trigger
3	2.447	0.055	0.035	0.037	0.043		Set Trigger
4	2.472	0.054	0.036	0.037	0.042		Set Trigger
5	2.438	0.054	0.037	0.037	0.042		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



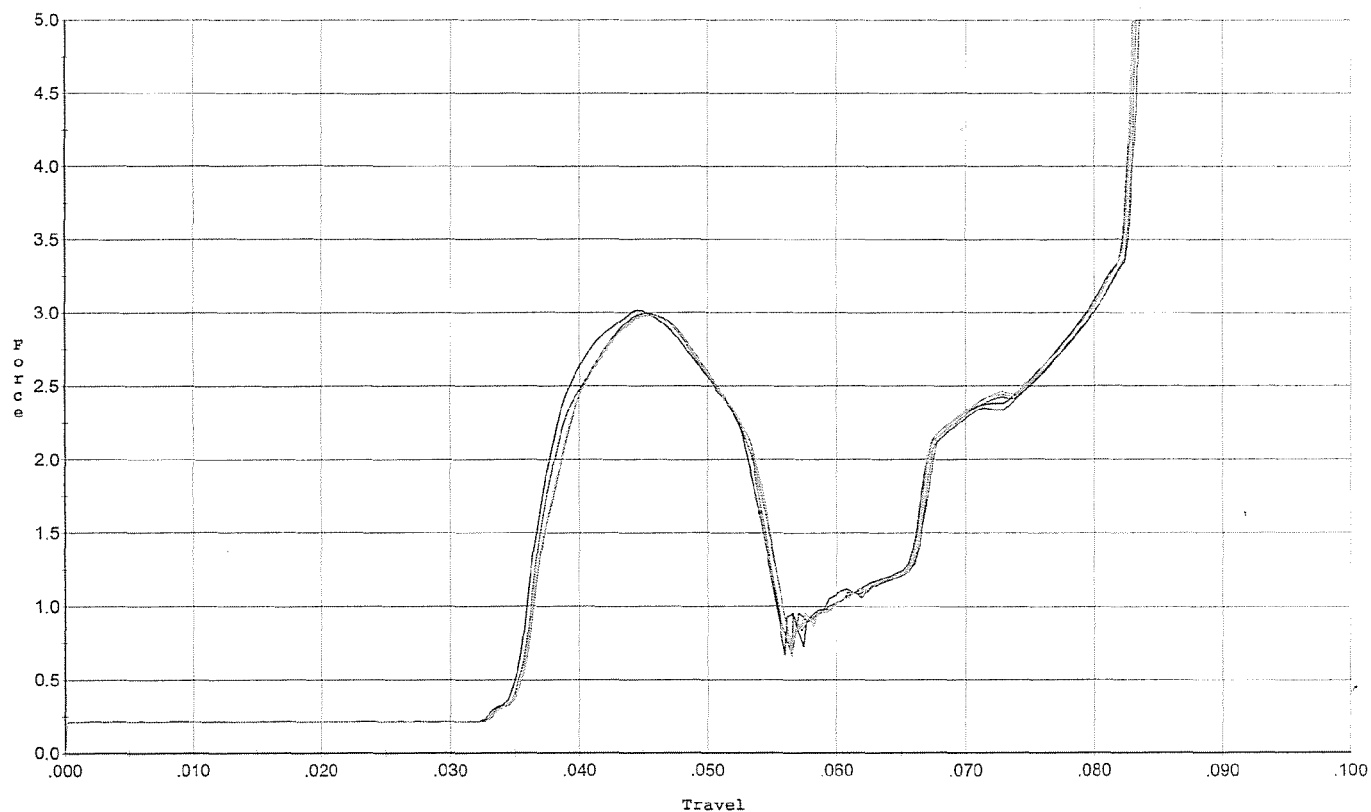
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.054	0.036	0.036	0.054		Set Trigger
2	2.981	0.054	0.034	0.035	0.054		Set Trigger
3	3.051	0.055	0.036	0.035	0.055		Set Trigger
4	3.076	0.055	0.036	0.035	0.055		Set Trigger
5	3.012	0.056	0.036	0.035	0.055		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



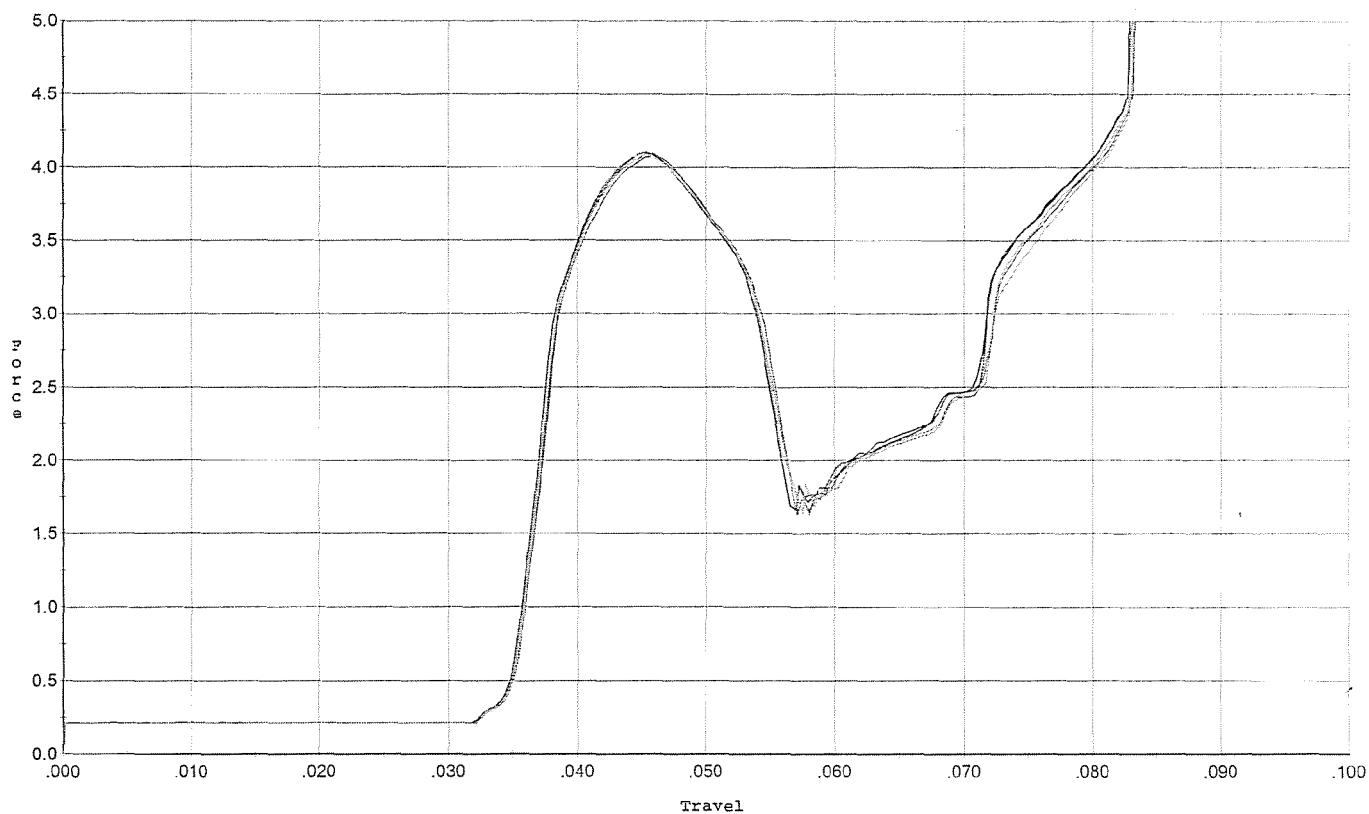
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.997	0.053	0.035	0.036	0.053		Set Trigger
2	3.015	0.054	0.033	0.035	0.054		Set Trigger
3	2.989	0.055	0.034	0.035	0.053		Set Trigger
4	2.978	0.054	0.035	0.035	0.053		Set Trigger
5	2.978	0.054	0.035	0.035	0.053		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



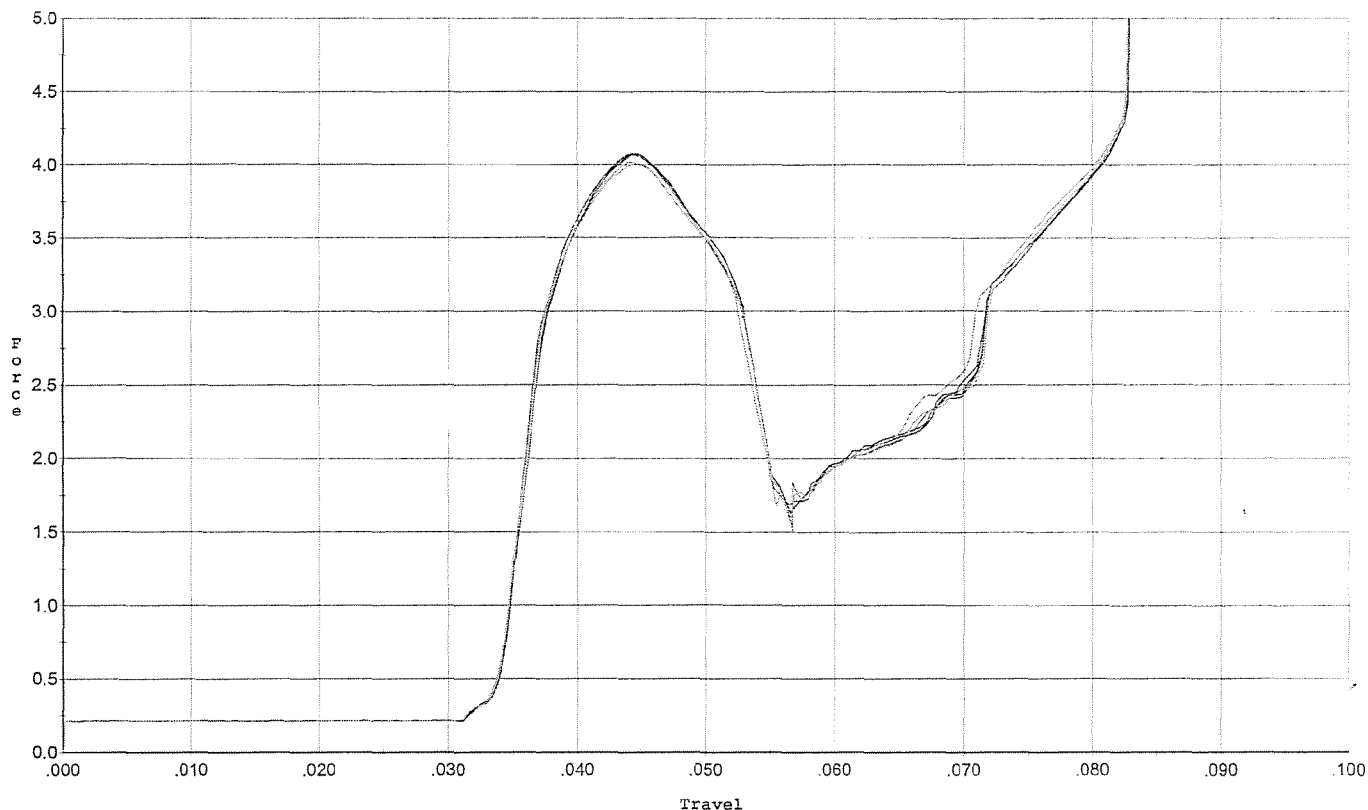
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.055	0.034	0.034	0.075		Set Trigger
2	4.101	0.054	0.034	0.034	0.073		Set Trigger
3	4.070	0.055	0.035	0.034	0.074		Set Trigger
4	4.085	0.054	0.034	0.034	0.072		Set Trigger
5	4.106	0.055	0.035	0.034	0.075		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



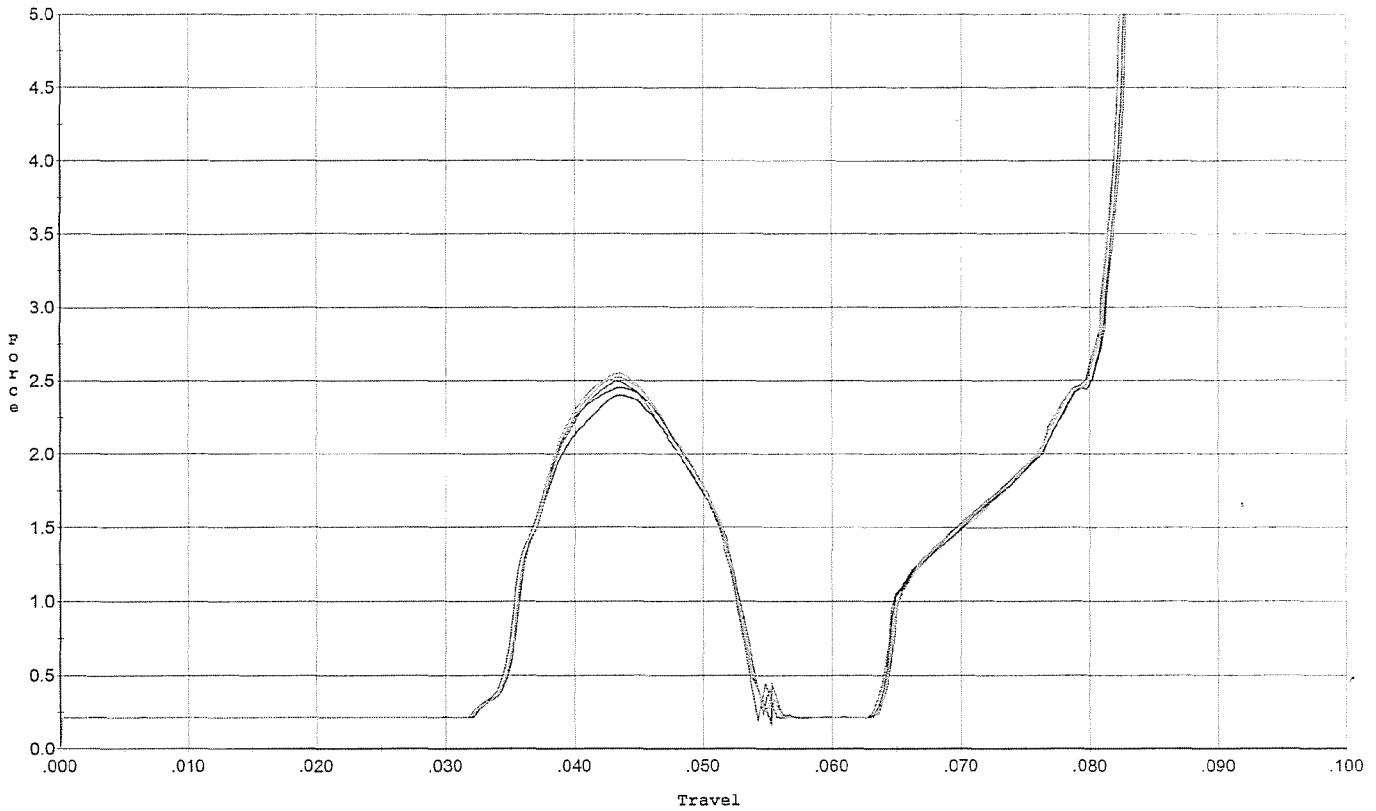
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.071	0.053	0.032	0.034	0.072		Set Trigger
2	4.072	0.053	0.034	0.034	0.072		Set Trigger
3	4.075	0.053	0.034	0.034	0.072		Set Trigger
4	4.007	0.053	0.033	0.034	0.072		Set Trigger
5	4.018	0.052	0.033	0.034	0.070		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



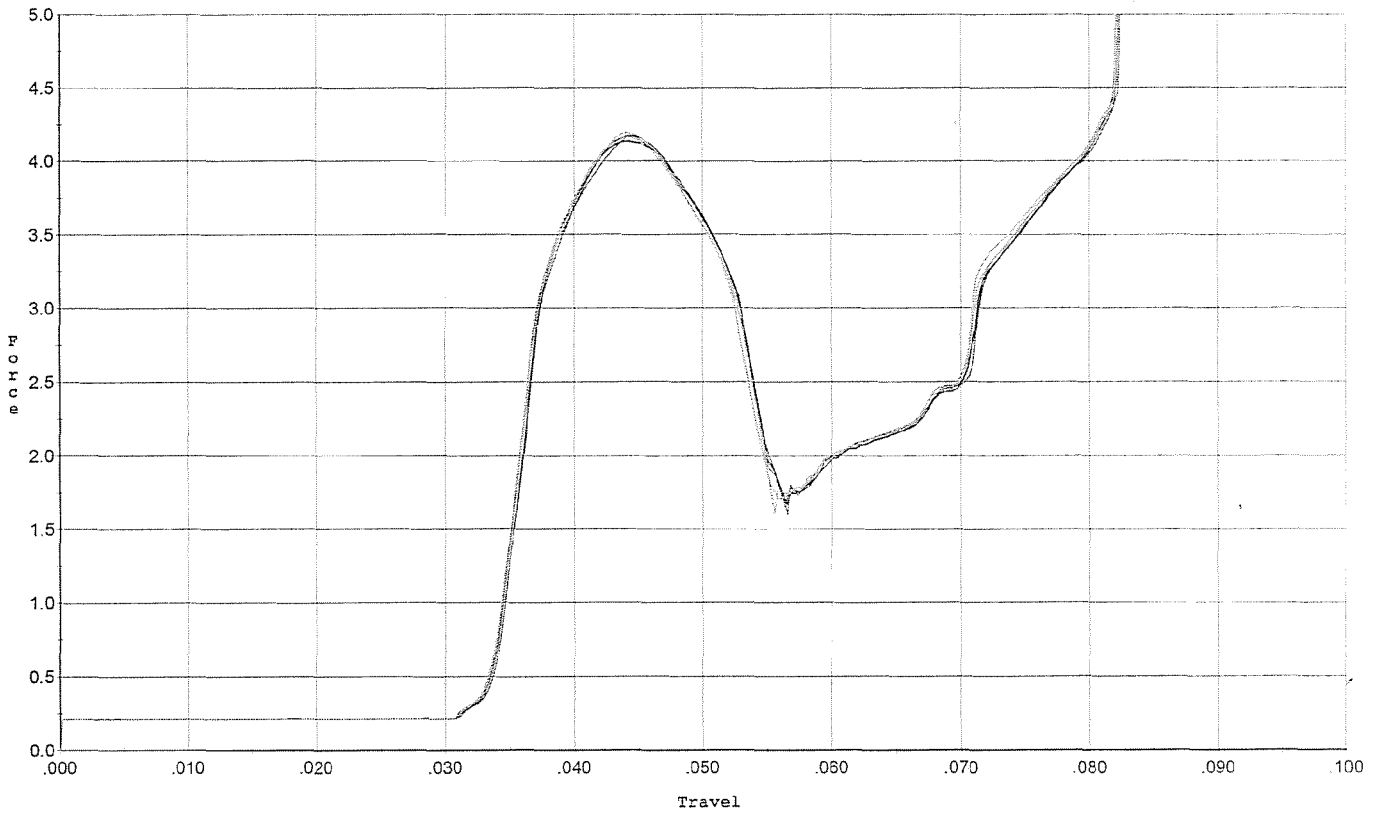
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.449	0.053	0.035	0.036	0.043		Set Trigger
2	2.399	0.052	0.033	0.036	0.041		Set Trigger
3	2.497	0.052	0.034	0.036	0.042		Set Trigger
4	2.550	0.052	0.034	0.036	0.042		Set Trigger
5	2.519	0.052	0.034	0.036	0.042		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.170	0.053	0.033	0.034	0.074		Set Trigger
2	4.136	0.053	0.033	0.034	0.074		Set Trigger
3	4.166	0.053	0.033	0.034	0.073		Set Trigger
4	4.198	0.052	0.033	0.034	0.073		Set Trigger
5	4.167	0.053	0.033	0.034	0.074		Set Trigger

Avg 4.16