

676764964

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM) 9
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

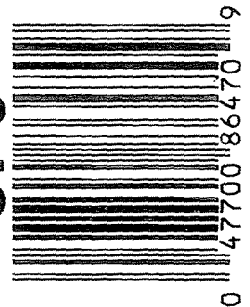
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6764964

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764964

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSW
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SP
460	CHECK HEADSPACE		7-15-08	SP
470	DIS-ASSEMBLE ACTION		7-16-08	RTZ
472	SERIALIZE BOLT HANDLE		7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-17-08	SP
480	MAGNAFLUX BBL ACTION		7-21-08	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25-08	an
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	PSW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	PSW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	PSW
	D) OIL FIRING PIN ASSEMBLY		7-31-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6.5</u> <u>6.5</u>	8-4	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6</u>	8-4	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-4	TC
	J) ASSEMBLE STOCK		7-31-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-5-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-5-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-1-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-5-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>248</u> <u>245</u> <u>269</u> <u>265</u> <u>258</u>	8-4-08	BSN
	C) FUNCTION		8-5-08	L.P.D.
690	PACK		8/7/08	Fry

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-24-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.77	2.69		2.54	
PULL #2	2.67	2.58		2.51	
PULL #3	2.60	2.46		2.55	
PULL #4	2.63	2.68		2.44	
PULL #5	2.61	2.70		2.49	
TOTAL	1328	1311		1253	
AVERAGE	2.65	2.62		2.50	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.00		
PULL #2	3.06	3.16		
PULL #3	3.01	3.27		
PULL #4	3.09	2.93		
PULL #5	3.08	2.96		
TOTAL	1542	1532		
AVERAGE	3.08	3.06		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.26	4.44		4.28
PULL #2	4.13	4.21		4.20
PULL #3	4.17	4.17		3.99
PULL #4	4.16	4.37		3.93
PULL #5	4.15	4.00		4.11
TOTAL	2087	2119		2051
AVERAGE	4.17	4.23		4.10