

G676 4966

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



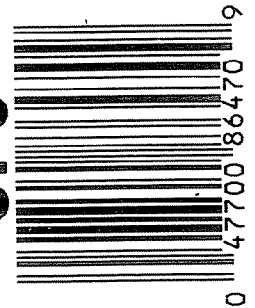
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6764966

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764966

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	RPD
430	ASSEMBLE TO STOCK		6-19-08	JP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	RPD
472	SERIALIZE BOLT HANDLE		6-20-08	RPD
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX 2000	6-23-08	JP
480	MAGNAFLUX BBL ACTION	WMS	6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BZ
542	APPLY COATINGS (BARREL ACTION)		6-26	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/7/08	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

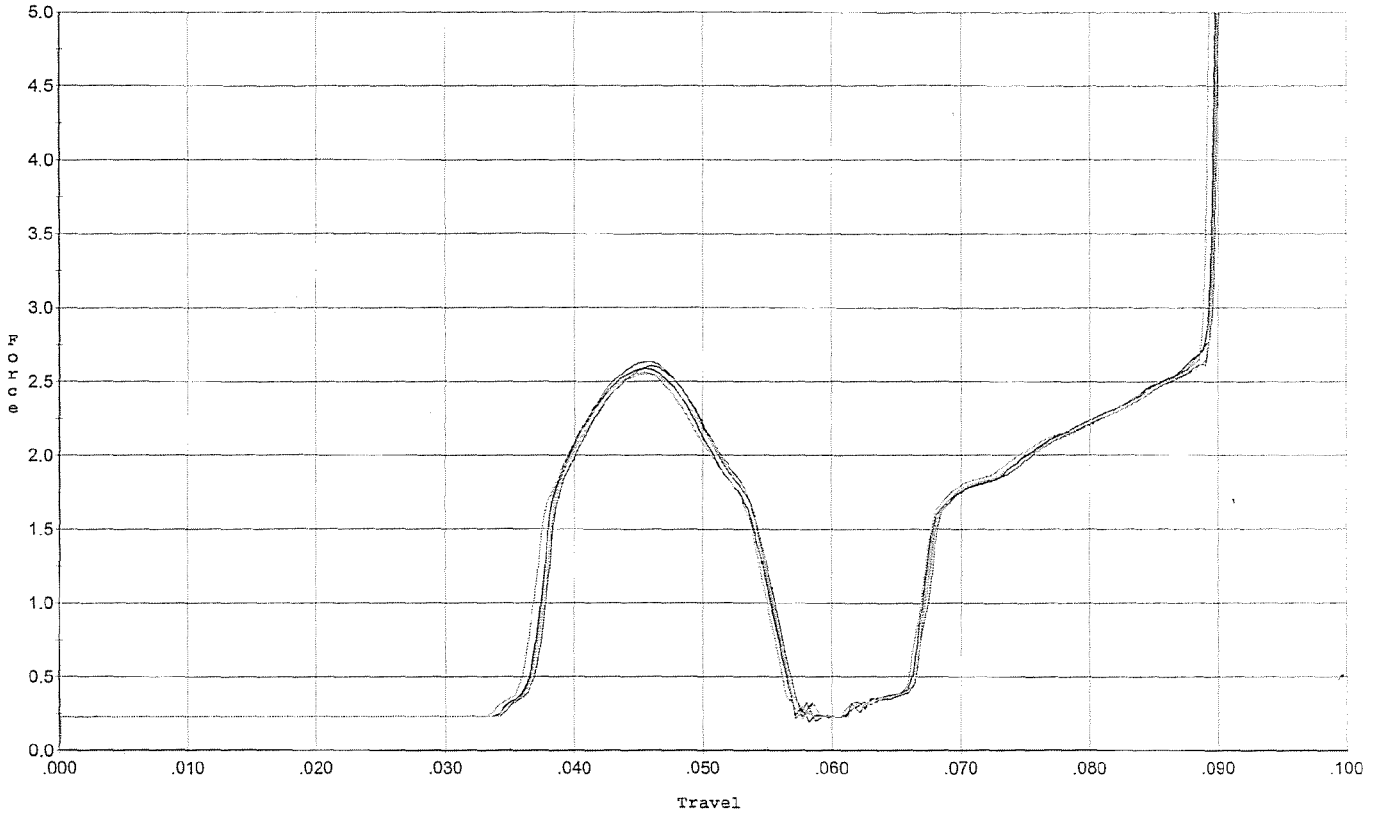
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7-22	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	7-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7-22	TC
	J) ASSEMBLE STOCK		7/7/08	RPD
	K) ASSEMBLE SWIVEL STUDS		7-28-08	RJZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-9-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/9/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-28-08	LR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.66</u> <u>2.54</u> <u>2.30</u> <u>2.16</u>	7-11-08	SD
	C) FUNCTION		7-28-08	RJZ
690	PACK		7/29/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



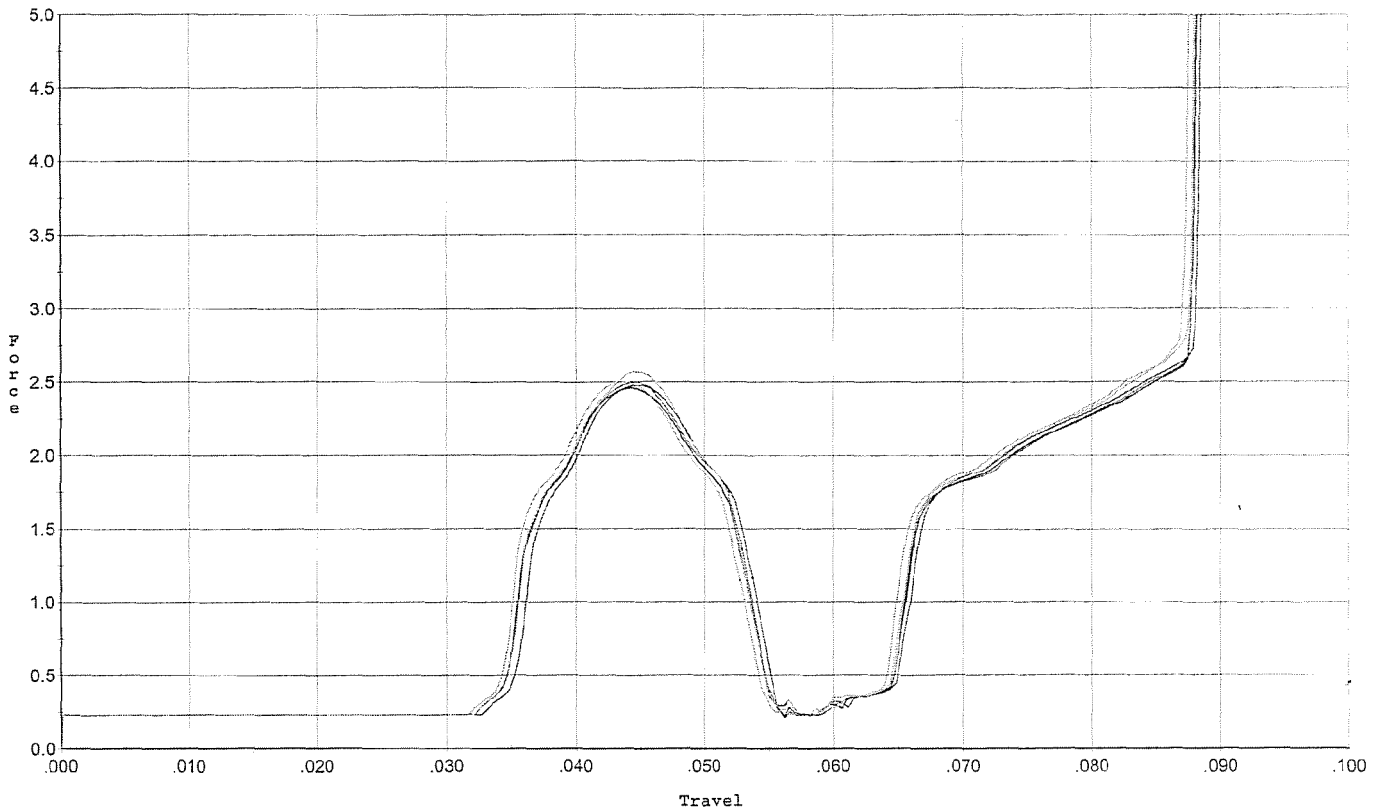
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.606	0.055	0.037	0.040	0.046		Set Trigger
2	2.590	0.055	0.035	0.040	0.046		Set Trigger
3	2.633	0.054	0.036	0.040	0.047		Set Trigger
4	2.553	0.055	0.036	0.040	0.047		Set Trigger
5	2.563	0.055	0.036	0.040	0.047		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



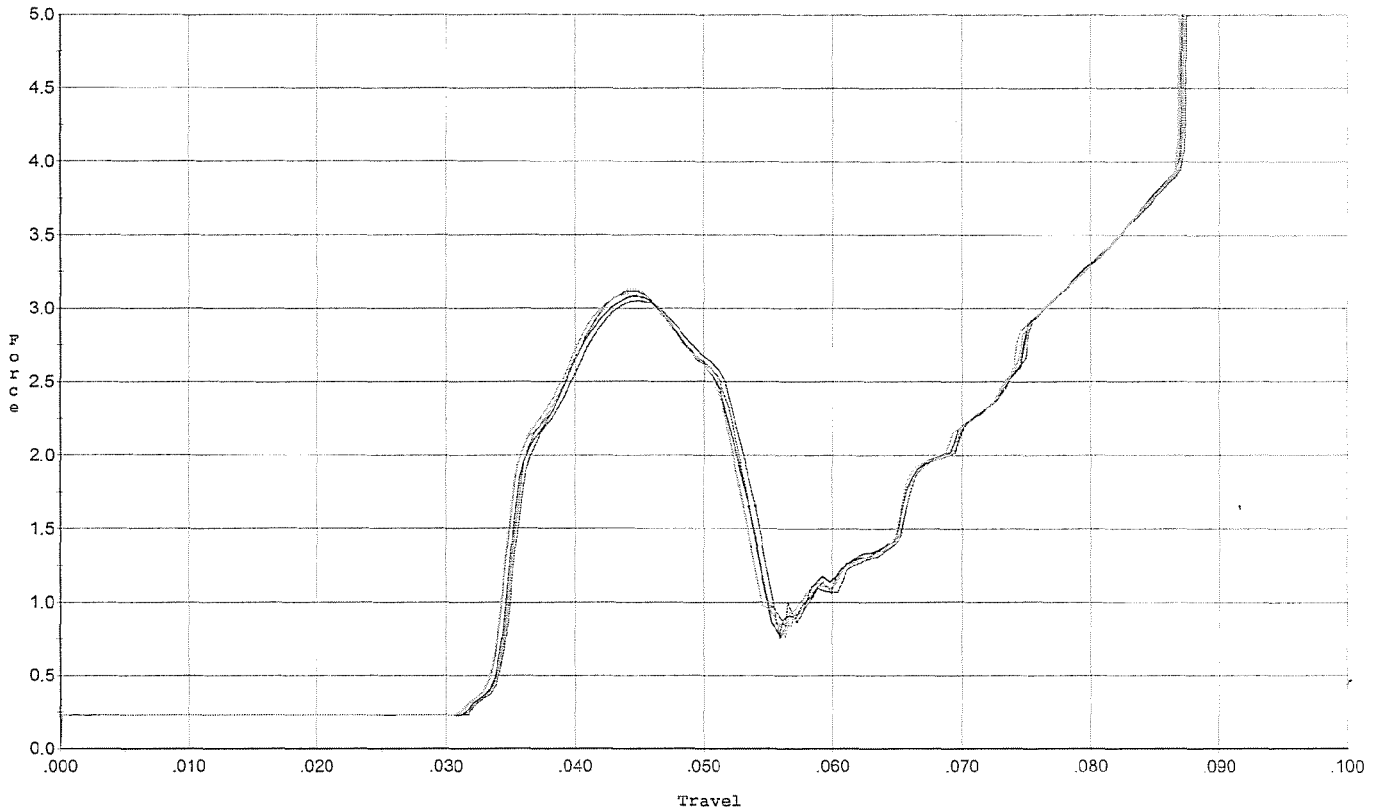
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.054	0.035	0.040	0.045		Set Trigger
2	2.455	0.053	0.033	0.040	0.045		Set Trigger
3	2.498	0.053	0.035	0.040	0.045		Set Trigger
4	2.567	0.053	0.035	0.039	0.045		Set Trigger
5	2.501	0.053	0.034	0.040	0.045		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



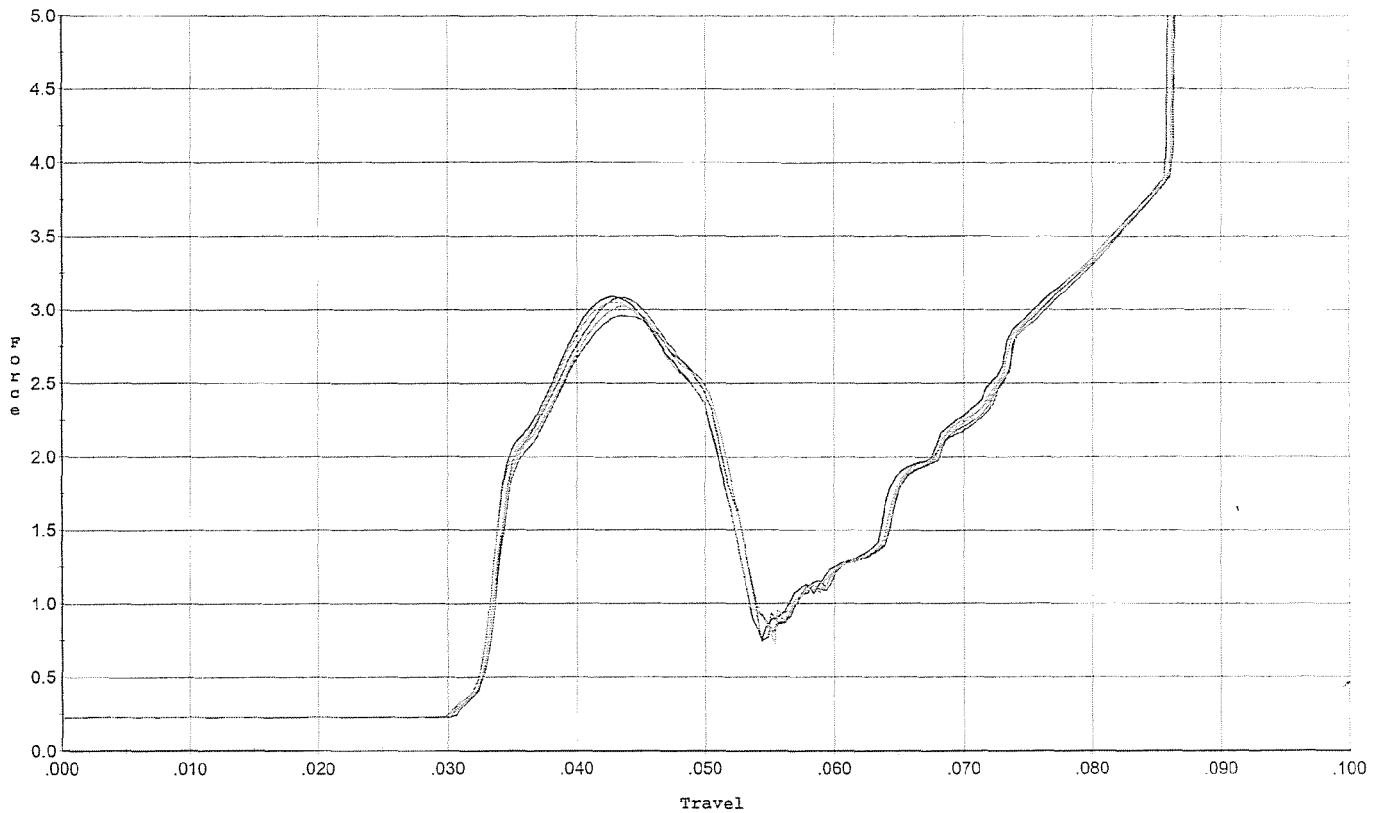
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.055	0.054	0.032	0.037	0.057		Set Trigger
2	3.084	0.053	0.034	0.037	0.057		Set Trigger
3	3.118	0.053	0.034	0.038	0.057		Set Trigger
4	3.134	0.053	0.033	0.038	0.056		Set Trigger
5	3.101	0.053	0.033	0.038	0.056		Set Trigger

AVG 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



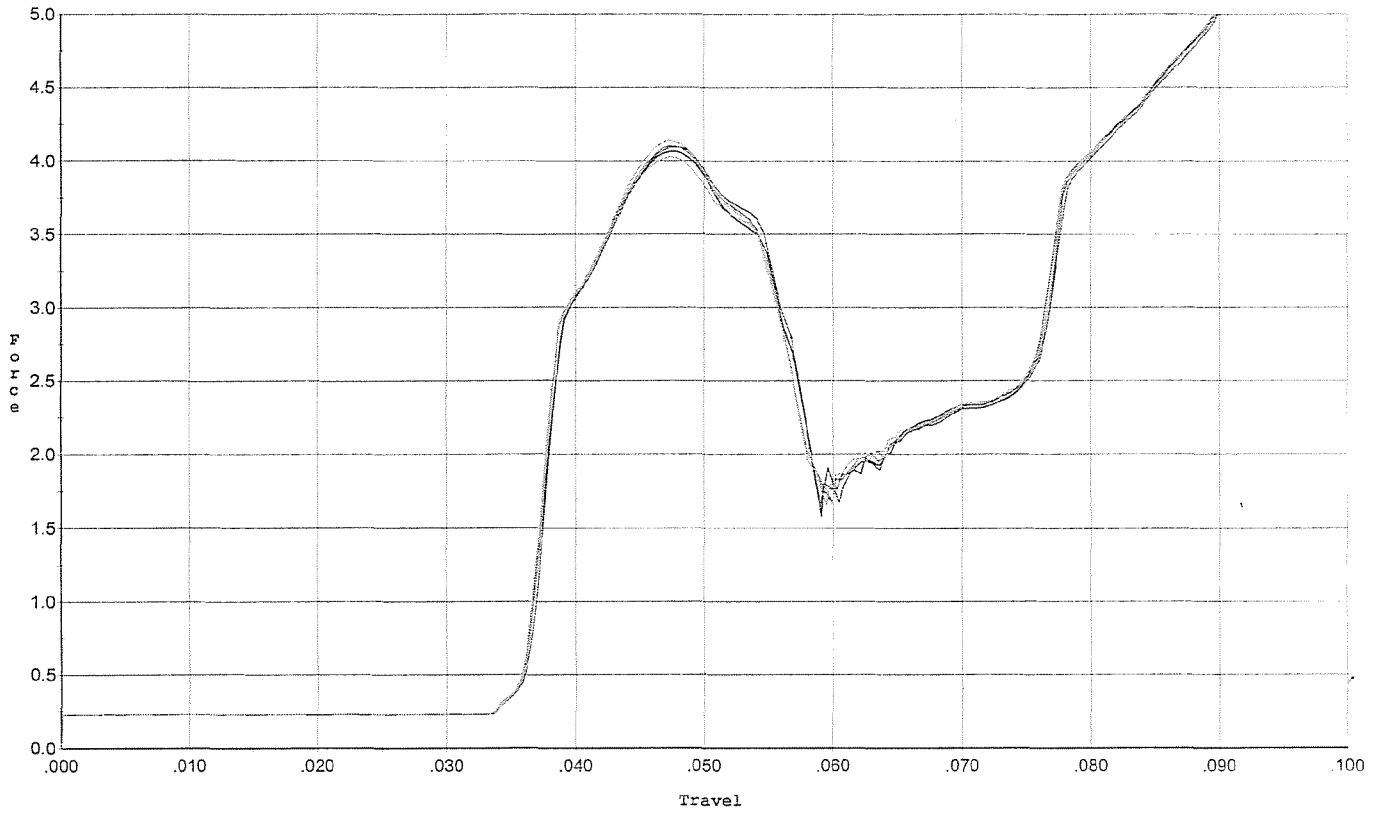
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.962	0.053	0.031	0.038	0.055		Set Trigger
2	3.093	0.052	0.032	0.037	0.056		Set Trigger
3	3.083	0.053	0.033	0.037	0.056		Set Trigger
4	3.053	0.052	0.032	0.037	0.055		Set Trigger
5	3.023	0.053	0.033	0.038	0.056		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



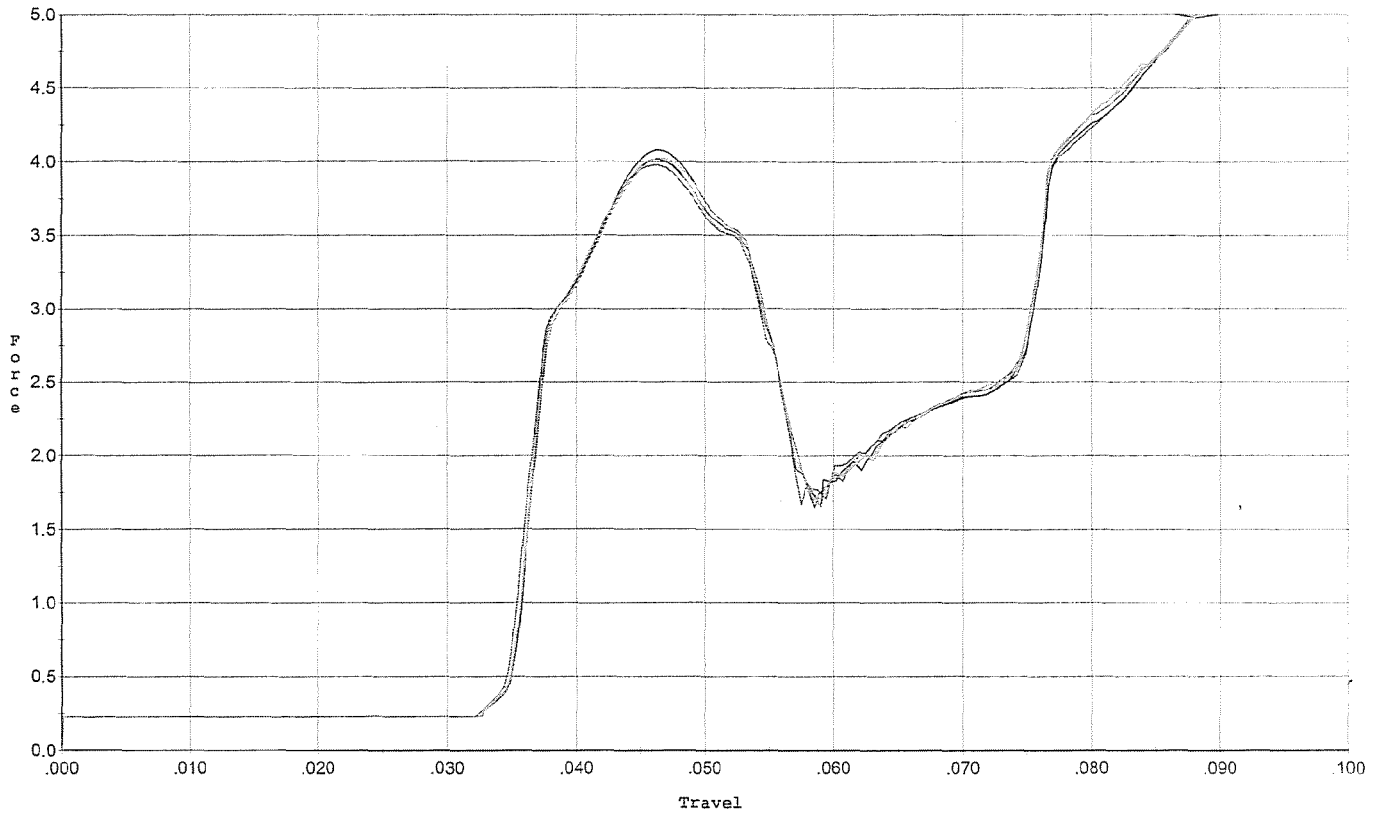
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.098	0.057	0.036	0.037	0.078		Set Trigger
2	4.064	0.057	0.036	0.037	0.078		Set Trigger
3	4.102	0.056	0.034	0.037	0.078		Set Trigger
4	4.139	0.056	0.034	0.037	0.078		Set Trigger
5	4.030	0.056	0.036	0.037	0.077		Set Trigger

AVG 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



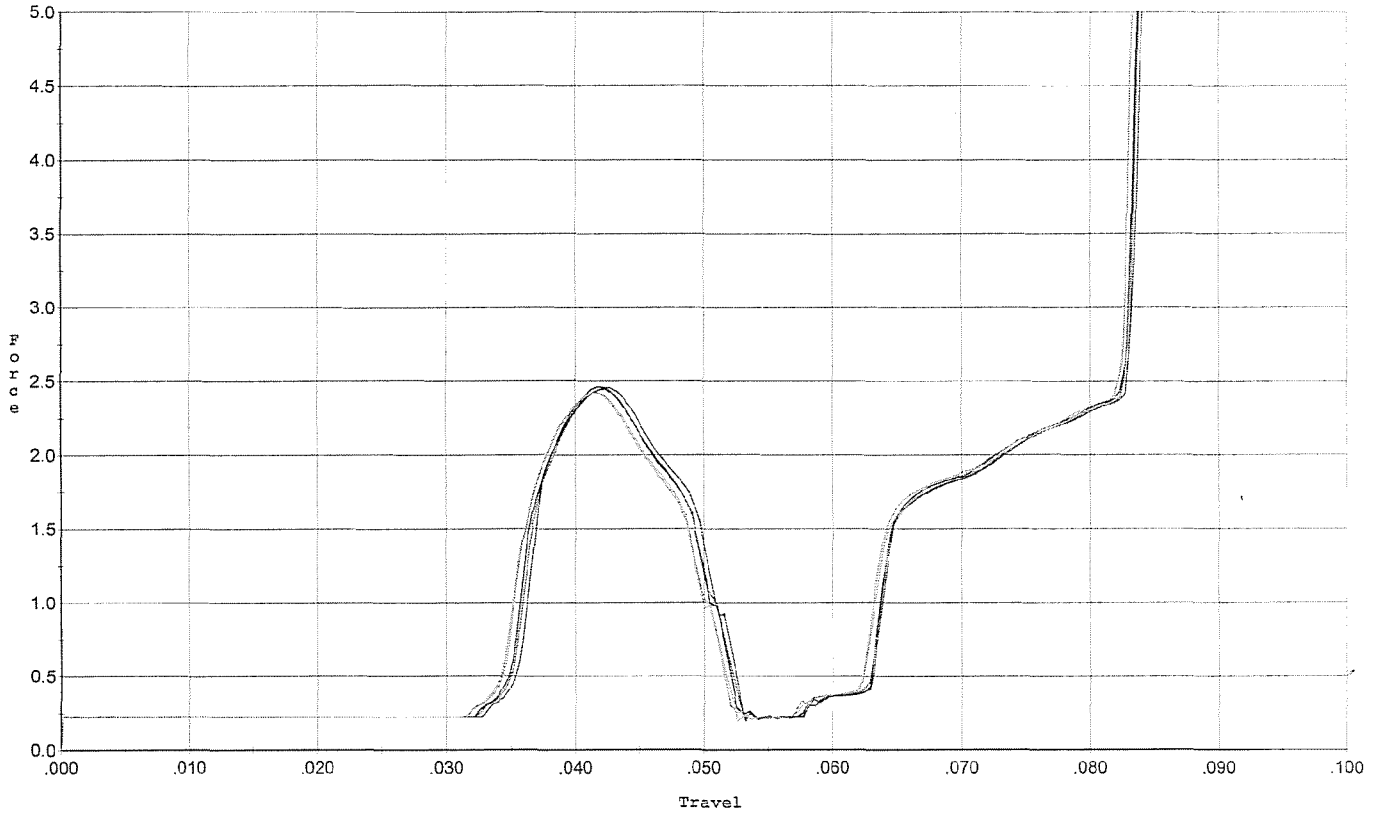
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.055	0.033	0.036	0.076		Set Trigger
2	4.080	0.055	0.035	0.036	0.076		Set Trigger
3	3.976	0.055	0.035	0.036	0.076		Set Trigger
4	4.023	0.055	0.035	0.036	0.076		Set Trigger
5	4.026	0.055	0.033	0.036	0.076		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



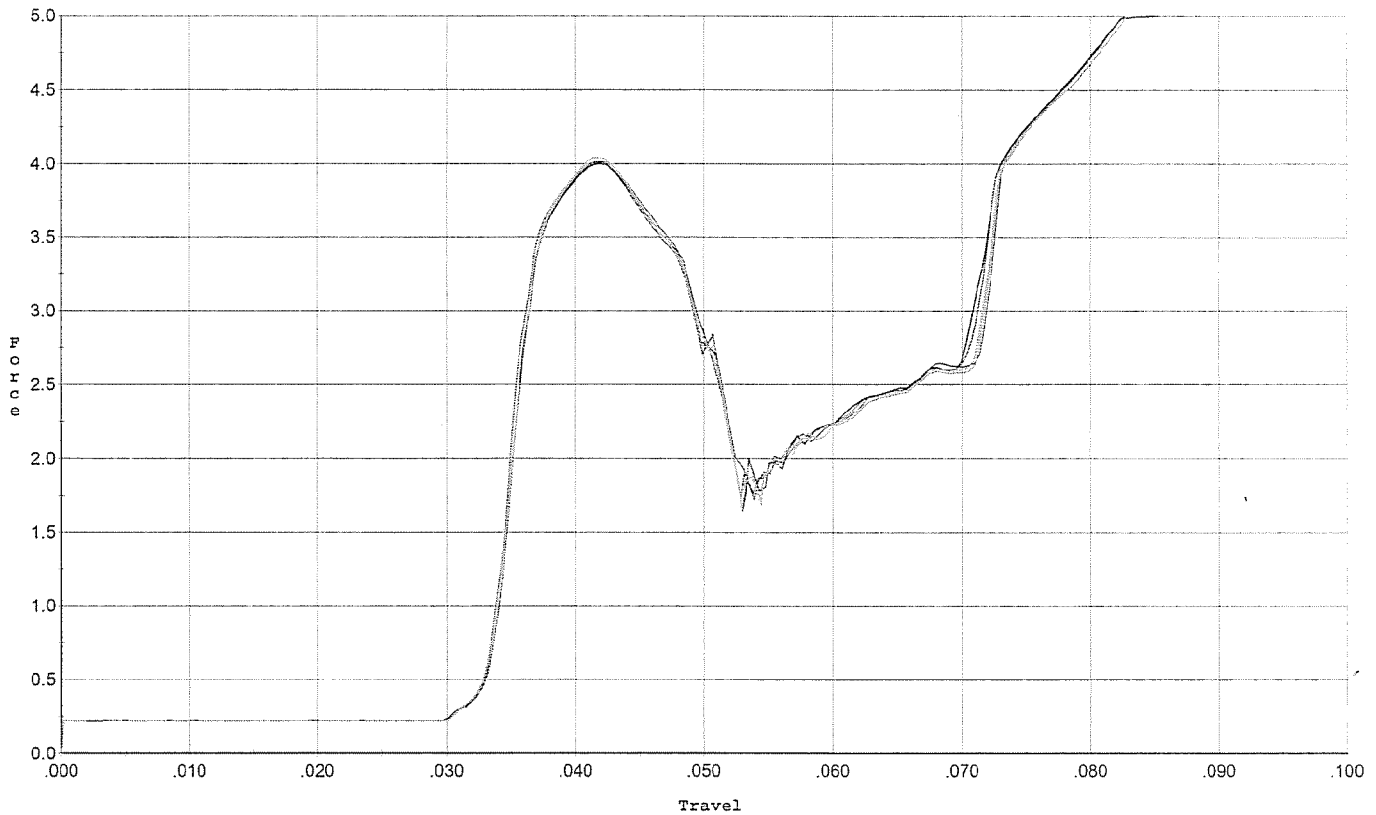
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.454	0.052	0.035	0.038	0.039		Set Trigger
2	2.464	0.051	0.034	0.038	0.039		Set Trigger
3	2.445	0.049	0.035	0.039	0.036		Set Trigger
4	2.422	0.049	0.034	0.039	0.036		Set Trigger
5	2.422	0.051	0.034	0.038	0.038		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.012	0.051	0.033	0.035	0.066		Set Trigger
2	4.000	0.051	0.033	0.035	0.066		Set Trigger
3	4.004	0.051	0.033	0.035	0.067		Set Trigger
4	4.041	0.051	0.033	0.035	0.066		Set Trigger
5	4.017	0.051	0.033	0.035	0.067		Set Trigger

Avg 4.01