

56764967

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

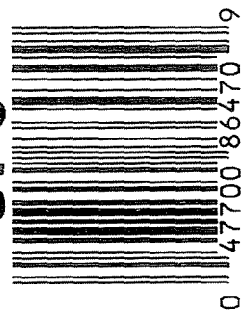
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764967

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764967

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	SP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA-FLUX	6-24-08	RP
472	SERIALIZE BOLT HANDLE	2000 2000	6-25-08	RP
475	DRILL AND TAP SIGHT HOLES	OPERATOR WMS	6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-26-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	BT
542	APPLY COATINGS (BARREL ACTION)		7-9	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-08	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

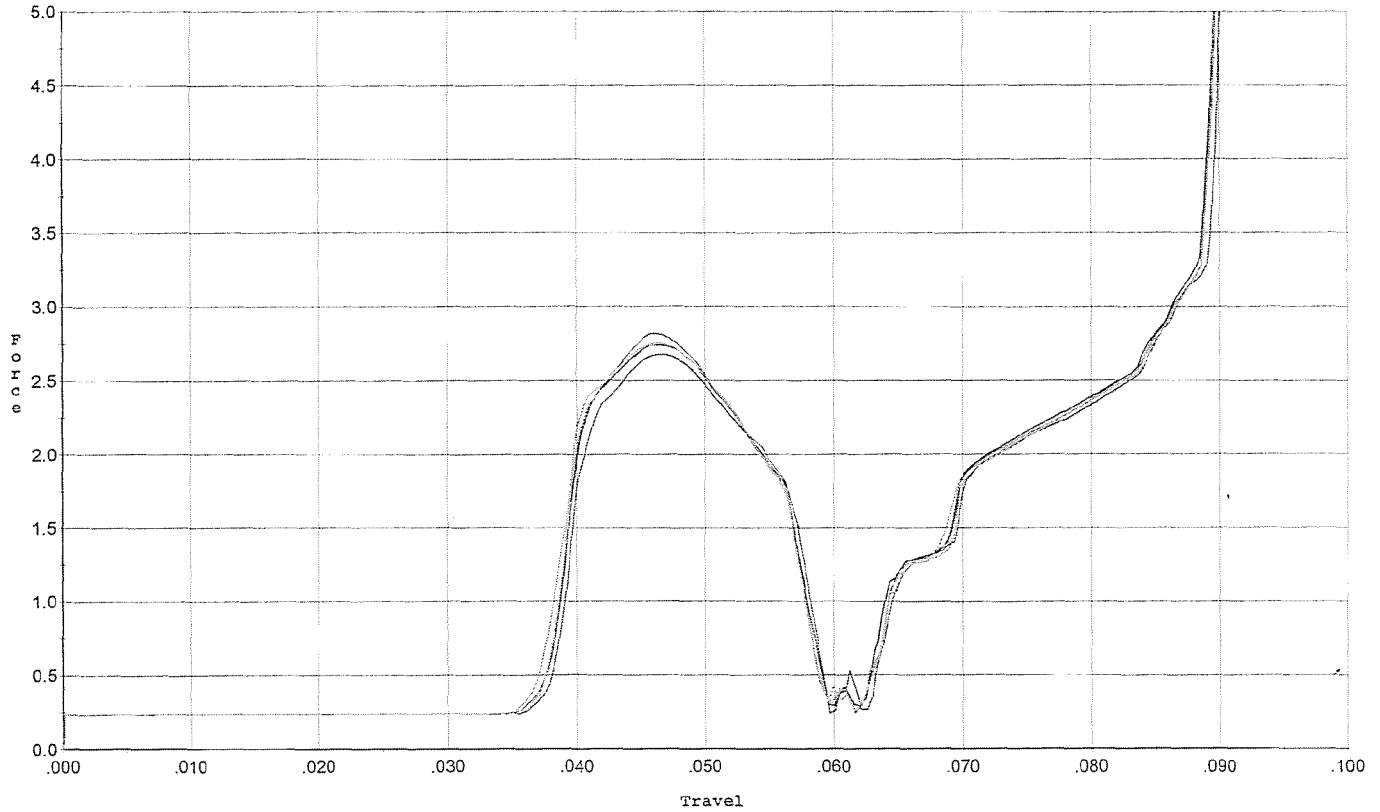
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>6.5</u>	<u>8-4</u>	<u>TL</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>7</u>	<u>8-4</u>	<u>TL</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	<u>8-4</u>	<u>TL</u>
	J) ASSEMBLE STOCK		<u>7-21-08</u>	<u>S.P.D.</u>
	K) ASSEMBLE SWIVEL STUDS		<u>8-8-08</u>	<u>S.P.D.</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>8-8-08</u>	<u>S.P.D.</u>
	M) IRON SIGHT ALIGNMENT		<u>8-8-08</u>	<u>S.P.D.</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>7-23-08</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>7/23/08</u>	<u>MEB</u>
670	FINAL INSPECTION A) HEADSPACE		<u>8-8-08</u>	<u>S.P.D.</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.51</u> <u>2.12</u> <u>2.08</u> <u>2.09</u>	<u>8-2-08</u>	<u>PSN</u>
	C) FUNCTION		<u>8-8-08</u>	<u>S.P.D.</u>
690	PACK		<u>8/27/08</u>	<u>Fry</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



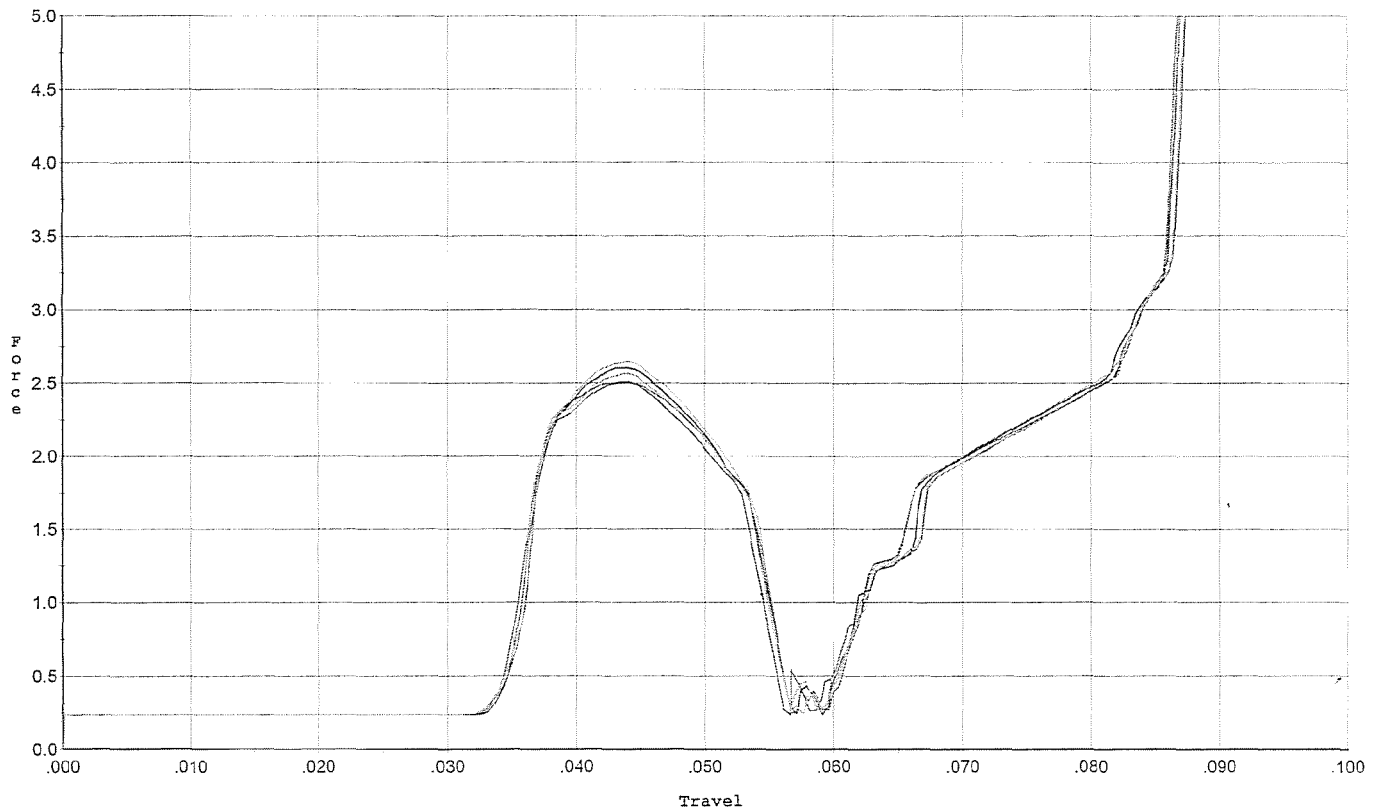
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.677	0.057	0.038	0.039	0.051		Set Trigger
2	2.743	0.056	0.037	0.039	0.051		Set Trigger
3	2.816	0.056	0.037	0.039	0.052		Set Trigger
4	2.749	0.056	0.037	0.039	0.052		Set Trigger
5	2.760	0.056	0.037	0.039	0.053		Set Trigger

Avg 2.74

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



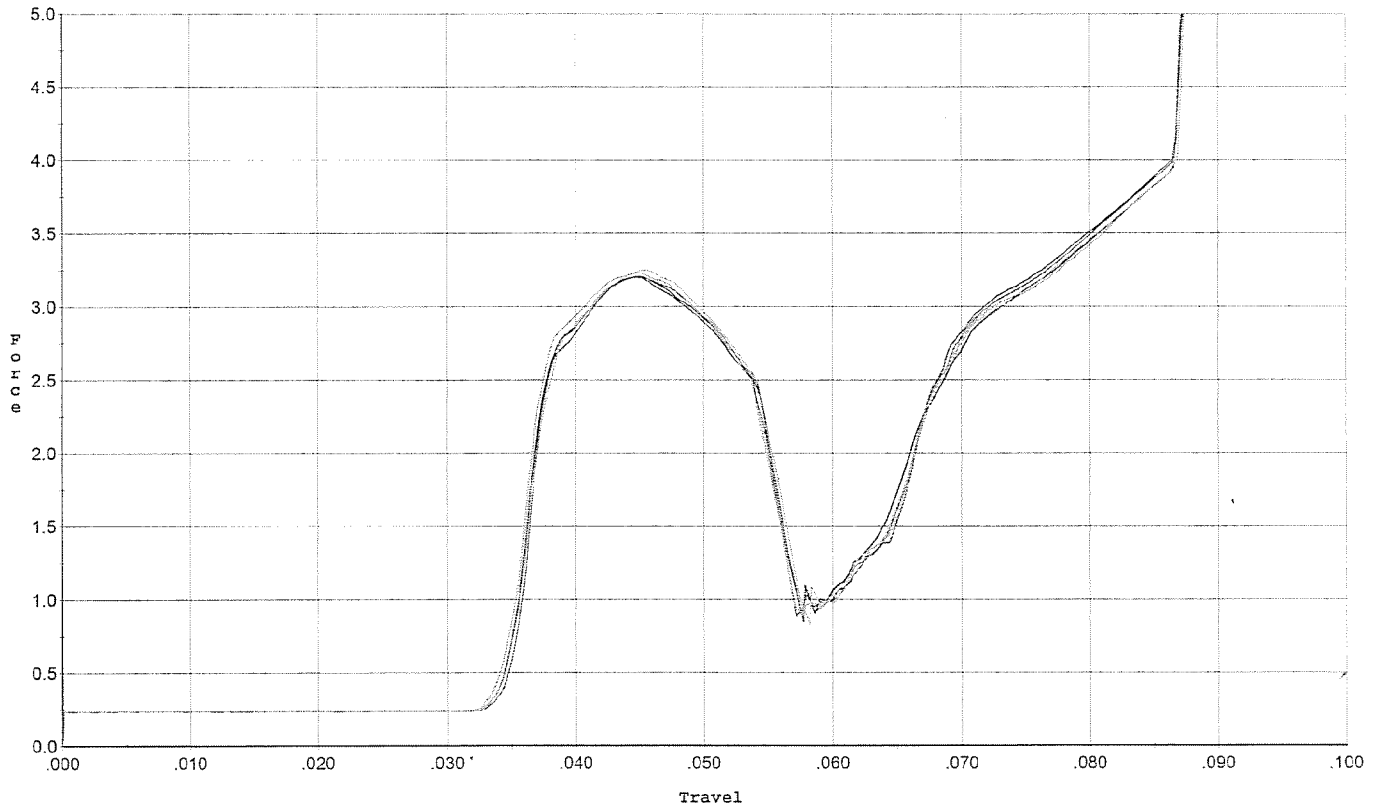
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.511	0.054	0.033	0.037	0.049		Set Trigger
2	2.605	0.055	0.034	0.037	0.050		Set Trigger
3	2.501	0.054	0.034	0.037	0.049		Set Trigger
4	2.648	0.054	0.034	0.037	0.051		Set Trigger
5	2.562	0.053	0.034	0.038	0.049		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



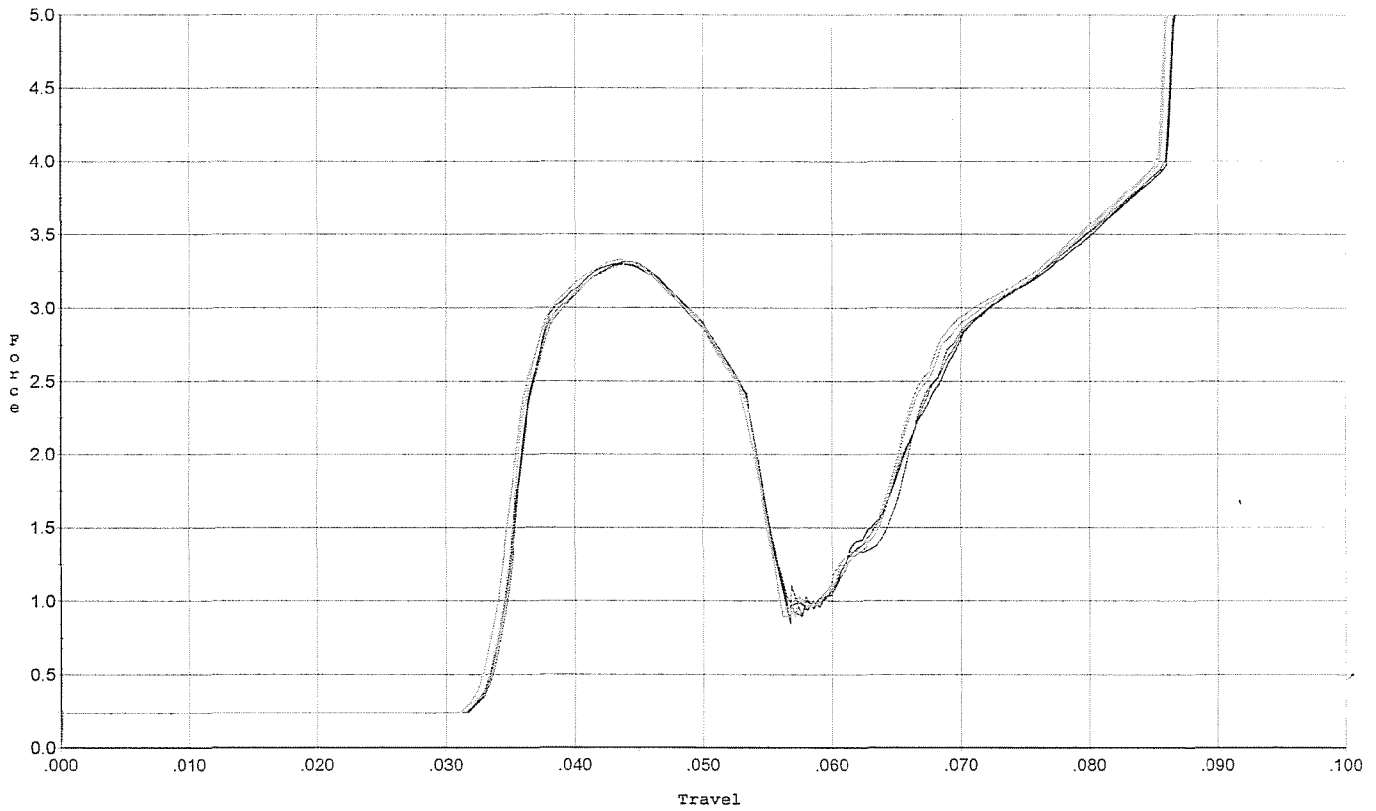
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.200	0.055	0.034	0.037	0.062		Set Trigger
2	3.203	0.054	0.034	0.036	0.063		Set Trigger
3	3.201	0.054	0.034	0.036	0.063		Set Trigger
4	3.247	0.056	0.034	0.036	0.065		Set Trigger
5	3.229	0.055	0.034	0.036	0.064		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



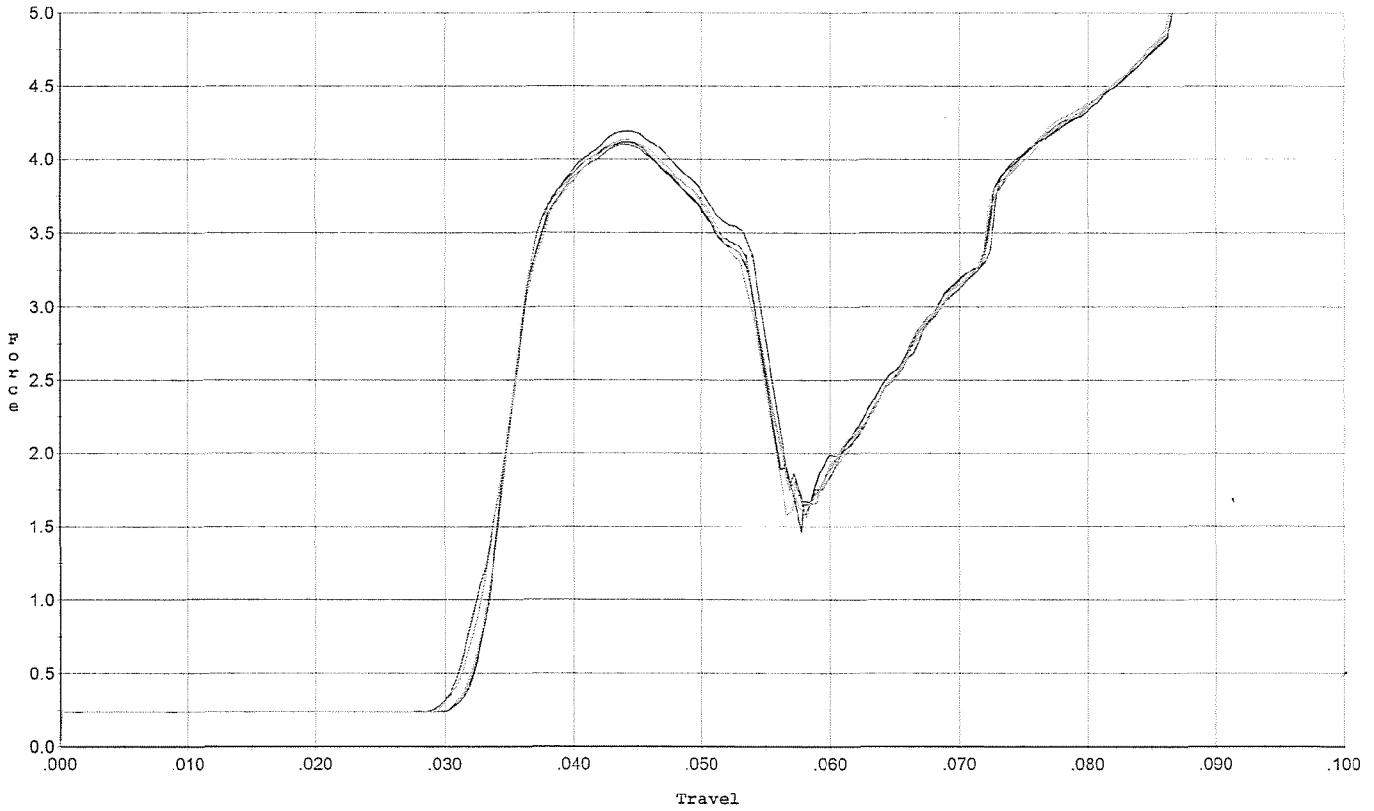
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.298	0.053	0.033	0.036	0.063		Set Trigger
2	3.295	0.053	0.033	0.036	0.064		Set Trigger
3	3.313	0.053	0.033	0.036	0.063		Set Trigger
4	3.300	0.054	0.033	0.036	0.064		Set Trigger
5	3.330	0.054	0.032	0.035	0.066		Set Trigger

Avg 3.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



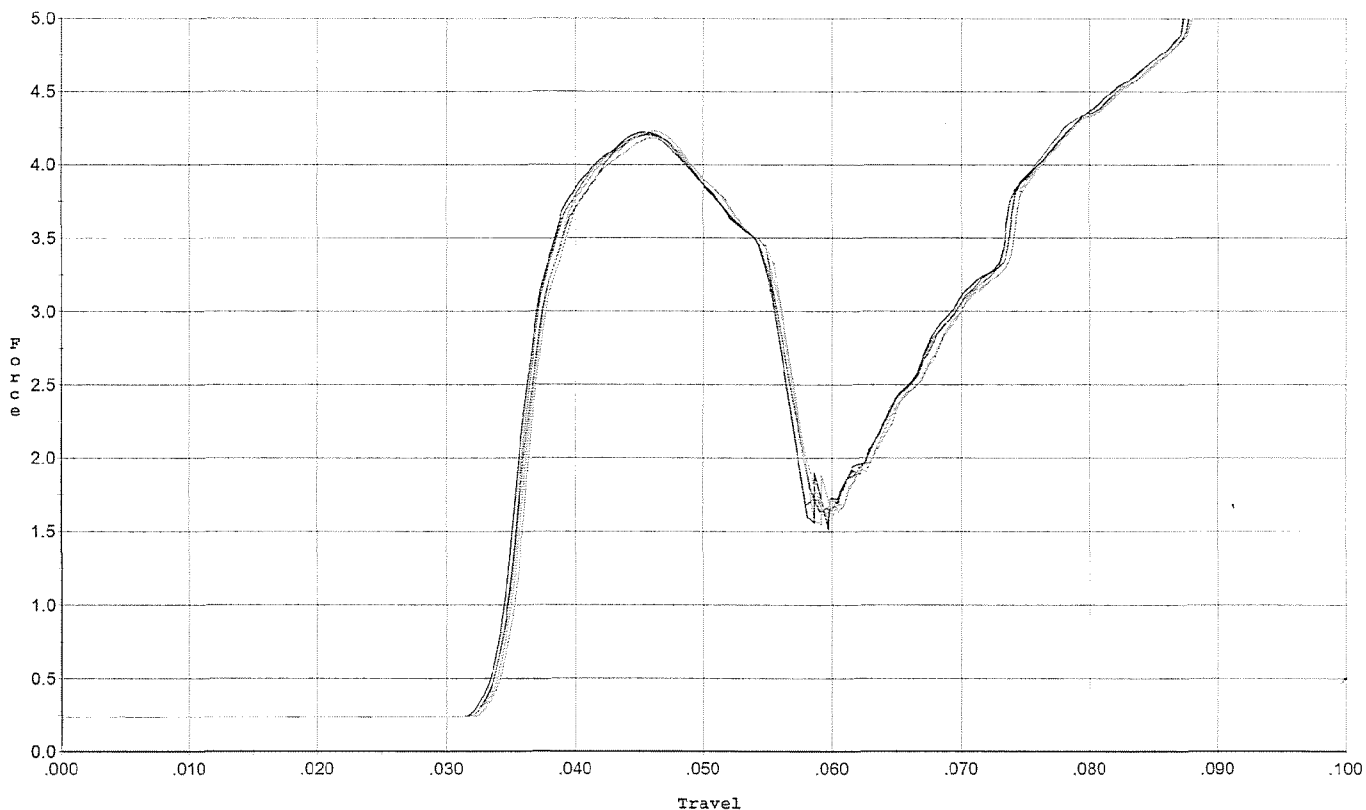
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.194	0.054	0.031	0.035	0.085		Set Trigger
2	4.118	0.054	0.032	0.035	0.081		Set Trigger
3	4.104	0.053	0.032	0.035	0.081		Set Trigger
4	4.136	0.054	0.032	0.035	0.081		Set Trigger
5	4.131	0.054	0.031	0.035	0.083		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



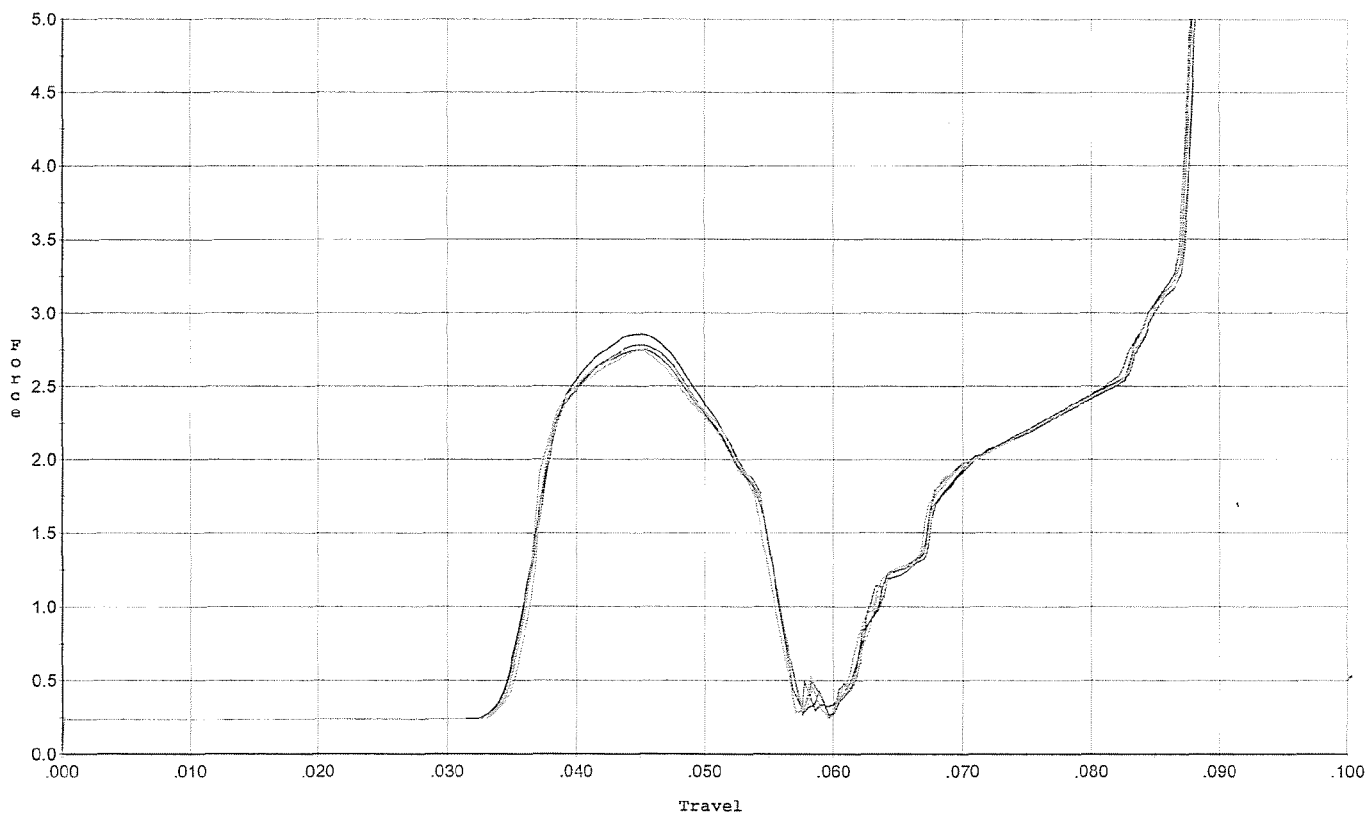
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.055	0.033	0.035	0.083		Set Trigger
2	4.220	0.055	0.032	0.035	0.085		Set Trigger
3	4.207	0.055	0.033	0.035	0.084		Set Trigger
4	4.230	0.056	0.034	0.035	0.085		Set Trigger
5	4.184	0.055	0.033	0.035	0.084		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



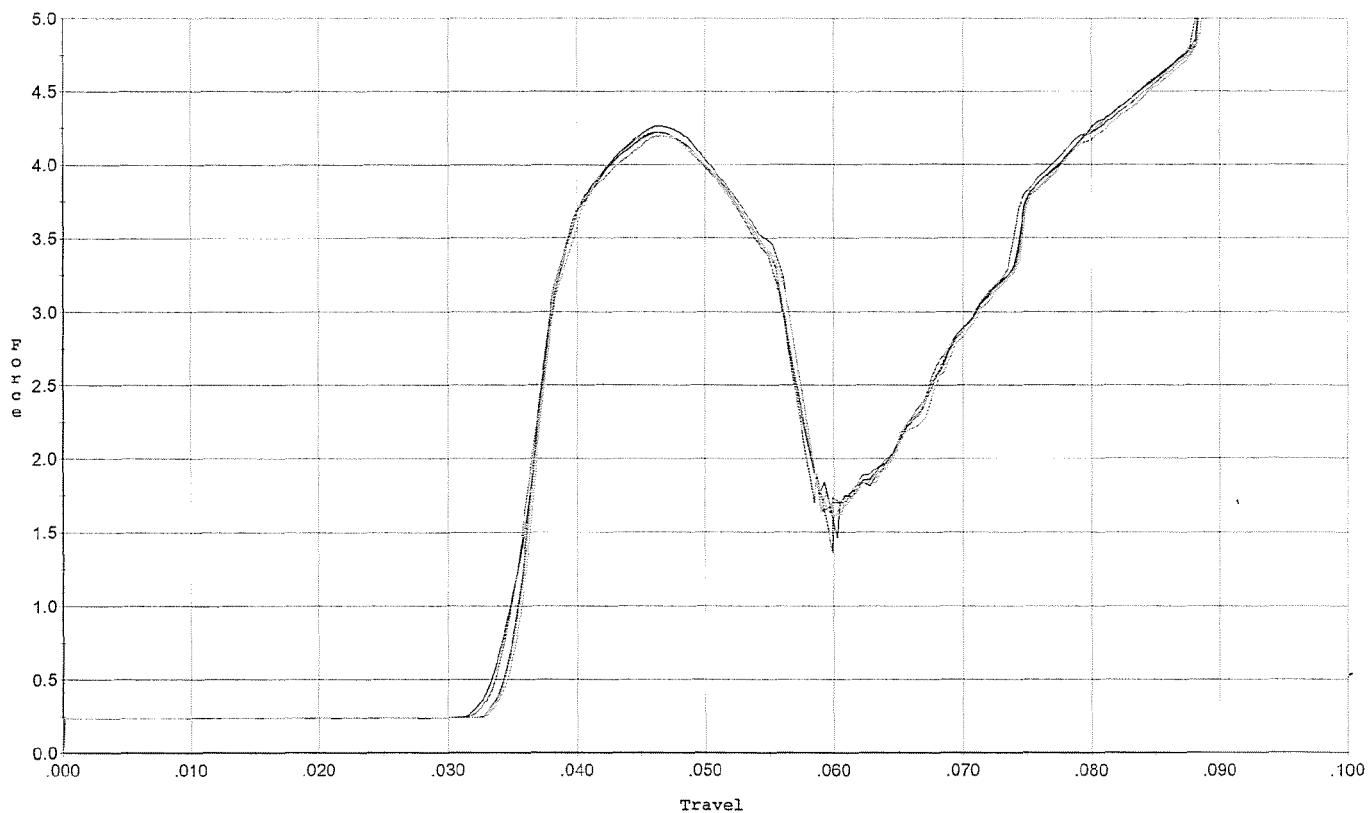
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.752	0.054	0.034	0.038	0.052		Set Trigger
2	2.855	0.054	0.034	0.038	0.054		Set Trigger
3	2.779	0.054	0.034	0.038	0.052		Set Trigger
4	2.755	0.054	0.035	0.038	0.052		Set Trigger
5	2.749	0.054	0.035	0.038	0.051		Set Trigger

Avg 2.77

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.262	0.056	0.034	0.035	0.086		Set Trigger
2	4.221	0.055	0.033	0.036	0.084		Set Trigger
3	4.220	0.056	0.033	0.035	0.085		Set Trigger
4	4.213	0.056	0.034	0.036	0.084		Set Trigger
5	4.198	0.055	0.034	0.036	0.083		Set Trigger

Avg 4.22