

66764971

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



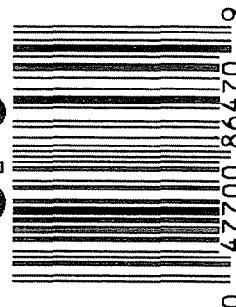
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764971

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764971

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	RP
430	ASSEMBLE TO STOCK		6-19-08	JP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-19-08	RP
472	SERIALIZE BOLT HANDLE		6-20-08	RP
475	DRILL AND TAP SIGHT HOLES	JUN 24 2008 OPERATOR WMS	6-23-08	JP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		6-26	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-7-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

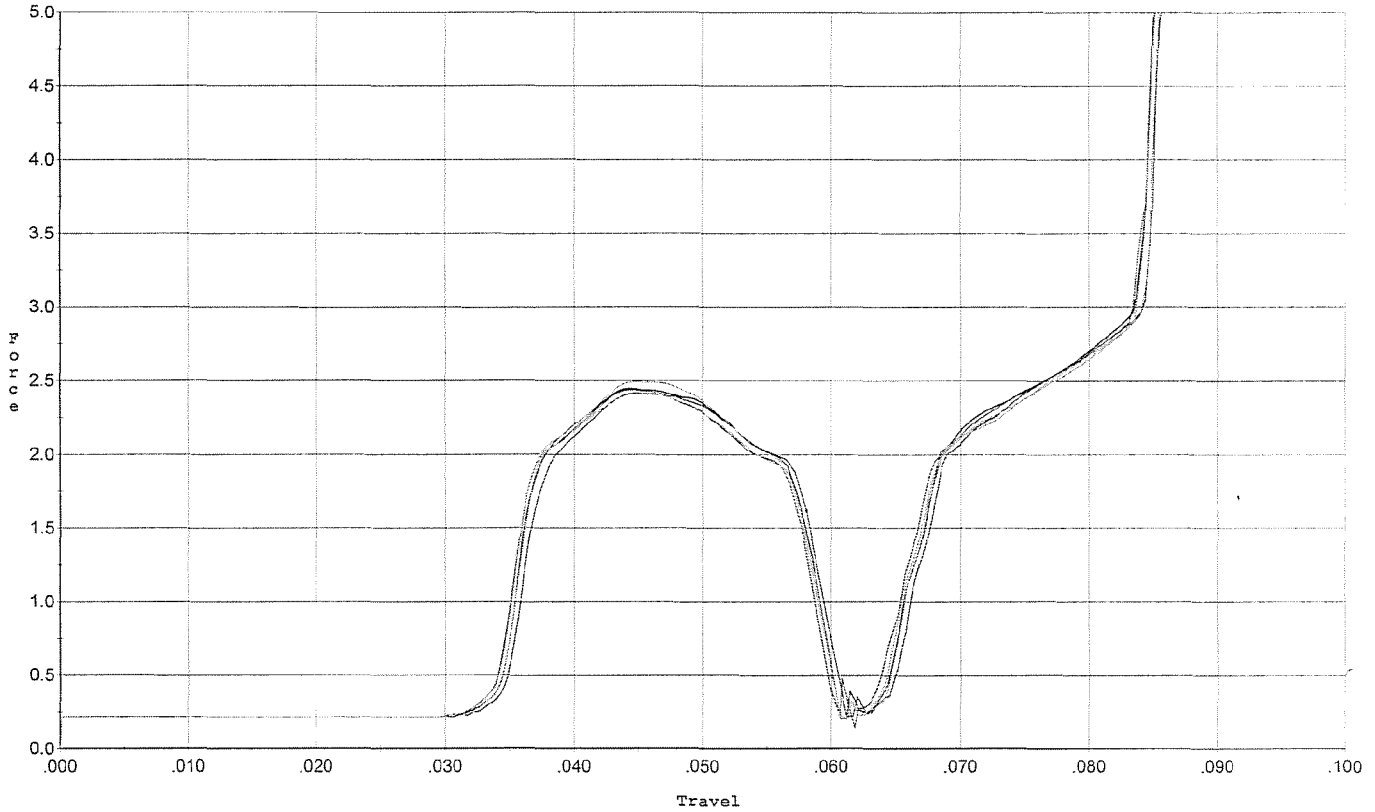
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>4.5</u> <u>5</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>5</u> <u>4.5</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		7-7-08	BSN
	K) ASSEMBLE SWIVEL STUDS		7-26-08	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		/	
	M) IRON SIGHT ALIGNMENT		/	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		/	
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7-8-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/8/08	MPD
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u> <u>2.78</u> <u>2.85</u> <u>2.68</u> <u>2.64</u>	7-8-08	SD
	C) FUNCTION		7/19/08	Fm
690	PACK		7/28/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



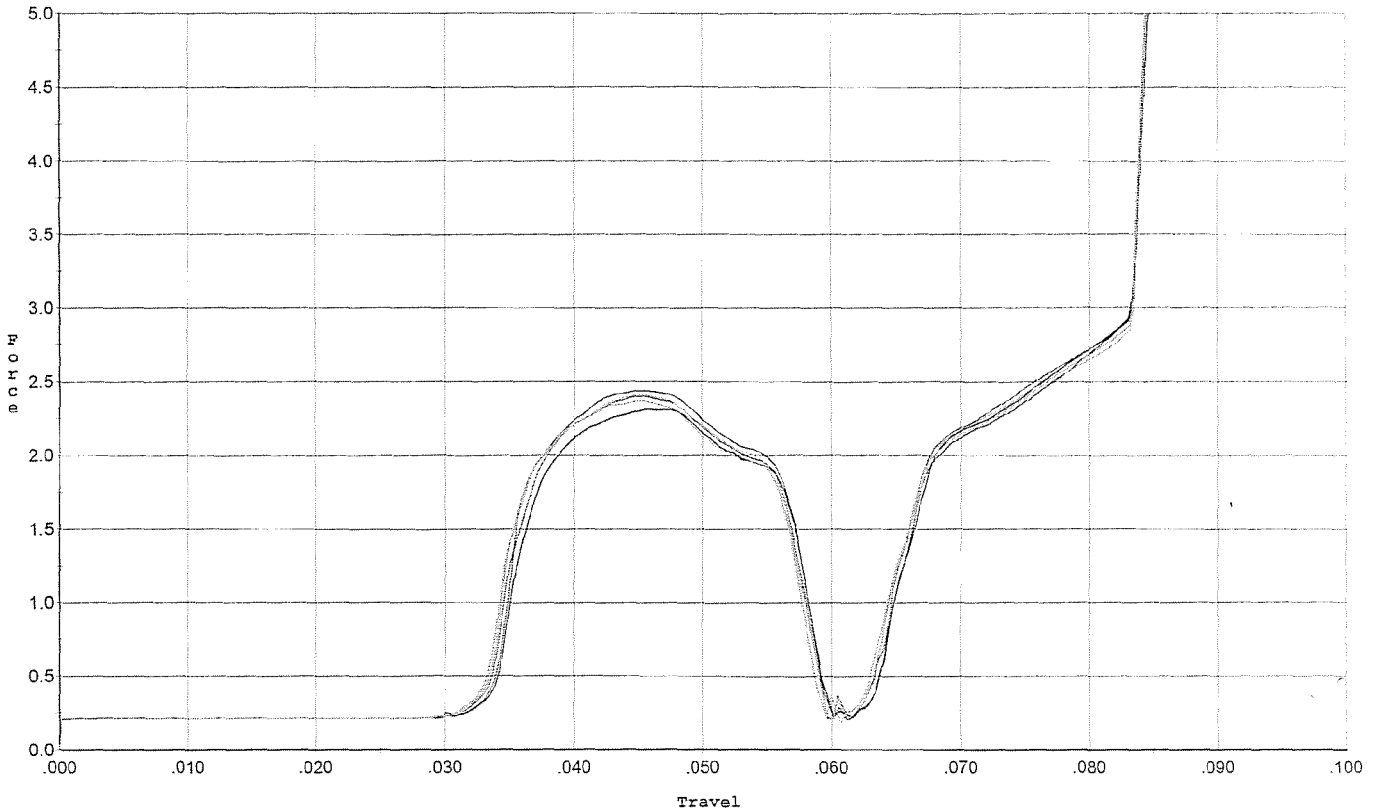
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.058	0.035	0.034	0.056		Set Trigger
2	2.445	0.059	0.034	0.034	0.058		Set Trigger
3	2.438	0.058	0.034	0.034	0.057		Set Trigger
4	2.493	0.059	0.034	0.034	0.059		Set Trigger
5	2.410	0.059	0.034	0.034	0.057		Set Trigger

AVG 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



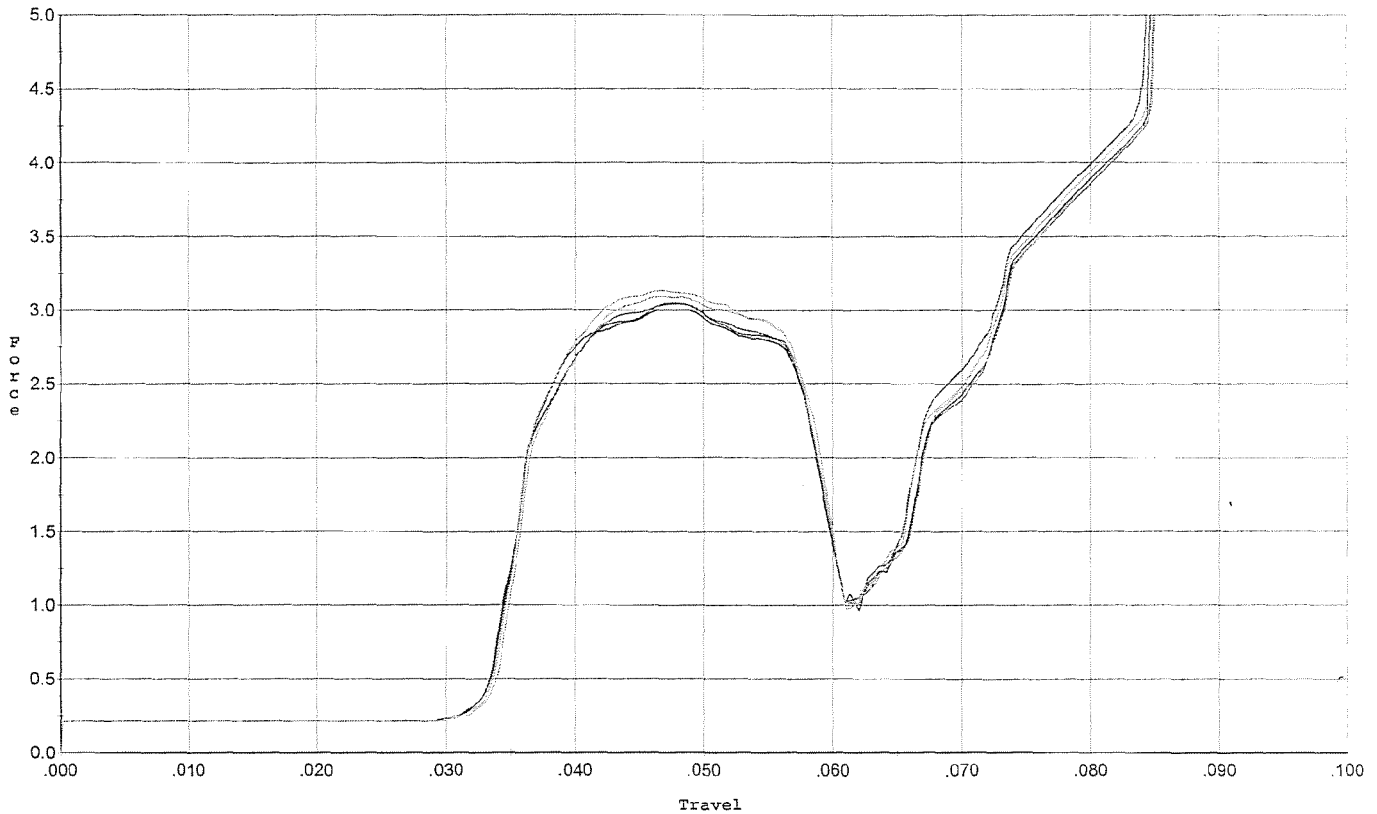
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.440	0.057	0.034	0.034	0.056		Set Trigger
2	2.313	0.057	0.034	0.034	0.053		Set Trigger
3	2.404	0.058	0.034	0.034	0.056		Set Trigger
4	2.416	0.057	0.033	0.034	0.055		Set Trigger
5	2.372	0.058	0.033	0.034	0.056		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



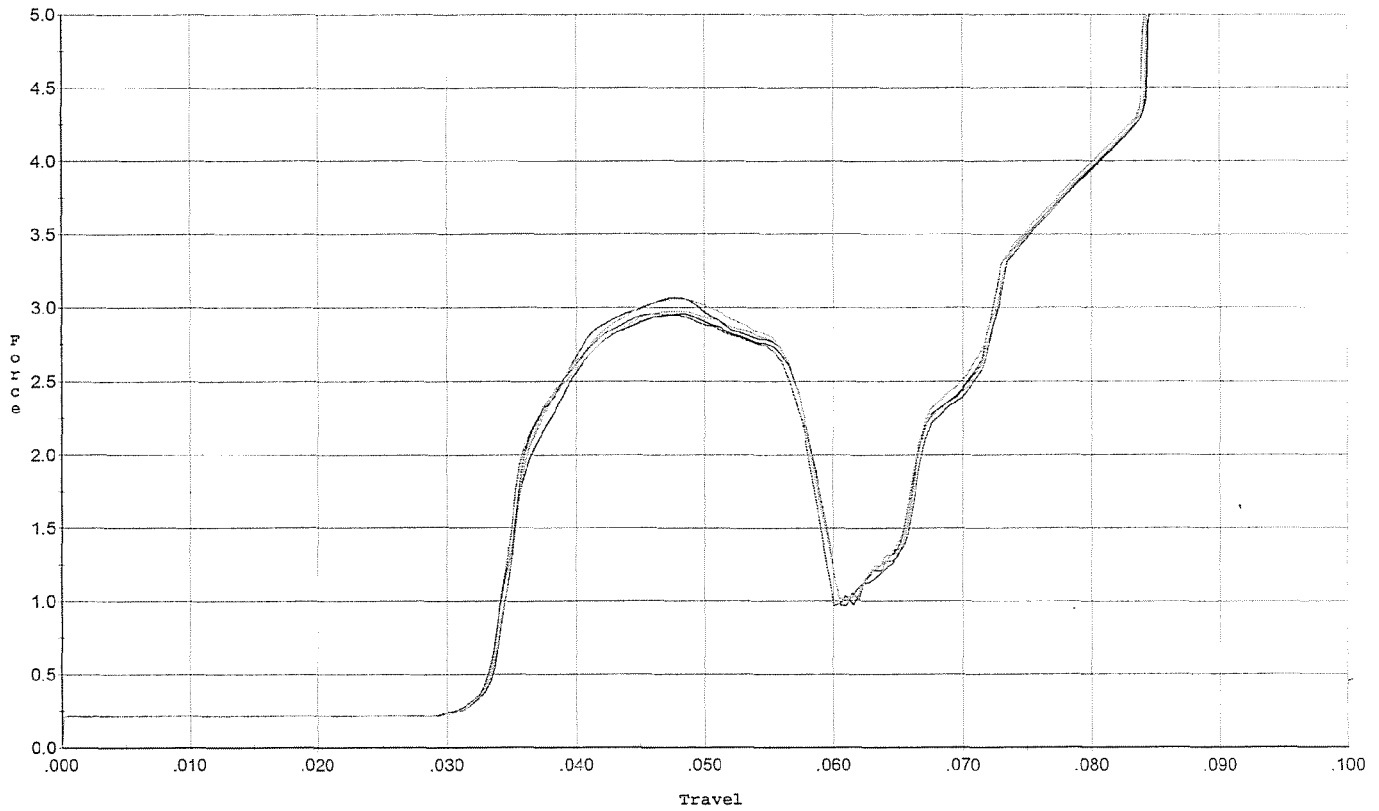
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.047	0.058	0.033	0.032	0.072		Set Trigger
2	3.001	0.058	0.033	0.032	0.071		Set Trigger
3	3.041	0.059	0.033	0.032	0.074		Set Trigger
4	3.135	0.059	0.033	0.032	0.076		Set Trigger
5	3.095	0.059	0.034	0.032	0.074		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



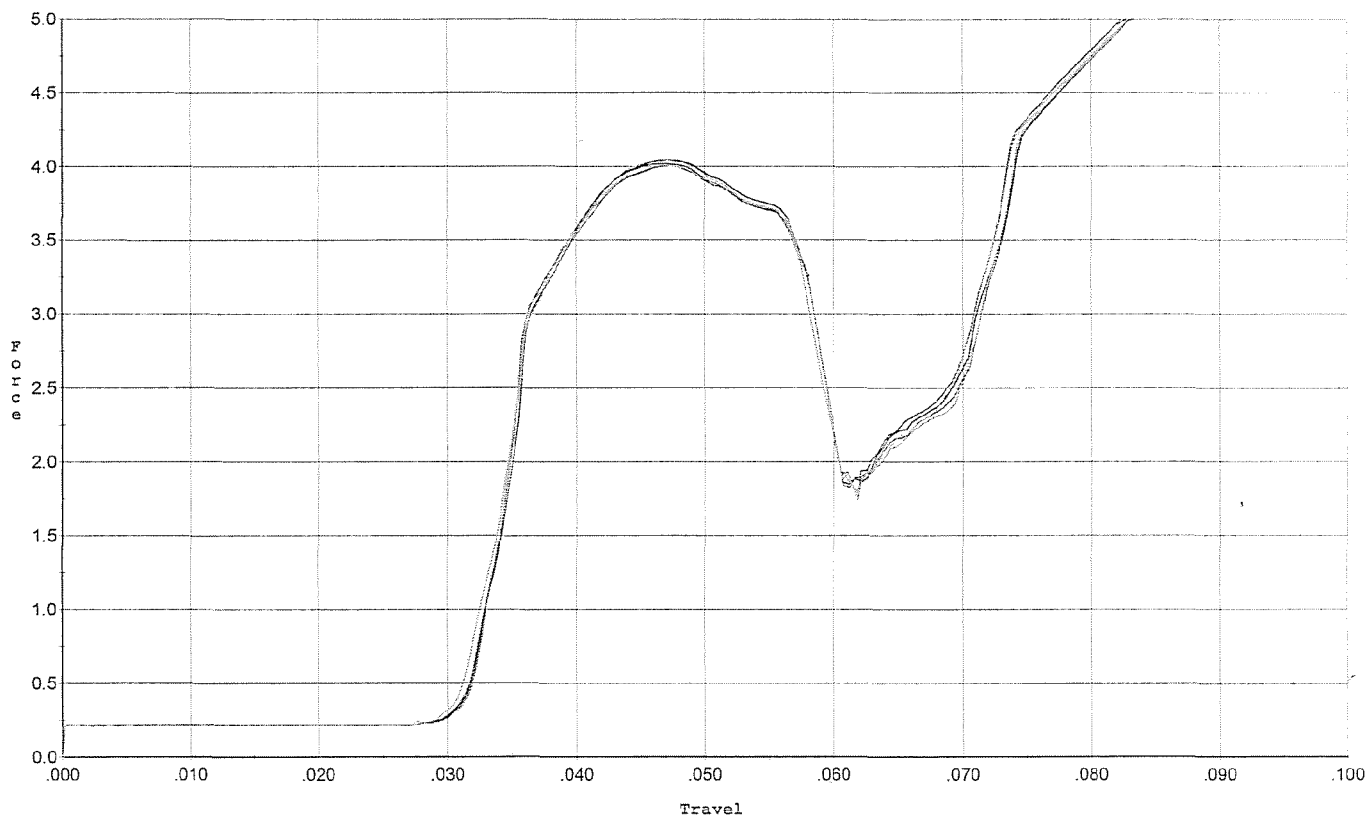
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.068	0.059	0.033	0.032	0.073		Set Trigger
2	2.956	0.059	0.033	0.032	0.071		Set Trigger
3	2.958	0.058	0.033	0.032	0.070		Set Trigger
4	2.975	0.059	0.033	0.032	0.072		Set Trigger
5	3.060	0.057	0.033	0.032	0.071		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



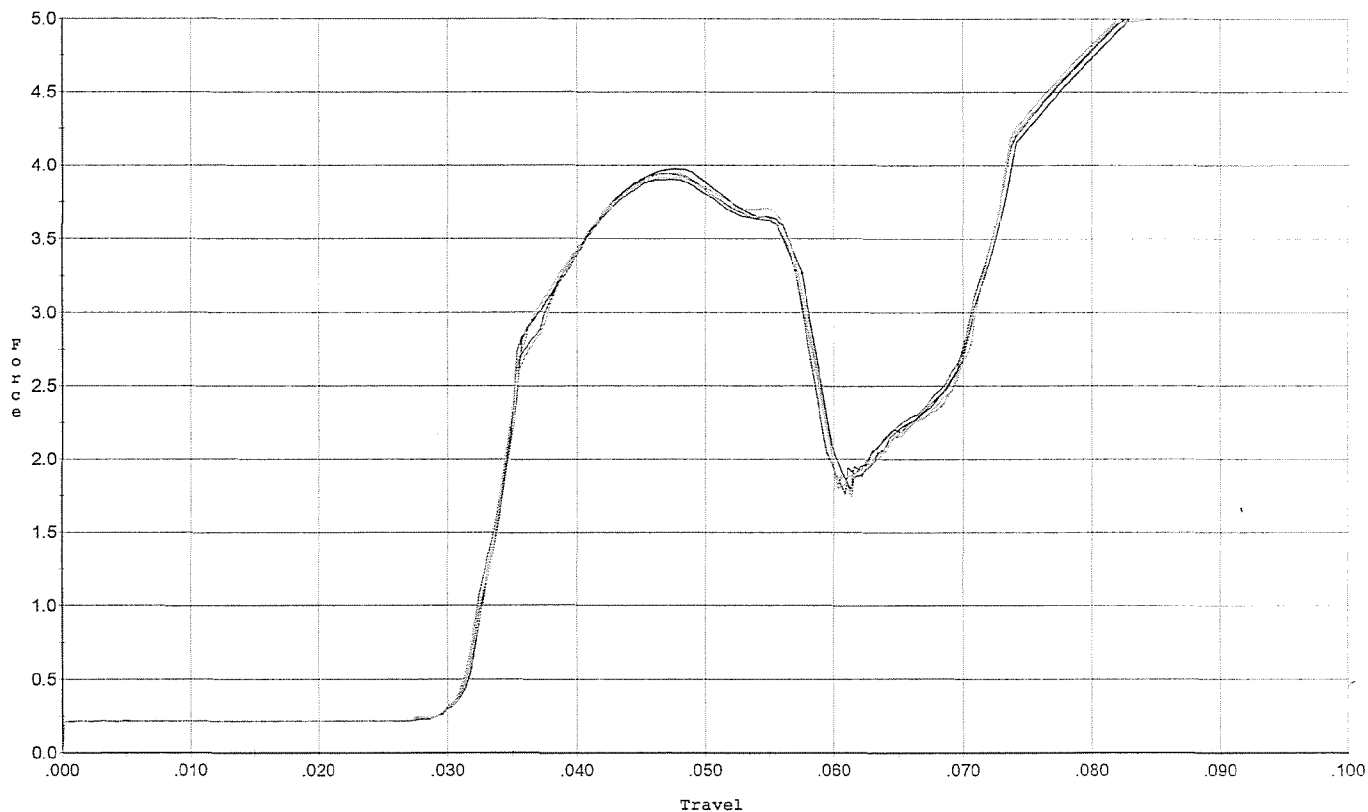
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.057	0.031	0.030	0.095		Set Trigger
2	4.045	0.058	0.031	0.031	0.096		Set Trigger
3	4.004	0.058	0.031	0.031	0.096		Set Trigger
4	4.007	0.057	0.031	0.031	0.095		Set Trigger
5	4.047	0.058	0.032	0.031	0.097		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



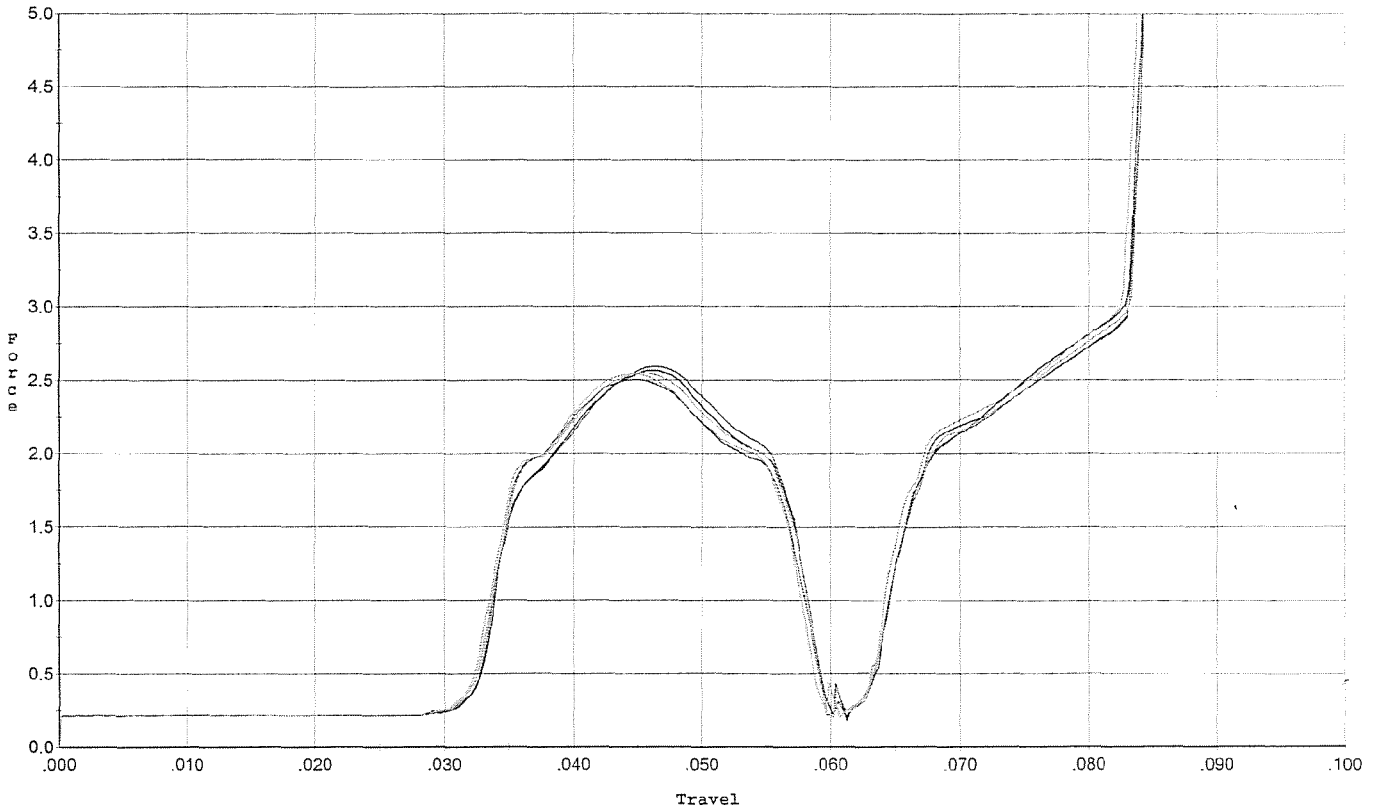
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.903	0.057	0.031	0.031	0.091		Set Trigger
2	3.972	0.058	0.031	0.031	0.093		Set Trigger
3	3.945	0.058	0.031	0.030	0.095		Set Trigger
4	3.919	0.059	0.031	0.030	0.095		Set Trigger
5	3.945	0.058	0.031	0.030	0.094		Set Trigger

Avg 3.93

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



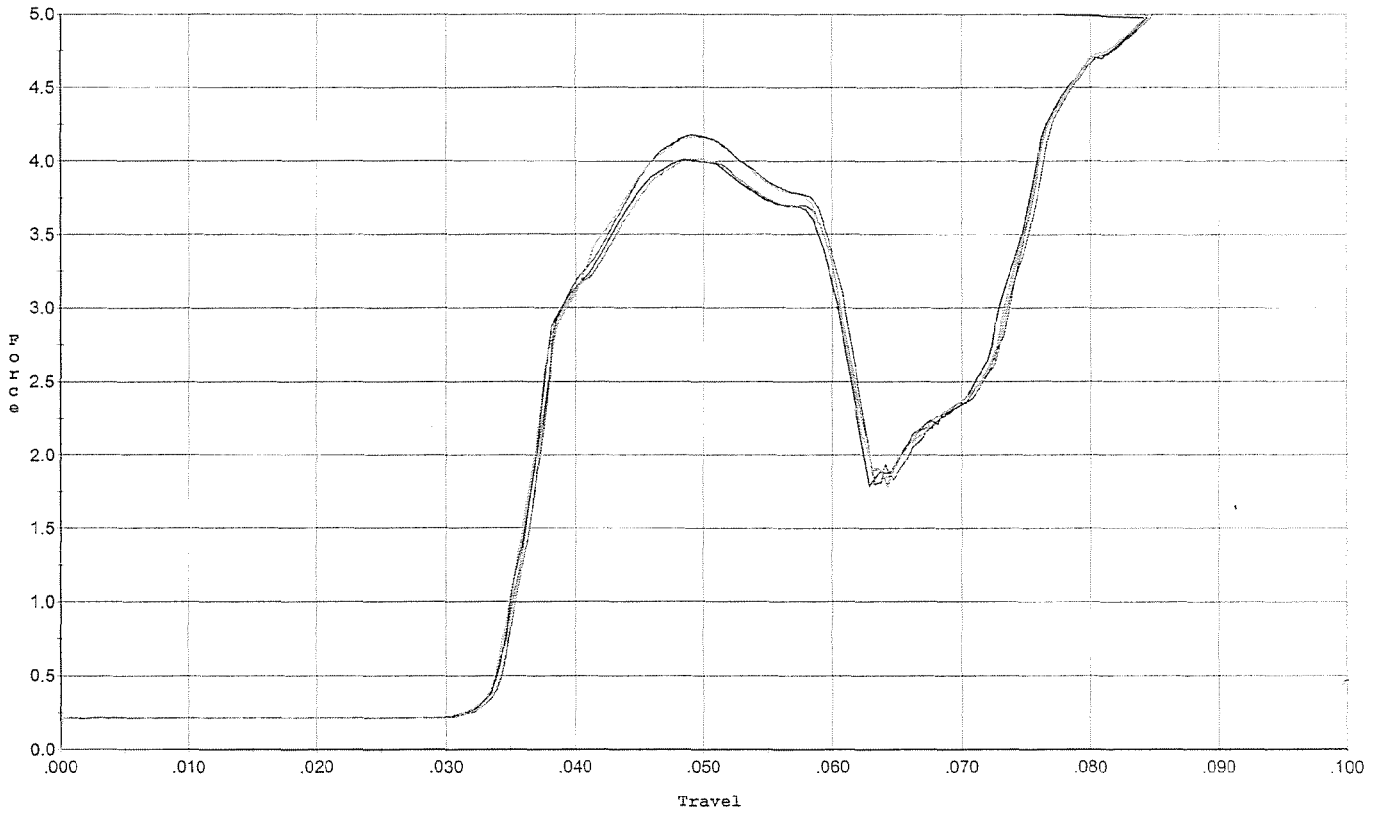
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.057	0.032	0.033	0.059		Set Trigger
2	2.566	0.057	0.033	0.033	0.058		Set Trigger
3	2.504	0.058	0.032	0.033	0.058		Set Trigger
4	2.545	0.057	0.032	0.033	0.058		Set Trigger
5	2.550	0.057	0.032	0.033	0.059		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.061	0.034	0.031	0.099		Set Trigger
2	4.010	0.060	0.034	0.031	0.096		Set Trigger
3	4.008	0.060	0.034	0.031	0.094		Set Trigger
4	4.015	0.060	0.034	0.031	0.094		Set Trigger
5	4.164	0.060	0.033	0.031	0.097		Set Trigger

Avg 4.07