

67676 4972

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

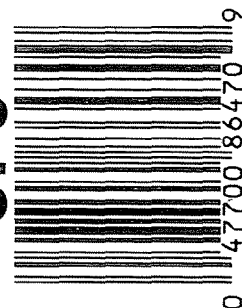
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764972

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764972

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	J.P.D.
460	CHECK HEADSPACE		7-15-08	J.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RTZ
472	SERIALIZE BOLT HANDLE		7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-17-08	SP
480	MAGNAFLUX BBL ACTION		7/21/08	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25	a
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-31-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-4	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-4	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	8-4	TL
	J) ASSEMBLE STOCK		7-31-08	PSN
	K) ASSEMBLE SWIVEL STUDS		8-5-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	SPD
	M) IRON SIGHT ALIGNMENT		8-5-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-1-08	TRU
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-1-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-5-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>235</u> <u>239</u> <u>218</u> <u>223</u> <u>227</u>	8-4-08	PSN
	C) FUNCTION		8-5-08	SPD
690	PACK		8/8/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-24-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.67	2.69		2.62	
PULL #2	2.70	2.71		2.61	
PULL #3	2.63	2.63		2.55	
PULL #4	2.60	2.57		2.52	
PULL #5	2.54	2.56		2.48	
TOTAL	1314	1316		1278	
AVERAGE	2.62	2.63		2.55	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.20		
PULL #2	3.08	3.07		
PULL #3	3.01	2.98		
PULL #4	3.02	2.98		
PULL #5	3.07	2.95		
TOTAL	1523	1518		
AVERAGE	3.04	3.03		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.04	4.25		4.25
PULL #2	4.13	4.00		4.25
PULL #3	4.01	4.00		4.06
PULL #4	3.97	4.01		4.06
PULL #5	4.03	4.02		4.04
TOTAL	2023	2028		2091
AVERAGE	4.04	4.05		4.18