

G676 4973

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

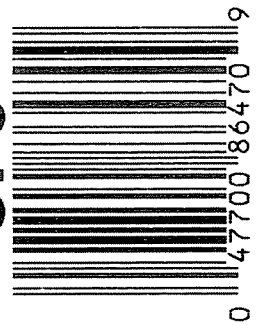
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764973

UPC



GUN SERIAL # G6764973

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	RP
430	ASSEMBLE TO STOCK		6-19-08	JP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-19-08	RP
472	SERIALIZE BOLT HANDLE		6-20-08	RP
475	DRILL AND TAP SIGHT HOLES		6-23-08	JP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BJ
542	APPLY COATINGS (BARREL ACTION)		6-26	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		6/27/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-7-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

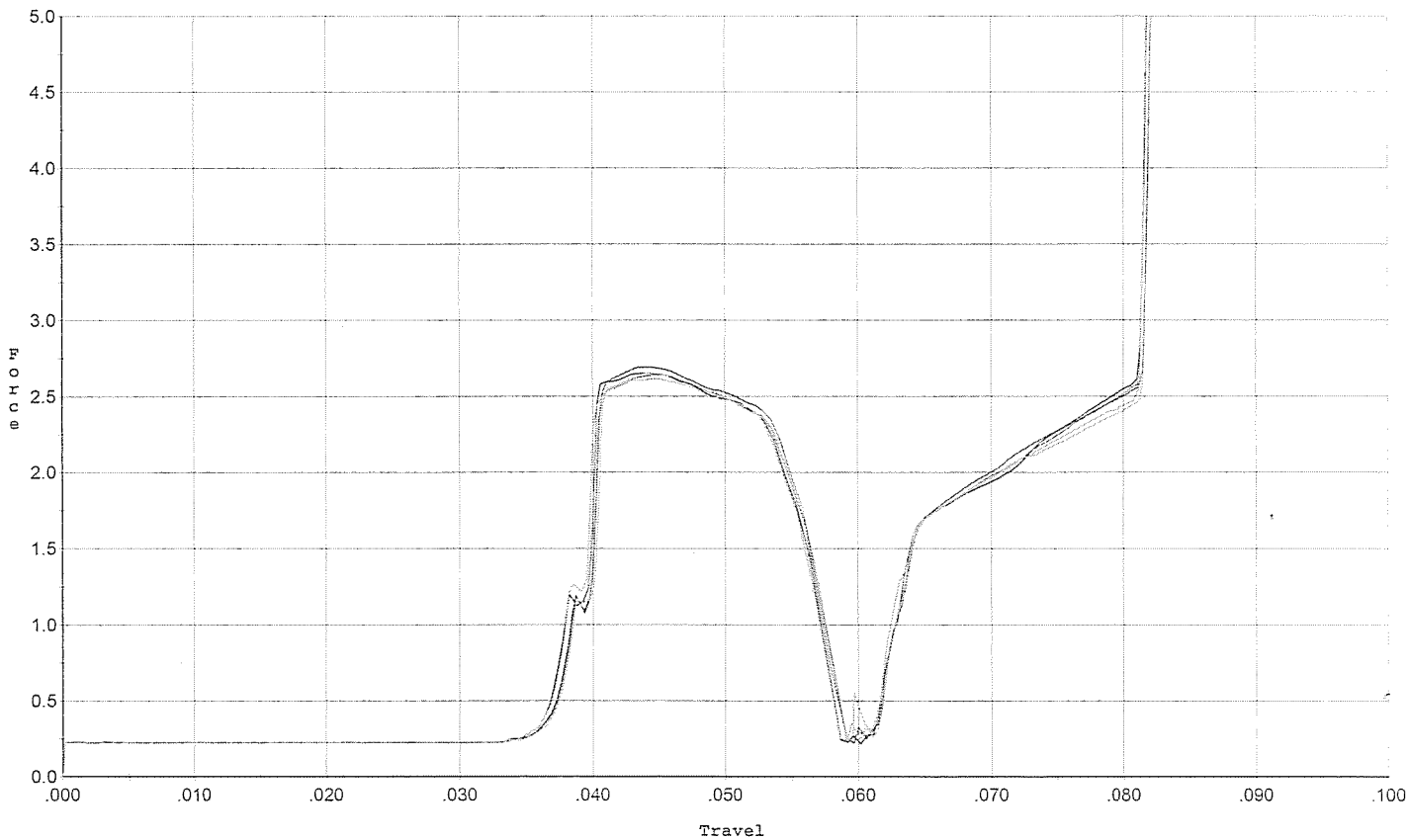
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u>	<u>6</u>	<u>6</u>	7/16/08	Fm		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u>	<u>4</u>	<u>4</u>	7/16/08	Fm		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	7/16/08	Fm		
	J) ASSEMBLE STOCK					7-7-08	BSW		
	K) ASSEMBLE SWIVEL STUDS					8-9-08	L.P.D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					8-9-08	L.P.D.		
	M) IRON SIGHT ALIGNMENT					8-9-08	L.P.D.		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		7-8-08	TRW		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					7/8/08	MEB		
670	FINAL INSPECTION A) HEADSPACE					8-9-08	L.P.D.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u>	<u>2.78</u>	<u>2.67</u>	<u>2.62</u>	<u>2.59</u>	7/10/08	Fm
	C) FUNCTION					8-9-08	L.P.D.		
690	PACK					8/22/08	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/3/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



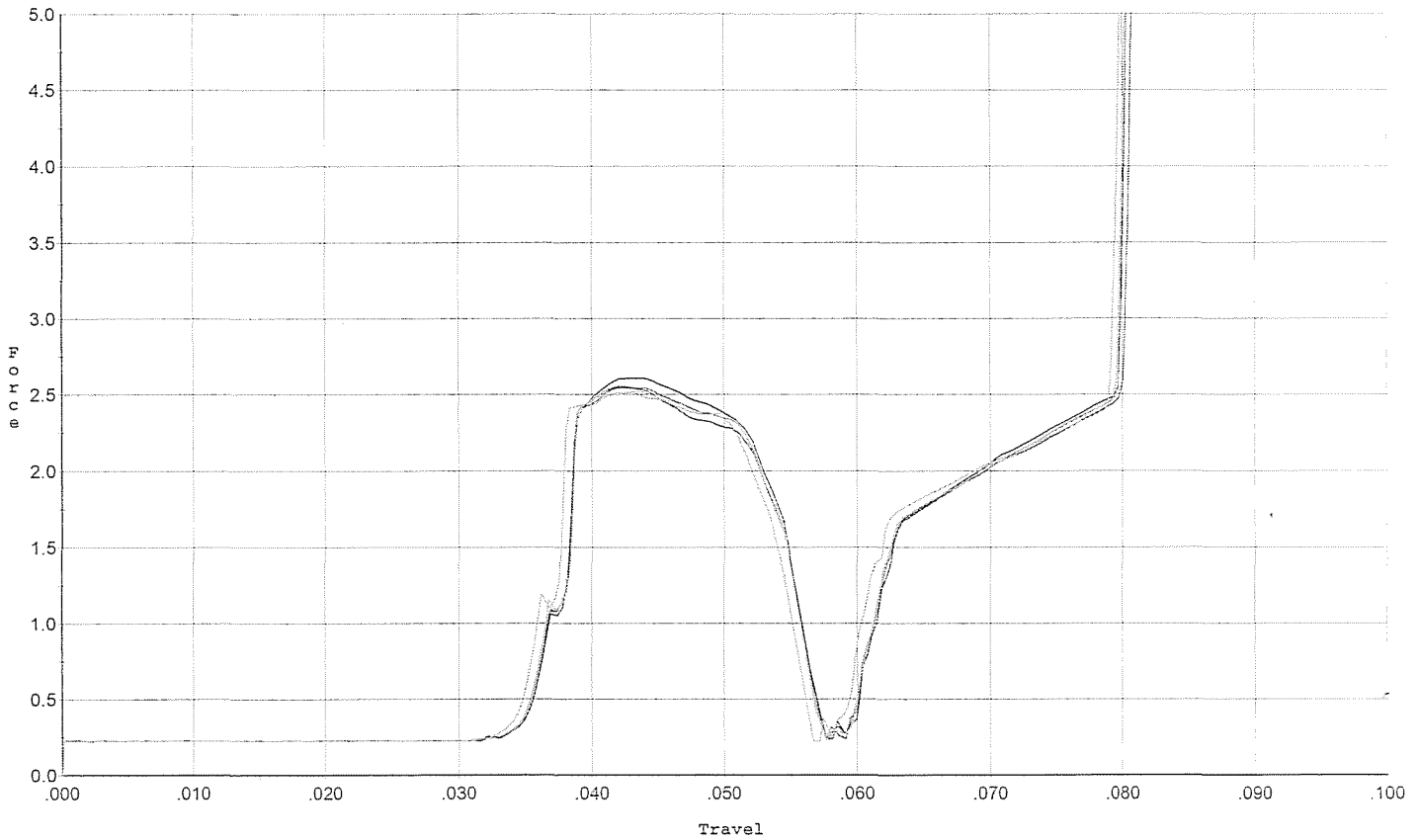
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.691	0.057	0.037	0.032	0.052		Set Trigger
2	2.653	0.056	0.036	0.033	0.051		Set Trigger
3	2.642	0.056	0.037	0.033	0.050		Set Trigger
4	2.655	0.057	0.037	0.033	0.051		Set Trigger
5	2.615	0.057	0.036	0.033	0.051		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/3/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



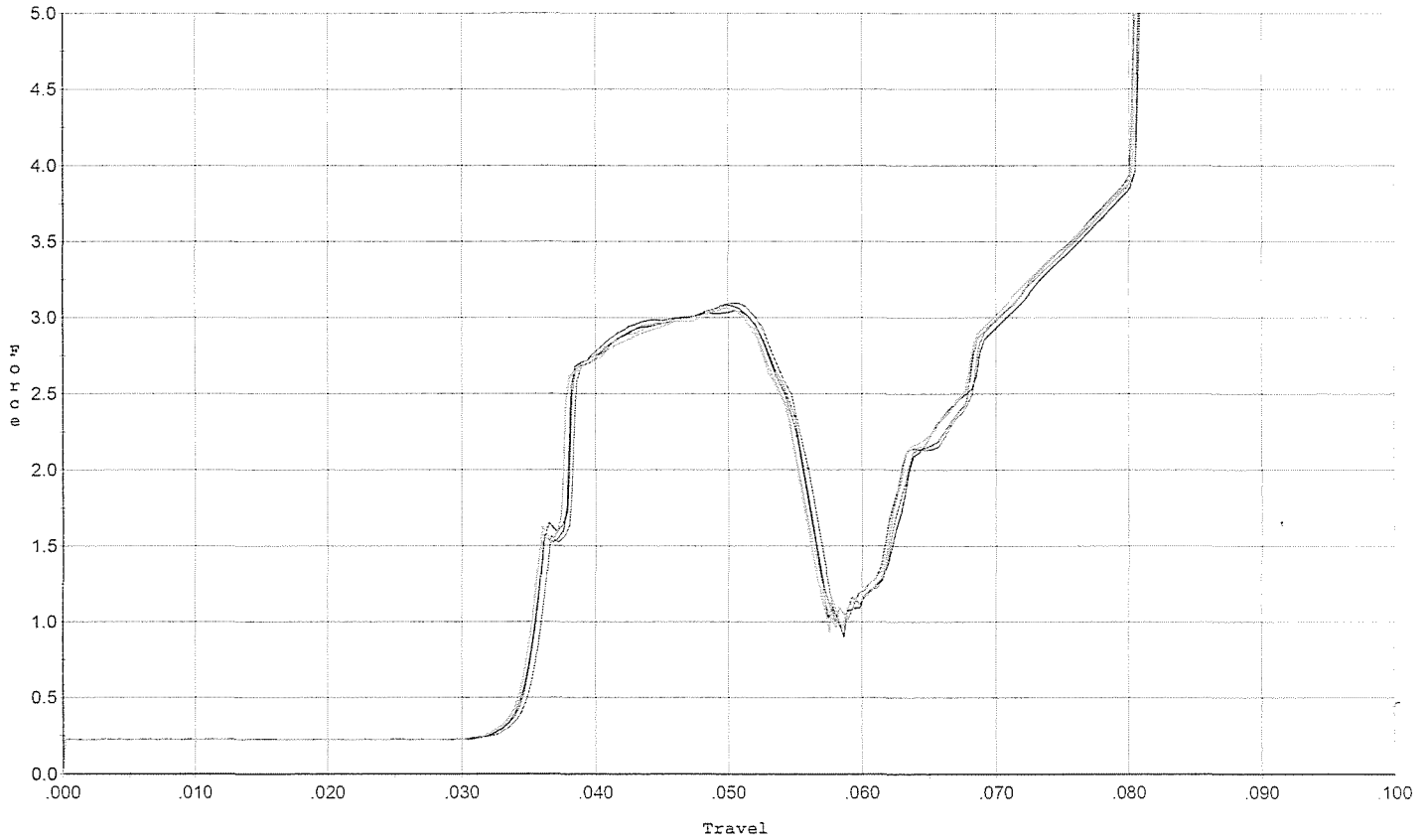
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.055	0.035	0.033	0.049		Set Trigger
2	2.607	0.054	0.035	0.033	0.050		Set Trigger
3	2.555	0.055	0.035	0.033	0.049		Set Trigger
4	2.520	0.055	0.035	0.033	0.049		Set Trigger
5	2.512	0.055	0.034	0.033	0.049		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/3/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



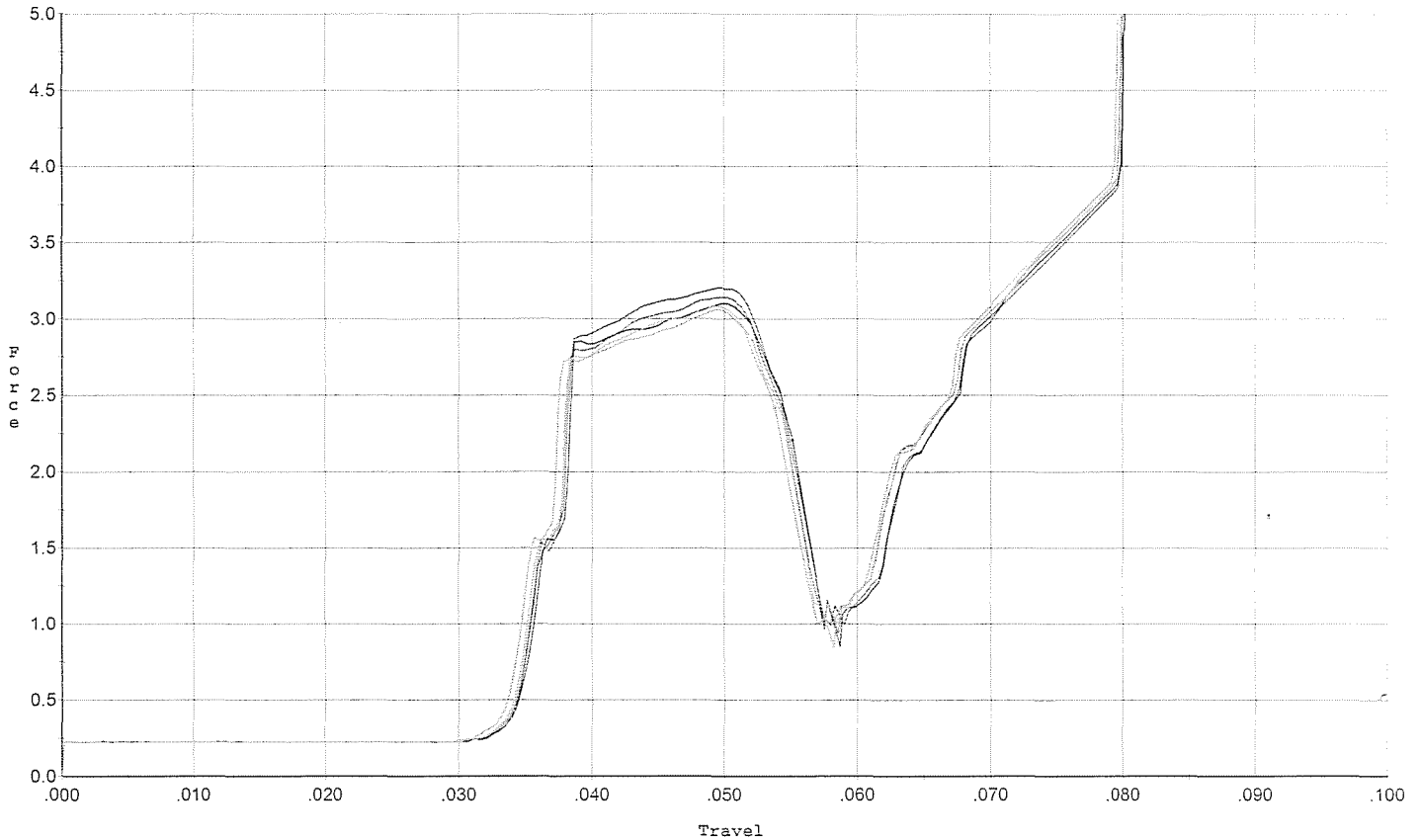
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.055	0.034	0.031	0.062		Set Trigger
2	3.082	0.055	0.034	0.032	0.062		Set Trigger
3	3.094	0.056	0.035	0.031	0.063		Set Trigger
4	3.070	0.054	0.034	0.032	0.061		Set Trigger
5	3.066	0.054	0.034	0.032	0.061		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/3/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



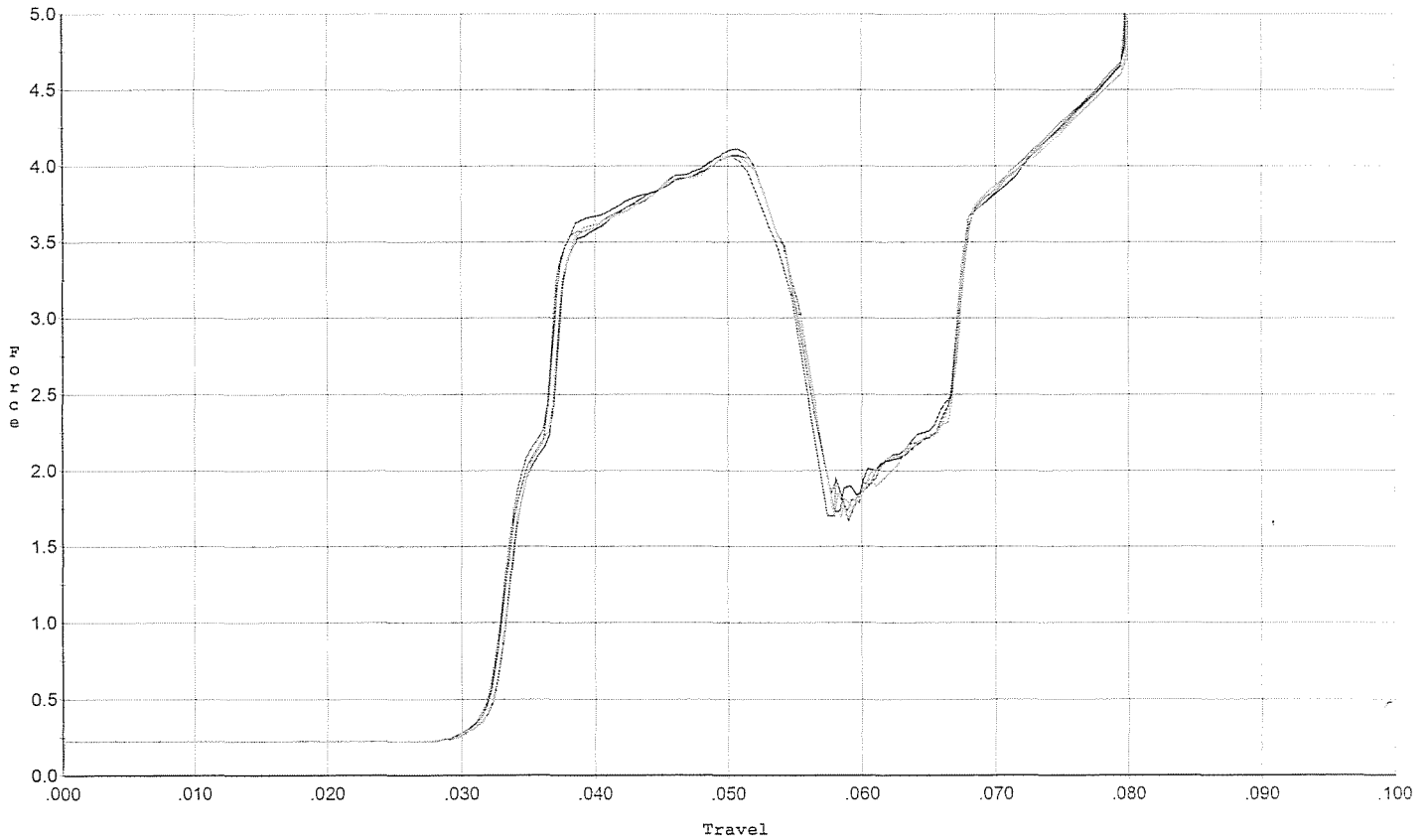
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.199	0.056	0.034	0.031	0.064		Set Trigger
2	3.100	0.055	0.034	0.031	0.062		Set Trigger
3	3.138	0.054	0.034	0.031	0.062		Set Trigger
4	3.085	0.054	0.034	0.031	0.061		Set Trigger
5	3.061	0.054	0.033	0.032	0.061		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/3/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



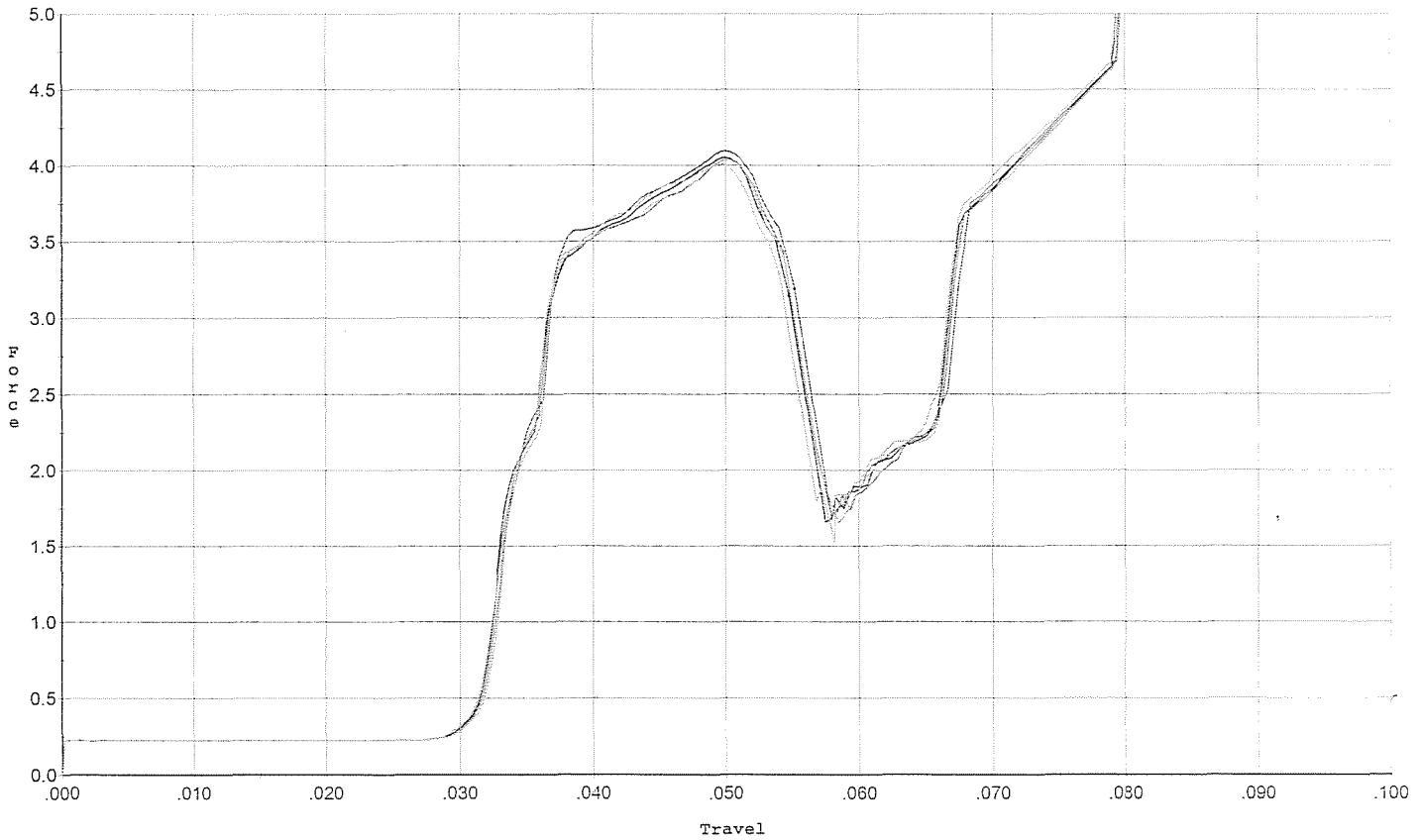
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.054	0.032	0.030	0.084		Set Trigger
2	4.072	0.055	0.032	0.029	0.085		Set Trigger
3	4.066	0.055	0.032	0.030	0.084		Set Trigger
4	4.061	0.055	0.032	0.029	0.085		Set Trigger
5	4.077	0.056	0.032	0.029	0.085		Set Trigger

AVG 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/3/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



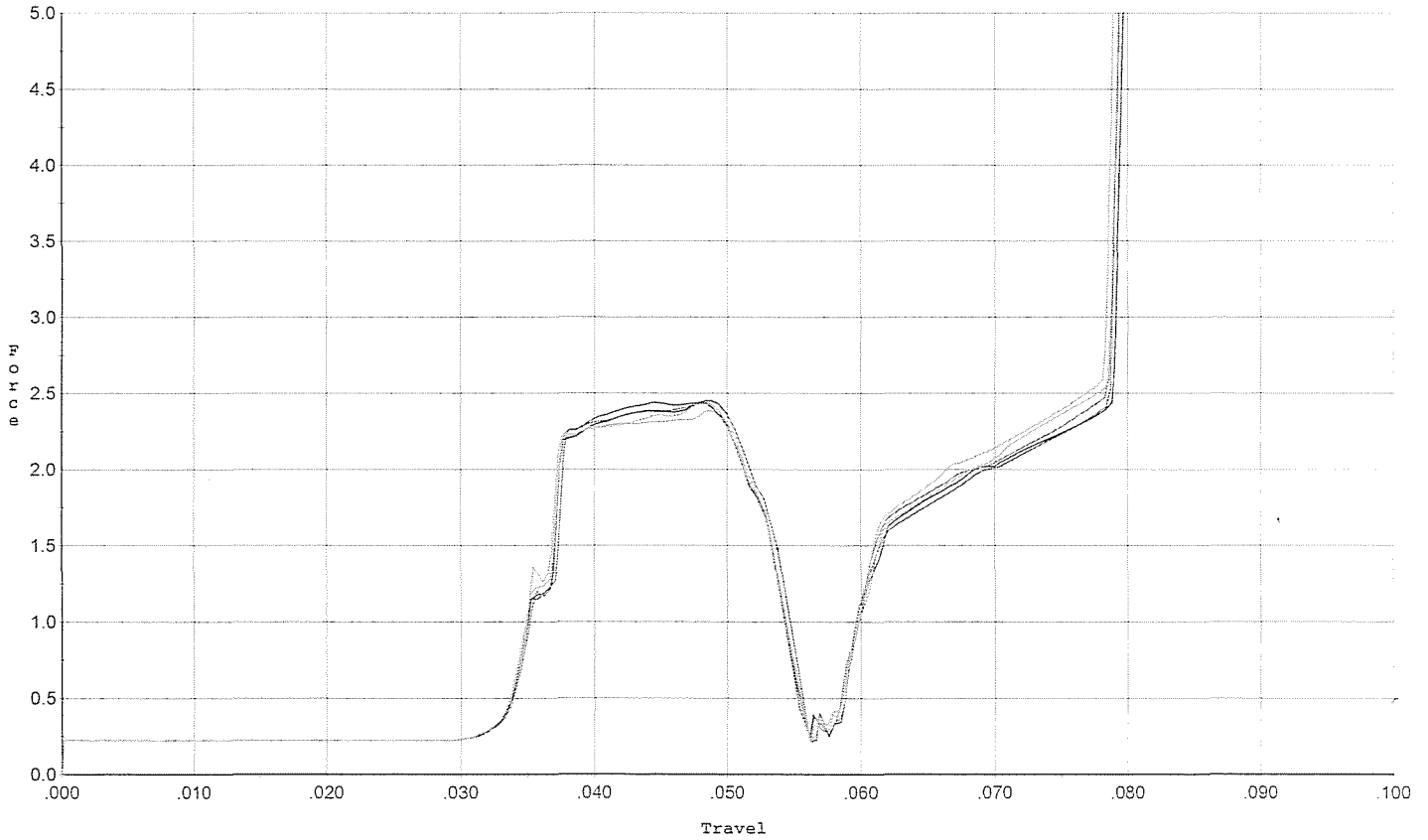
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.055	0.031	0.029	0.087		Set Trigger
2	4.056	0.055	0.031	0.029	0.085		Set Trigger
3	4.039	0.054	0.031	0.029	0.083		Set Trigger
4	4.010	0.054	0.031	0.030	0.082		Set Trigger
5	4.042	0.054	0.032	0.029	0.083		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/3/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



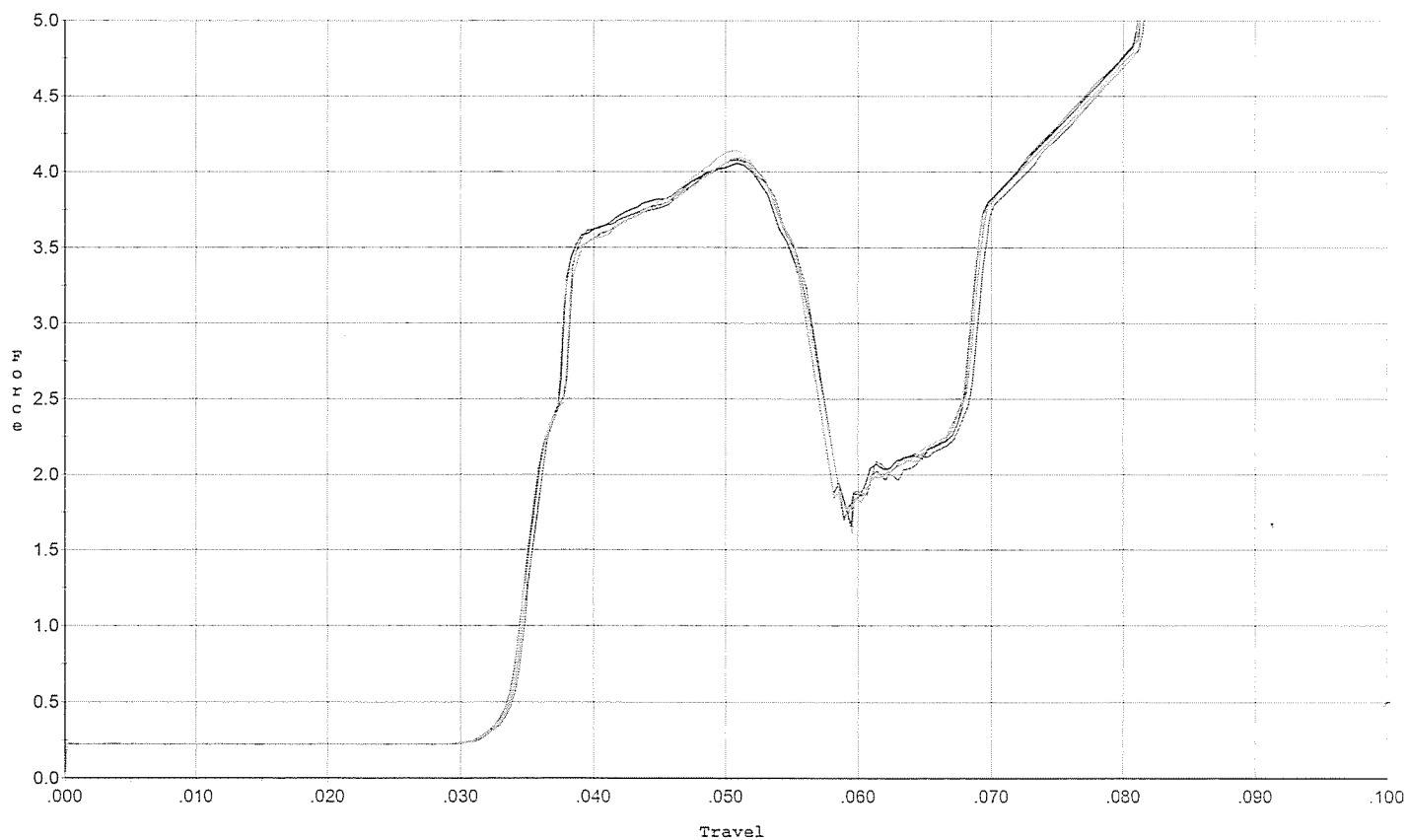
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.054	0.034	0.033	0.049		Set Trigger
2	2.435	0.053	0.033	0.033	0.047		Set Trigger
3	2.436	0.053	0.034	0.033	0.047		Set Trigger
4	2.430	0.053	0.034	0.033	0.048		Set Trigger
5	2.382	0.053	0.033	0.033	0.047		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/3/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.075	0.056	0.033	0.030	0.085		Set Trigger
2	4.055	0.055	0.033	0.030	0.084		Set Trigger
3	4.085	0.056	0.033	0.030	0.084		Set Trigger
4	4.144	0.055	0.033	0.030	0.084		Set Trigger
5	4.094	0.057	0.033	0.030	0.086		Set Trigger

Avg 4.09