

G676 4974

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



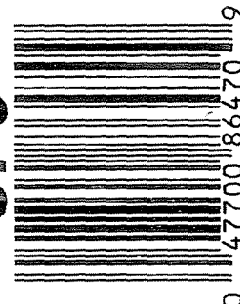
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6764974

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764974

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SPD
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE	MAGNA - FLUX	6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES	OPERATOR: WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	RT
542	APPLY COATINGS (BARREL ACTION)		7-8	on
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-9	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-9	SP
	D) OIL FIRING PIN ASSEMBLY		7-10-08	LSH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
FC04 REV 5/2006				

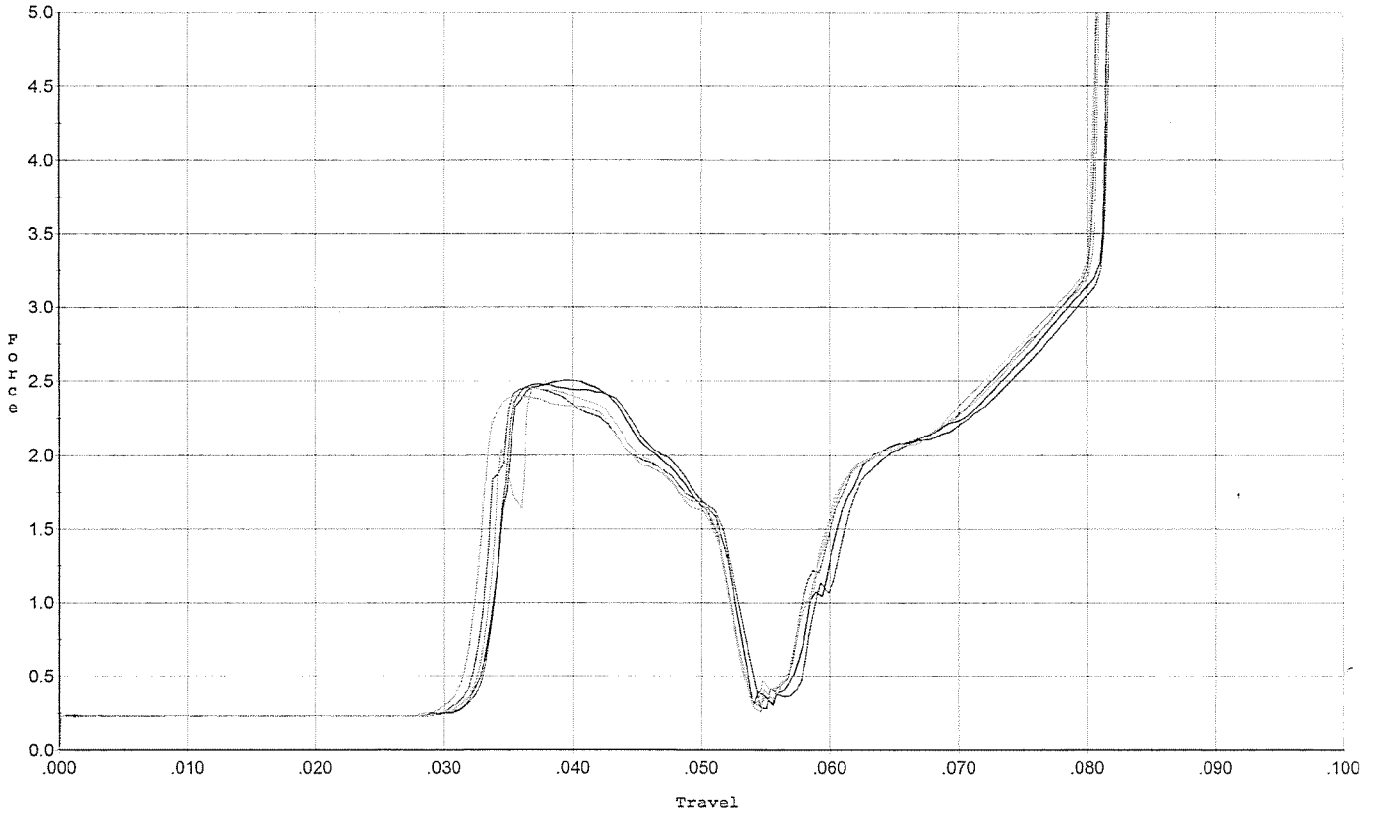
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	7-22	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>5</u>	7-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	7-22	TL
	J) ASSEMBLE STOCK		7-10-08	ESN
	K) ASSEMBLE SWIVEL STUDS		7-30-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-11-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/1/08	MEB
670	FINAL INSPECTION A) HEADSPACE		7-30-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.89</u> <u>2.92</u> <u>2.86</u> <u>2.93</u> <u>2.88</u>	7/22/08	FM
	C) FUNCTION		7-30-08	RTZ
690	PACK		7/31/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



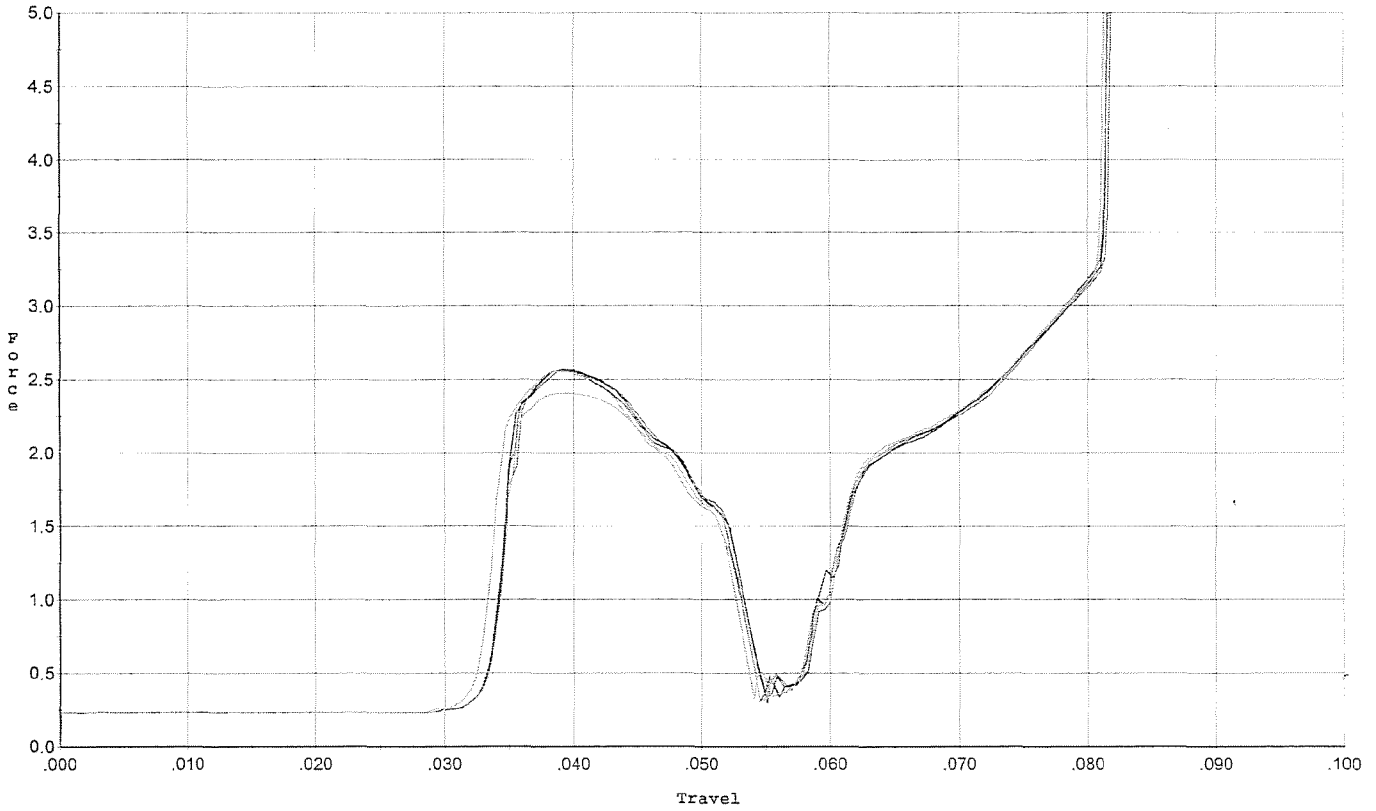
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.478	0.052	0.033	0.035	0.047		Set Trigger
2	2.506	0.052	0.032	0.035	0.047		Set Trigger
3	2.453	0.051	0.032	0.034	0.046		Set Trigger
4	2.450	0.051	0.032	0.034	0.045		Set Trigger
5	2.396	0.051	0.031	0.034	0.047		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



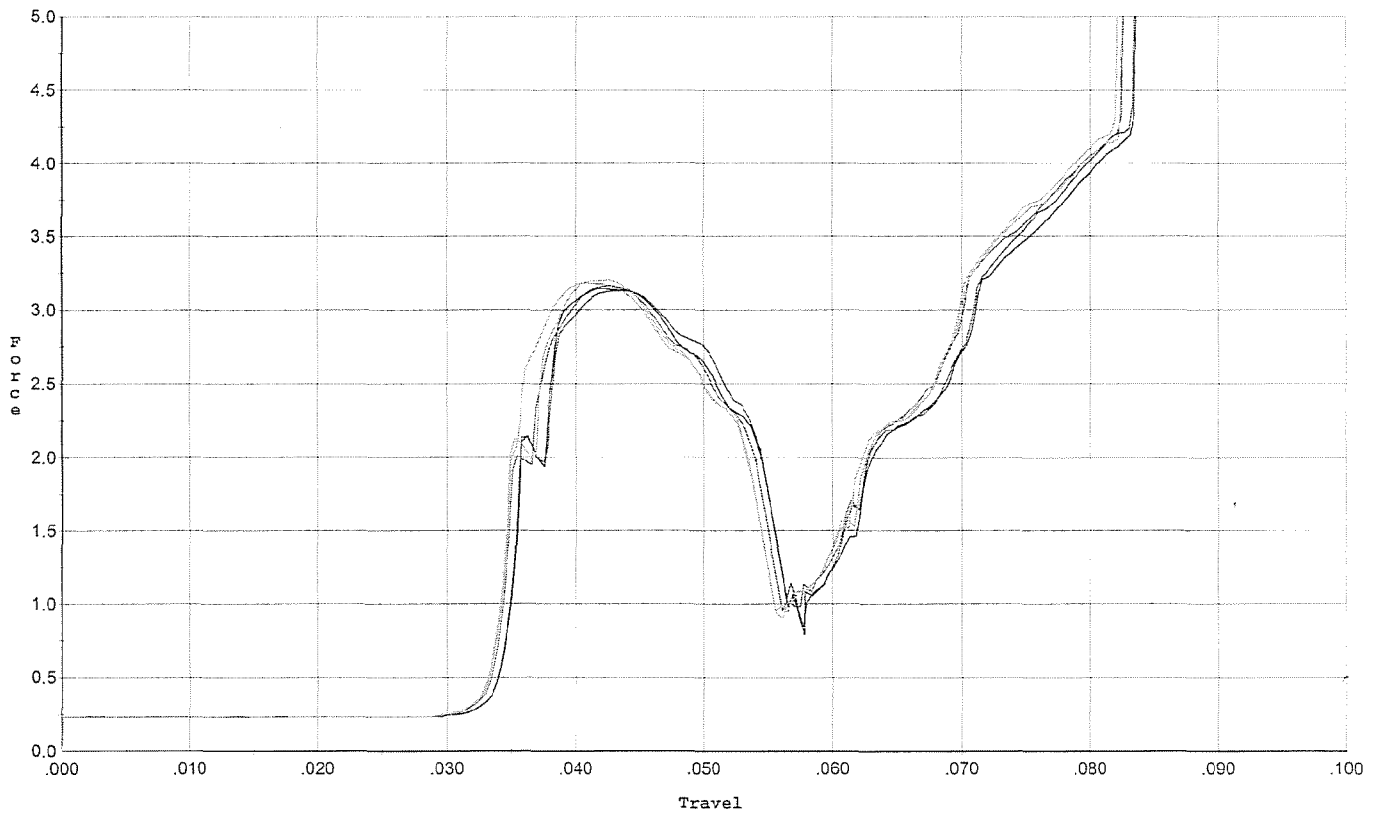
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.570	0.052	0.033	0.035	0.047		Set Trigger
2	2.567	0.053	0.033	0.035	0.048		Set Trigger
3	2.564	0.052	0.033	0.035	0.048		Set Trigger
4	2.407	0.053	0.033	0.035	0.046		Set Trigger
5	2.553	0.052	0.032	0.034	0.048		Set Trigger

AVG 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



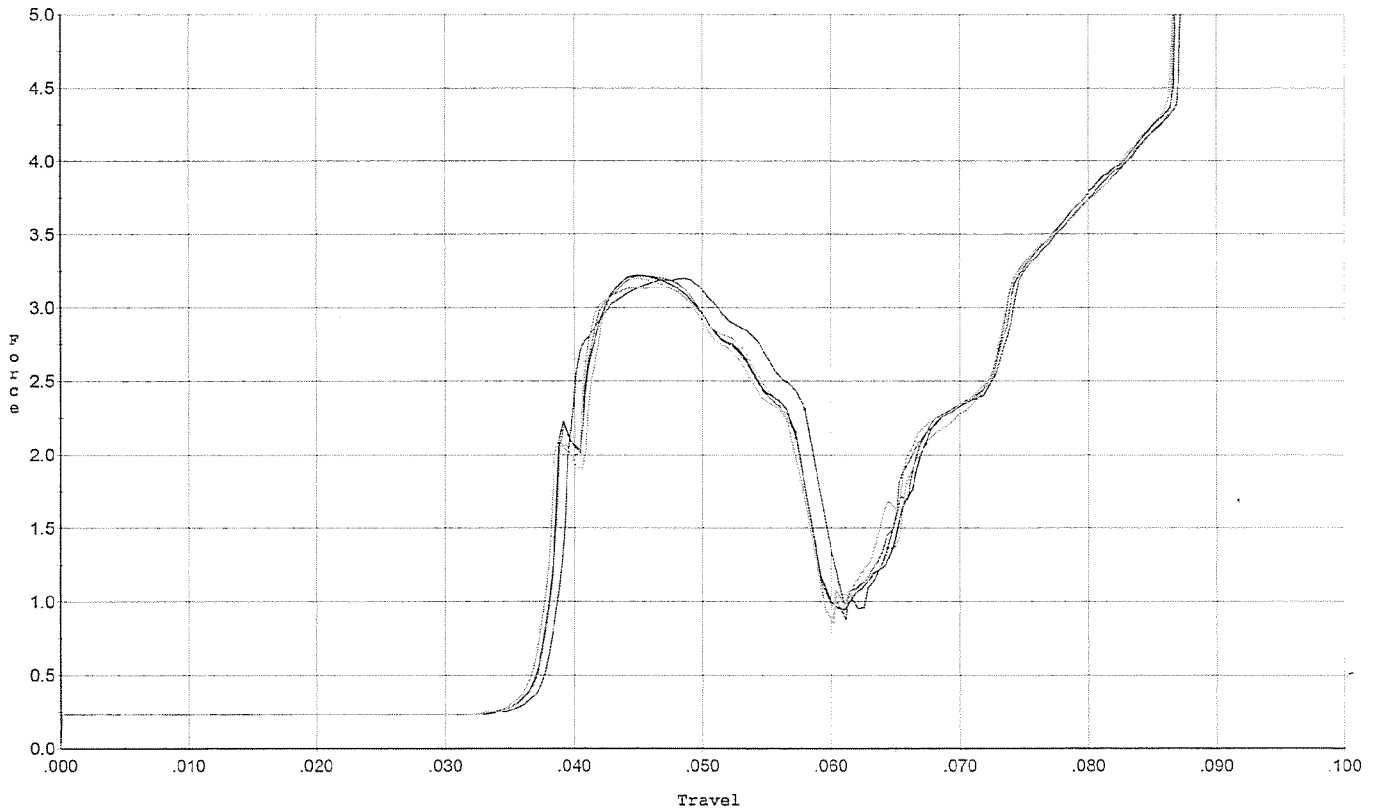
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.054	0.034	0.034	0.061		Set Trigger
2	3.143	0.054	0.034	0.034	0.061		Set Trigger
3	3.166	0.054	0.033	0.034	0.061		Set Trigger
4	3.204	0.053	0.033	0.034	0.061		Set Trigger
5	3.184	0.054	0.033	0.034	0.061		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



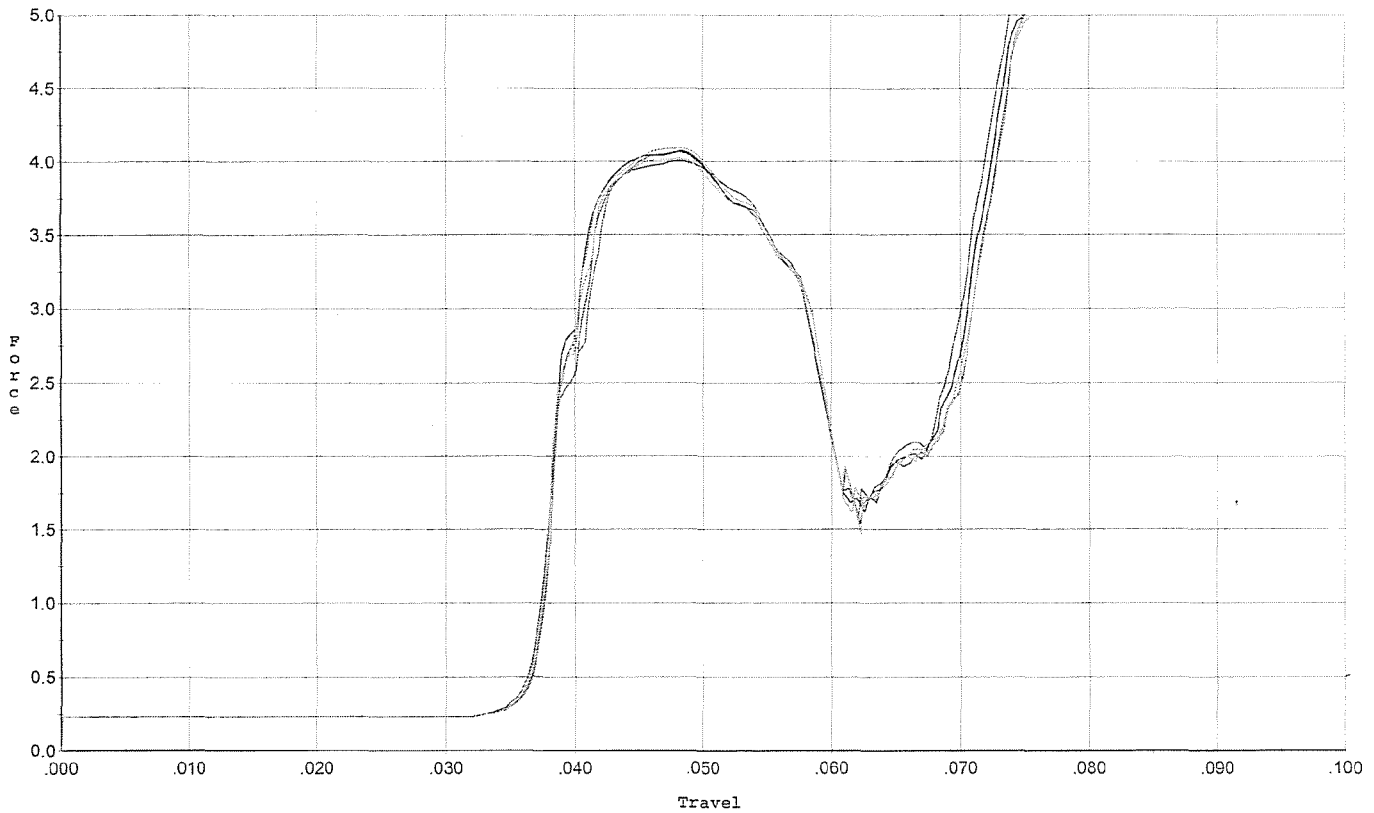
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.198	0.058	0.037	0.035	0.065		Set Trigger
2	3.219	0.057	0.037	0.036	0.063		Set Trigger
3	3.212	0.057	0.037	0.035	0.062		Set Trigger
4	3.199	0.058	0.037	0.035	0.062		Set Trigger
5	3.138	0.058	0.036	0.035	0.063		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



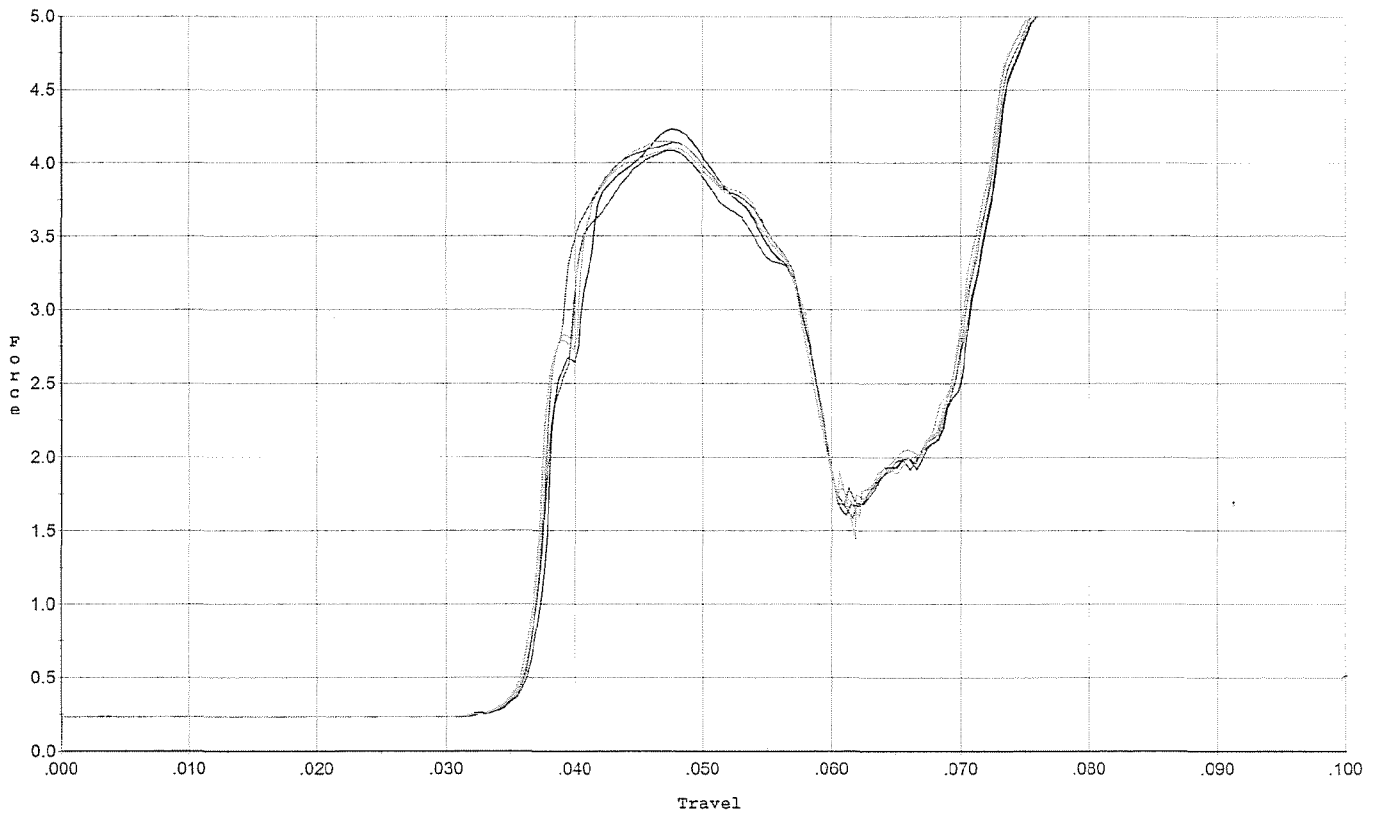
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.006	0.059	0.036	0.033	0.085		Set Trigger
2	4.074	0.058	0.036	0.033	0.083		Set Trigger
3	4.066	0.058	0.036	0.033	0.084		Set Trigger
4	4.093	0.058	0.037	0.033	0.085		Set Trigger
5	4.022	0.059	0.036	0.033	0.085		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



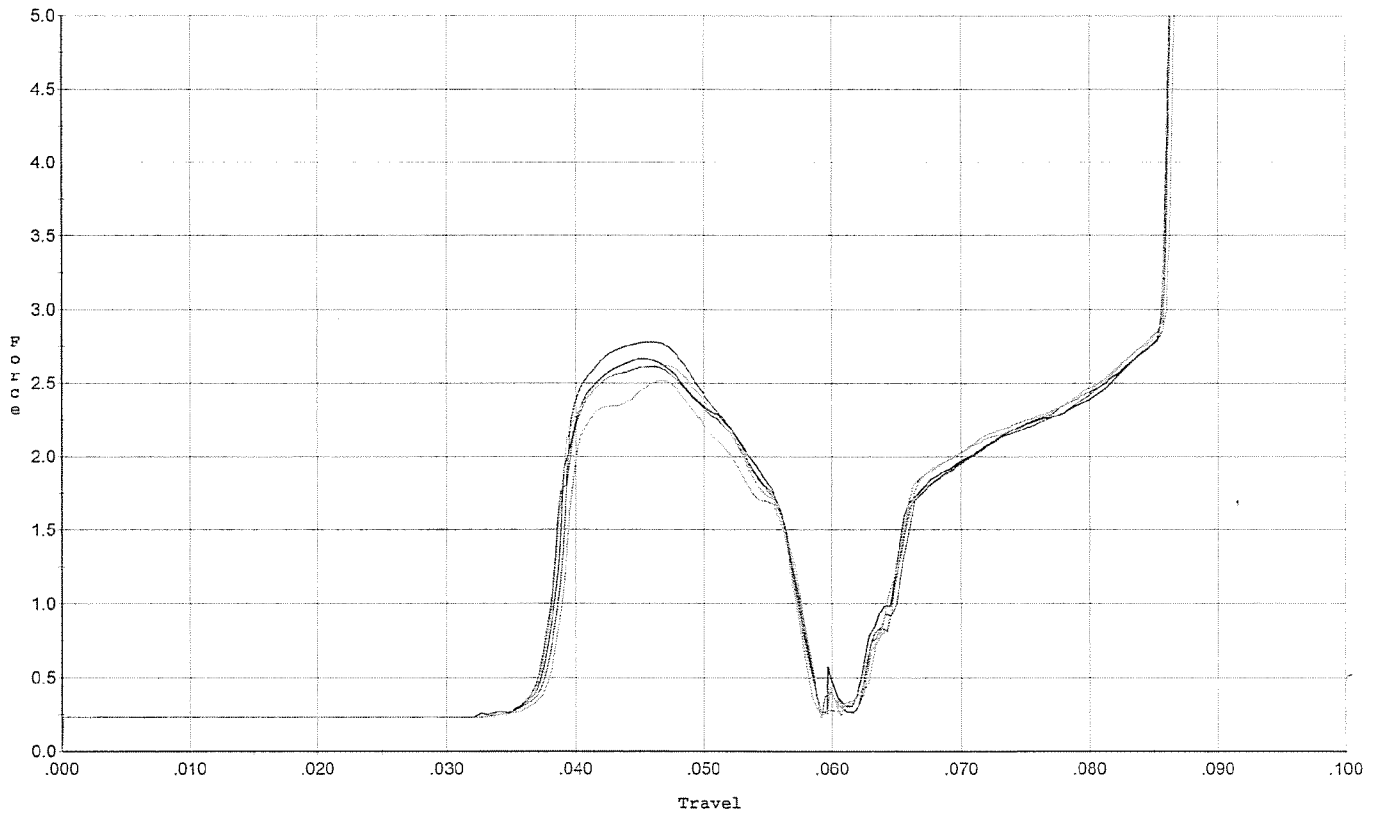
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.057	0.036	0.033	0.081		Set Trigger
2	4.234	0.058	0.036	0.033	0.084		Set Trigger
3	4.142	0.058	0.036	0.033	0.087		Set Trigger
4	4.103	0.057	0.035	0.033	0.084		Set Trigger
5	4.147	0.058	0.036	0.033	0.086		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



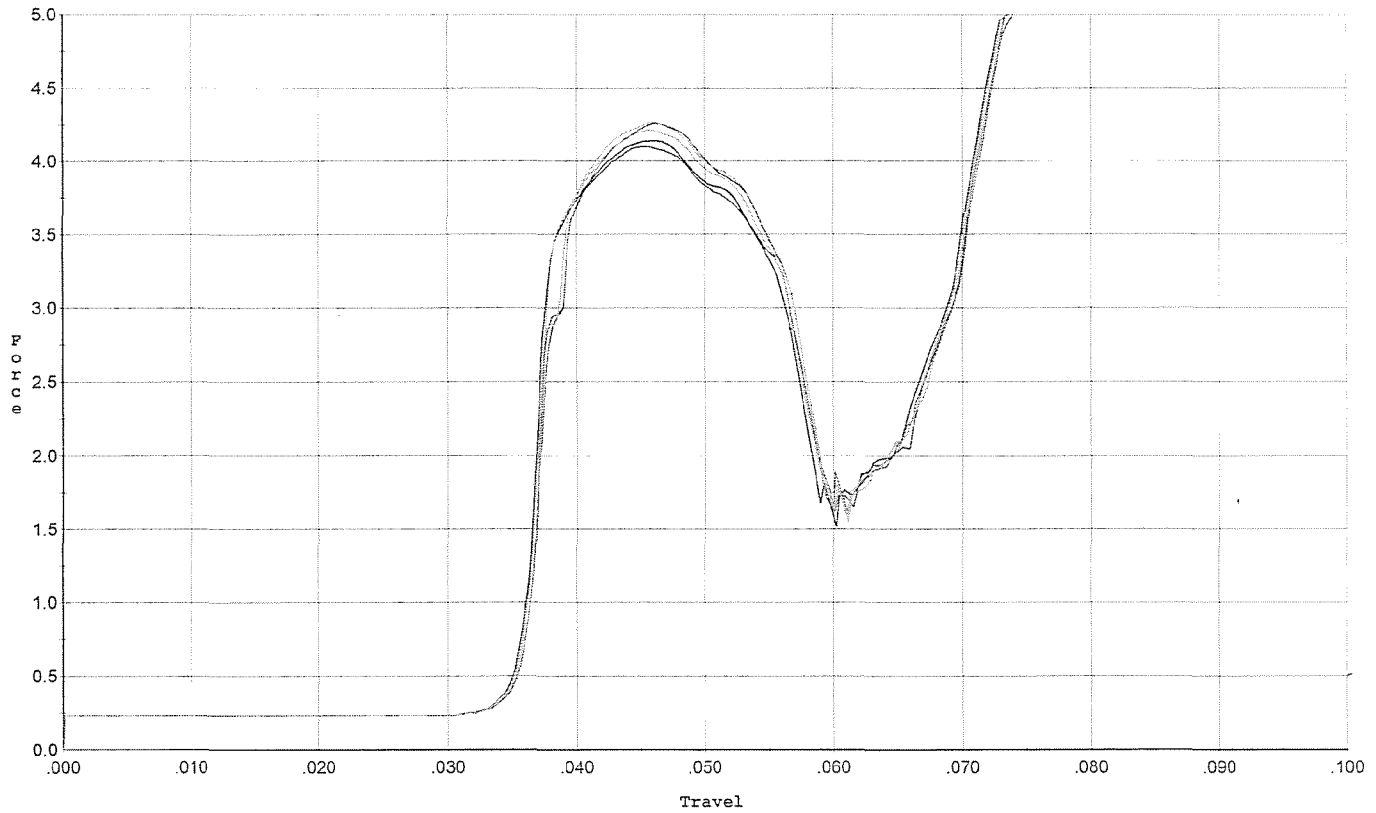
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.781	0.057	0.037	0.036	0.054		Set Trigger
2	2.668	0.056	0.037	0.037	0.051		Set Trigger
3	2.612	0.056	0.037	0.037	0.050		Set Trigger
4	2.623	0.057	0.037	0.036	0.052		Set Trigger
5	2.522	0.056	0.038	0.037	0.047		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.058	0.035	0.033	0.085		Set Trigger
2	4.139	0.057	0.035	0.033	0.085		Set Trigger
3	4.257	0.057	0.035	0.033	0.086		Set Trigger
4	4.214	0.056	0.035	0.034	0.085		Set Trigger
5	4.264	0.057	0.035	0.033	0.086		Set Trigger

Avg 4.19