

G676 4975

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

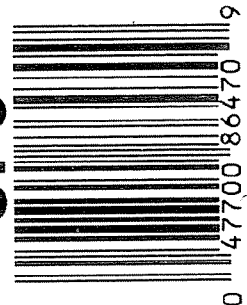
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764975

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 676 4975

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	S.P.D.
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE	MAGNA - FLUX	6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	S.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES	OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	SL
542	APPLY COATINGS (BARREL ACTION)		6-28	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/9	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/9	SP
	D) OIL FIRING PIN ASSEMBLY		7/10/08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

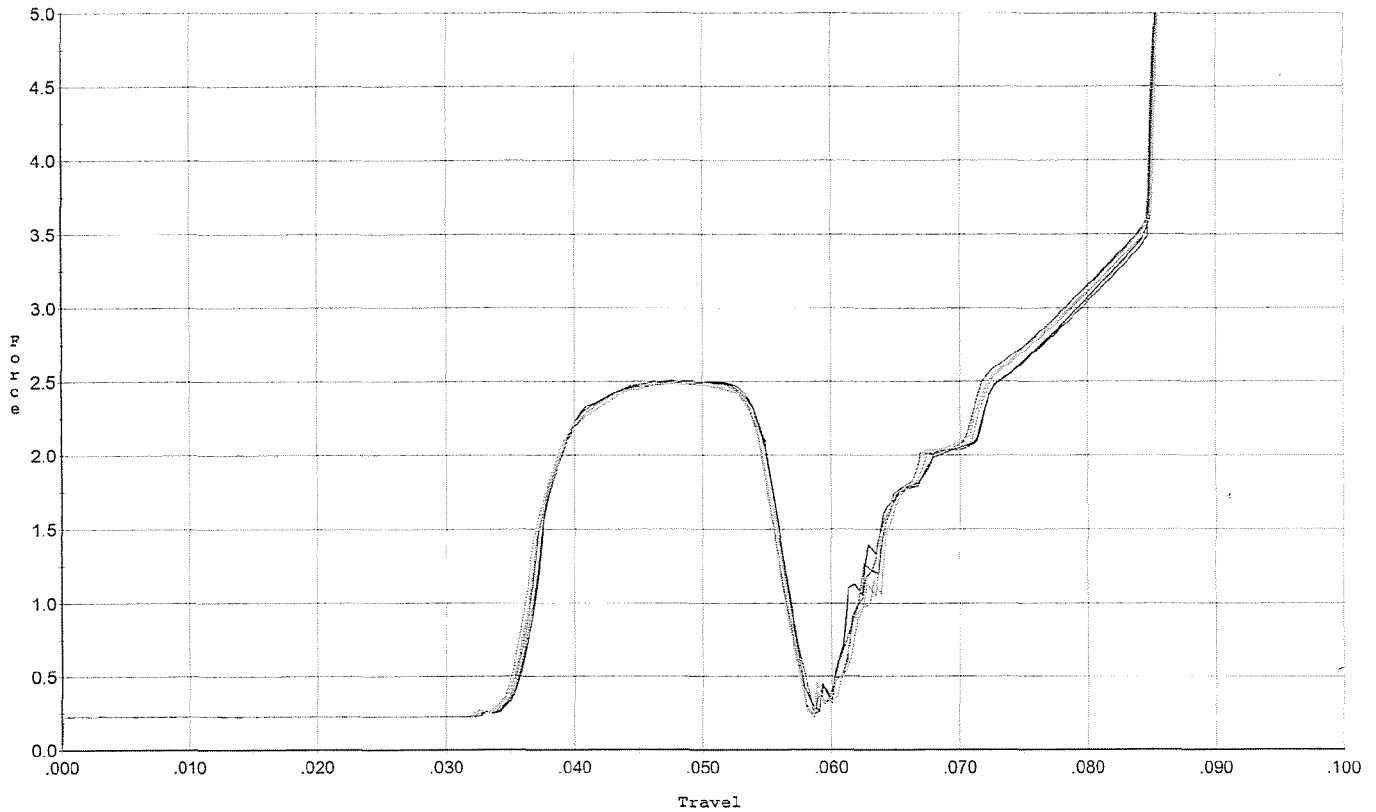
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>6</u>	7-23	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7-23	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-23	TL
	J) ASSEMBLE STOCK		7/10/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-7-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-17-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-14-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-14-08	MON
670	FINAL INSPECTION A) HEADSPACE		8-7-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.53</u> <u>2.49</u> <u>2.48</u> <u>2.51</u>	7/23/08	Fm
	C) FUNCTION		8-7-08	L.P.D.
690	PACK		8/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



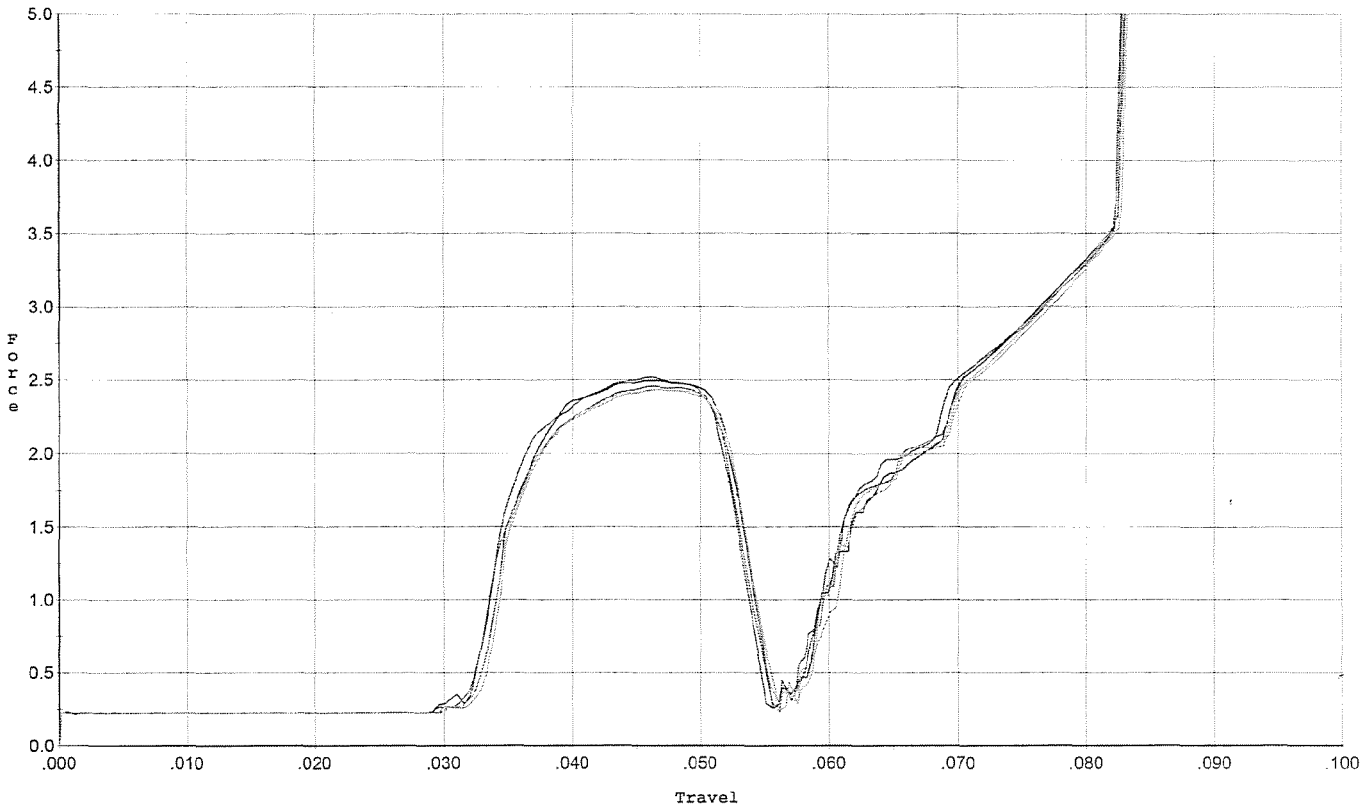
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.055	0.035	0.036	0.052		Set Trigger
2	2.502	0.055	0.035	0.036	0.052		Set Trigger
3	2.496	0.054	0.035	0.036	0.051		Set Trigger
4	2.509	0.054	0.035	0.036	0.051		Set Trigger
5	2.484	0.056	0.035	0.036	0.052		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



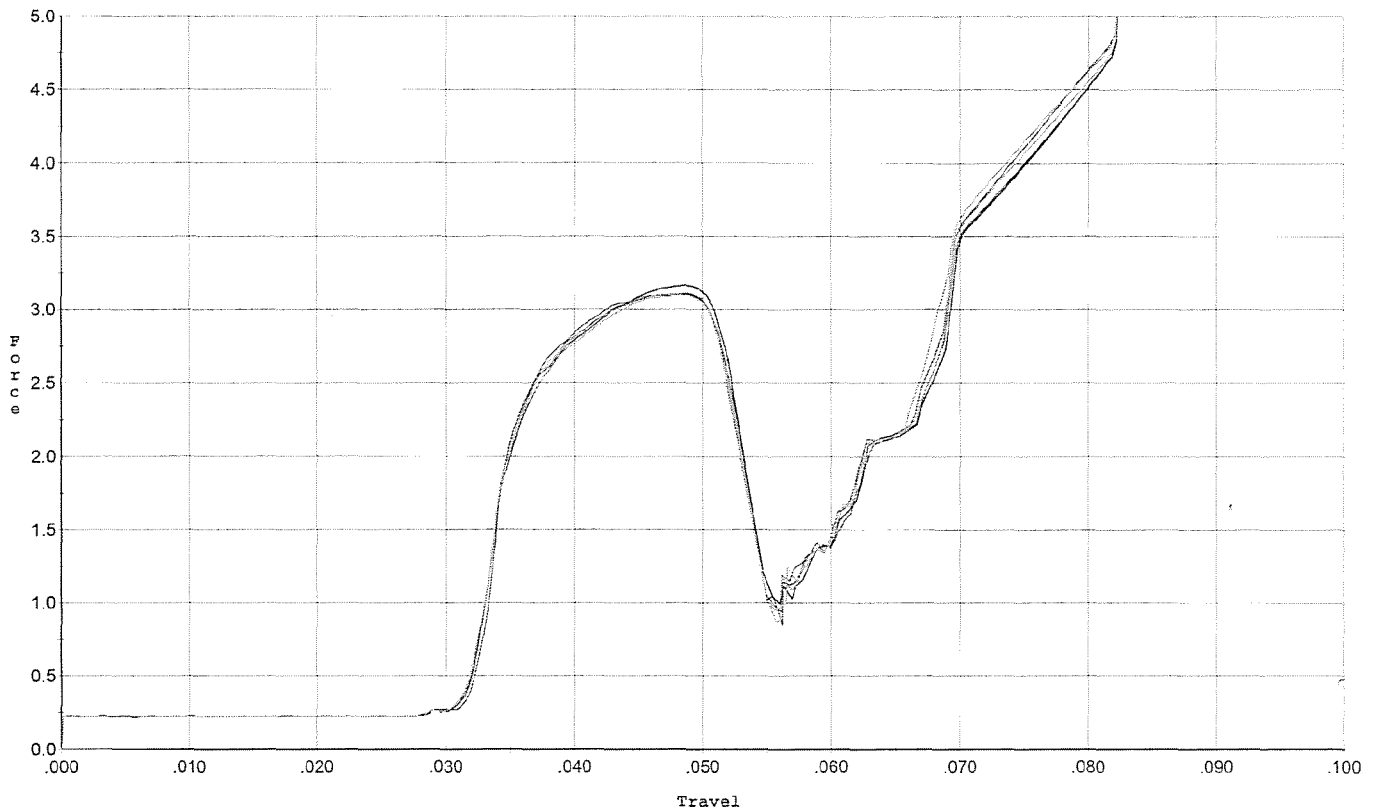
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.521	0.052	0.032	0.035	0.051		Set Trigger
2	2.495	0.053	0.032	0.035	0.051		Set Trigger
3	2.451	0.052	0.032	0.035	0.049		Set Trigger
4	2.429	0.053	0.033	0.035	0.049		Set Trigger
5	2.435	0.052	0.033	0.035	0.049		Set Trigger

AVG 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



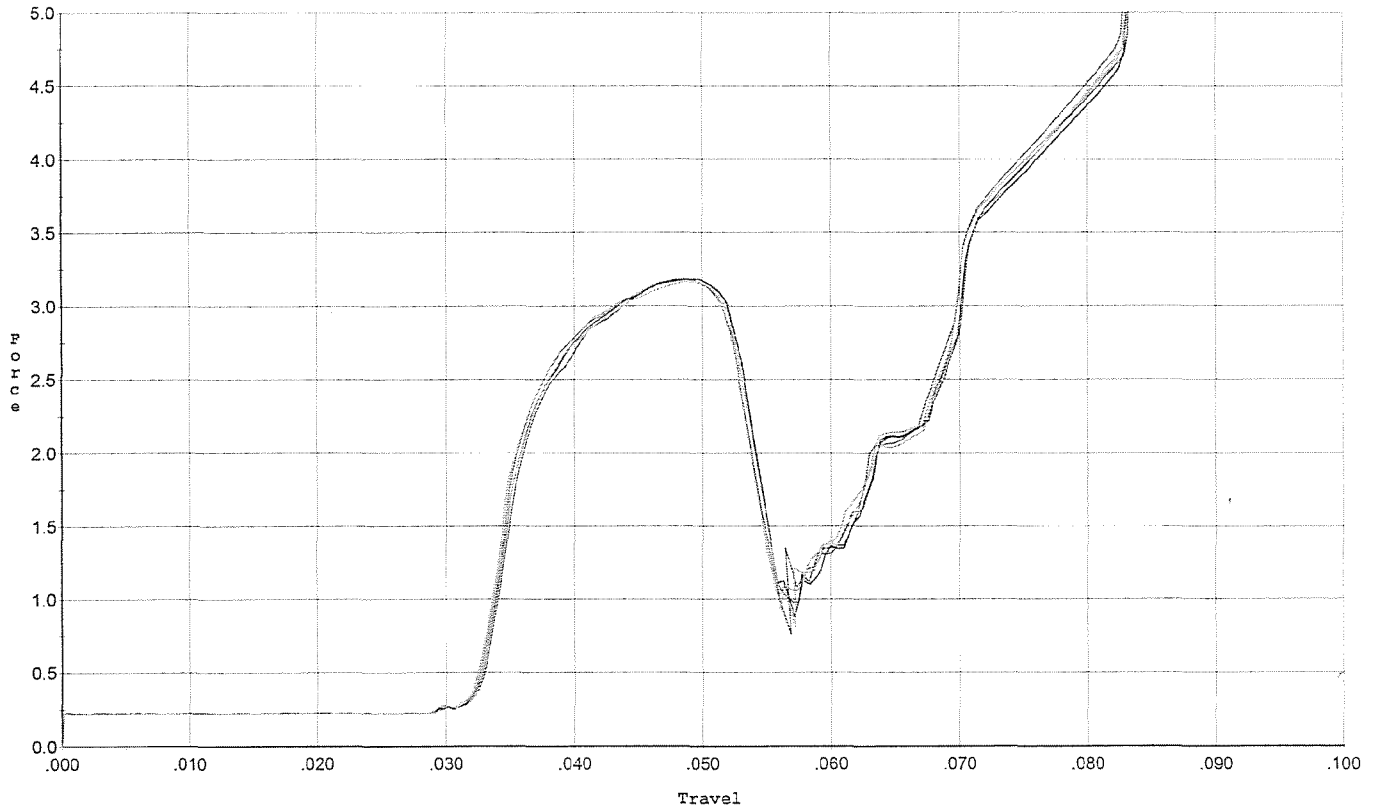
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.052	0.032	0.034	0.061		Set Trigger
2	3.168	0.052	0.032	0.034	0.061		Set Trigger
3	3.107	0.053	0.031	0.034	0.062		Set Trigger
4	3.099	0.053	0.031	0.034	0.062		Set Trigger
5	3.112	0.053	0.031	0.034	0.062		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



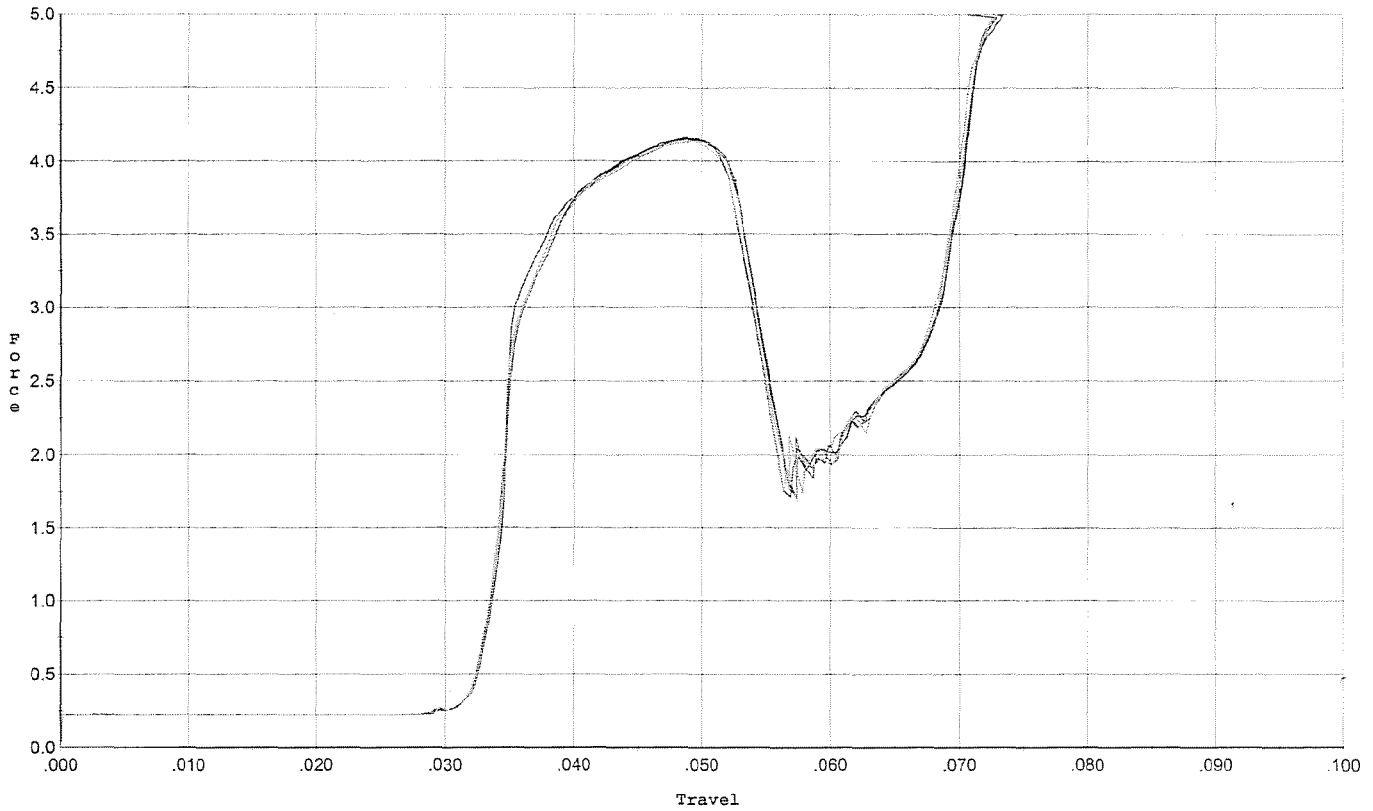
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.179	0.053	0.033	0.034	0.062		Set Trigger
2	3.181	0.053	0.032	0.034	0.062		Set Trigger
3	3.185	0.052	0.032	0.034	0.061		Set Trigger
4	3.165	0.053	0.032	0.034	0.062		Set Trigger
5	3.191	0.052	0.032	0.034	0.062		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



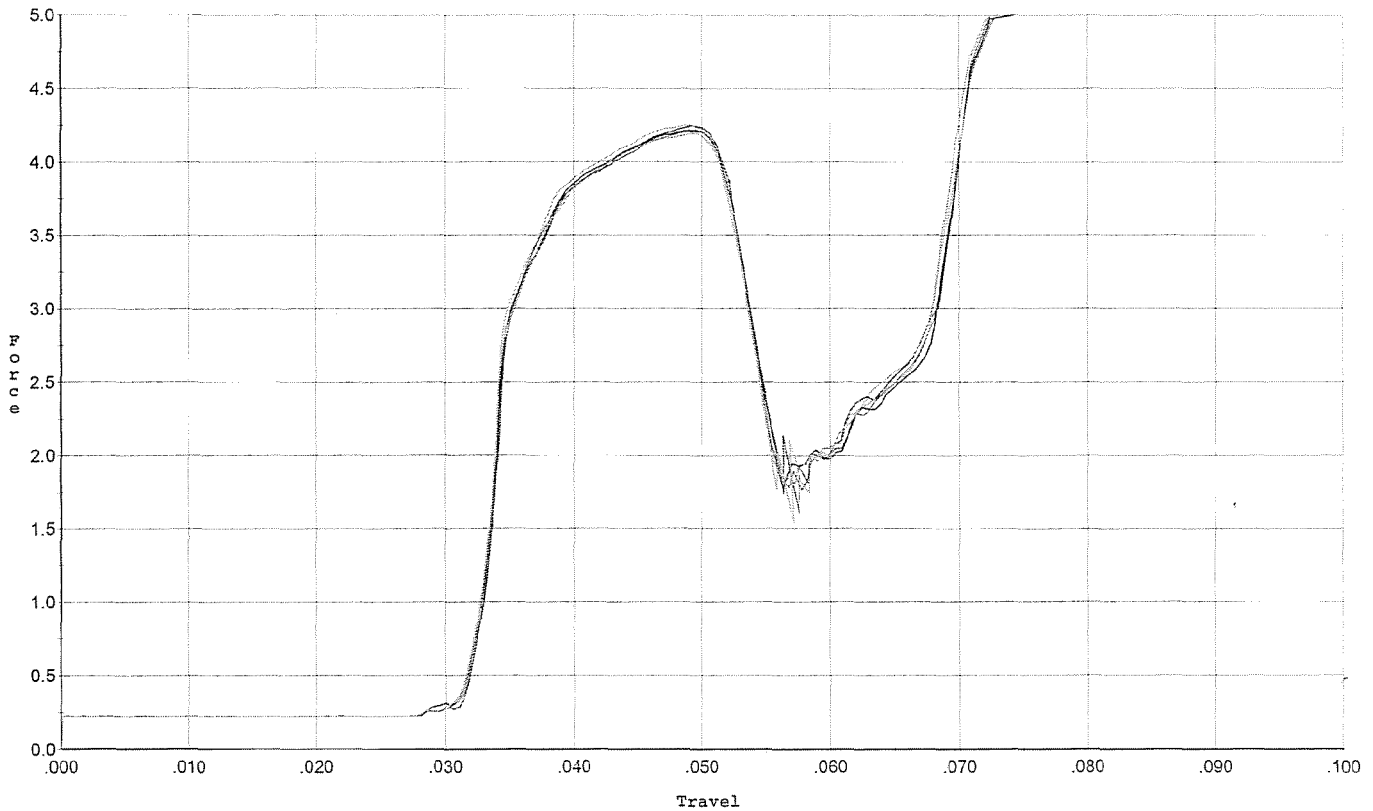
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.054	0.032	0.033	0.083		Set Trigger
2	4.147	0.053	0.032	0.032	0.081		Set Trigger
3	4.157	0.053	0.032	0.032	0.081		Set Trigger
4	4.140	0.054	0.032	0.032	0.083		Set Trigger
5	4.138	0.053	0.032	0.032	0.081		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



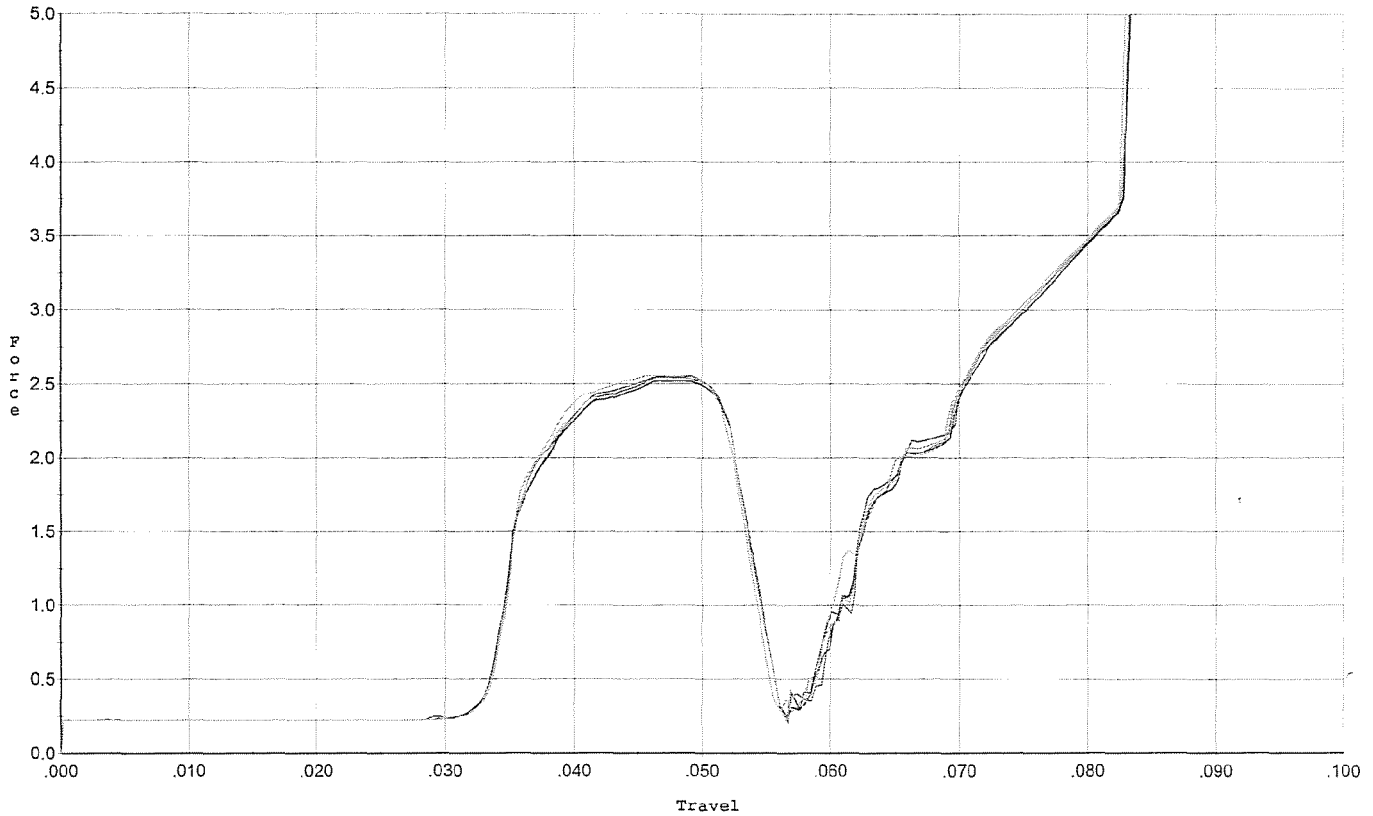
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.241	0.052	0.031	0.032	0.082		Set Trigger
2	4.215	0.052	0.031	0.032	0.083		Set Trigger
3	4.207	0.052	0.032	0.032	0.082		Set Trigger
4	4.247	0.053	0.031	0.032	0.084		Set Trigger
5	4.193	0.052	0.031	0.032	0.083		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



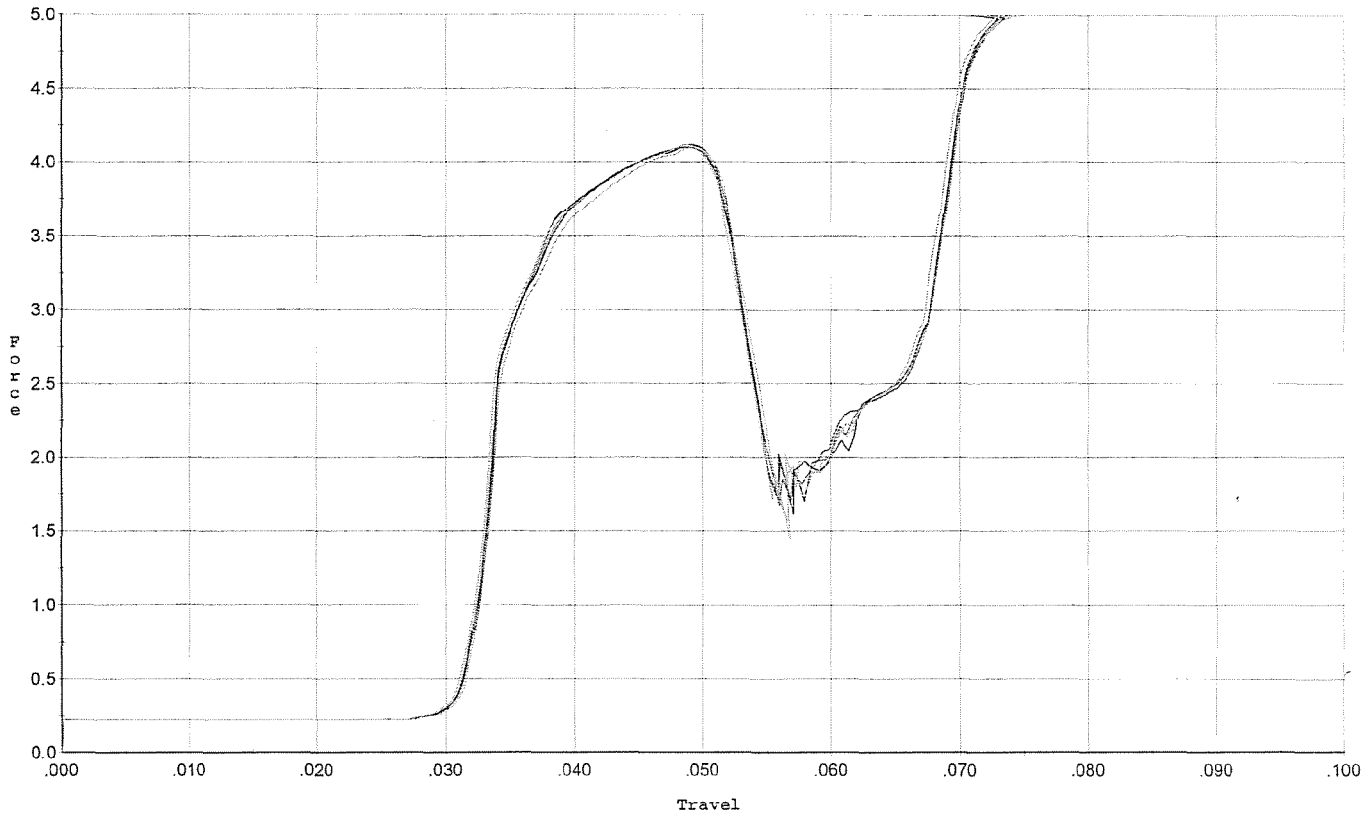
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.054	0.033	0.035	0.052		Set Trigger
2	2.522	0.054	0.033	0.035	0.051		Set Trigger
3	2.550	0.052	0.033	0.035	0.050		Set Trigger
4	2.559	0.053	0.033	0.035	0.050		Set Trigger
5	2.532	0.052	0.033	0.035	0.050		Set Trigger

AVG 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.121	0.052	0.031	0.033	0.080		Set Trigger
2	4.101	0.052	0.031	0.032	0.080		Set Trigger
3	4.120	0.052	0.031	0.032	0.080		Set Trigger
4	4.116	0.053	0.031	0.032	0.082		Set Trigger
5	4.104	0.054	0.031	0.033	0.082		Set Trigger

AVG 4.11