

6676 4976

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



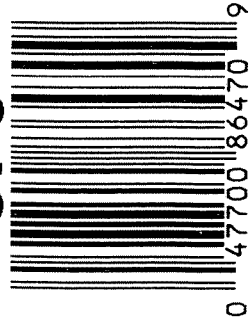
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6764976

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 676 4976

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	SP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		7-10-08	RP
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		7-15-08	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-11-08	RT
520	GOFF BLAST BBL / REC		7-21	CR
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-24-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.5</u>	<u>7-30</u>	<u>TC</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6.5</u> <u>6</u>	<u>7-30</u>	<u>TC</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	<u>7-30</u>	<u>TC</u>
	J) ASSEMBLE STOCK		<u>7-24-08</u>	<u>PSN</u>
	K) ASSEMBLE SWIVEL STUDS		<u>8-4-08</u>	<u>RT</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>7-28-08</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>7-28-08</u>	<u>TC</u>
670	FINAL INSPECTION A) HEADSPACE		<u>8-4-08</u>	<u>RT</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.89</u> <u>2.96</u> <u>2.77</u> <u>2.74</u>	<u>7/30/08</u>	<u>Fm</u>
	C) FUNCTION		<u>8-4-08</u>	<u>RT</u>
690	PACK		<u>8/4/08</u>	<u>Fm</u>

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-18-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.60	2.77		2.81	
PULL #2	2.61	2.72		2.77	
PULL #3	2.60	2.67		2.77	
PULL #4	2.62	2.70		2.70	
PULL #5	2.55	2.66		2.73	
TOTAL	1298	1352		1378	
AVERAGE	259	270		275	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.16		
PULL #2	3.05	3.29		
PULL #3	3.03	3.21		
PULL #4	3.05	3.22		
PULL #5	3.01	3.16		
TOTAL	1522	1598		
AVERAGE	3.04	3.19		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.08	4.24		4.12
PULL #2	4.03	4.23		4.08
PULL #3	4.08	4.20		3.99
PULL #4	4.04	4.16		3.99
PULL #5	4.03	4.07		3.98
TOTAL	2026	2090		2016
AVERAGE	4.05	4.18		4.03