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G676 4985

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



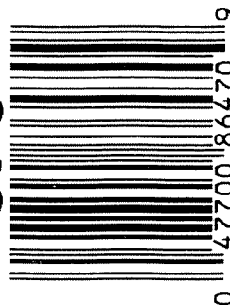
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

**G6764985**

**UPC**



BM FORM

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764985

| OP # | OPERATION NAME                                                 | READINGS            | DATE    | INITIAL |
|------|----------------------------------------------------------------|---------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 6-19-08 | J.P.D.  |
| 430  | ASSEMBLE TO STOCK                                              |                     | 6-19-08 | JP      |
| 440  | PROOF                                                          |                     | 6-19-08 | SD      |
| 460  | CHECK HEADSPACE                                                |                     | 6-19-08 | SD      |
| 470  | DIS-ASSEMBLE ACTION                                            | MAGNA - FLUX        | 6-19-08 | J.P.D.  |
| 472  | SERIALIZE BOLT HANDLE                                          |                     | 6-20-08 | J.P.D.  |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   | JUN 24 2008<br>WMS  | 6/23/08 | JP      |
| 480  | MAGNAFLUX BBL ACTION                                           |                     | 6-24-08 | WMS     |
| 490  | MAGNAFLUX BOLT                                                 |                     |         |         |
| 500  | ROLLMARK CALIBER                                               |                     | 6-24-08 | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     | 6-24    | BT      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 6-26    | WMS     |
| 545  | (BOLT)                                                         |                     |         |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     | 6/27/08 | RP      |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     |         |         |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 6/27/08 | RP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 6/27/08 | RP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 7/2/08  | J.P.D.  |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |         |         |

F004 REV 5/2006

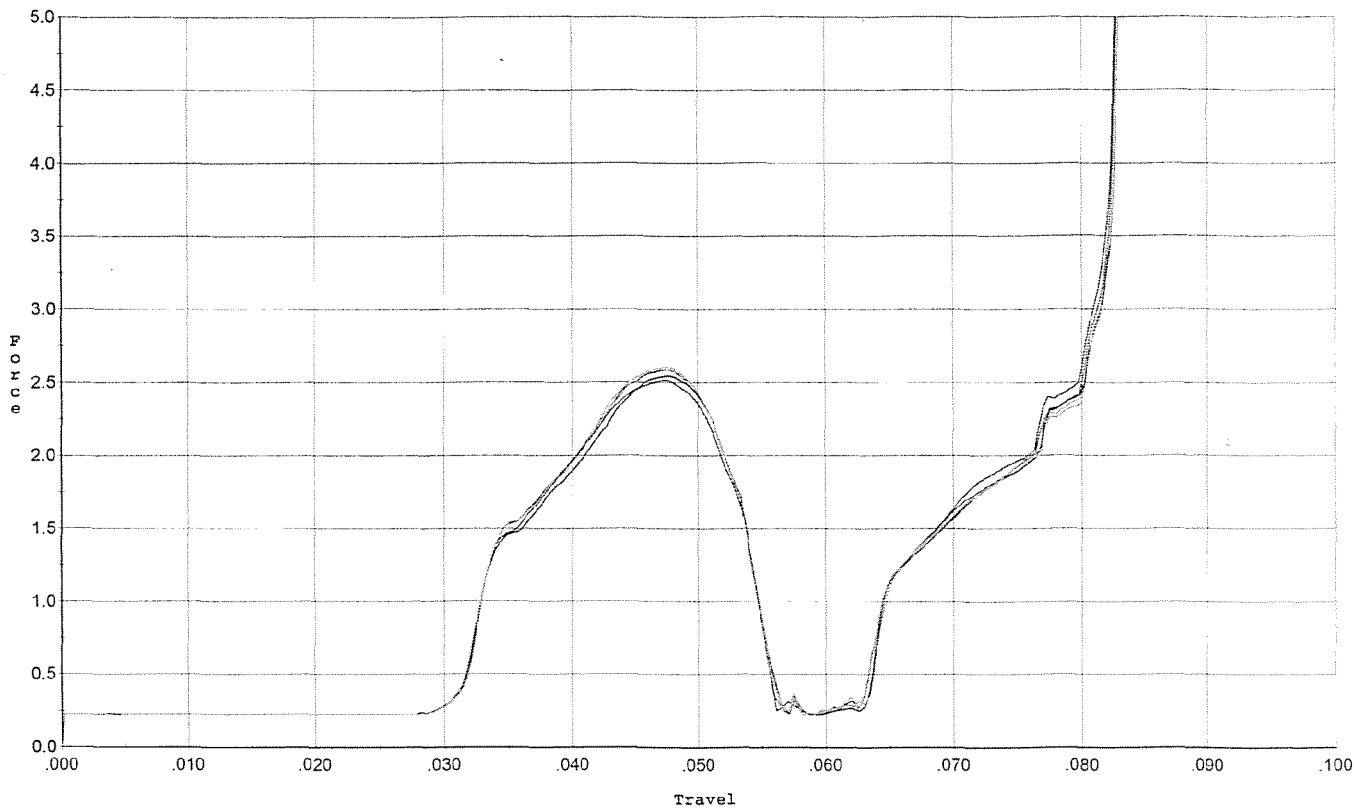
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6</u> <u>5<sup>5</sup></u> <u>5<sup>5</sup></u>          | 7/8/08  | Fm      |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>4</u> <u>4</u> <u>4</u>                                  | 7/8/08  | Fm      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.022</u> <u>.022</u>                         | 7/8/08  | Fm      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 7/2/08  | L.P.D.  |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 7/19/08 | L.P.D.  |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 7/19/08 | L.P.D.  |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 7/19/08 | L.P.D.  |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 7/19/08 | L.P.D.  |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 7-3-08  | TRW     |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 7-3-08  | SD      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 7/19/08 | Fm      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.88</u> <u>2.91</u> <u>2.89</u> <u>2.76</u> <u>2.71</u> | 7/7/08  | Fm      |
|              | C) FUNCTION                                                              |                                                             | 7/19/08 | Fm      |
| 690          | PACK                                                                     |                                                             | 7/24/08 | Fm      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 5/7/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs. ini. +/- .50 lbs.



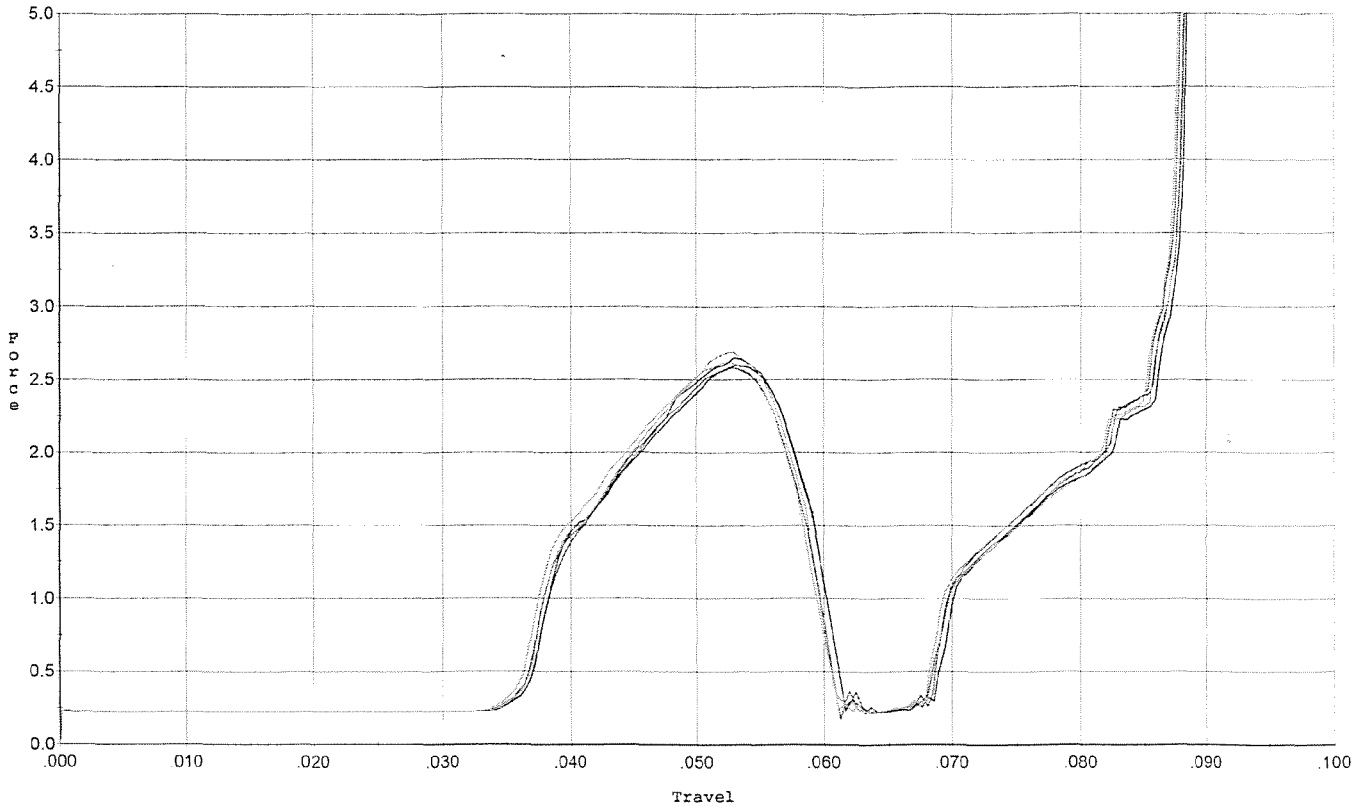
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.515      | 0.054             | 0.031           | 0.034      | 0.050             |           | Set Trigger |
| 2 | 2.547      | 0.053             | 0.031           | 0.034      | 0.050             |           | Set Trigger |
| 3 | 2.592      | 0.053             | 0.032           | 0.034      | 0.051             |           | Set Trigger |
| 4 | 2.594      | 0.053             | 0.031           | 0.034      | 0.051             |           | Set Trigger |
| 5 | 2.609      | 0.053             | 0.032           | 0.034      | 0.051             |           | Set Trigger |

AVG 2.57

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 5/7/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



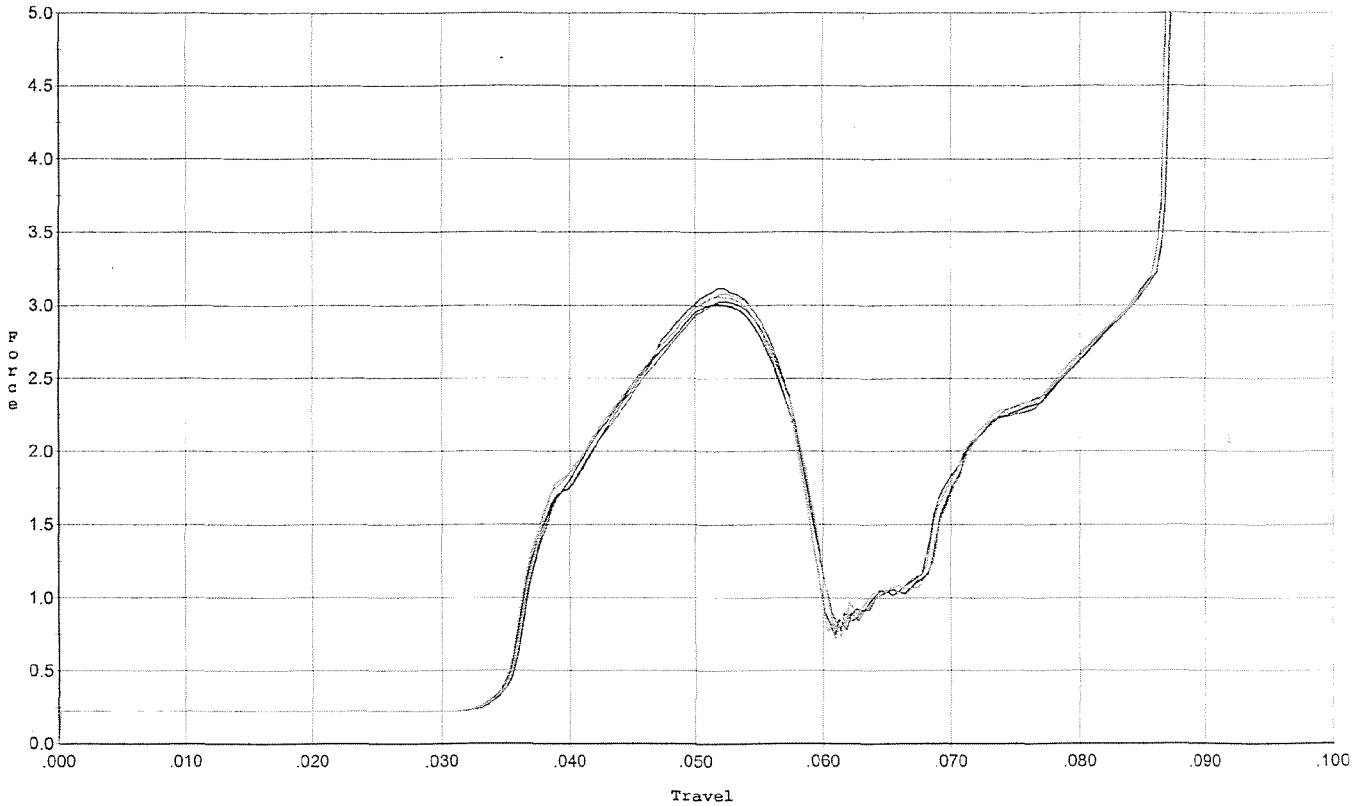
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.649      | 0.059             | 0.037           | 0.036      | 0.053             |           | Set Trigger |
| 2 | 2.600      | 0.059             | 0.037           | 0.036      | 0.053             |           | Set Trigger |
| 3 | 2.584      | 0.059             | 0.037           | 0.036      | 0.052             |           | Set Trigger |
| 4 | 2.622      | 0.058             | 0.036           | 0.036      | 0.052             |           | Set Trigger |
| 5 | 2.691      | 0.059             | 0.037           | 0.036      | 0.053             |           | Set Trigger |

AVG 2.62

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putsch 5/7/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



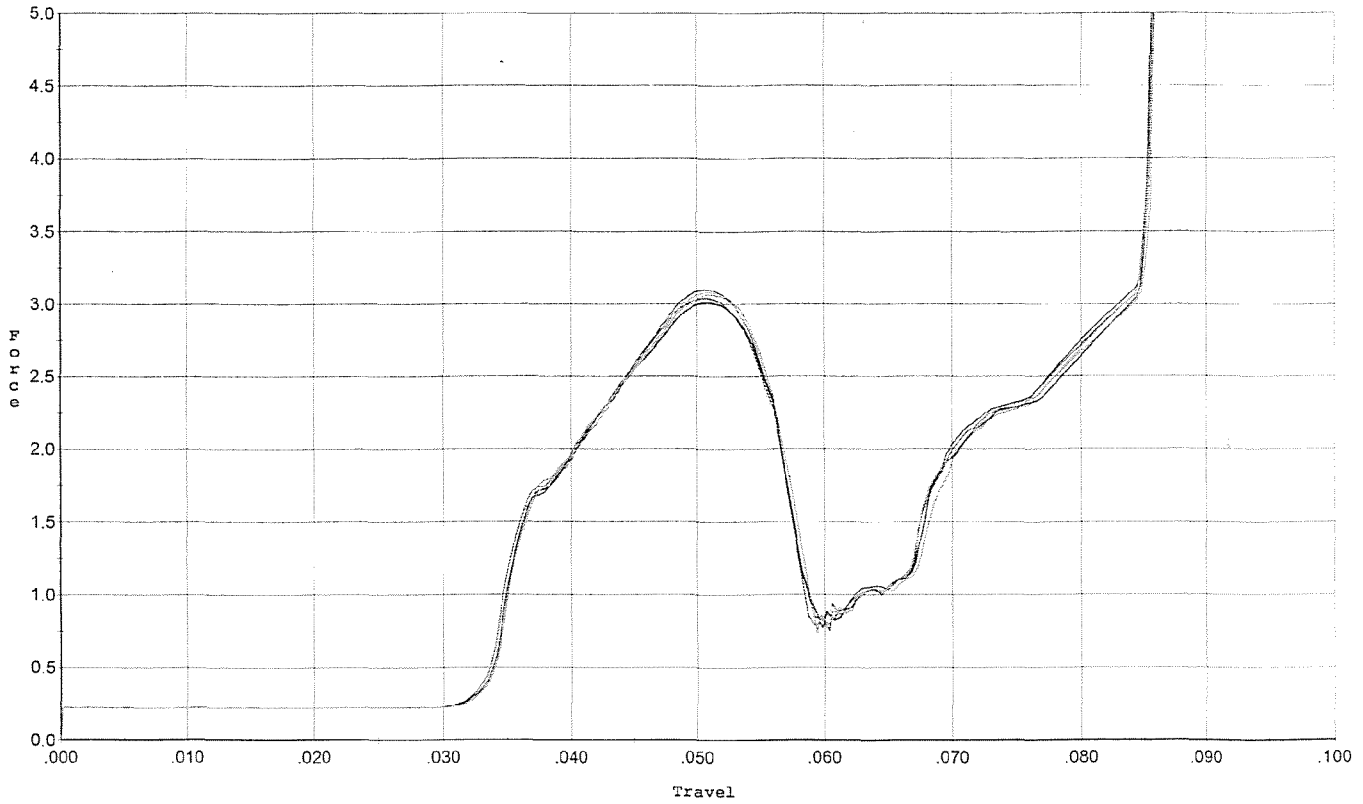
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.119      | 0.057             | 0.035           | 0.035      | 0.061             |           | Set Trigger |
| 2 | 3.008      | 0.058             | 0.035           | 0.035      | 0.061             |           | Set Trigger |
| 3 | 3.027      | 0.059             | 0.035           | 0.035      | 0.062             |           | Set Trigger |
| 4 | 3.085      | 0.059             | 0.035           | 0.035      | 0.063             |           | Set Trigger |
| 5 | 3.062      | 0.058             | 0.035           | 0.035      | 0.062             |           | Set Trigger |

Avg 3.06

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putsch 5/7/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



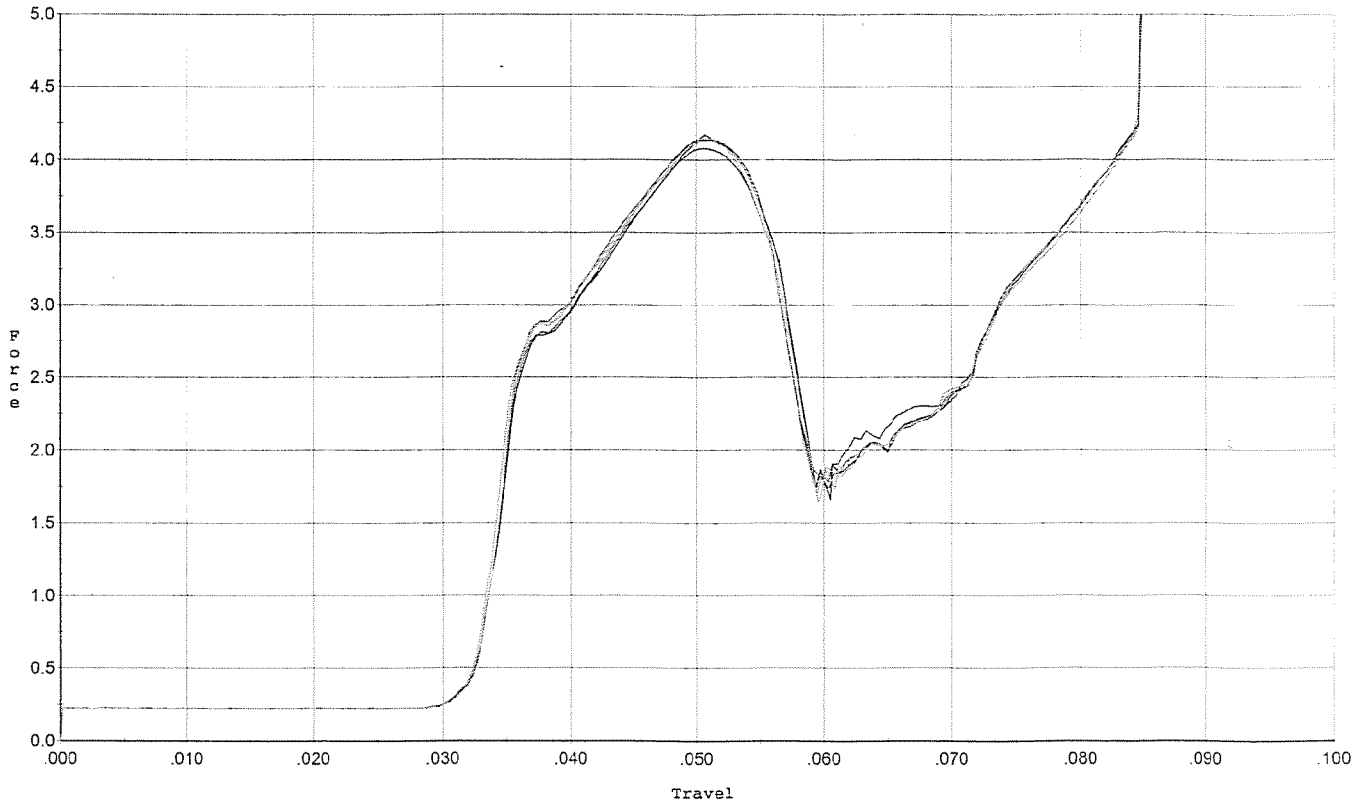
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.099      | 0.056             | 0.034           | 0.035      | 0.060             |           | Set Trigger |
| 2 | 3.013      | 0.056             | 0.034           | 0.035      | 0.060             |           | Set Trigger |
| 3 | 3.040      | 0.056             | 0.033           | 0.034      | 0.061             |           | Set Trigger |
| 4 | 3.068      | 0.057             | 0.034           | 0.034      | 0.062             |           | Set Trigger |
| 5 | 3.085      | 0.057             | 0.034           | 0.034      | 0.062             |           | Set Trigger |

AVG 3.06

# Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 5/7/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



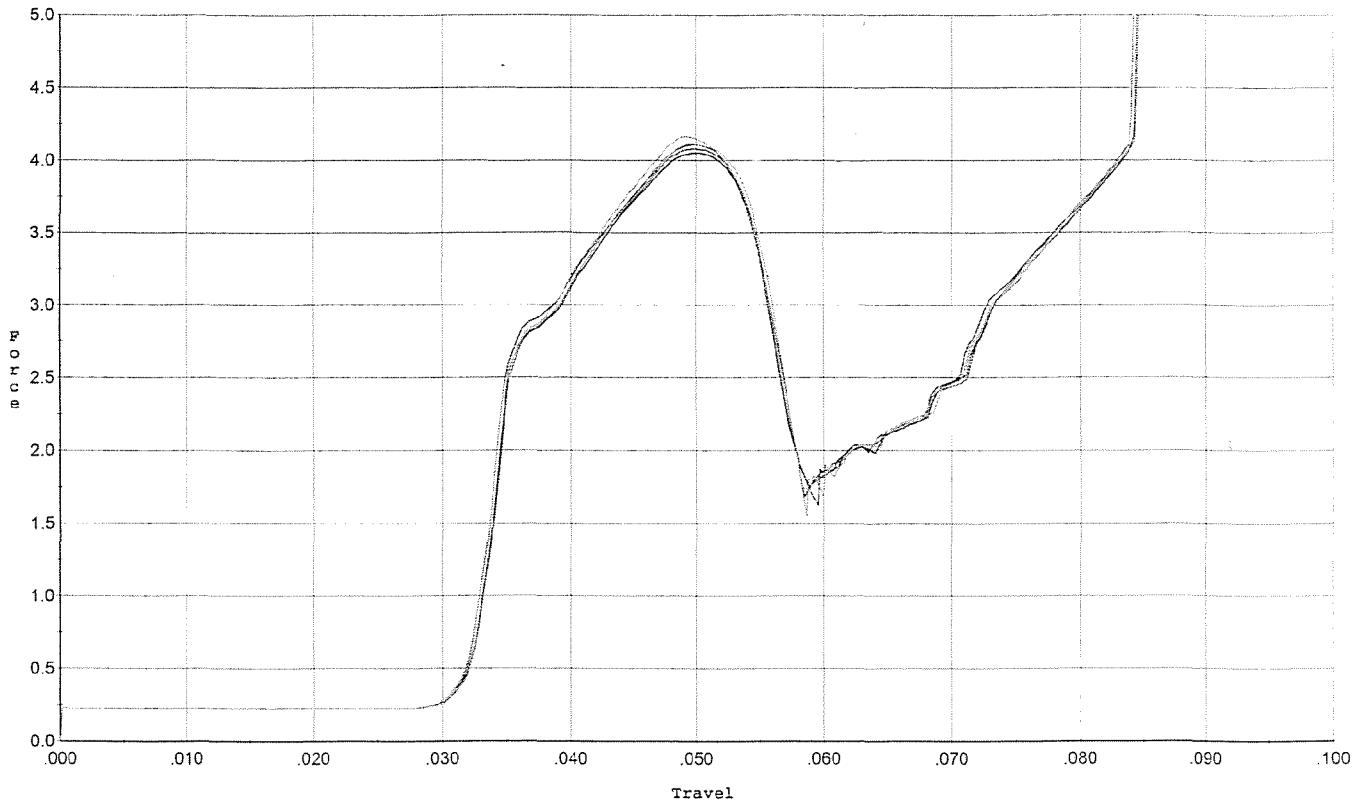
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.078      | 0.056             | 0.032           | 0.033      | 0.084             |           | Set Trigger |
| 2 | 4.171      | 0.056             | 0.032           | 0.032      | 0.086             |           | Set Trigger |
| 3 | 4.136      | 0.056             | 0.032           | 0.033      | 0.085             |           | Set Trigger |
| 4 | 4.132      | 0.056             | 0.032           | 0.033      | 0.086             |           | Set Trigger |
| 5 | 4.146      | 0.057             | 0.032           | 0.032      | 0.088             |           | Set Trigger |

Avg 4.13

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 5/7/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



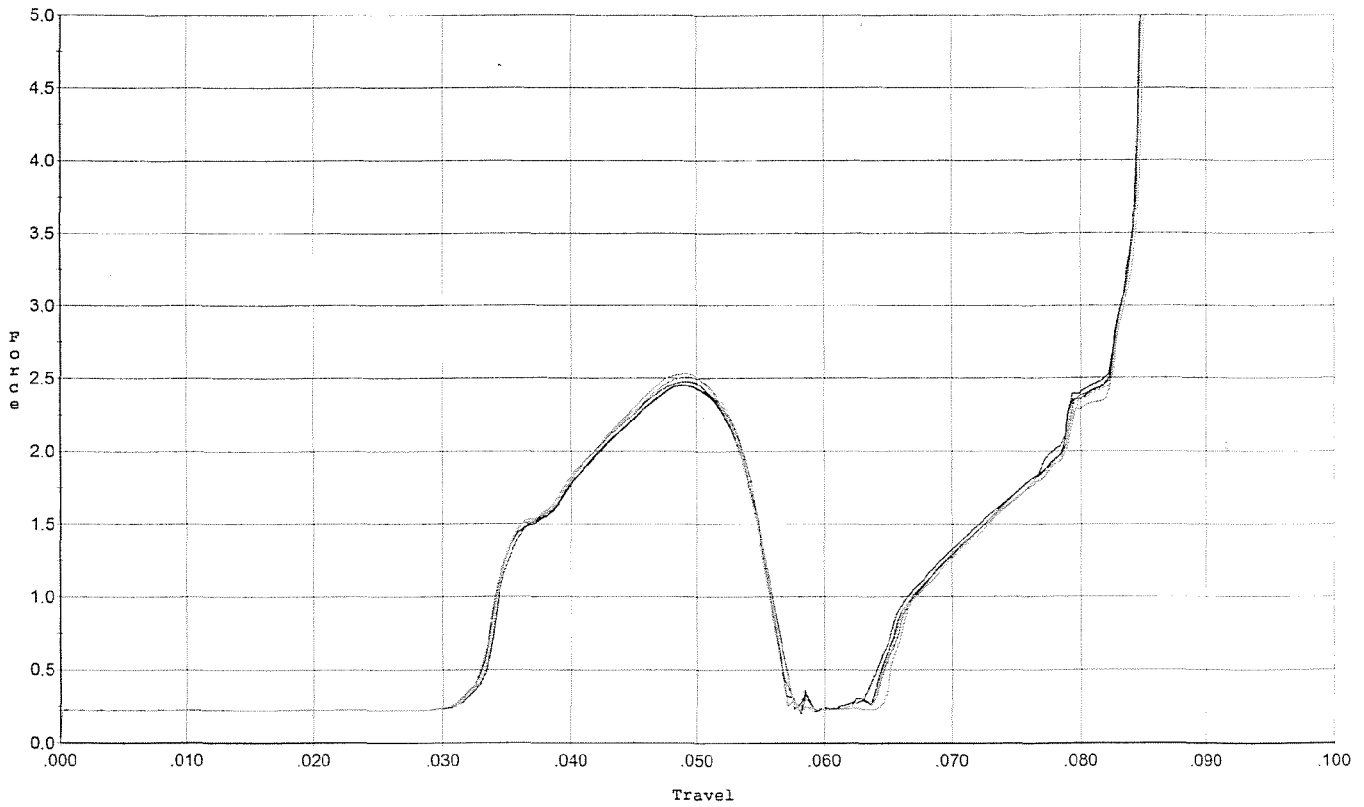
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.107      | 0.055             | 0.032           | 0.033      | 0.084             |           | Set Trigger |
| 2 | 4.052      | 0.056             | 0.032           | 0.033      | 0.086             |           | Set Trigger |
| 3 | 4.081      | 0.055             | 0.032           | 0.033      | 0.083             |           | Set Trigger |
| 4 | 4.166      | 0.056             | 0.032           | 0.032      | 0.088             |           | Set Trigger |
| 5 | 4.110      | 0.056             | 0.032           | 0.033      | 0.086             |           | Set Trigger |

Avg 4.10

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 5/7/08

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



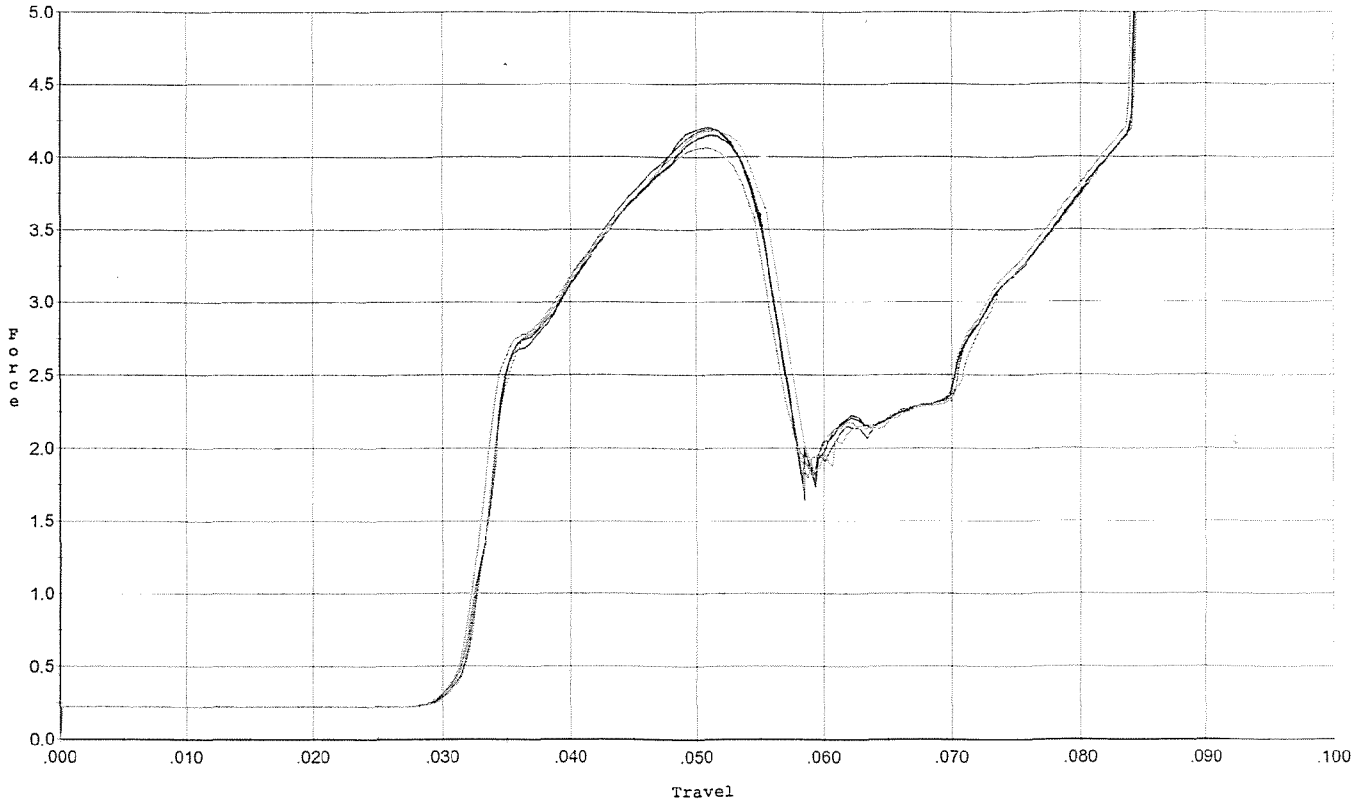
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.456      | 0.054             | 0.033           | 0.035      | 0.049             |           | Set Trigger |
| 2 | 2.447      | 0.055             | 0.033           | 0.035      | 0.049             |           | Set Trigger |
| 3 | 2.476      | 0.055             | 0.033           | 0.035      | 0.050             |           | Set Trigger |
| 4 | 2.507      | 0.054             | 0.033           | 0.035      | 0.050             |           | Set Trigger |
| 5 | 2.535      | 0.055             | 0.033           | 0.035      | 0.050             |           | Set Trigger |

AVG 2.48

# Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 5/7/08

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.204      | 0.055             | 0.031           | 0.032      | 0.086             |           | Set Trigger |
| 2 | 4.151      | 0.055             | 0.032           | 0.032      | 0.086             |           | Set Trigger |
| 3 | 4.188      | 0.055             | 0.032           | 0.032      | 0.086             |           | Set Trigger |
| 4 | 4.177      | 0.055             | 0.032           | 0.032      | 0.088             |           | Set Trigger |
| 5 | 4.066      | 0.055             | 0.031           | 0.032      | 0.085             |           | Set Trigger |

Avg 4.15