

G 676 4986



No. 153L
UFC 10330

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

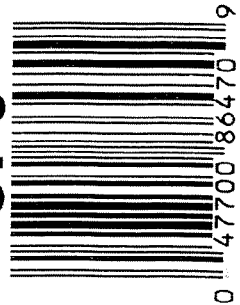
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764986

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 676 4986

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	S.P.D.
430	ASSEMBLE TO STOCK		6-19-08	JP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-19-08	S.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES	2000 WMS	6-23-08	JP
480	MAGNAFLUX BBL ACTION		6-24-08	SWB
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BSA
542	APPLY COATINGS (BARREL ACTION)		6-26	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/3/08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

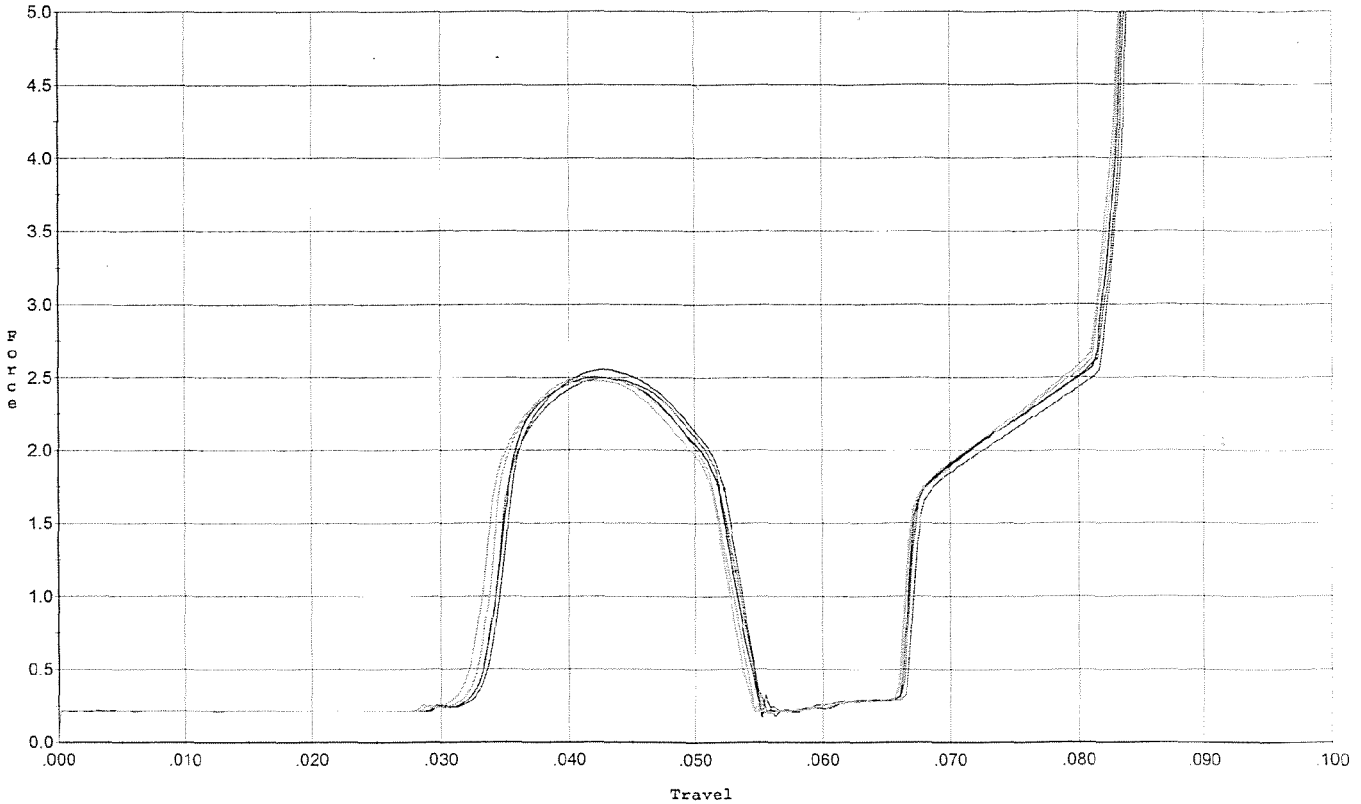
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	7/16/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3.5</u> <u>3.5</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7/3/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-7-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-7-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-3-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-3-08	SD
670	FINAL INSPECTION A) HEADSPACE		8-7-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.69</u> <u>2.48</u> <u>2.49</u> <u>2.55</u>	7-11-08	SD
	C) FUNCTION		8-7-08	L.P.D.
690	PACK		8/12/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



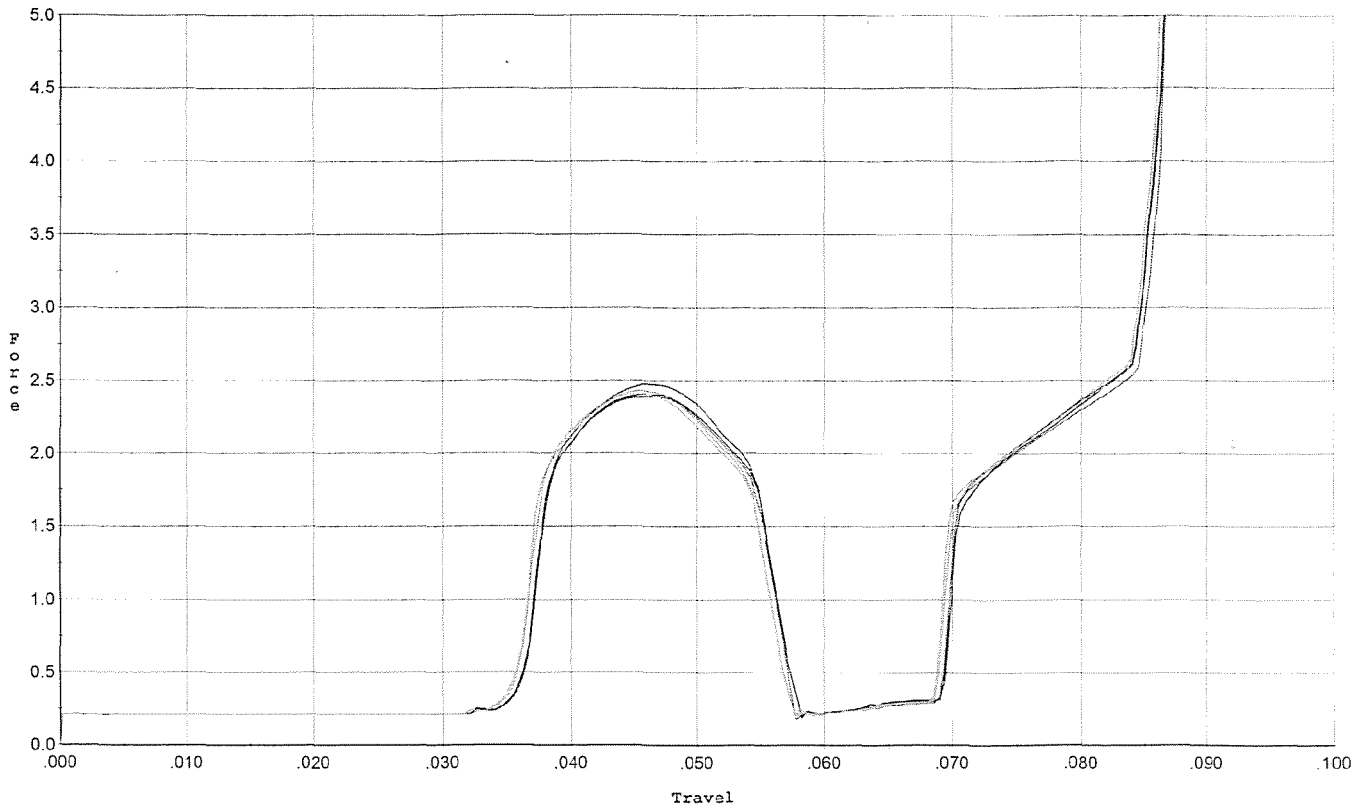
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.052	0.033	0.036	0.049		Set Trigger
2	2.499	0.052	0.033	0.036	0.048		Set Trigger
3	2.493	0.053	0.033	0.036	0.049		Set Trigger
4	2.474	0.051	0.032	0.036	0.047		Set Trigger
5	2.508	0.053	0.032	0.035	0.050		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



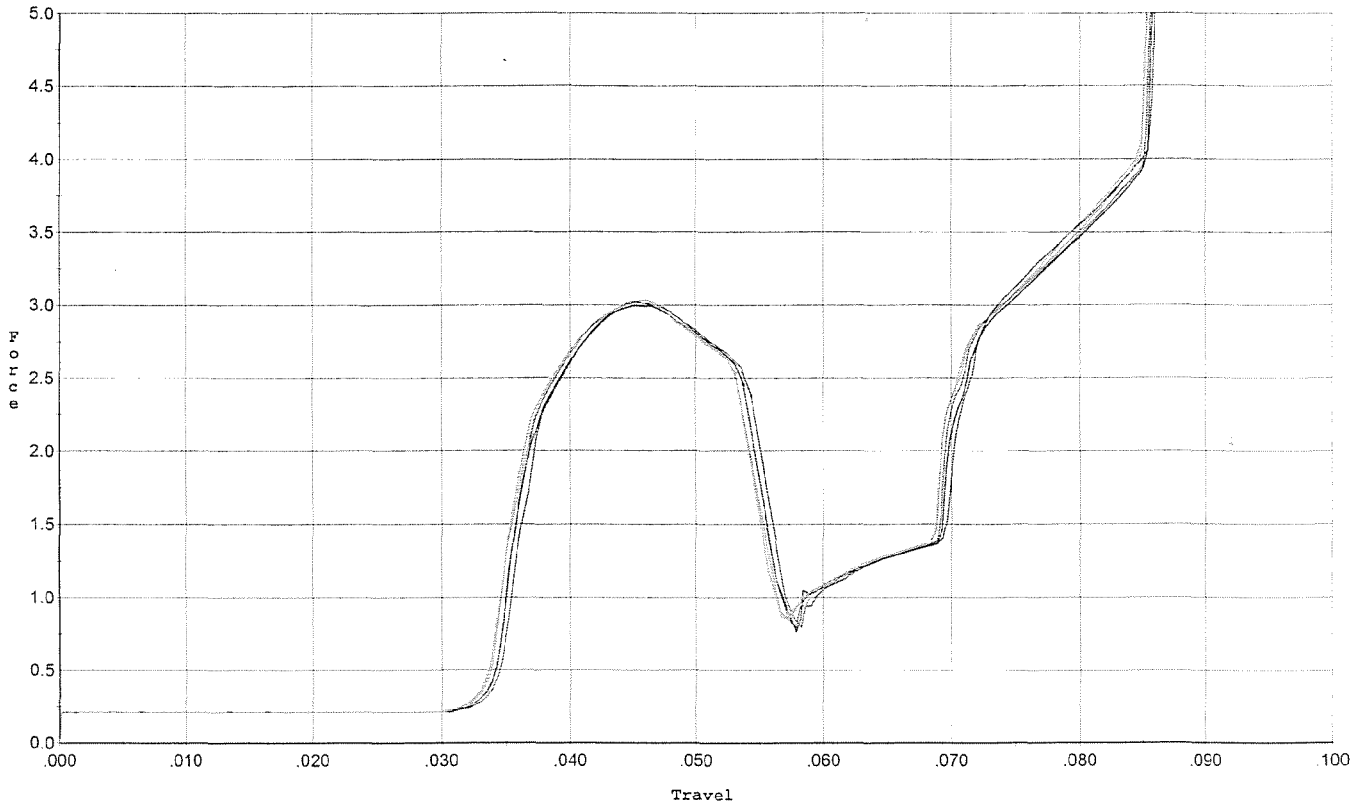
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.055	0.036	0.037	0.048		Set Trigger
2	2.403	0.055	0.036	0.037	0.047		Set Trigger
3	2.389	0.055	0.036	0.037	0.047		Set Trigger
4	2.407	0.054	0.035	0.037	0.047		Set Trigger
5	2.430	0.054	0.035	0.037	0.047		Set Trigger

AVG 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



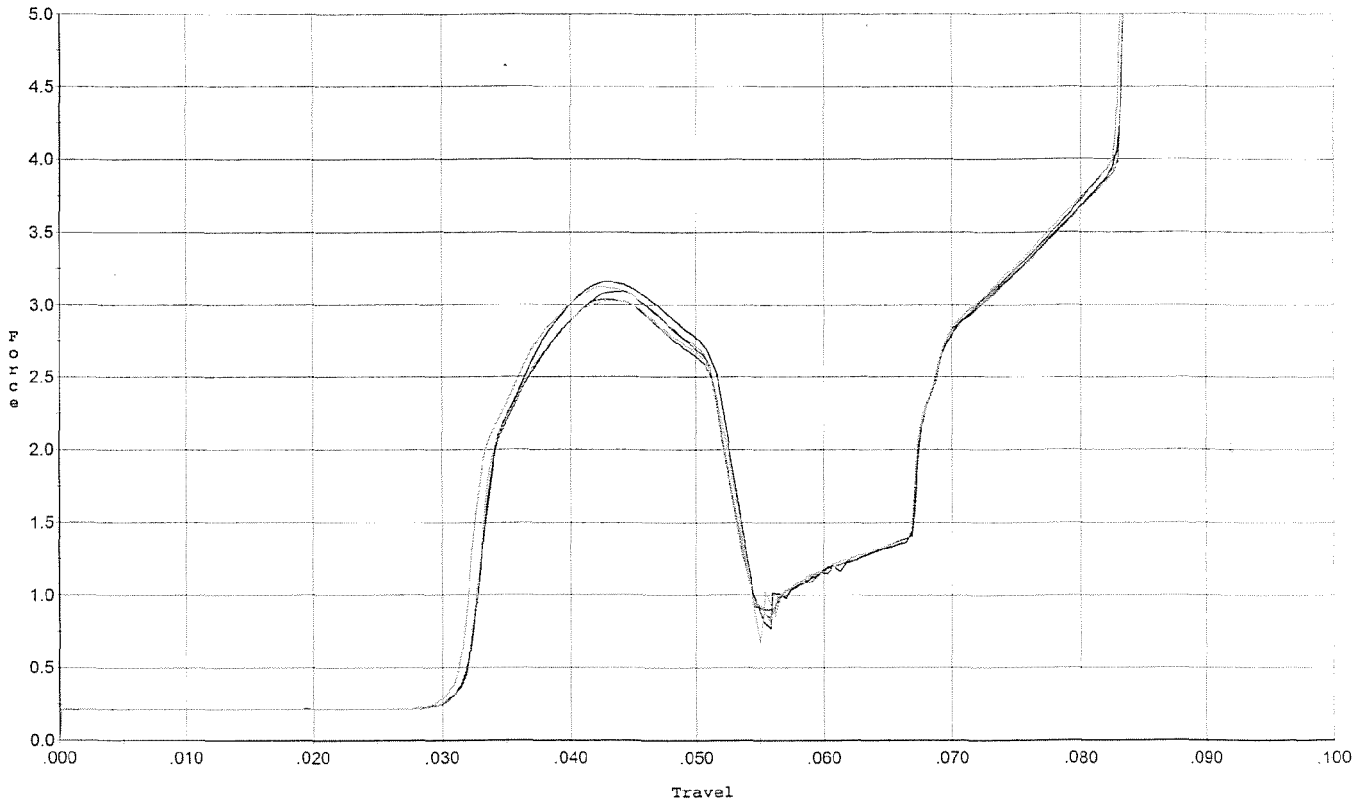
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.020	0.054	0.034	0.036	0.059		Set Trigger
2	2.996	0.054	0.034	0.036	0.059		Set Trigger
3	3.016	0.054	0.034	0.036	0.059		Set Trigger
4	3.015	0.053	0.033	0.036	0.059		Set Trigger
5	3.030	0.053	0.033	0.036	0.058		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



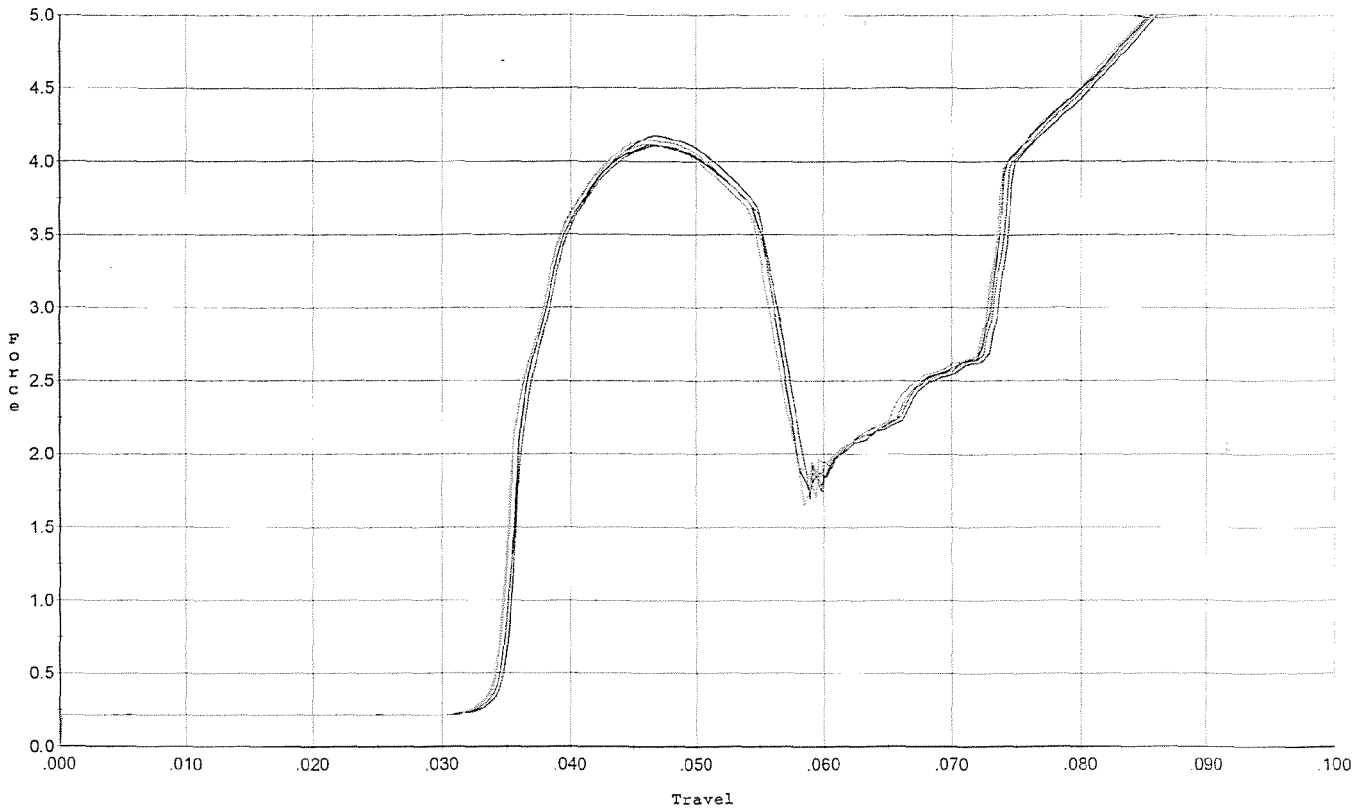
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.051	0.032	0.035	0.058		Set Trigger
2	3.161	0.052	0.032	0.034	0.061		Set Trigger
3	3.039	0.051	0.031	0.035	0.058		Set Trigger
4	3.028	0.052	0.032	0.034	0.060		Set Trigger
5	3.123	0.051	0.031	0.035	0.061		Set Trigger

AVG 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



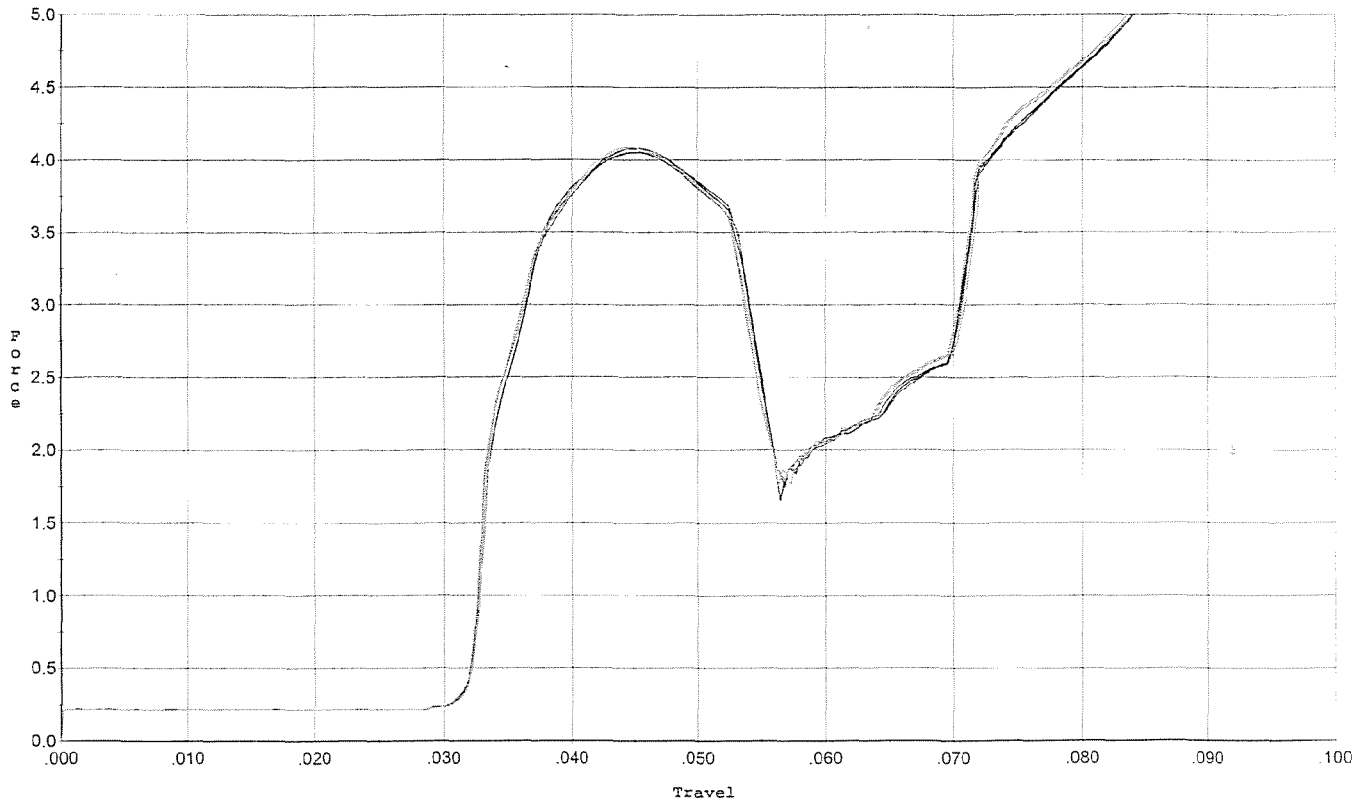
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.057	0.034	0.034	0.086		Set Trigger
2	4.114	0.055	0.034	0.035	0.083		Set Trigger
3	4.109	0.057	0.034	0.034	0.085		Set Trigger
4	4.150	0.055	0.034	0.034	0.085		Set Trigger
5	4.118	0.055	0.034	0.034	0.082		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



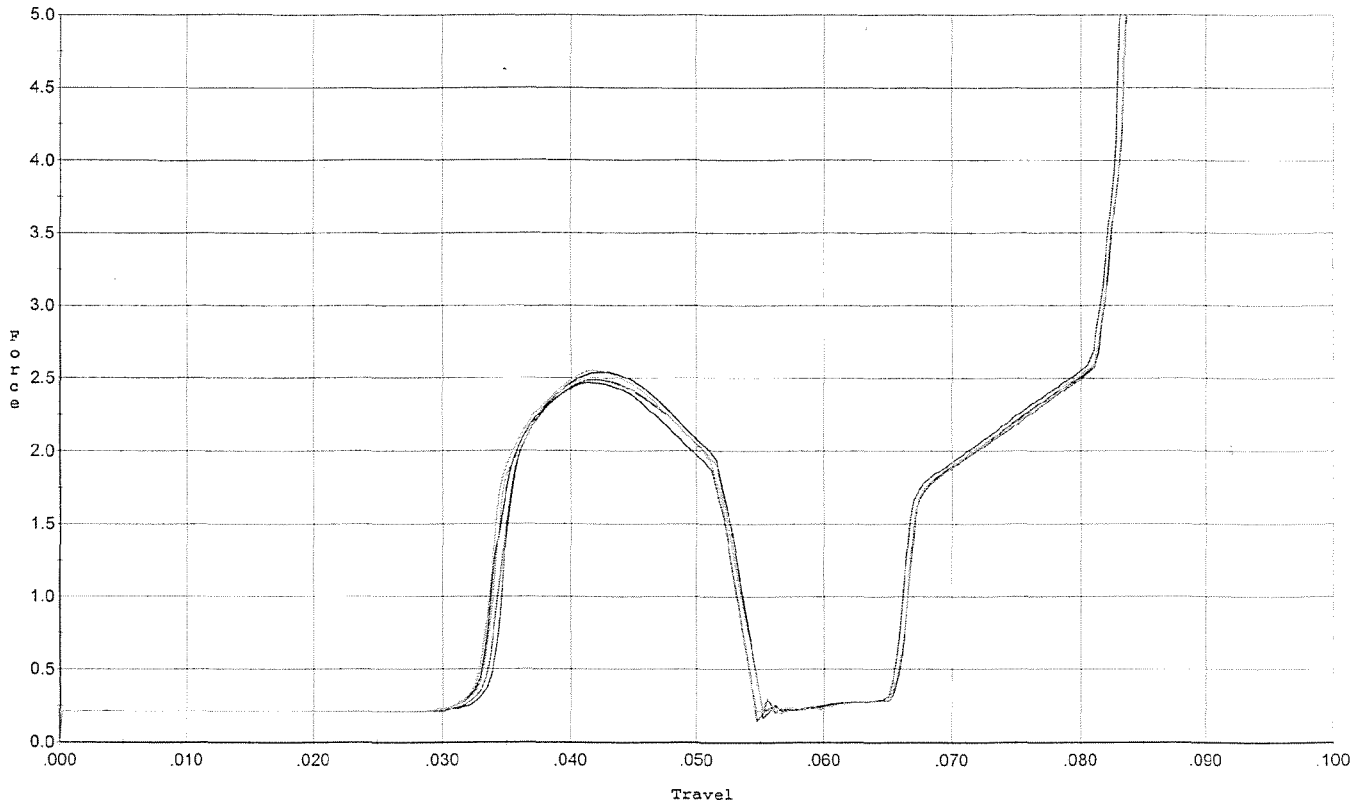
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.052	0.053	0.032	0.033	0.082		Set Trigger
2	4.082	0.053	0.032	0.033	0.083		Set Trigger
3	4.053	0.053	0.032	0.033	0.080		Set Trigger
4	4.090	0.054	0.032	0.033	0.084		Set Trigger
5	4.077	0.053	0.032	0.033	0.081		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



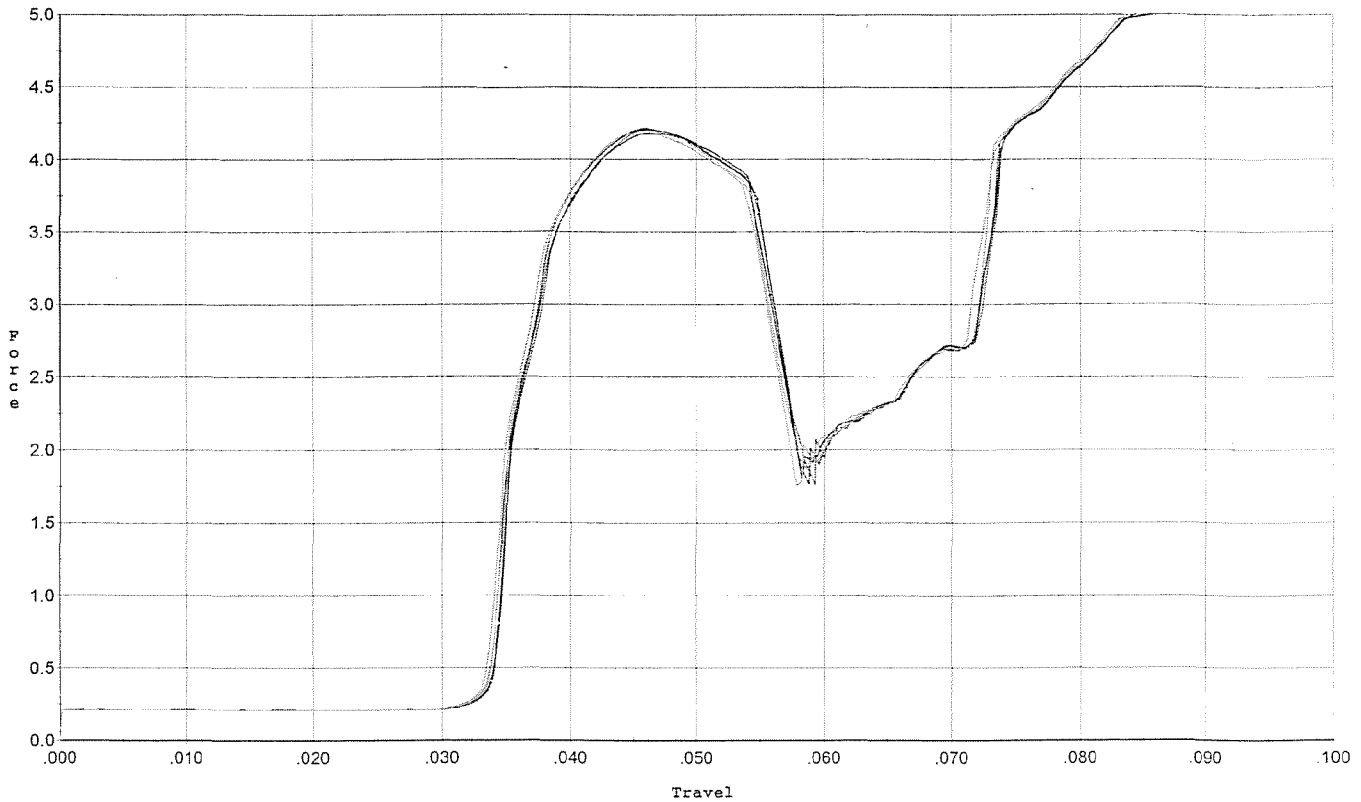
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.468	0.052	0.034	0.036	0.047		Set Trigger
2	2.539	0.053	0.033	0.036	0.050		Set Trigger
3	2.487	0.053	0.033	0.036	0.049		Set Trigger
4	2.551	0.052	0.032	0.036	0.049		Set Trigger
5	2.503	0.053	0.033	0.036	0.050		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.055	0.034	0.034	0.086		Set Trigger
2	4.210	0.056	0.033	0.034	0.088		Set Trigger
3	4.203	0.055	0.034	0.034	0.085		Set Trigger
4	4.195	0.055	0.033	0.034	0.086		Set Trigger
5	4.216	0.054	0.033	0.034	0.085		Set Trigger

Avg 4.20