

G676 4989

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

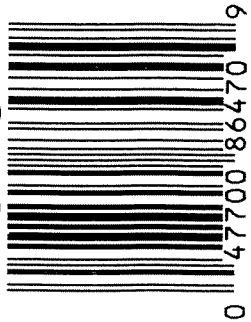
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6764989

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764989

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	P.P.D.
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-18-08	P.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	P.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 20 2008 OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	Bd
542	APPLY COATINGS (BARREL ACTION)		2-8	Cr
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-9	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-9	SP
	D) OIL FIRING PIN ASSEMBLY		7-14-08	P.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7</u>	<u>7</u>	<u>7</u>	7-23	TK		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5</u>	<u>5</u>	<u>5</u>	7-23	TK		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.022</u>	<u>.023</u>	7-23	TK		
	J) ASSEMBLE STOCK					7-14-08	TRW		
	K) ASSEMBLE SWIVEL STUDS					7-29-08	TR		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		7-15-08	TRW		
	MALFUNCTION		N/A						
	CORRECTION								
	MALFUNCTION								
	CORRECTION								
	MALFUNCTION								
	CORRECTION								
	MALFUNCTION								
	CORRECTION								
660	INSPECT FOR LIVE AMMO					7/15/08	MEI		
670	FINAL INSPECTION A) HEADSPACE					7-29-08	TR		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u>	<u>2.34</u>	<u>2.38</u>	<u>2.50</u>	<u>2.38</u>	7/25/08	Fm
	C) FUNCTION					7-29-08	TR		
690	PACK					7/30/08	Fm		

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-10-08

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.65	2.67		2.48	
PULL #2	2.62	2.55		2.76	
PULL #3	2.56	2.75		2.78	
PULL #4	2.57	2.55		2.70	
PULL #5	2.65	2.57		2.71	
TOTAL	13.05	13.09		13.43	
AVERAGE	2.61	2.61		2.68	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.50	3.39		
PULL #2	3.28	3.41		
PULL #3	3.47	3.44		
PULL #4	3.16	3.37		
PULL #5	3.24	3.53		
TOTAL	16.65	17.14		
AVERAGE	3.33	3.42		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.40	4.42		4.21
PULL #2	4.31	4.25		4.10
PULL #3	4.40	4.30		4.06
PULL #4	4.29	4.38		4.18
PULL #5	4.32	4.36		4.10
TOTAL	21.72	21.71		20.65
AVERAGE	4.34	4.34		4.13