

66764990

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

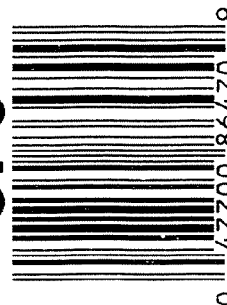
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764990

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 676 4990

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SP
460	CHECK HEADSPACE		7-15-08	SP
470	DIS-ASSEMBLE ACTION		7-16-08	RJ
472	SERIALIZE BOLT HANDLE		7-16-08	RJ
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX JUL 25 2008	7/19/08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BJ	7/25/08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RJ
520	GOFF BLAST BBL / REC		7/28/08	DB
542	APPLY COATINGS (BARREL ACTION)		8-2	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	BSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	BSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-4-08	BSN
	D) OIL FIRING PIN ASSEMBLY		8-6-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

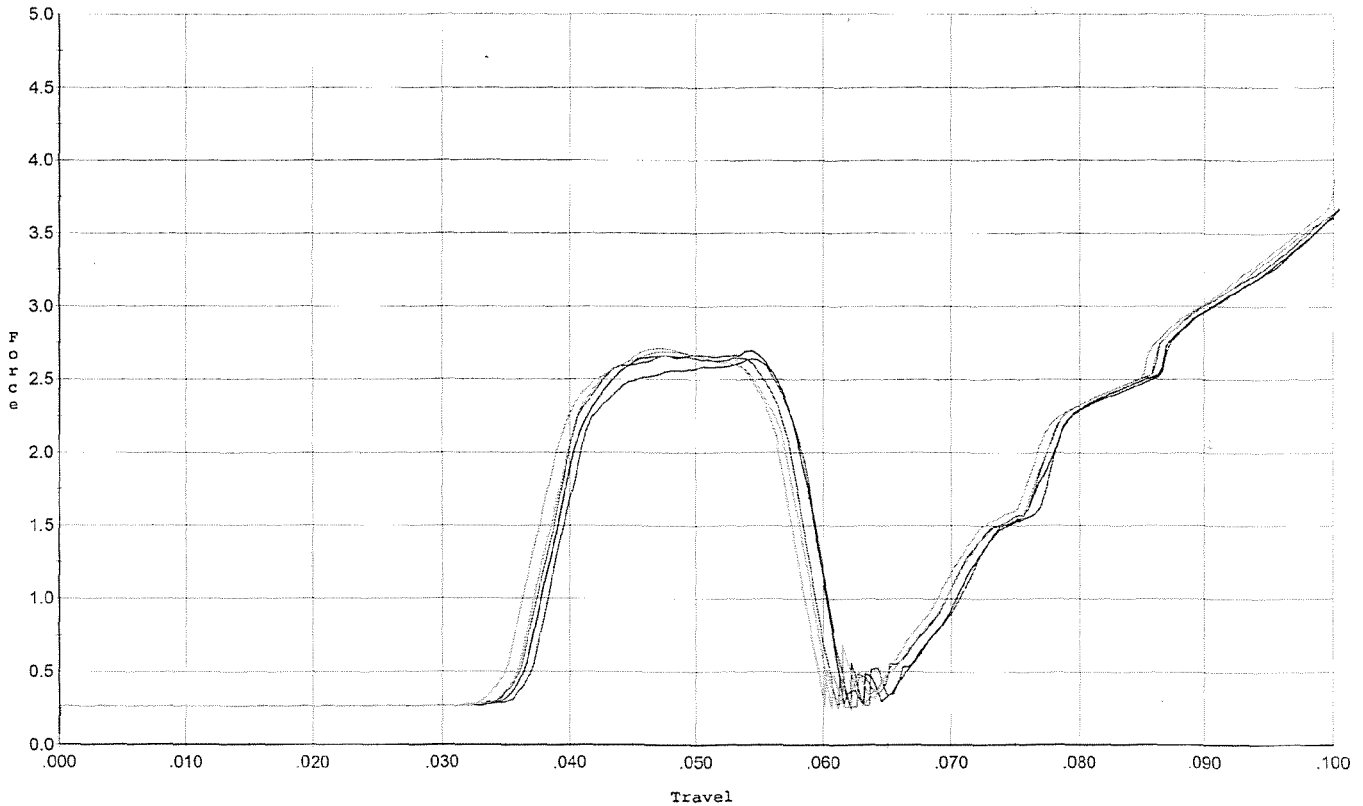
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-21	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-21	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	8-21	TL
	J) ASSEMBLE STOCK		8-6-08	PSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	PSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-7-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-7-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-27-08	PSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.70</u> <u>2.77</u> <u>2.56</u> <u>2.65</u>	8/15/08	Fm
	C) FUNCTION		8-27-08	PSN
690	PACK		8-28-08	TL

FC04 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 8/01/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



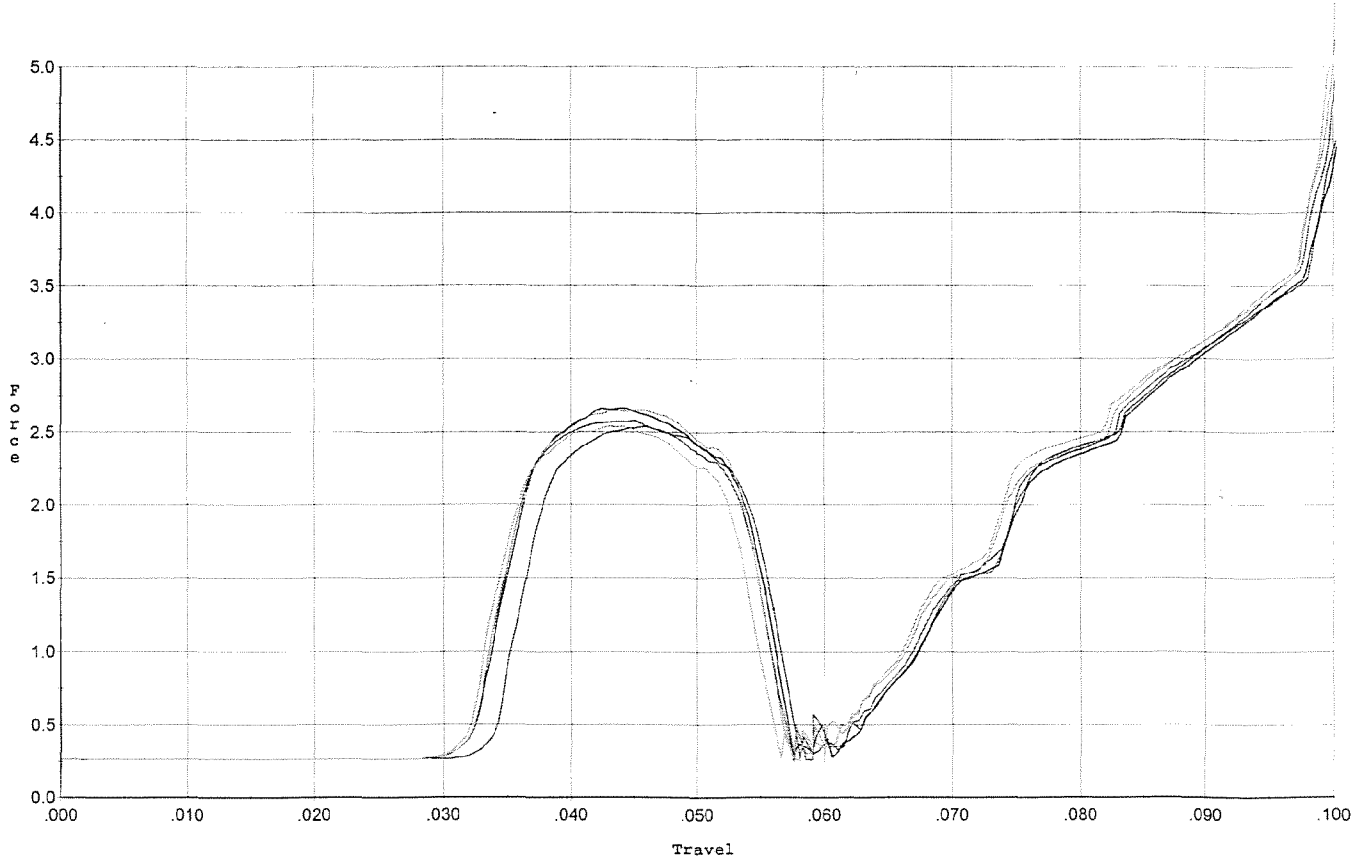
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.640	0.059	0.037	0.051	0.059		Set Trigger
2	2.698	0.059	0.036	0.051	0.062		Set Trigger
3	2.661	0.057	0.036	0.052	0.059		Set Trigger
4	2.693	0.058	0.036	0.050	0.060		Set Trigger
5	2.711	0.056	0.035	0.050	0.059		Set Trigger

Avg. 2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



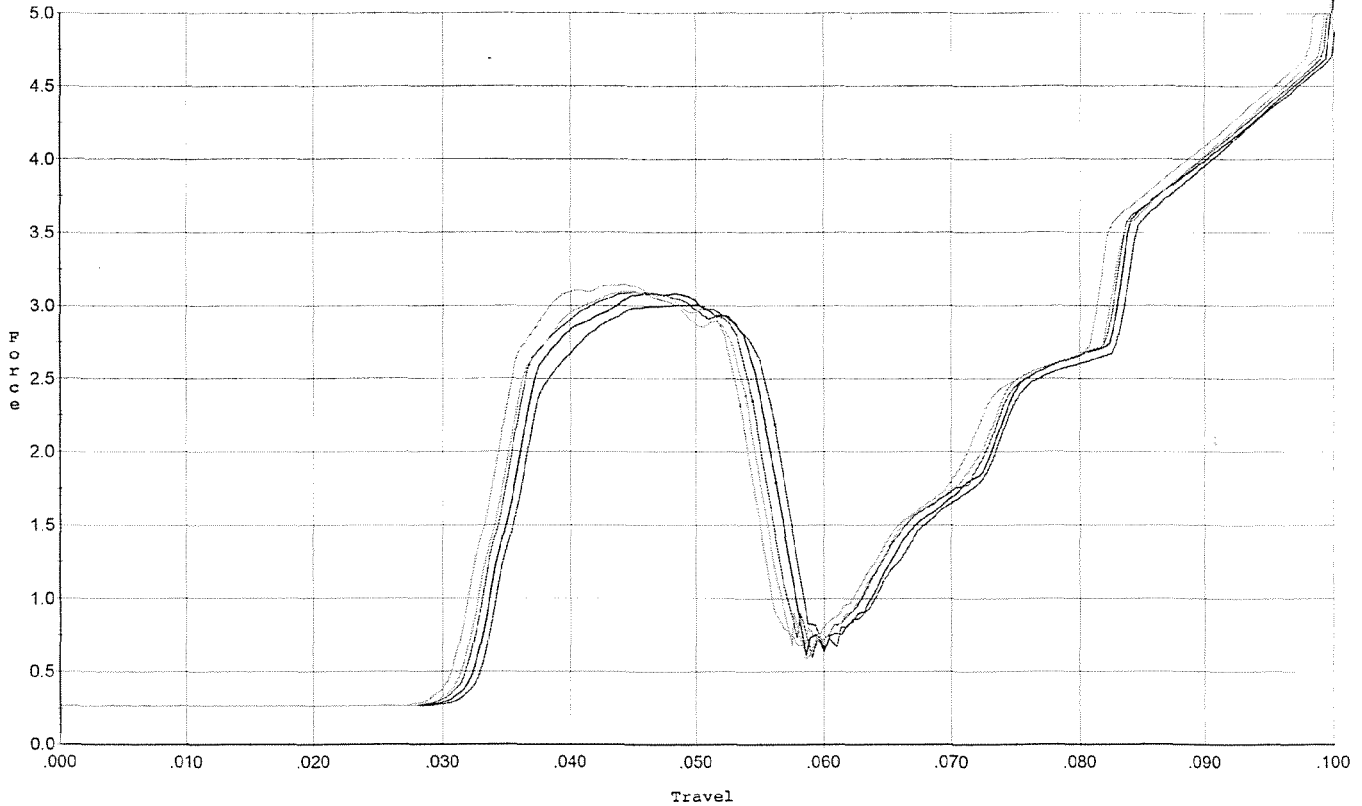
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.056	0.034	0.050	0.056		Set Trigger
2	2.661	0.055	0.032	0.051	0.059		Set Trigger
3	2.577	0.054	0.032	0.052	0.057		Set Trigger
4	2.539	0.053	0.032	0.052	0.055		Set Trigger
5	2.651	0.054	0.032	0.051	0.058		Set Trigger

Aug. 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



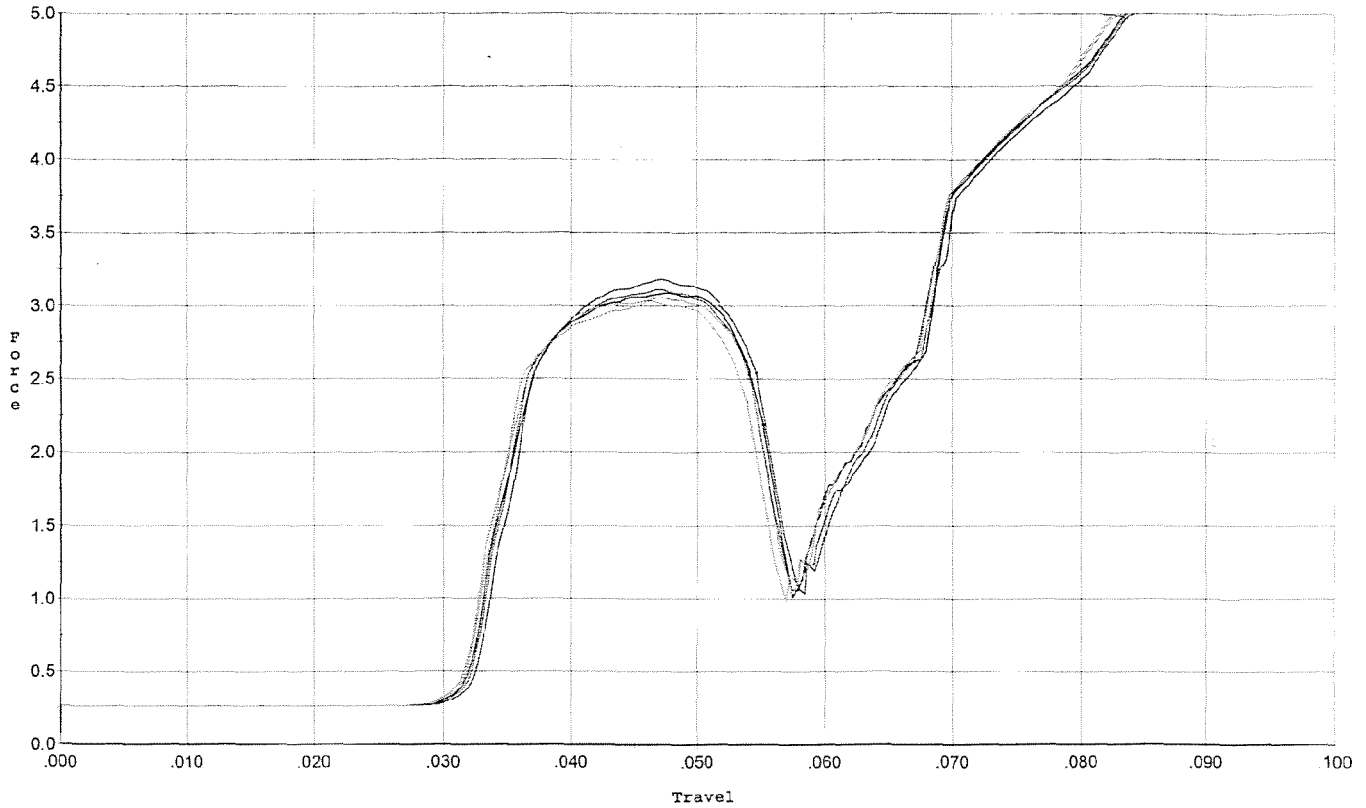
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.007	0.056	0.033	0.048	0.068		Set Trigger
2	3.085	0.056	0.032	0.049	0.070		Set Trigger
3	3.091	0.054	0.032	0.049	0.068		Set Trigger
4	3.099	0.054	0.031	0.049	0.067		Set Trigger
5	3.145	0.053	0.031	0.049	0.069		Set Trigger

Aug. 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



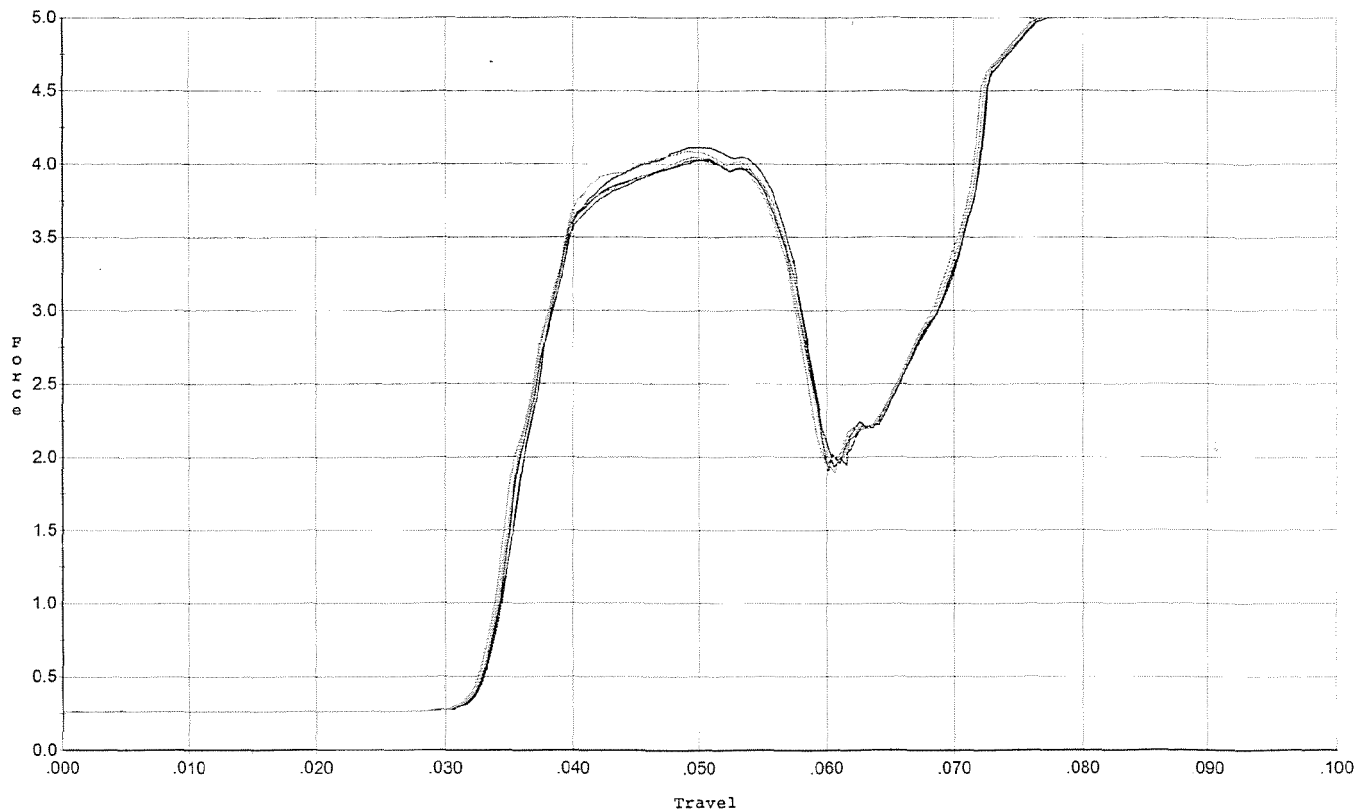
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.182	0.055	0.032	0.034	0.069		Set Trigger
2	3.083	0.055	0.032	0.034	0.070		Set Trigger
3	3.113	0.054	0.032	0.034	0.068		Set Trigger
4	3.036	0.054	0.032	0.034	0.067		Set Trigger
5	3.057	0.054	0.031	0.034	0.068		Set Trigger

Avg. 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs/



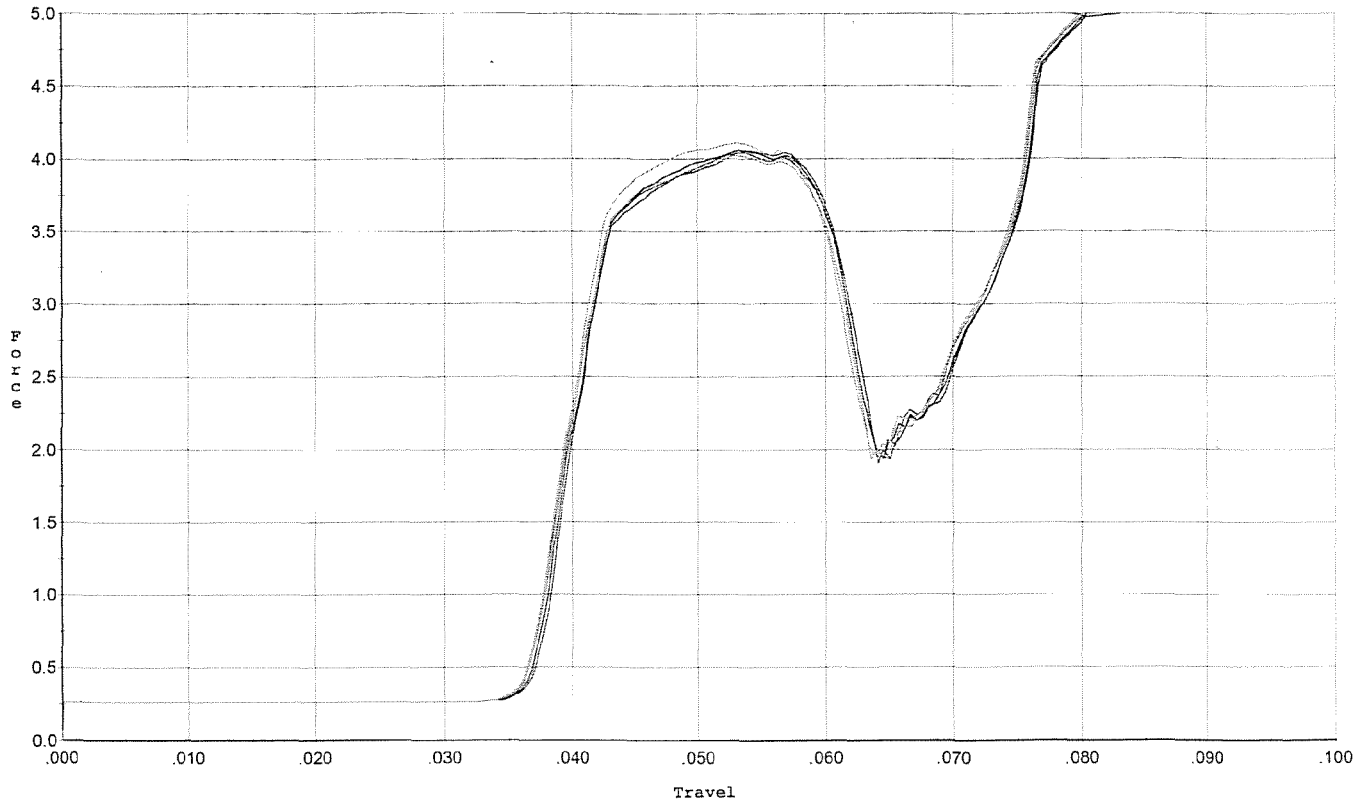
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.057	0.033	0.033	0.093		Set Trigger
2	4.028	0.058	0.033	0.033	0.094		Set Trigger
3	4.031	0.058	0.033	0.033	0.092		Set Trigger
4	4.091	0.057	0.033	0.033	0.092		Set Trigger
5	4.044	0.057	0.032	0.033	0.092		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs/



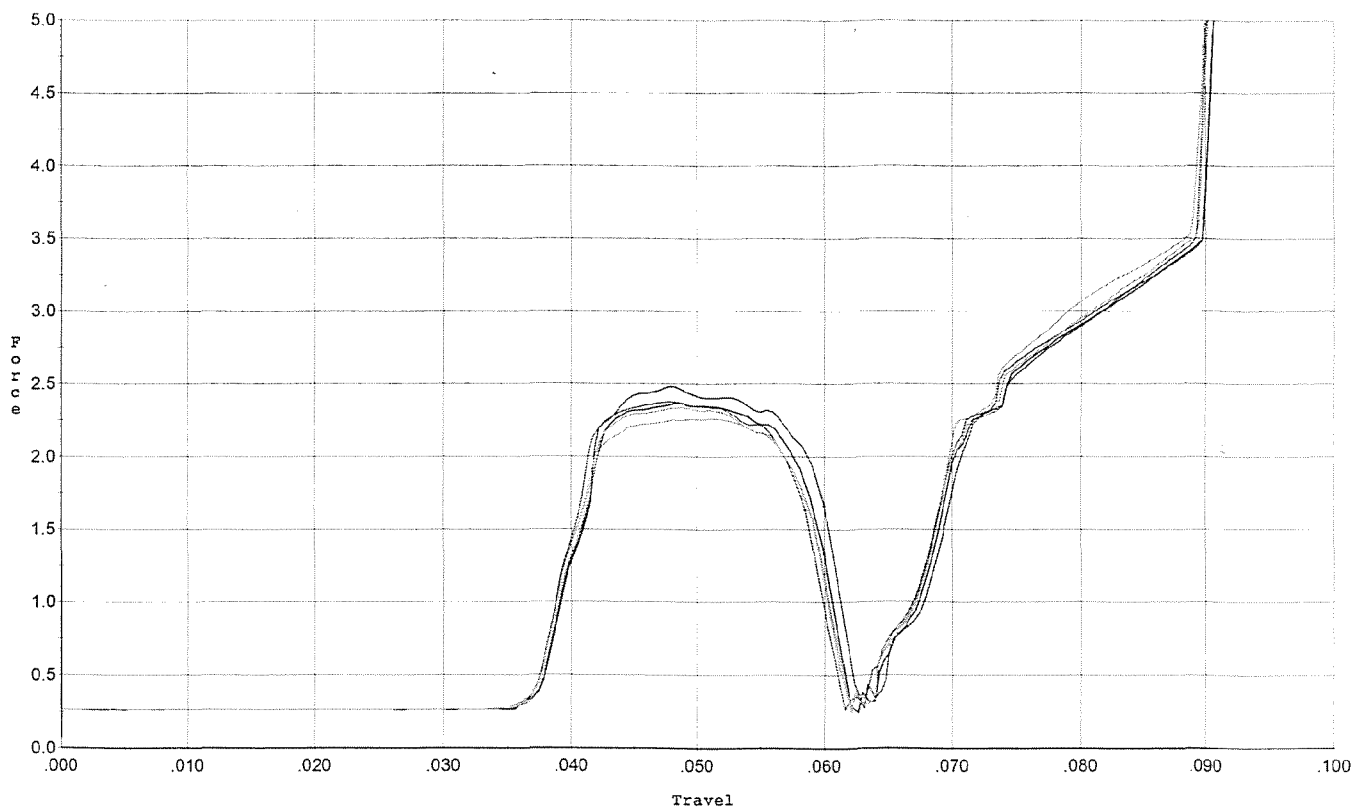
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.056	0.062	0.037	0.033	0.095		Set Trigger
2	4.061	0.061	0.037	0.034	0.094		Set Trigger
3	4.045	0.061	0.036	0.034	0.094		Set Trigger
4	4.113	0.060	0.036	0.034	0.094		Set Trigger
5	4.023	0.061	0.036	0.034	0.094		Set Trigger

Aug. 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: reser to 2.5 lbs. +/- .50 lbs. for final test



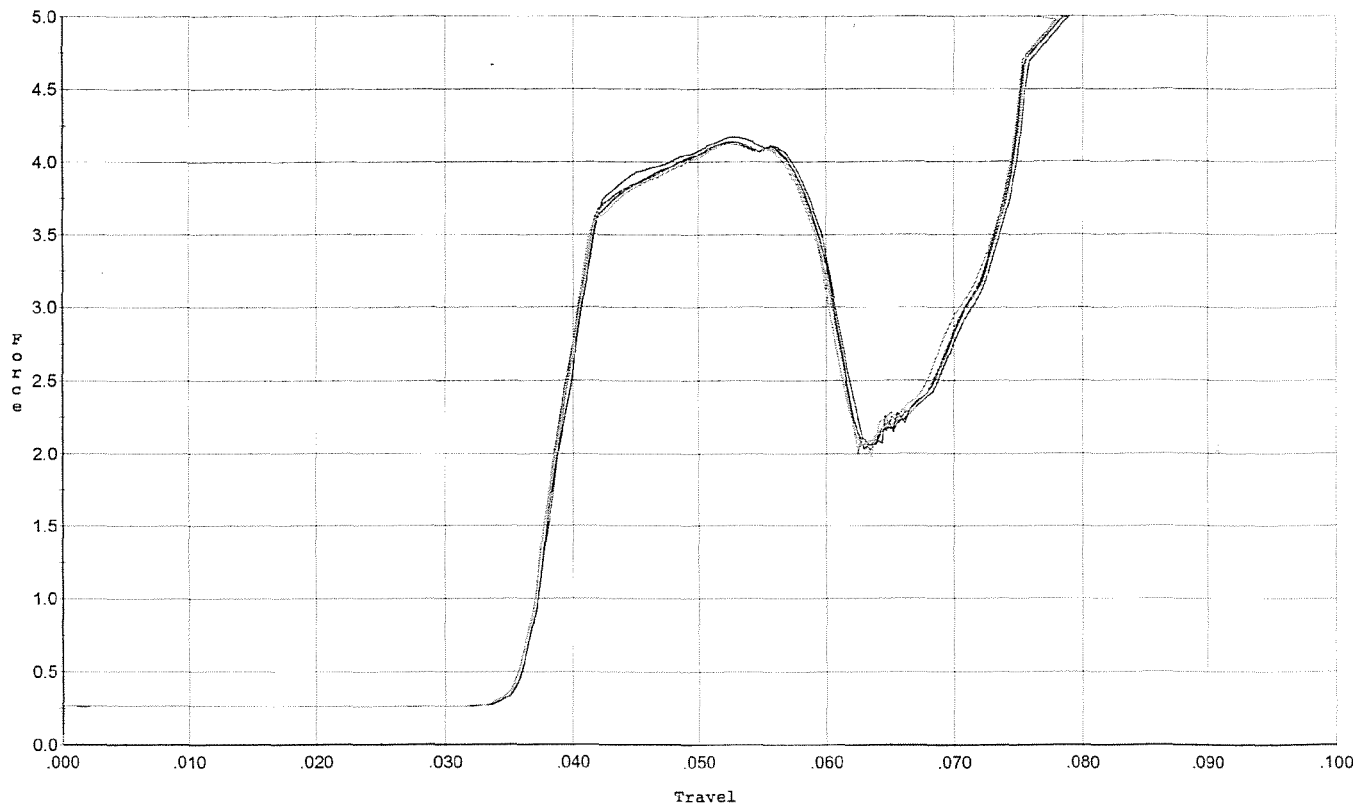
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.060	0.038	0.037	0.057		Set Trigger
2	2.373	0.060	0.038	0.038	0.055		Set Trigger
3	2.377	0.059	0.037	0.038	0.053		Set Trigger
4	2.336	0.059	0.037	0.038	0.054		Set Trigger
5	2.259	0.059	0.038	0.038	0.052		Set Trigger

Avg. 2.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.171	0.060	0.036	0.034	0.094		Set Trigger
2	4.129	0.060	0.036	0.034	0.094		Set Trigger
3	4.140	0.060	0.035	0.034	0.095		Set Trigger
4	4.129	0.060	0.036	0.034	0.095		Set Trigger
5	4.121	0.059	0.035	0.034	0.092		Set Trigger

Aug 4-13