

56764991



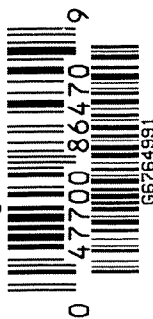
No. 2-153L-3
UPC 10337

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



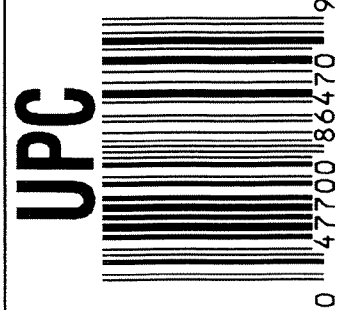
BM FORM

ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6764991



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66764991

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	L.P.D.
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	L.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX JUN 23 2008 OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		7-8	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-9	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-9	SP
	D) OIL FIRING PIN ASSEMBLY		7-14-08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

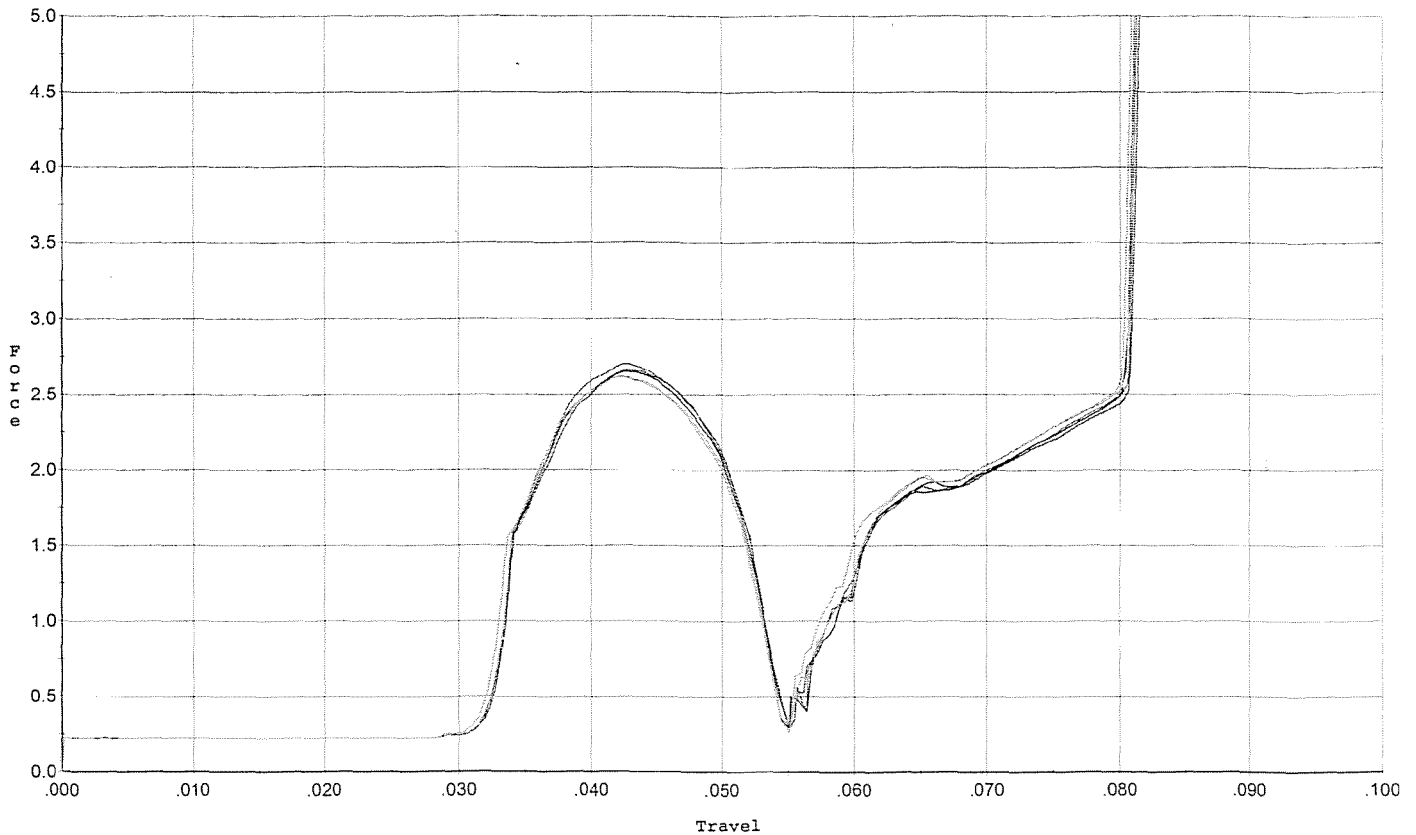
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8</u> <u>8</u> <u>8</u>	7-23	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>6</u>	7-23	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	7-23	TC
	J) ASSEMBLE STOCK		7-14-08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-29-08	RIZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-15-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/15/08	IMED
670	FINAL INSPECTION A) HEADSPACE		7-29-08	RTC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.17</u> <u>2.19</u> <u>2.29</u> <u>2.27</u> <u>2.26</u>	7/29/08	Fm
	C) FUNCTION		7-29-08	RTC
690	PACK		7/30/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



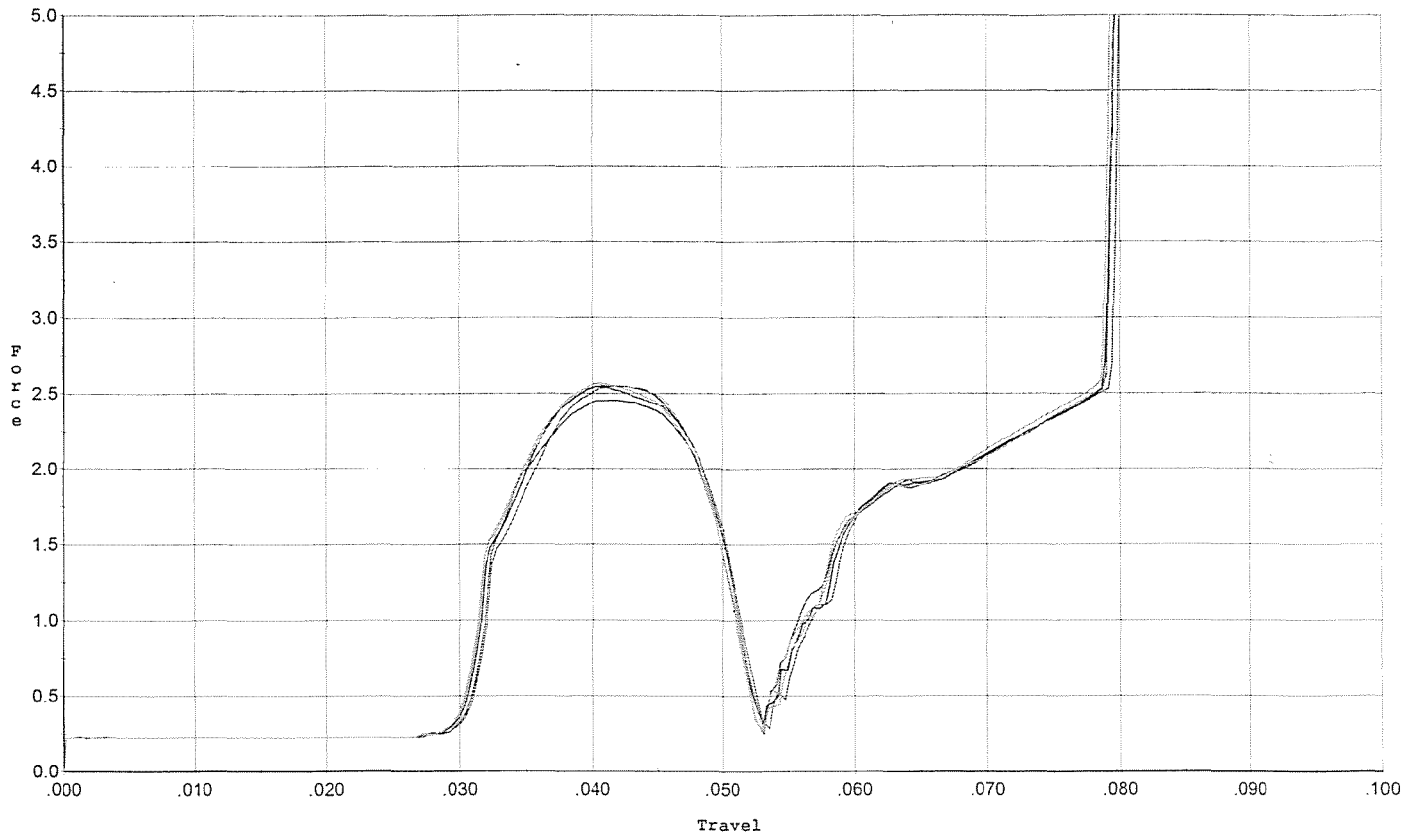
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.662	0.052	0.032	0.034	0.050		Set Trigger
2	2.650	0.052	0.032	0.034	0.051		Set Trigger
3	2.700	0.052	0.032	0.034	0.051		Set Trigger
4	2.614	0.053	0.032	0.034	0.051		Set Trigger
5	2.619	0.053	0.032	0.034	0.050		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



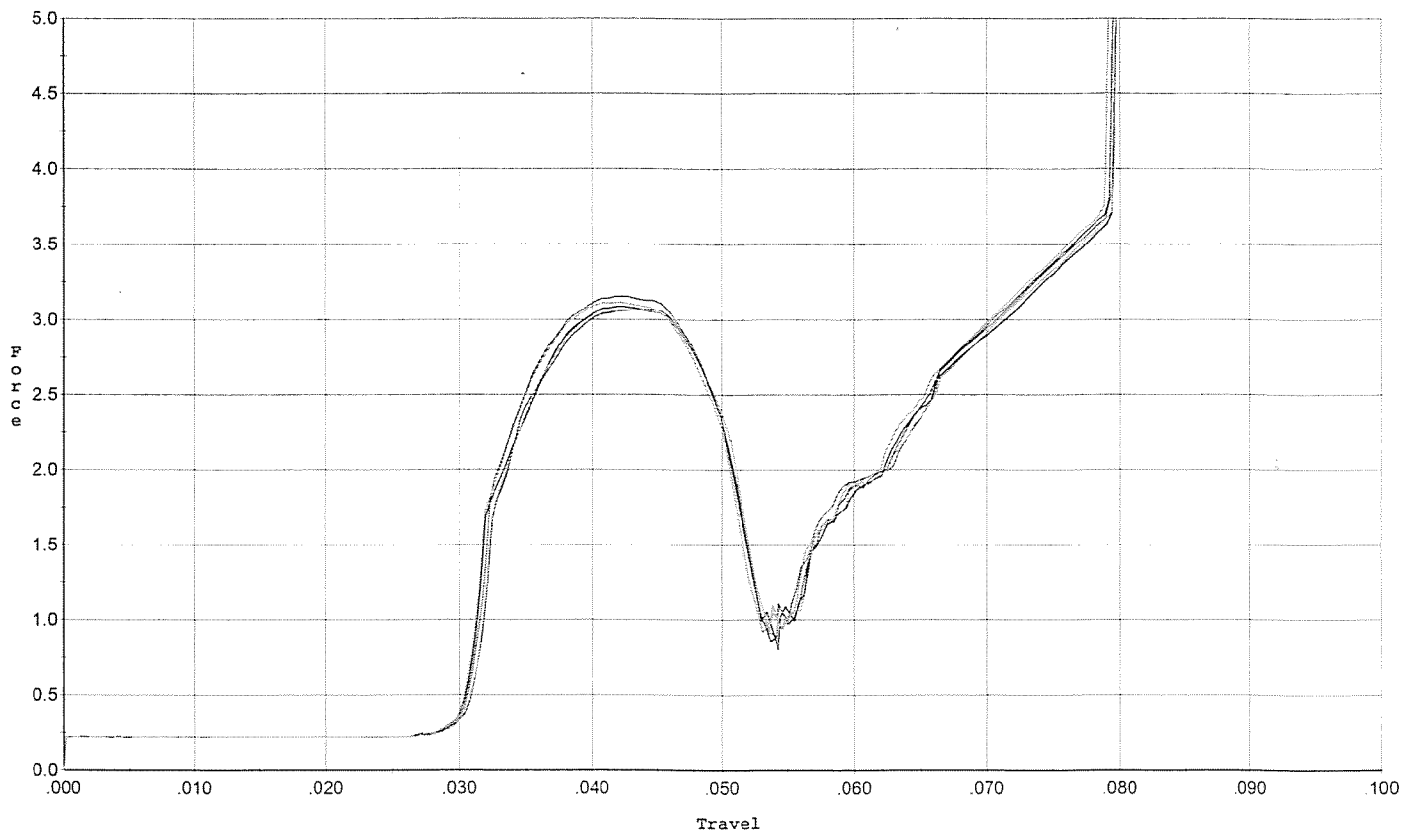
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.051	0.030	0.034	0.048		Set Trigger
2	2.547	0.050	0.030	0.034	0.049		Set Trigger
3	2.539	0.050	0.031	0.034	0.047		Set Trigger
4	2.561	0.051	0.030	0.034	0.049		Set Trigger
5	2.570	0.050	0.030	0.034	0.049		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



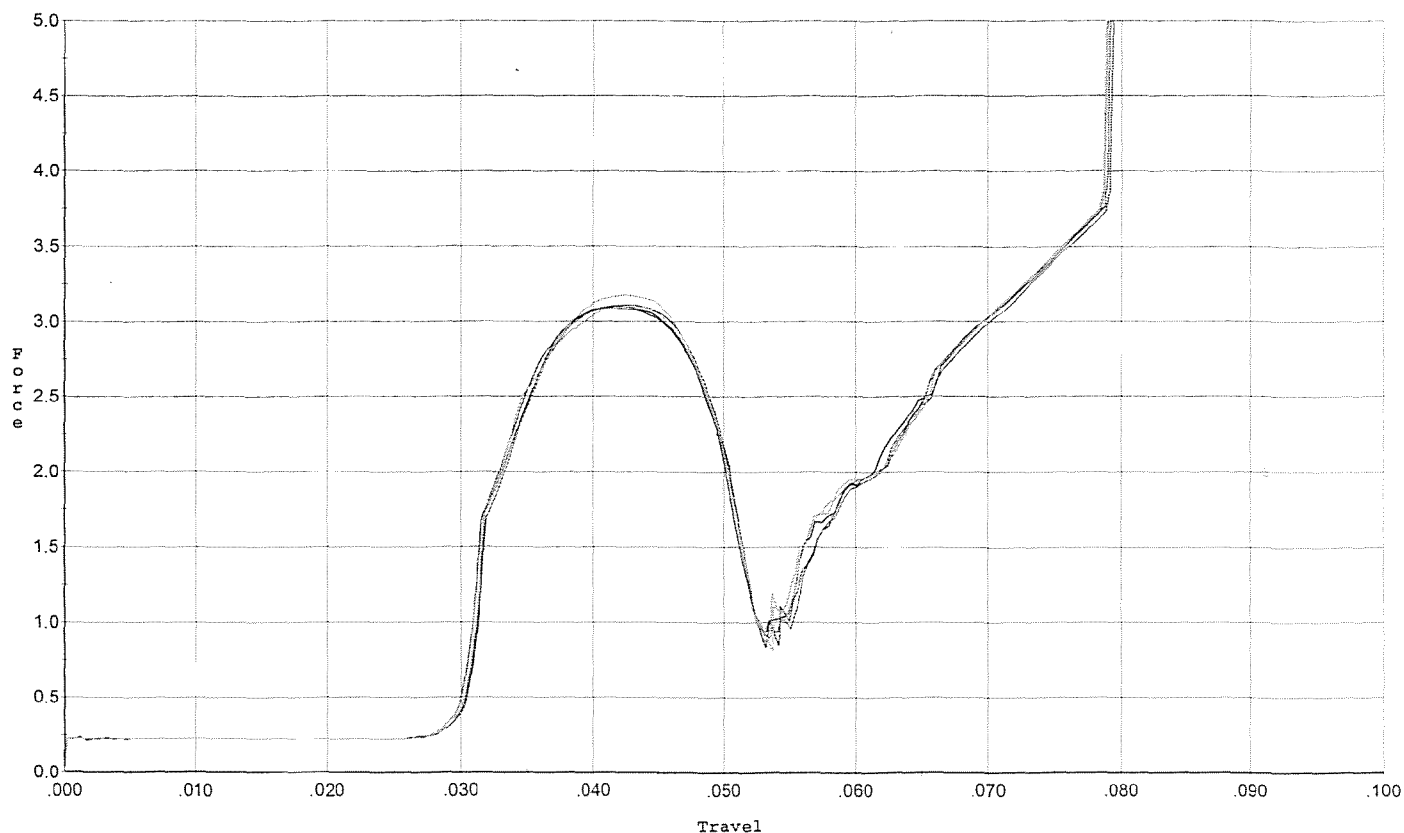
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.069	0.051	0.031	0.032	0.059		Set Trigger
2	3.086	0.051	0.030	0.033	0.060		Set Trigger
3	3.153	0.051	0.030	0.032	0.061		Set Trigger
4	3.067	0.051	0.031	0.033	0.059		Set Trigger
5	3.112	0.050	0.030	0.033	0.059		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



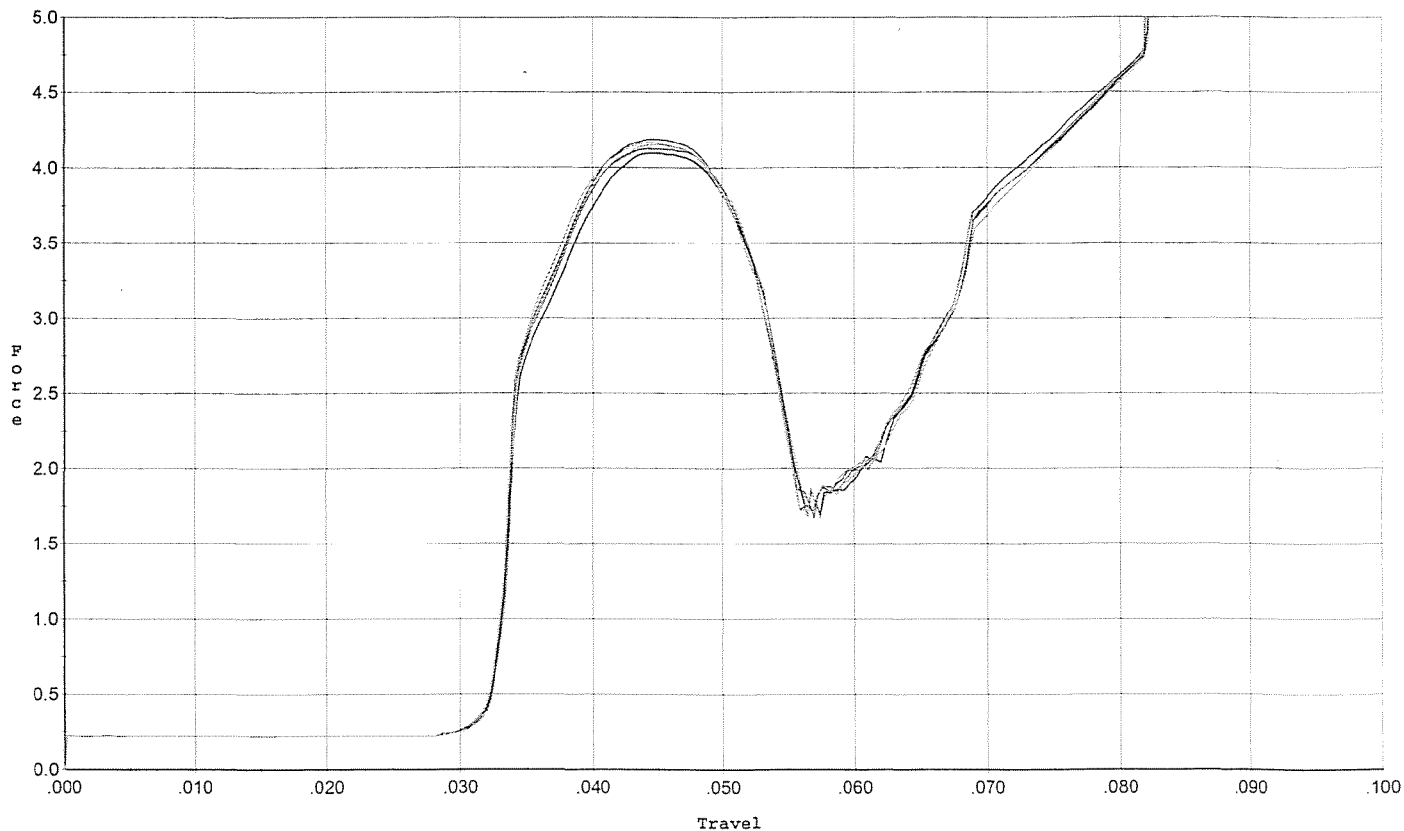
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.050	0.030	0.033	0.060		Set Trigger
2	3.104	0.050	0.030	0.033	0.058		Set Trigger
3	3.107	0.050	0.030	0.033	0.059		Set Trigger
4	3.174	0.051	0.030	0.032	0.060		Set Trigger
5	3.097	0.051	0.030	0.032	0.060		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



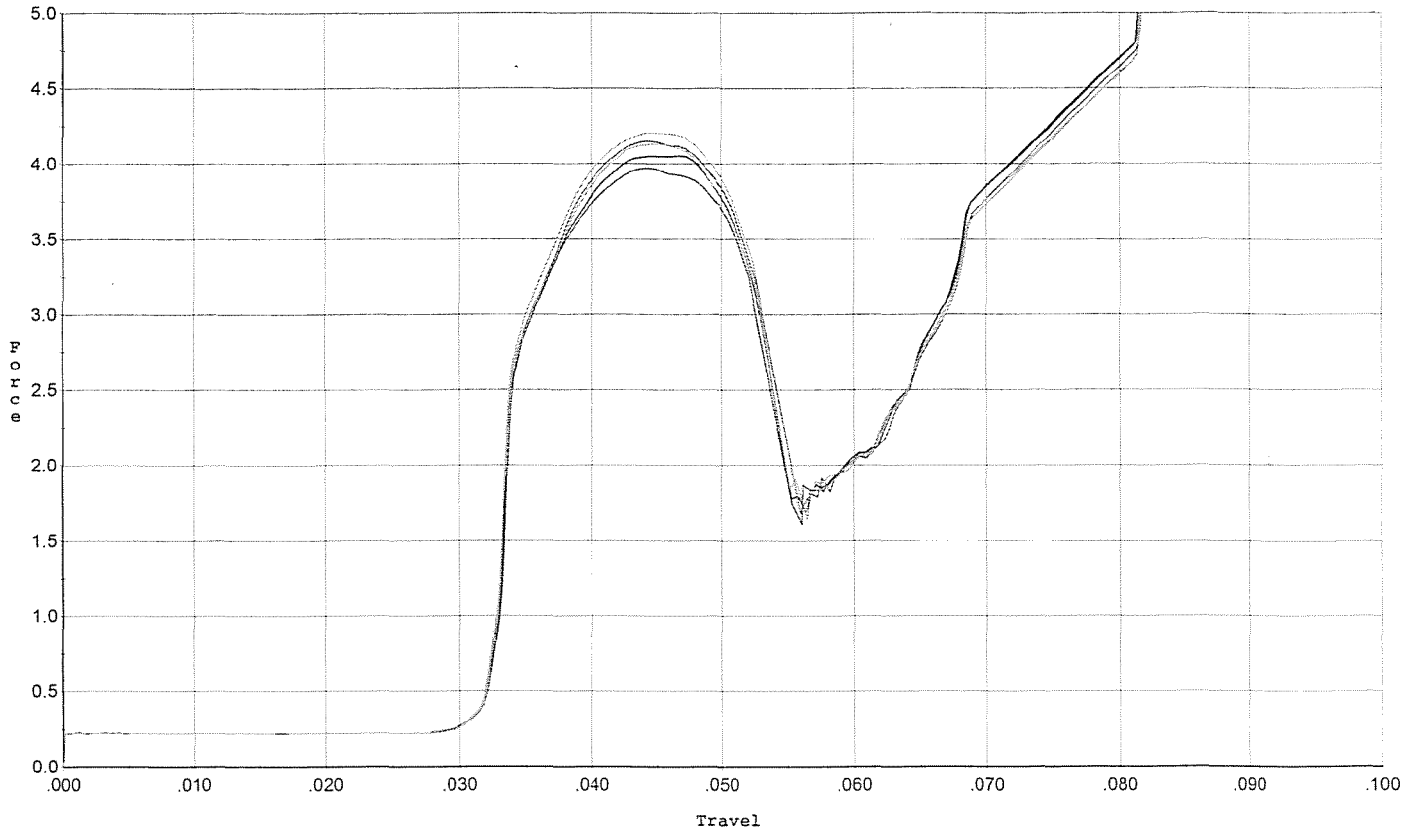
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.187	0.054	0.032	0.033	0.083		Set Trigger
2	4.095	0.053	0.032	0.033	0.081		Set Trigger
3	4.124	0.053	0.032	0.032	0.082		Set Trigger
4	4.152	0.053	0.032	0.033	0.082		Set Trigger
5	4.166	0.054	0.032	0.032	0.083		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



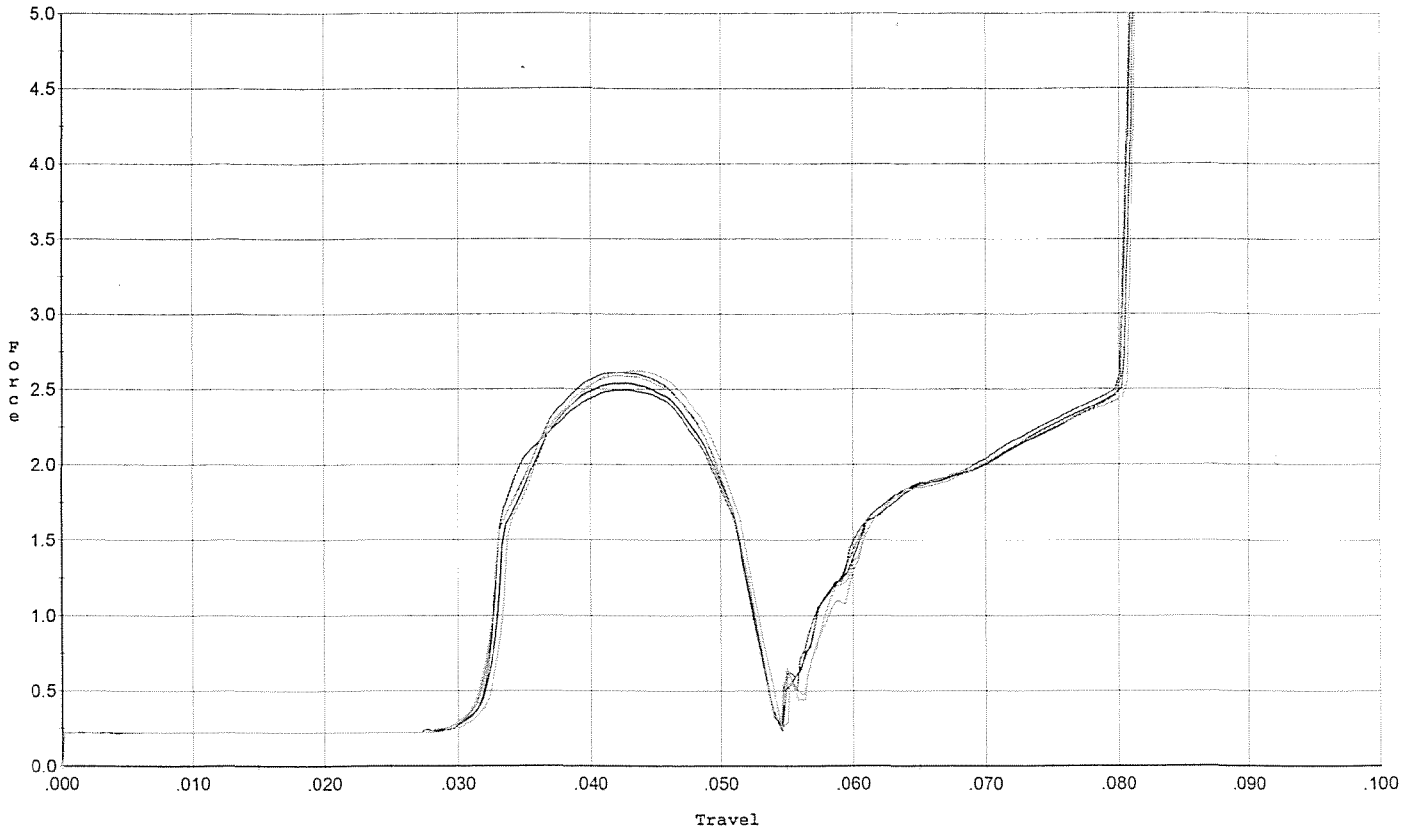
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.970	0.054	0.032	0.032	0.080		Set Trigger
2	4.053	0.053	0.032	0.032	0.081		Set Trigger
3	4.150	0.053	0.032	0.033	0.081		Set Trigger
4	4.131	0.053	0.032	0.032	0.081		Set Trigger
5	4.202	0.054	0.032	0.032	0.085		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



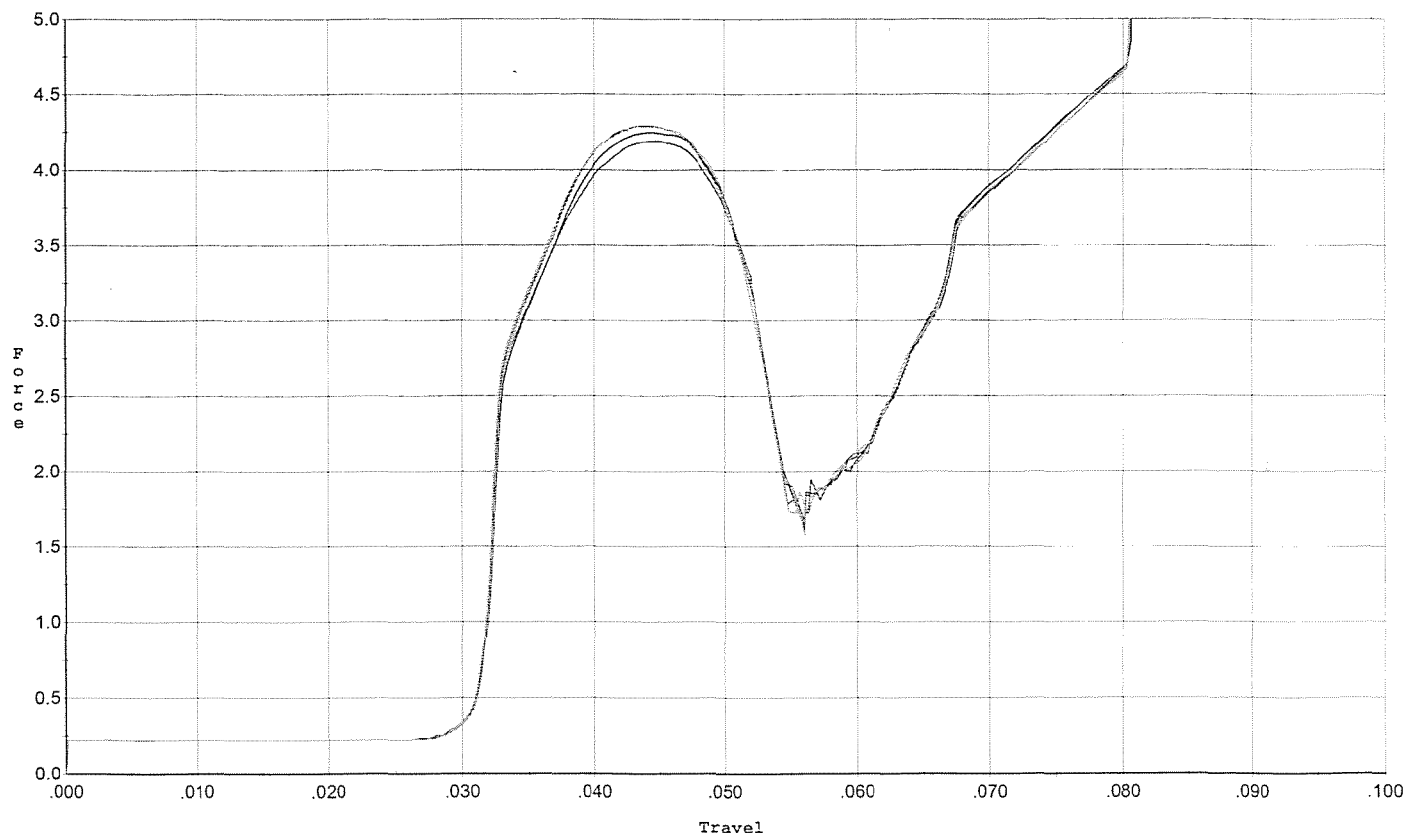
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.053	0.032	0.034	0.050		Set Trigger
2	2.539	0.052	0.032	0.034	0.050		Set Trigger
3	2.609	0.052	0.031	0.034	0.051		Set Trigger
4	2.625	0.052	0.032	0.034	0.050		Set Trigger
5	2.586	0.052	0.031	0.034	0.051		Set Trigger

AVG 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.190	0.052	0.031	0.032	0.083		Set Trigger
2	4.246	0.052	0.031	0.032	0.083		Set Trigger
3	4.288	0.052	0.031	0.032	0.085		Set Trigger
4	4.296	0.052	0.031	0.032	0.084		Set Trigger
5	4.296	0.053	0.031	0.032	0.085		Set Trigger

Avg 4.26